

AUTOMATIC GRAIN CLASSIFICATION CONSIDERATIONS

by

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CHAPTER I

INTRODUCTION

1.1 Introductory Remarks

All forms of grain sample analysis include a determination of the amount of material in the sample which is not the grain being analysed. The methods which are presently employed make use of various sieves of appropriate sizes, followed by a manual hand-picking of the remainder. The hand-picking process is carried out separately since it is both tedious and time consuming. To this end, it is desirable to automate the hand-picking part of the analysis by an appropriate scheme. Such a scheme should possess the capability of distinguishing between a variety of grains which includes wheat, barley, oats, rye, soybeans and milo.

The purpose of this report is two-fold. First it presents a review of the pertinent literature. Second, it extends an initial feasibility study which was reported recently by Vyas*. The approach entertained by Vyas was based on pattern recognition techniques. The types of grains considered were:

- (1) corn, (2) wheat, (3) barley, (4) oats and (5) milo.

In this study, two additional types of grain namely rye and soybeans are also considered. Again, the study by Vyas was restricted to linear classifiers. In this report, quadratic classifiers are also considered.

*A. H. Vyas, "A Pattern Recognition Approach to Grain Sample Analysis", Master of Science report, Electrical Engineering Department, Kansas State University, Manhattan, Kansas.

1.2 General Remarks Pertaining to Pattern Recognition Problems

The basic ideas associated with pattern recognition problems are best introduced by referring to Figure 1-1.

The signal acquisition stage acquires a set of signals from each of the classes which are to be classified. The signals acquired may be one-dimensional or multi-dimensional.

The output of the signal acquisition stage is denoted by C_i , $i=1,2,\dots,K$, where C_i represents the i^{th} class, each of which consists of N_i signals. The j^{th} signal belonging to class i is denoted by x_{ij} . Thus for each i , j varies from 1 to N_i .

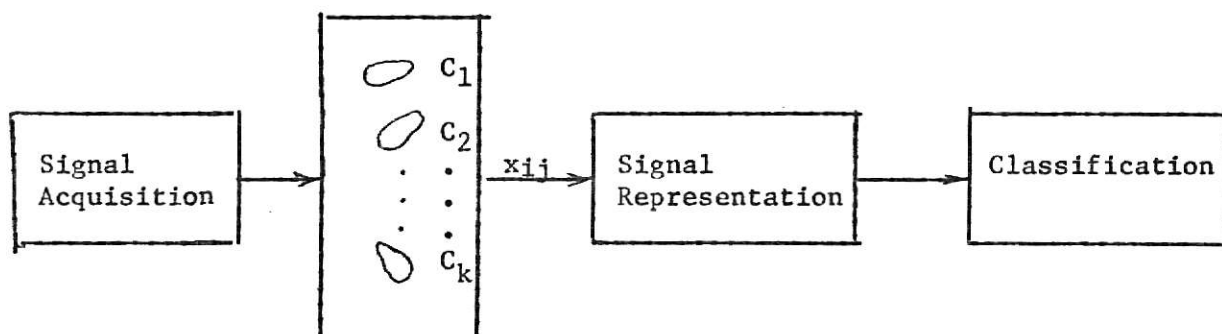


Figure 1.1 Block diagrams representation of a pattern recognition problem.

Consider a typical signal x_{ij} which is fed into a signal representation stage as shown in Figure 1-1. The role of the signal representation stage is to seek some "measurements", "features" or "attributes" which will help discriminate a signal x_{ij} from another signal x_{mj} , where $1 \neq m$. The output of this stage corresponding to the input x_{ij} is denoted by P_{ij} which may be in the form of a finite n -dimensional vector or a finite multi-dimensional array. This P_{ij} is generally referred to as a pattern corresponding to the signal x_{ij} .

The classification stage in Figure 1-1 is a device which is trained to recognize a set of patterns $\{P_{ij}\}$. Consequently the set of patterns $\{P_{ij}\}$ whose classification is a known apriori is referred to as the training set. Once the classifier has been trained using the training set, it is conceivable that it will make errors while classifying patterns not belonging to the training set. There is a large number of training procedures available in the literature*. The procedure best suited for a specific application is generally dictated by the nature of the signal representation stage.

In conclusion, it is remarked that although the signal representation stage in Figure 1-1 plays a crucial role with respect to the overall system complexity and performance, very little theory is available which enables one to select the "best" measurements or features to represent the set of signals $\{x_{ij}\}$. Feature selection techniques vary from one pattern recognition problem to another. Some aspects of signal representation for the problem are briefly considered in the following section.

1.3 Signal Representation for Grain Classification

The signal representation technique used in this study is simple in that it concerns only the size and shape of a given kernel. Consider a black and white image of a grain kernel as shown in Figure 1-2.

The image frame in Figure 1-2 is divided into an (32x32) array. Again, each element of this array which contains the kernel is represented by a

*For an excellent summary, see "A Survey of Pattern Recognition", by W. G. Wee, IEEE Proc. of the Seventh Symposium on Adaptive Processing, December 1968, pp. 2-E-13.

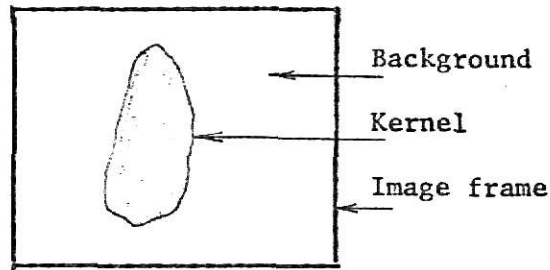


Figure 1-2 Black and White Image of a Kernel

"one" while the other elements are represented by "zeroes". An example of the coded image which results by this process is shown in Figure 1-3. Information pertaining to the size and shape of this image frame is extracted by means of a two-dimensional spectral analysis. The transform used for spectral analysis is analogous to the familiar Discrete Fourier Transform and is called the Walsh Hadamard or BIFORE (Binary Fourier Representation) transform. A brief introduction concerned with two-dimensional BIFORE transform is provided in Chapter III.

