

FORMULATION OF A SHELF STABLE, MINIMALLY PROCESSED CRANBERRY CHUTNEY McKenna Mills, Sierra Savage, Hannah Alexander, Bethany Herl, and Kelly Getty



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Introduction

 Known for their high level of antioxidants, cranberries ranked number one in antioxidant content with 9.584 mmol/100grams, when compared to nineteen other common fruits. For the past few years, consumer trends continue to go towards healthy, minimally processed items with clean labels.

Objectives

 The goal of this project was to develop a cranberry chutney consisting of a variety of fruits, peppers, and spices that are minimally processed, contains a clean label, and shelf life similar to a shelf stable canned product.

Materials & Methods

- A shelf stability study was conducted for the cranberry chutney. Product was minimally processed to an internal temperature of 71.1°C, held for 1 minute, filled above 65.5°C and inverted for 5 min. Once cooled, pH and water activity levels were measured.
- Two more samples were put into the accelerated shelf life incubator at 40.1°C. After 4 weeks, pH was evaluated. For the 8 week sample, microbial testing was done using 3M plates for aerobic plate count, *E. coli*/coliforms, and yeast/mold populations.
- The plates were incubated at 37°C and checked at day 3 and 5 for colony growth.
- The formulation with ingredient percentages is shown in Table 1.
- A nutrition facts panel was developed based on the formulations (Figure 3.)



Figure 1. Cranberry Chutney with a Biscotti. Photo by Konrad Cabus.

Results

During accelerated shelf stability testing, the pH levels for 0, 4, and 8 weeks were 2.98, 3.01, and 2.97 and water activity level was 0.976.



Aerobic Plate Count: <10CFU/ml

E coli/Coliforms
Counts:
<10CFU/ml

Yeast/Mold Counts: <10CFU/ml

Figure 2. Microbial Populations of Cranberry Chutney at 8 Weeks of Accelerated Shelf Life Testing at 41 °C.

Table 1. Cranberry Chutney Formulation

Cranberry Chutney	Percent Ingredient in Formulation	Grams in 1 serving
Ingredients		
Whole Cranberries	30%	21.00
Pears	26.3%	18.41
Green Apples	13.8%	9.66
Crushed Pineapple	12.1%	8.47
Cane Sugar	12.1%	8.47
Anaheim Peppers	2.85%	1.99
Cilantro	1.1%	0.77
Ginger	1.1%	0.77

Support

Ocean Spray provided all of the cranberries for the project.

Nutrition Facts

Serving size 1/4 Cup (70g)

Amount per serving

Calories 70

% Daily Value*

Total Fat 0g 0%

Saturated Fat 0g

Trans Fat 0g

Cholesterol 0mg

Sodium 0mg

Total Carbohydrate 17g

Dietary Fiber 2g

Total Sugars 13g

Includes 8g Added Sugars

Protein 0g

Vitamin D 0mcg

Calcium 4mg

Iron 0mg

Potassium 46mg

15%

15%

0%

0%

0%

*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

Calories per gram:

Fat 9 • Carbohydrate 4 • Protein 4

Figure 3. Nutrition Facts Panel for Cranberry Chutney

Conclusions

 The chutney product was naturally acidic (pH 3.0) and applied a minimally processed heat treatment that was able to achieve an estimated shelf life of 1 year. Once opened, this product must be refrigerated and used within 4 weeks.