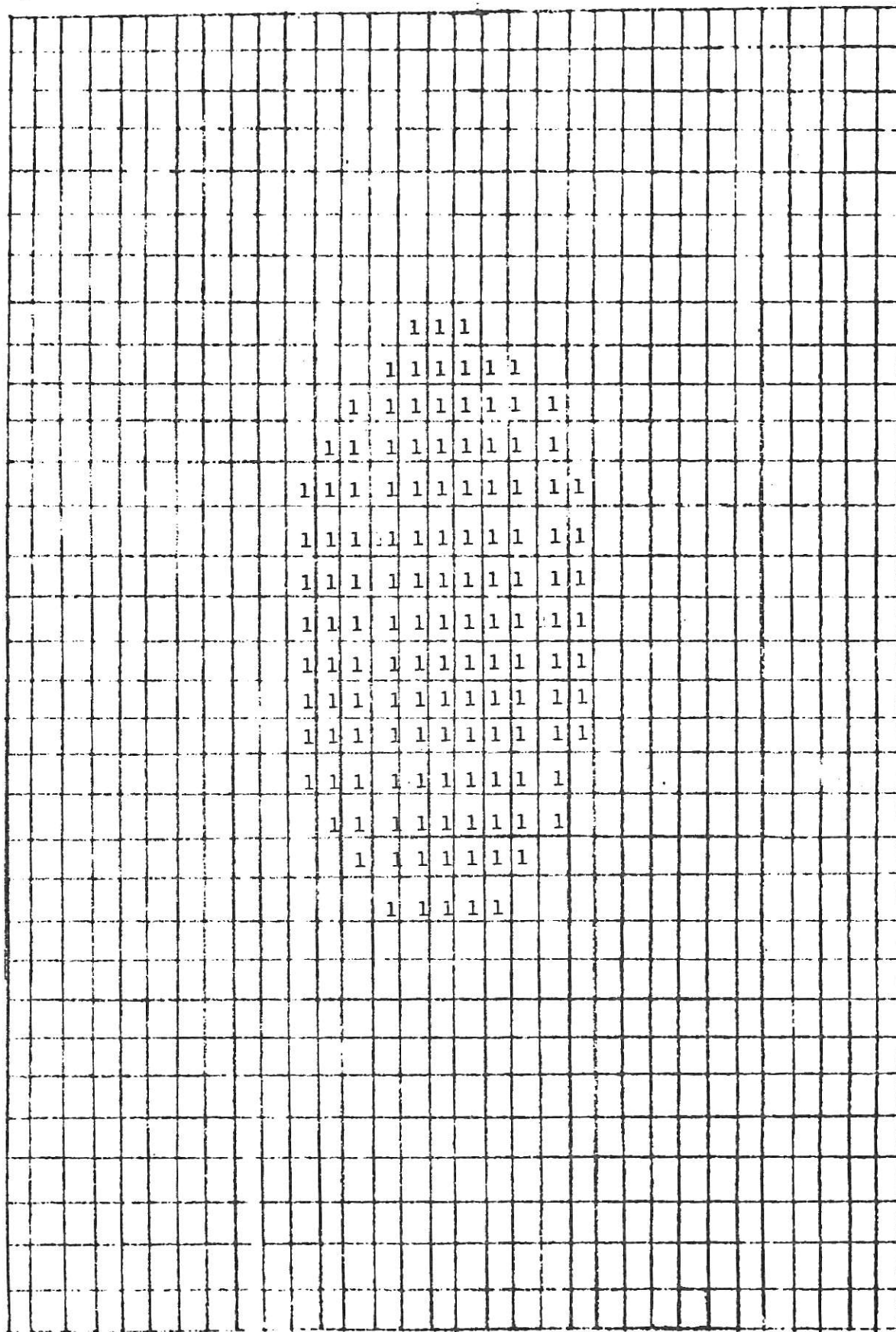


Figure 1-3. Typical output from microfilm reader.

(Blank elements of the array consist of zeros).

CHAPTER II

REVIEW OF THE LITERATURE

2.1 Introduction

A review of the literature published in the past decade shows that the only research effort besides that by Vyas [9] is one which was initiated in 1971 by Edison and Brogan [1]. This study is in progress at the present time. Two progress reports have been written, a summary of which is presented in what follows.

2.2 The Edison - Brogan Approach [1]

Data Acquisition

Basically, six categories or classes C_j , $j=1,2,\dots,6$ of grain were considered. These were the following:

- (1) Corn
- (2) Wheat
- (3) Soybeans
- (4) Oats
- (5) Barley
- (6) Rye

Physical measurements of length, width, height and projected area were made for 1000 kernels each of Wheat, Oats, Soybeans, Corn, Barley and Rye. Ten varieties of each kind were included except for Rye where only seven varieties were used as shown in Table 2-1.

A semi-automatic measuring system was assembled to obtain size data on grain samples. The system was utilized to measure the length, width, height

Table 2-1

List of Grain Varieties

<u>Corn</u>	<u>Oats</u>	<u>Barley</u>
Ia 4542 LR	Kata	Princes
Nebr 807	Jaycee	Dixon
NC + 50 LF	Pettis	Primas II
Nebr 501 D	Santee	Larker
Nebr 708	Neal	Otis
Nebr 611	Burnett	Trebi
NC + 53 MR	Garry	Liberty
NC + 11 SC MR	MO - 205	Kearney
NC + GO LF	Russell	Chase
Nebr 808	Garland	Custer
<u>Soybeans</u>	<u>Wheat</u>	<u>Rye</u>
Clark 63	Trapper	Elbon
Hawkeye	Trader	Cougar
SRF 300	Gage	Dakold
Kent	Scout 66	Pearl
Buson	Guide	Elbon
Cutler	Chanute	Frontier
Corsay	Lancer	Elk
Amsay	Scoutland	
Calland	Centurk	
Wayne	Satanta	

and projected area of a kernel and to record this data on punched paper tape for computer processing. This recording of the data was done using an analog-to-digital convertor by sampling a d.c. voltage which was proportional to the measurement. The sampled value was recorded on punched paper tape under control of a foot-actuated switch. This measuring process made it possible to obtain area and dimensional data on 100 kernels in less than 1 hour. The accuracy of the area measurement is ± 0.003 square inches and for the linear measurements is about ± 0.006 inches.

Several statistics were computed. Those that are pertinent to the present study are listed in Appendix 2-1.

Data Utilization

Three parameters, namely area, the ratio length / width and the ratio length / depth were used. This identification algorithm utilised a learning technique. The algorithm was based upon the assumption that all grains do not have equal probability of occurring in a particular sample. A "learning parameter" α was defined which changes the probability of occurrence of each grain as more information is gathered during a given run.

Let A , L , D , and W denote the area, length, depth and width of a kernel. Again, let the parameters A , L/D and L/W be denoted by a 3-dimensional measurement vector $\underline{m}$, where

$$\underline{m} = \begin{bmatrix} m_1 \\ m_2 \\ m_3 \end{bmatrix} \quad (2-1)$$

where $m_1=A$, $m_2=L/D$ and $m_3=L/W$. The mean values of $\underline{m}$ for each of the six categories C_j , $j=1,2,\dots,6$ are designated q_i , $i=1,2,\dots,6$.

Clearly, $\underline{m}$ in (2-1) can be looked upon as a random vector. It was assumed that the probability function $P(\underline{m}/C_j)$ associated with category C_j was Gaussian. That is

$$P(\underline{m}/C_j) = K e^{-\frac{1}{2} \underline{e}_j^T Q_j^{-1} \underline{e}_j}, \quad j=1,2,\dots,6 \quad (2-2)$$

where $K = \frac{1}{(2\pi)^{3/2} |Q_j|^{1/2}}$

$\underline{e}_j^T = \underline{m} - q_j$ denotes the transpose of $\underline{e}_j$

and

Q_j is the (3x3) covariance matrix of category C_j while $|Q_j|$ denotes its determinant.

The covariance matrix Q_j in (2-2) was estimated using the experimental data collected in the data acquisition stage.

When all classes are equally likely to be present in the sample population maximizing this conditional probability function is equivalent to maximizing the probability that random measurement $\underline{m}$ really came from category C_j . However, the occurrence of a given category is also a random phenomenon, with a discrete probability distribution. If each of the six categories is equally likely, then $P(C_j) = 1/6$. This may be an appropriate assumption initially, but as more and more samples are investigated, additional knowledge is accumulated. For example, it may become apparent, after observing 10 straight samples of Rye, that the probability of occurrence of Rye is much higher than 1/6 for that particular population. What one should do is assign each sample to the category which results in the maximum probability that the random variable $\underline{m}$ belongs to category C_j , given all accumulated information. That is one must maximize

$$P(\underline{m}, C_j | \underline{m}) = P(C_j | \underline{m}) \quad (2-3)$$

where $P(E)$ denotes the probability of the event E .

Using Baye's rule, $P(\underline{m}, C_j)$ can be written as

$$P(C_j, \underline{m}) = P(C_j | \underline{m}) P(\underline{m}) = P(\underline{m} | C_j) P(C_j) \quad (2-4)$$

Thus

$$P(C_j | \underline{m}) = \frac{P(\underline{m} | C_j) P(C_j)}{P(\underline{m})} \quad (2-5)$$

where

$$P(\underline{m}) = \sum_{i=1}^6 P(C_i | \underline{m}) = \sum_{i=1}^6 P(\underline{m} | C_i) P(C_i)$$

Finally

$$P(C_j | \underline{m}) = \frac{P(\underline{m} | C_j) P(C_j)}{\sum_{i=1}^6 P(\underline{m} | C_i) P(C_i)} \quad (2-6)$$

where

$P(\underline{m} | C_j)$ is given by (2-2).

Thus using the measurement vector $\underline{m}$ corresponding to a kernel which was to be classified as belonging to one of the categories C_j , $j=1,2,\dots,6$, the decision process was carried out sequentially as follows:

- (1) Assign apriori probabilities to each category i.e $P(C_j) = 1/6$ for example.
- (2) Obtain measurements of $\underline{m}$ for a given sample and compute $P(\underline{m} | C_j)$ for $j=1,2,\dots,6$ using Eq. (2-2).
- (3) Compute the total probability for this particular $\underline{m}$ by summing over all six categories,

$$\sum_{i=1}^6 P(\underline{m} | C_i) P(C_i)$$

- (4) Form the six ratios $P(C_j | \underline{m})$ according to Eq. (2-6).
- (5) Assign $\underline{m}$ to that category j for which $P(C_j | \underline{m})$ is largest.
- (6) Based on the current sample $\underline{m}$, the a posteriori probability that C_j is present in the population is, by definition, the quantity computed in Eq. (2-6). However, the new $P(C_j)$ to be used with the next sample, is taken as a weighted average of the old probability (based on apriori estimates and all past data) and the posteriori probability.

$$P(C_j)_{\text{new}} = \alpha P(C_j)_{\text{old}} + (1-\alpha) P(C_j | \underline{m}) \quad (2-7)$$

The parameter α is a "learning parameter". If $\alpha=0$, all the weight is placed on the most recent estimate. If $\alpha=1$, all the weight is placed on apriori estimate and no learning occurs. The value $\alpha=1$ corresponds to the previously reported results and an accuracy of 80 to 85% was obtained.

The above scheme is being investigated. For example, by resetting all categories to be equally likely after each group of 50 samples, and using $\alpha=0.5$, the results in Table 2.1 were obtained.

Table 2.2

<u>Category</u>	<u>errors no. of samples</u>
1. corn	0 150
2. wheat	36 1000
3. soybeans	0 200
4. oats	2 1000
5. barley	93 1000
6. rye	15 850

With respect to the Table 2-2, it is reported that in the wheat category, 31 of 36 errors occurred on 100 samples of Scout 66 wheat and 50 samples of Trader wheat. Again, in the barley category, 72 of the 93 errors occurred on 100 samples of Trebi barley. These results imply that it is extremely difficult to separate certain types of wheat and barley from other types of grain.

The above summary was obtained from two progress reports [1] pertaining to a study which is being continued. However, no major changes in the identification scheme is expected. An attempt will be made to make the "best value" for the learning parameter α in (2-7). Some optical data having to do with reflectance properties of different types of grain will be incorporated into the identification process, if it proves to be useful in reducing errors.

APPENDIX 2-1

Summary For 1000 Kernels of Corn

	Length	Width	Depth	Area	L/W	L/D
<u>Mean</u>	.47296	.32082	.20403	.11474	1.4924	2.4288
<u>Standard Deviation</u>	.061624	.030223	.040493	.015850	.27507	.64476

Covariance Matrix

	Length	Width	Depth	Area
Length	$.37975 \times 10^{-2}$	$-.68995 \times 10^{-3}$	$-.13501 \times 10^{-2}$	$.64562 \times 10^{-3}$
Width	$-.68995 \times 10^{-3}$	$.91349 \times 10^{-3}$	$.11001 \times 10^{-3}$	$.10482 \times 10^{-3}$
Depth	$-.13501 \times 10^{-2}$	$.11001 \times 10^{-3}$	$.16396 \times 10^{-2}$	$-.32088 \times 10^{-3}$
Area	$.64562 \times 10^{-3}$	$.10482 \times 10^{-3}$	$-.32088 \times 10^{-3}$	$.25122 \times 10^{-3}$

Summary For 1000 Kernels of Wheat

	Length	Width	Depth	Area	L/W	L/D
<u>Mean</u>	.23654	.10991	.099534	.018779	2.1736	2.4012
<u>Standard Deviation</u>	.01784	.013054	.011926	.0026173	.24188	.27427

Covariance Matrix

	Length	Width	Depth	Area
Length	$.31834 \times 10^{-3}$	$.94983 \times 10^{-4}$	$.76844 \times 10^{-4}$	$.31225 \times 10^{-4}$
Width	$.94983 \times 10^{-4}$	$.17041 \times 10^{-3}$	$.91380 \times 10^{-4}$	$.25208 \times 10^{-4}$
Depth	$.76844 \times 10^{-4}$	$.91380 \times 10^{-4}$	$.14223 \times 10^{-3}$	$.17609 \times 10^{-4}$
Area	$.31225 \times 10^{-4}$	$.25208 \times 10^{-4}$	$.17609 \times 10^{-4}$	$.68503 \times 10^{-5}$

APPENDIX 2-1 (continued)

Summary For 1000 Kernels of Soybeans

	Length	Width	Depth	Area	L/W	L/D
<u>Mean</u>	.28732	.25276	.21151	.051916	1.1402	1.3650
<u>Standard Deviation</u>	.027126	.021707	.020077	.0077072	.10834	.14362

Covariance Matrix

	Length	Width	Depth	Area
Length	$.73587 \times 10^{-3}$	$.24517 \times 10^{-3}$	$.21014 \times 10^{-3}$	$.16373 \times 10^{-3}$
Width	$.24517 \times 10^{-3}$	$.47121 \times 10^{-3}$	$.28920 \times 10^{-3}$	$.12070 \times 10^{-3}$
Depth	$.21014 \times 10^{-3}$	$.28920 \times 10^{-3}$	$.40311 \times 10^{-3}$	$.96131 \times 10^{-4}$
Area	$.16373 \times 10^{-3}$	$.12070 \times 10^{-3}$	$.96131 \times 10^{-4}$	$.59401 \times 10^{-4}$

Summary for 1000 Kernels of Oats

	Length	Width	Depth	Area	L/W	L/D
<u>Mean</u>	.42686	.10456	.079946	.031001	4.1254	5.4582
<u>Standard Deviation</u>	.066858	.014559	.013060	.0069298	.69964	1.1862

Covariance Matrix

	Length	Width	Depth	Area
Length	$.44700 \times 10^{-2}$	$.37456 \times 10^{-3}$	$.18833 \times 10^{-3}$	$.35167 \times 10^{-3}$
Width	$.37456 \times 10^{-3}$	$.21197 \times 10^{-3}$	$.10991 \times 10^{-3}$	$.75719 \times 10^{-4}$
Depth	$.18833 \times 10^{-3}$	$.10991 \times 10^{-3}$	$.17058 \times 10^{-3}$	$.41528 \times 10^{-4}$
Area	$.35167 \times 10^{-3}$	$.75719 \times 10^{-4}$	$.41528 \times 10^{-4}$	$.48022 \times 10^{-4}$

APPENDIX 2-1 (continued)

Summary for 1000 Kernels of Barley

	Length	Width	Depth	Area	L/W	L/D
<u>Mean</u>	.34533	.12407	.098683	.028413	2.8255	8.5730
<u>Standard Deviation</u>	.048295	.015670	.015548	.0046847	.53775	.69878

Covariance Matrix

	Length	Width	Depth	Area
Length	$.23324 \times 10^{-2}$	$.10932 \times 10^{-3}$	$.87966 \times 10^{-4}$	$.16251 \times 10^{-3}$
Width	$.10932 \times 10^{-3}$	$.24556 \times 10^{-3}$	$.31626 \times 10^{-4}$	$.37646 \times 10^{-4}$
Depth	$.87966 \times 10^{-4}$	$.31626 \times 10^{-4}$	$.24174 \times 10^{-3}$	$.21240 \times 10^{-4}$
Area	$.16251 \times 10^{-3}$	$.37646 \times 10^{-4}$	$.21240 \times 10^{-4}$	$.21946 \times 10^{-4}$

Summary For 1000 Kernels of Rye

	Length	Width	Depth	Area	L/W	L/D
<u>Mean</u>	.26217	.086631	.082740	.017688	3.0533	3.7997
<u>Standard Deviation</u>	.028599	.010500	.010051	.0028382	.37982	.42519

Covariance Matrix

	Length	Width	Depth	Area
Length	$.81794 \times 10^{-3}$	$.11483 \times 10^{-3}$	$.93622 \times 10^{-4}$	$.62497 \times 10^{-4}$
Width	$.11483 \times 10^{-3}$	$.11026 \times 10^{-3}$	$.62282 \times 10^{-4}$	$.20322 \times 10^{-4}$
Depth	$.93622 \times 10^{-4}$	$.62282 \times 10^{-4}$	$.10103 \times 10^{-3}$	$.15757 \times 10^{-4}$
Area	$.62497 \times 10^{-4}$	$.20322 \times 10^{-4}$	$.15757 \times 10^{-4}$	$.80557 \times 10^{-5}$

CHAPTER III

THE TWO DIMENSIONAL BIFORE TRANSFORM

3.1 Definition

The shape and size of a kernel are used as criteria to distinguish it from a kernel belonging to a different type of grain. Each kernel is coded in the form of a (32x32) array of zeros and ones and can be represented by a matrix as follows:

$$\left[\underline{f}(x_1, x_2) \right] = \begin{bmatrix} f(0,0) & f(0,1) & \dots\dots\dots & f(0,N_2-1) \\ f(1,0) & f(1,1) & \dots\dots\dots & f(1,N_2-1) \\ & . & . & . \\ & . & . & . \\ f(N_1-1,0) & f(N_1-1,1) & \dots\dots\dots & f(N_1-1,N_2-1) \end{bmatrix} \quad (3-1)$$

where ¹ $N_1=N_2=32$ and each of the $f(i,j)$ is a zero or a one². Then the two dimensional BIFORE transform (2-BT) of the data matrix $\underline{f}(x_1, x_2)$ in (3-1) is defined as

$$F(u_1, u_2) = \frac{1}{N_1 N_2} \sum_{x_1=0}^{N_1-1} \sum_{x_2=0}^{N_2-1} f(x_1, x_2) (-1)^{<x, u>} \quad (3-2)$$

-
1. Note that N_1 need not be equal to N_2
 2. In general $f(i,j)$ can be any finite real number

where

$F(u_1, u_2)$ is a transform coefficient

$f(x_1, x_2)$ is an input data point

$$u_i = 0, 1, \dots, (N_i - 1); i=1, 2 \quad (3-3)$$

$$\langle x_i, u_i \rangle = \sum_{m=0}^{n_i-1} u_i(m) x_i(m)$$

$$\langle x, u \rangle = \langle x_1, u_1 \rangle + \langle x_2, u_2 \rangle$$

and

$$n_i = \log_2 N_i, i=1, 2.$$

The terms $u_i(m)$ and $x_i(m)$ in (3-3) are the binary representations of u_i and x_i respectively. For example,

$$\left[u_i \right]_{\text{decimal}} = \left[u_i(k_i-1), u_i(k_i-2), \dots, u_i(1), u_i(0) \right]_{\text{binary}} \quad (3-4)$$

where

$$u_i(k) \in \{0, 1\}.$$

Alternately, (3-2) can be written in the form of a matrix to obtain

$$\left[F(u_1, u_2) \right] = \frac{1}{N_1 N_2} \left[H(n_1) \right] \left[f(x_1, x_2) \right] \left[H(n_2) \right] \quad (3-5)$$

where

$\left[F(u_1, u_2) \right]$ is a $(N_1 \times N_2)$ transform matrix corresponding to the data matrix $\left[f(x_1, x_2) \right]$

$\left[H(n_1) \right]$ and $\left[H(n_2) \right]$ are $(N_1 \times N_1)$ and $(N_2 \times N_2)$ Hadamard matrices

with $n_i = \log_2 N_i, i=1, 2.$

The Hadamard matrices in (3-5) are defined by the recurrence relation

$$\begin{aligned} H(k+1) &= \begin{bmatrix} H(k) & \vdots & H(k) \\ \hline H(k) & \vdots & -H(k) \end{bmatrix} & k=0, 1, \dots, n_i \\ H(0) &= 1 \end{aligned} \quad (3-6)$$

From (3-6) it follows that the elements of a Hadamard matrix are either +1 or -1.

Using the fact that the 2-BT is an orthogonal transform, it can be shown that (3-7) the corresponding inverse transform (2-IBT) is defined as

$$f(x_1, x_2) = \sum_{u_1=0}^{N_1-1} \sum_{u_2=0}^{N_2-1} F(u_1, u_2) (-1)^{\langle x, u \rangle} \quad (3-7)$$

or alternately as

$$\left[\underline{f}(x_1, x_2) \right] = \left[H(n_1) \right] \left[\underline{F}(u_1, u_2) \right] \left[H(n_2) \right] \quad (3-8)$$

3.2 The 2-BT Power Spectrum

A BIFORE power spectrum which is analogous to a two-dimensional Fourier power spectrum can be defined as

$$P(z_1, z_2) = \sum_{u_1=\left[2^{z_1-1}\right]}^{2^{z_1}-1} \sum_{u_2=\left[2^{z_2-1}\right]}^{2^{z_2}-1} F^2(u_1, u_2) \quad (3-9)$$

where

$$z_i = 0, 1, \dots, k_i; n_i = \log_2 N_i, \quad i=1, 2.$$

and

$$\left[2^{z_i-1} \right] \text{ is the integer part of } 2^{z_i-1}.$$

From (3-9) it follows that the 2-BT power spectrum can be expressed in matrix form to obtain

$$\left[\underline{P}(k_1, k_2) \right] = \begin{bmatrix} P(0,0) & P(0,1) & \dots & P(0,n_2) \\ P(1,0) & P(1,1) & \dots & P(1,n_2) \\ \dots & \dots & \dots & \dots \\ P(n_1,0) & P(n_1,1) & \dots & P(n_1,n_2) \end{bmatrix} \quad (3-10)$$

Inspection of (3-10) reveals that the number of 2-BT power spectrum points is given by

$$\Sigma = (1+n_1) (1+n_2); \quad n_i = \log_2 N_i, \quad i=1,2 \quad (3-11)$$

In this study, we attempt to characterize the size and shape of grain kernels by the $(1+\log_2 N_1) (1+\log_2 N_2)$ power spectrum points given by the matrix $[P(k_1, k_2)]$ in (3-10). The motivation for this choice of the power spectrum will be considered in Section 3-4.

3.3 A Numerical Example

A numerical example will be helpful to clarify the discussion made above. Suppose the 2-BT power spectrum of the pattern shown in Figure 3-1 are desired.

0	0	0	0	0	0	0	0
0	0	0	1	1	0	0	0
0	0	1	1	1	1	0	0
0	0	1	1	1	1	0	0
0	0	1	1	1	1	0	0
0	0	0	1	1	0	0	0
0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0

Figure 3-1. An (8x8) pattern

From Figure 3-1 it follows that $N_1=N_2=8$. Thus (3-5) yields

$$\left[\underline{F}(u_1, u_2) \right] = \frac{1}{64} \left[H(3) \right] \left[\underline{f}(x_1, x_2) \right] \left[H(3) \right] \quad (3-12)$$

Using (3-6) to evaluate $\left[H(3) \right]$ and subsequently substituting in (3-12) there results the following matrix equation.

$$\left[\underline{F}(u_1, u_2) \right] = \frac{1}{64} \left[H(3) \right] \begin{bmatrix} 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 1 & 1 & 0 & 0 & 0 \\ 0 & 0 & 1 & 1 & 1 & 1 & 0 & 0 \\ 0 & 0 & 1 & 1 & 1 & 1 & 0 & 0 \\ 0 & 0 & 1 & 1 & 1 & 1 & 0 & 0 \\ 0 & 0 & 0 & 1 & 1 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 \end{bmatrix} \left[H(3) \right] \quad (3-13)$$

where

$$\left[H(3) \right] = \begin{bmatrix} 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 \\ 1 & -1 & 1 & -1 & 1 & -1 & 1 & -1 \\ 1 & 1 & -1 & -1 & 1 & 1 & -1 & -1 \\ 1 & -1 & -1 & 1 & 1 & -1 & -1 & 1 \\ \hline 1 & 1 & 1 & 1 & -1 & -1 & -1 & -1 \\ 1 & -1 & 1 & -1 & -1 & 1 & -1 & 1 \\ 1 & 1 & -1 & -1 & -1 & -1 & 1 & 1 \\ 1 & -1 & -1 & 1 & -1 & 1 & 1 & -1 \end{bmatrix} \quad (3-14)$$

Evaluation of (3-13) yields the transform matrix

$$\left[\underline{F}(u_1, u_2) \right] = \frac{1}{64} \begin{bmatrix} 16 & 0 & 0 & 4 & 0 & -4 & -16 & 0 \\ 0 & 0 & 0 & -4 & 0 & 4 & 0 & 0 \\ 0 & 0 & 0 & 4 & 0 & -4 & 0 & 0 \\ 0 & 0 & 0 & -4 & 0 & 4 & 0 & 0 \\ 4 & 0 & 0 & 0 & 0 & 0 & -4 & 0 \\ -4 & 0 & 0 & 0 & 0 & 0 & 4 & 0 \\ 12 & 0 & 0 & 0 & 0 & 0 & -12 & 0 \\ -4 & 0 & 0 & 0 & 0 & 0 & 4 & 0 \end{bmatrix} \quad (3-15)$$

Substitution of the values of $F(u_1, u_2)$ obtained from (3-15) into

(3-9) results in the following 2-BT power spectrum in matrix form.

$$\left[P(k_1, k_2) \right] = \frac{1}{256} \begin{bmatrix} 16 & 0 & 1 & 17 \\ 0 & 0 & 1 & 1 \\ 0 & 0 & 2 & 2 \\ 12 & 0 & 0 & 12 \end{bmatrix} \quad (3-16)$$

3.4 Motivation for Using the 2-BT Power Spectrum.

We attempt to characterize the size and shape of grain kernels by the $(1+\log_2 N_1) (1+\log_2 N_2)$ power spectrum points given by the matrix $\left[\underline{P}(k_1, k_2) \right]$ in (3-10). Three reasons can be quoted for doing so.

(1). The power spectrum represents the distribution of power in a given two-dimensional pattern. This is best illustrated by a simple example with $N_1=2, N_2=4$ and

$$\left[\underline{f}(x_1, x_2) \right] = \begin{bmatrix} 3 & 0 & 3 & 4 \\ 3 & 8 & 7 & 8 \end{bmatrix} \quad (3-17)$$

Applying (3-5) and (3-9) to (3-12) results in the following 2-BT power spectrum

$$\begin{aligned} P(0,0) &= 81/4, & P(0,1) &= 1/4, & P(0,2) &= 1 \\ P(1,0) &= 4, & P(1,1) &= 1, & P(1,2) &= 1 \end{aligned} \quad (3-18)$$

Now, it can be shown that $\left[\underline{f}(x_1, x_2) \right]$ in (3-17) can be decomposed into the following mutually orthogonal sub-patterns:

$$\begin{aligned} \left[\underline{f}_{00}(x_1, x_2) \right] &= \begin{bmatrix} 4.5 & 4.5 & 4.5 & 4.5 \\ 4.5 & 4.5 & 4.5 & 4.5 \end{bmatrix} \\ \left[\underline{f}_{01}(x_1, x_2) \right] &= \begin{bmatrix} -0.5 & 0.5 & -0.5 & 0.5 \\ -0.5 & 0.5 & -0.5 & 0.5 \end{bmatrix} \\ \left[\underline{f}_{02}(x_1, x_2) \right] &= \begin{bmatrix} -1 & -1 & 1 & 1 \\ -1 & -1 & 1 & 1 \end{bmatrix} \\ \left[\underline{f}_{10}(x_1, x_2) \right] &= \begin{bmatrix} -2 & -2 & -2 & -2 \\ 2 & 2 & 2 & 2 \end{bmatrix} \\ \left[\underline{f}_{11}(x_1, x_2) \right] &= \begin{bmatrix} 1 & -1 & 1 & -1 \\ -1 & 1 & -1 & 1 \end{bmatrix} \end{aligned} \quad (3-19)$$

and

$$\left[\underline{f}_{12}(x_1, x_2) \right] = \begin{bmatrix} 1 & -1 & -1 & 1 \\ -1 & 1 & 1 & -1 \end{bmatrix}$$

It is straight forward to verify that

$$\underline{f}(x_1, x_2) = \sum_{i=0}^2 \left[\underline{f}_{0i}(x_1, x_2) \right] + \sum_{i=0}^2 \left[\underline{f}_{1i}(x_1, x_2) \right] \quad (3-20)$$

Inspection of the sub-patterns in (3-19) reveals that $\left[\underline{f}_{ij}(x_1, x_2) \right]$ is 2^1 - periodic with respect to the first dimension (i.e. the columns) and

2^j - periodic in the second dimension (i.e. the rows). If $\sum_{i,j} \left[\underline{f}_{ij}(x_1, x_2) \right]^2$

denotes the sum of the squares of the elements in the sub-pattern $\left[\underline{f}_{i,j}(x_1, x_2) \right]$, divided by $N_1 N_2$, then it can be verified that

$$\begin{aligned}
 \sum_{i,j} \left[\underline{f}_{00}(x_1, x_2) \right]^2 &= 81/4 & \sum_{i,j} \left[\underline{f}_{01}(x_1, x_2) \right]^2 &= 1/4 \\
 \sum_{i,j} \left[\underline{f}_{02}(x_1, x_2) \right]^2 &= 1 & \sum_{i,j} \left[\underline{f}_{10}(x_1, x_2) \right]^2 &= 4 \\
 \sum_{i,j} \left[\underline{f}_{11}(x_1, x_2) \right]^2 &= 1 & \sum_{i,j} \left[\underline{f}_{12}(x_1, x_2) \right]^2 &= 1
 \end{aligned} \tag{3-21}$$

Comparing (3-18) and (3-21) it is clear that each of the 2-BT power spectrum points represents the average power in one of the mutually orthogonal sub-patterns $\left[\underline{f}_{ij}(x_1, x_2) \right]$. Thus the 2-BT power spectrum represents the distribution of power in a given two-dimensional pattern. In the problem at hand, such two-dimensional patterns are coded images (see Figure 1-3) which characterize the sizes and shapes of grain kernels.

(2). From the periodicities present in the sub-patterns $\left[\underline{f}_{ij}(x_1, x_2) \right]$, the analogy between the 2-BT power spectrum and the familiar discrete Fourier power spectrum is apparent. Again, the property that the Fourier power spectrum is invariant with respect to cyclic shifts without rotation of a pattern as illustrated in Figure 3-2 is also valid for the BIFORE spectrum. However, the 2-BT power spectrum yields considerable data compression since it consists of $(1+\log_2 N_1)(1+\log_2 N_2)$ spectrum points in contrast to $(N_1/2+1)(N_2/2+1)$ independent discrete Fourier spectrum points.

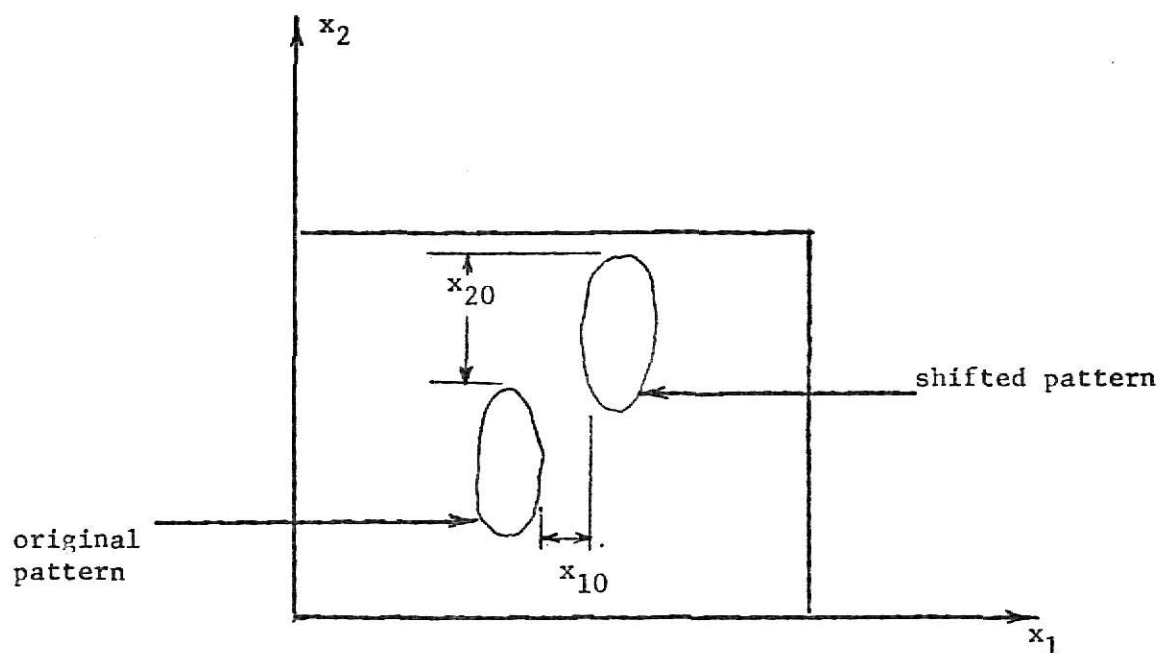


Figure 3-2 Illustration of the shift-invariance property.

(3). The 2-BT power spectrum can be computed rapidly using an algorithm called the fast BIFORE transform (FBT). The corresponding computer program is included in Appendix 4-1. Since only real arithmetic operations are involved, the corresponding implementation is simpler relative to that of the Fourier spectrum which requires complex arithmetic operations.

CHAPTER IV

EXPERIMENTAL RESULTS

4.1 Data Collection

A block diagram of the set up used to obtain the data is shown in Figure 4-1. Each kernel was placed at the base of a microfilm reader and projected on its screen. A (32x32) grid was attached to the screen for each kernel. Each square of the grid which was occupied by the kernel image was coded by a '1' and by a '0' otherwise. A typical output obtained from this stage of the data processing is shown in Figure 4-2. Before any such data was taken, the microfilm reader was calibrated each time using a standard circular pattern which is shown in Figure 4-3. The image coded pattern corresponding to this calibration pattern is shown in Figure 4-4.

The above output of the film reader in the form of a (32x32) array of ones and zeros was punched IBM cards and used as data for the computer program listed in Appendix 4-1. This program was used to compute the 2-BT (BIFORE TRANSFORM) power spectra of several grain kernels placed in random orientations. The corresponding 2-BT power spectra that resulted were in the form of (6x6) matrix i.e. 36 components. Twenty out of the 36 components whose magnitudes were relatively large were chosen. These are tabulated in Appendix 4-2. For convenience each spectrum point in this table has been multiplied by a scale factor of 10^3 .

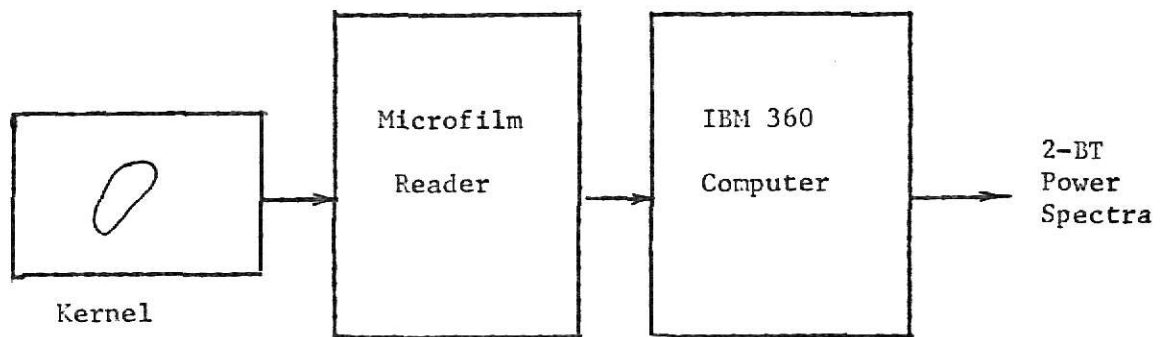


Figure 4-1. Block diagram of set up to gather data.

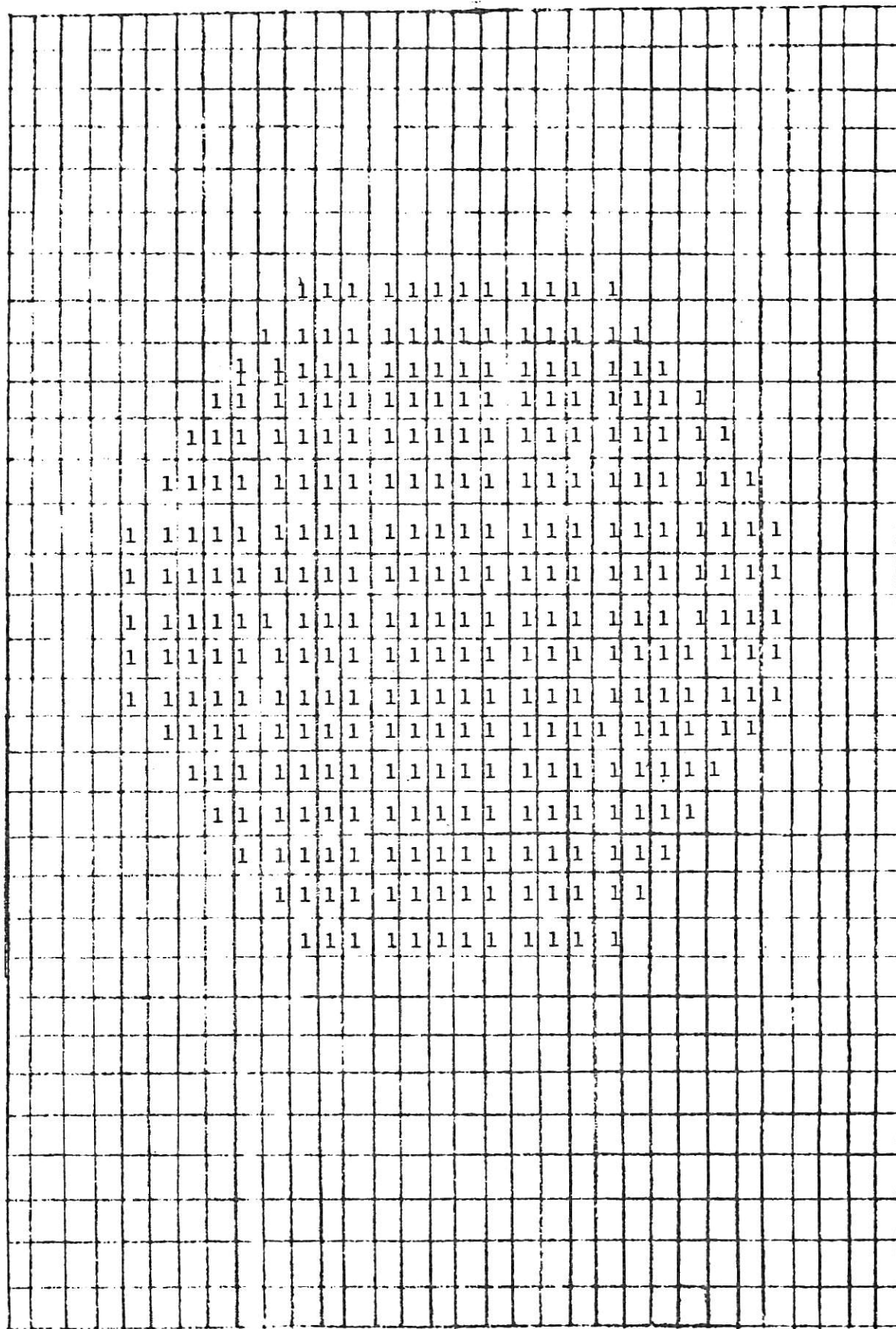


Figure 4-3. Image of calibration pattern.

(Blank elements of the array consist of zeros)

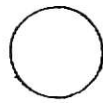


Figure 4-4. Calibration pattern for microfilm reader

APPENDIX 4-1

A listing of the computer program used to compute the 2-BT power spectra listed in Appendix 4-1 is presented in the appendix. For the purpose of illustration, the computation of the 2-BT power-spectrum for a Rye kernel is included in the listing which follows:

FORTRAN IV G LEVEL 19

MAIN

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C      EBT SPECTRUM CF CCRM
C001  DIMENSION A(32,32),B(6)
C002  READ(5,10)M,N
C003  1C FORMAT(2I2)
C004  JJ=16
C005  15 CONTINUE
C006  DO 20 I=1,M
C007  2C READ (5,30) (/ (I,J),J=1,N)
C008  2C FORMAT(32F2.1)
C009  35 FORMAT(20X,32F3.0)
C010  DO 40 I=1,M
C011  4C WRITE (6,35) (A(I,J),J=1,N)
C012  CALL ADJUST (M,N,A)
C013  LL=0
C014  MS=1
C015  12C K=0
C016  L=0
C017  NS=1
C018  14C PSP=0.0
C019  DO 150 I=1,MS
C020  IF(I.LE.LL) GO TO 150
C021  DO 145 J=1,NS
C022  IF (J.LE.L) GO TO 145
C023  PSP=PSP+A(I,J)**2
C024  145 CONTINUE
C025  -15C CONTINUE
C026  K=K+1
C027  B(K)=PSP
C028  L=NS
C029  NS=2*NS
C030  IF(NS.LE.N) GO TO 140
C031  WRITE (6,165)(I,I=1,K)
C032  165 FORMAT(//20X,6F10.5)
C033  LL=MS
C034  MS=2*MS
C035  IF(MS.LE.M) GO TO 120
C036  JJ=JJ+1
C037  IF(JJ.GE.1)GO TO 15
C038  STOP
C039  END

```

```

FORTRAN IV G LEVEL 19          ADJUST          DATE = 72117          10/32/53          PAGE 0001

C001      SUBROUTINE ADJUST (M,N,A)
C002      DIMENSION A(M,N),X(32)
C003      CO 30 J=1,N
C004      CO 20 I=1,M
C005      20 X(I)=A(I,J)
C006      CALL FFT (M,X)
C007      CO 30 I=1,M
C008      30 A(I,J)=X(I)
C009      CO 60 I=1,M
C010      CO 50 J=1,N
C011      50 X(J)=A(I,J)
C012      CALL FFT (N,X)
C013      CO 60 J=1,N
C014      60 A(I,J)=X(J)
C015      RETURN
C016      END

```

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FORTRAN IV G LEVEL 18

BFT

```

C001 SUBROUTINE BFT (NUM,X)
C002 DIMENSION IPOVER(10),X(32),Y(32)
C003
C004 25 ITER=0
C005 IREM=NUM
C006 31 IREM=IREM/2
C007 IF (IREM.EQ.0) GO TO 32
C008 ITER=ITER+1
C009 GO TO 31
C010 32 CONTINUE
C011 CO 90 M=1,ITER
C012 IF (M.EQ.1) NUMP=1
C013 IF (M.NE.1) NUMP=NUMP#2
C014 NUM=NUM/NUMP
C015 MNUM2=MNUM/2
C016 CO 60 MP=1,NUMP
C017 IP= (MP-1) * FNUM
C018 CO 60 MP2=1,MNUM2
C019 MNUM21 = MNUM2 + MP2 + 18
C020 IBA =10 + MP2
C021 Y(IBA)=X(IBA)+X(MNUM21)
C022 Y(MNUM21)=X(IPA)-X(MNUM21)
C023 60 CONTINUE
C024 CO 70 I=1,NUM
C025 70 X(I) =Y(I)
C026 90 CONTINUE
C027 CO 120 I=1,NUM
C028 Y(I)=Y(I)/NUM
C029 120 X(I)=Y(I)
C030 RETURN
      END

```


APPENDIX 4-2

In this appendix, the 2-BT power spectra of various kernels of Wheat, Soybean, Barley, Oats, Milo and Rye are tabulated. The spectrum points are denoted by $P(i,j)$, $i, j = 0, 1, \dots, 5$.

Soybeans

SETN	P6,0	W4,0	P6,0	P5,4	W0,5	P6,5	P5,5	P3,3	P4,3	P6,3	P0,5	P3,5	P0,4	P4,4	P5,1	P3,0	P5,2	W0,4	W2,4	P2,5
1	65.46	9.17	75.59	7.81	32.04	4.88	41.50	6.64	8.85	1.95	0.24	3.30	1.04	5.25	0.12	1.17	0.55	1.17	0.31	1.04
2	63.48	15.03	80.57	9.03	24.90	4.64	34.67	6.40	8.45	1.34	0.12	4.39	0.73	5.49	0.06	1.98	0.31	2.08	0.01	0.61
3	54.22	9.87	66.01	5.86	31.65	5.86	41.50	6.43	1.10	2.32	0.09	3.17	0.61	3.91	0.15	1.98	0.37	0.78	0.49	0.73
4	52.12	13.43	68.48	7.57	27.44	4.39	36.62	6.21	1.16	1.95	0.21	3.91	0.49	5.62	0.06	1.85	0.55	0.92	0.46	0.67
5	87.56	2.42	86.65	10.13	39.87	5.49	47.61	6.23	1.19	1.89	0.14	2.62	0.64	4.46	0.11	0.08	0.58	2.34	0.20	0.46
6	85.63	0.75	75.32	6.10	54.41	4.15	46.88	6.37	1.46	2.69	0.15	2.08	1.71	6.59	0.24	0.08	0.61	0.73	0.40	0.73
7	75.10	9.23	90.15	10.01	30.07	4.08	38.57	6.34	0.73	1.34	0.18	2.44	1.10	5.86	0.12	1.63	0.43	2.64	0.34	1.04
8	78.01	13.69	94.48	9.52	24.96	4.64	32.69	6.67	0.43	1.46	0.18	3.17	0.79	4.88	0.12	2.55	0.37	3.25	0.55	0.73
9	26.92	10.36	38.33	3.66	25.67	10.01	38.57	6.43	0.31	0.98	0.09	2.44	1.34	1.59	0.12	1.01	0.37	0.50	0.19	0.37
10	27.56	10.13	38.54	3.17	26.40	10.01	35.55	6.37	0.31	0.85	0.15	2.69	1.22	1.34	0.06	1.17	0.43	0.47	0.09	0.31
11	48.28	9.01	60.04	5.98	31.97	5.00	41.26	6.26	1.31	2.26	0.11	3.36	0.34	4.02	0.05	1.74	0.27	0.40	0.35	0.62
12	47.85	12.23	62.07	5.86	28.92	5.13	35.06	6.18	1.34	1.95	0.18	4.27	0.49	4.39	0.12	1.79	0.31	0.61	0.31	0.55
13	44.08	10.43	56.56	4.76	30.90	5.74	41.26	6.23	1.31	1.89	0.17	3.72	0.46	3.48	0.11	1.95	0.40	0.37	0.35	0.64
14	50.89	9.45	62.18	5.74	33.13	4.52	42.24	6.17	1.50	2.26	0.23	3.48	0.27	4.58	0.05	1.70	0.34	0.43	0.41	0.89
15	32.64	14.47	48.26	4.27	22.45	9.40	35.40	6.47	0.55	1.89	0.17	2.75	1.25	2.38	0.11	0.94	0.40	0.28	0.26	0.64
16	35.16	14.75	50.11	5.13	24.44	8.30	36.62	6.34	0.05	1.59	0.15	3.30	1.26	3.20	0.06	1.14	0.24	0.23	0.21	0.43

Oats

SET#	P ² ,0)	P ⁴ ,0)	P ⁵ ,0)	P ⁵ ,4)	P ⁰ ,5)	P ⁴ ,5)	P ⁵ ,5)	P ³ ,3)	P ⁴ ,3)	P ⁵ ,3)	P ¹ ,5)	H ³ ,5)	P ³ ,4)	P ⁴ ,4)	P ⁵ ,4)	R ³ ,0)	R ⁵ ,2)	P ⁰ ,4)	R ² ,4)	R ² ,5)
1	43.27	1.84	14.62	25.76	33.19	5.98	60.79	1.11	1.31	2.50	0.11	3.23	0.89	10.07	0.17	0.03	0.76	0.11	0.47	0.70
2	37.77	1.17	7.77	6.71	73.01	5.74	17.82	0.29	1.01	2.38	0.11	1.16	0.56	2.75	0.20	0.16	0.76	33.94	0.17	0.34
3	38.53	1.88	11.22	29.17	31.45	7.93	54.93	1.11	0.76	2.14	0.14	2.99	1.62	9.09	0.17	0.03	0.52	0.18	0.17	0.70
4	42.56	0.69	22.48	7.93	10.67	21.61	48.12	1.66	1.13	3.97	0.11	1.28	1.98	17.03	0.14	0.33	0.40	1.35	0.23	1.25
5	25.65	0.27	22.31	14.65	27.40	9.52	40.04	1.19	1.10	2.32	0.12	2.56	1.10	7.81	0.15	0.07	0.61	1.57	0.18	0.43
6	26.28	0.26	16.30	11.47	44.22	4.15	20.76	0.34	1.34	1.95	0.09	1.59	0.92	2.08	0.18	0.30	0.85	17.53	0.18	0.24
7	29.88	11.44	42.26	4.27	6.94	28.20	37.84	0.38	0.89	1.40	0.17	1.89	0.46	2.26	0.11	0.94	0.52	1.20	0.29	0.64
8	25.88	0.24	25.56	11.35	24.70	12.33	45.65	1.33	1.25	2.99	0.11	3.23	1.31	9.95	0.14	0.19	0.34	0.21	0.32	0.40
9	31.24	10.84	43.44	3.78	2.15	30.15	25.31	0.47	0.40	1.28	0.26	5.43	0.40	2.50	0.05	1.26	0.52	0.18	0.63	1.31
10	33.71	0.93	31.46	9.77	7.30	34.07	47.36	0.67	1.89	2.56	0.24	1.71	0.92	5.98	0.09	0.11	0.55	1.50	0.34	0.43
11	28.54	0.76	11.55	20.63	41.56	3.78	35.40	0.17	0.95	2.38	0.11	1.26	0.64	1.77	0.20	0.04	0.64	14.03	0.23	0.34
12	31.24	0.53	16.31	19.90	27.24	8.67	49.07	1.48	0.95	2.14	0.20	2.99	1.43	11.66	0.20	0.24	0.76	0.19	0.23	0.21
13	34.07	0.36	25.77	8.67	12.68	25.76	50.54	1.42	1.07	2.75	0.11	2.38	0.70	9.55	0.17	0.10	0.40	1.09	0.60	0.82
14	22.29	1.40	13.28	19.04	47.54	5.13	34.67	0.49	1.10	1.34	0.09	1.71	0.79	2.20	0.27	0.24	0.73	14.94	0.09	0.31
15	35.16	0.37	31.10	8.79	10.41	30.27	50.29	0.98	1.53	2.93	0.21	1.95	0.43	8.54	0.15	0.04	0.49	1.68	0.46	0.61
16	34.79	0.36	31.11	7.93	12.04	27.95	50.54	1.02	1.62	2.55	0.14	2.61	0.46	9.22	0.11	0.06	0.58	1.52	0.50	0.58
17	20.60	1.10	21.70	8.70	44.50	5.70	34.40	0.40	1.70	3.20	0.05	1.90	0.70	2.80	0.05	0.60	0.80	13.70	0.20	0.40
18	35.20	2.70	25.20	7.30	27.50	8.70	27.20	0.30	2.20	4.70	0.05	2.70	0.90	1.60	0.05	0.10	0.50	10.20	0.37	0.40
19	29.30	12.30	35.20	5.30	20.20	8.70	35.20	0.40	0.40	2.10	0.15	3.10	2.20	3.30	0.09	0.60	0.90	0.60	0.37	0.20
20	30.60	0.90	8.30	8.80	58.30	3.30	60.30	0.20	2.10	3.10	0.42	0.90	0.60	2.30	0.04	0.30	0.90	27.30	0.20	0.20
21	28.20	31.40	62.70	4.40	5.20	7.80	75.60	0.10	0.50	1.00	0.34	2.10	1.04	2.20	0.03	2.60	0.20	0.70	0.40	0.20
22	20.30	23.10	46.10	4.20	6.10	9.80	19.50	0.40	0.60	1.10	0.18	2.40	0.90	2.10	0.06	2.50	0.30	2.30	0.20	1.00
23	25.40	29.70	58.30	7.20	9.30	5.30	25.40	0.30	0.90	2.10	0.20	3.40	0.90	2.10	0.05	3.10	0.60	0.60	0.30	1.20
24	37.30	2.40	28.20	9.20	7.40	8.30	23.60	0.40	0.50	2.10	0.20	1.30	0.80	3.10	0.09	3.20	0.50	0.60	0.20	1.00
25	26.80	0.90	35.30	10.20	34.70	9.70	39.80	0.60	2.30	10.80	0.02	2.30	0.60	2.20	0.09	0.07	0.20	13.20	0.30	0.50
26	27.90	0.50	24.70	9.60	40.60	4.30	37.40	0.50	1.70	2.60	0.05	1.30	0.50	1.70	0.11	0.09	0.30	11.30	0.20	0.50

Rye

SET#	P(2,0)	P(3,0)	P(4,0)	P(5,0)	P(6,0)	P(7,0)	P(8,0)	P(9,0)	P(10,0)	P(11,0)	P(12,0)	P(13,0)	P(14,0)	P(15,0)	P(16,0)	P(17,0)	P(18,0)	P(19,0)	P(20,0)	P(21,0)	P(22,0)	P(23,0)	P(24,0)	P(25,0)	
1	15.63	10.62	26.98	3.17	6.68	18.60	31.25	0.16	0.73	1.10	0.27	4.80	1.40	0.85	0.09	0.22	0.31	0.26	0.58	0.73					
2	16.12	22.16	46.33	3.91	3.67	6.10	12.21	0.21	0.37	0.73	0.09	1.10	1.22	1.96	0.06	6.39	0.24	0.47	0.15	1.28					
3	14.90	0.37	13.81	14.53	21.71	6.47	30.52	0.78	0.64	1.28	0.11	1.90	0.95	4.94	0.14	0.02	0.76	6.05	0.08	0.34					
4	14.66	0.15	12.21	12.21	29.24	3.42	26.37	0.34	1.53	1.22	0.06	1.10	0.50	1.34	0.24	0.11	0.49	14.07	0.18	0.37					
5	8.43	1.10	5.80	11.47	13.89	7.32	22.95	0.24	0.79	1.22	0.03	1.46	0.85	5.25	0.09	0.24	0.37	5.23	0.12	0.24					
6	9.92	3.17	13.64	9.28	10.01	12.94	24.90	0.21	1.04	1.34	0.12	1.34	1.04	7.45	0.09	0.51	0.55	0.41	0.31	0.49					
7	8.25	0.83	9.23	11.35	17.78	3.78	22.71	0.20	0.64	1.53	0.08	0.79	0.40	1.90	0.14	0.13	0.46	8.90	0.14	0.27					
8	8.61	12.44	24.89	2.56	4.20	8.91	17.82	0.17	0.66	0.92	0.29	3.97	0.46	1.28	0.05	3.55	0.15	0.33	0.30	0.46					
9	14.90	0.87	1.39	6.10	9.52	18.07	25.79	0.79	0.67	1.83	0.24	1.34	1.71	3.91	0.09	0.25	0.37	0.17	0.24	0.61					
10	12.83	15.09	30.16	2.21	5.80	1.47	22.95	0.31	0.55	1.10	0.12	4.80	0.37	1.10	0.03	1.05	0.18	0.26	0.40	0.79					
11	14.42	1.06	15.64	12.33	20.10	7.69	30.03	0.56	0.21	1.40	0.08	1.77	1.01	5.92	0.08	0.10	0.58	5.12	0.23	0.40					
12	13.50	0.40	13.09	12.82	26.50	2.81	27.59	0.17	1.13	1.04	0.08	0.92	0.46	0.92	0.20	3.05	0.46	12.75	0.11	0.21					
13	6.57	6.97	13.93	4.76	5.78	10.13	20.20	0.32	0.84	1.28	0.11	3.60	1.86	2.38	0.08	0.36	0.21	0.14	0.32	0.64					
14	7.22	3.03	10.42	9.16	9.02	10.62	21.24	0.17	0.52	1.16	0.11	1.16	0.70	6.77	0.11	0.16	0.40	1.46	0.14	0.34					
15	8.25	11.47	22.93	2.08	5.34	9.64	15.29	0.29	0.46	0.92	0.11	3.60	0.40	1.04	0.05	2.85	0.15	0.11	0.38	0.58					
16	6.57	4.83	11.49	7.20	7.06	10.13	20.26	0.23	0.58	1.16	0.11	2.26	1.92	4.46	0.08	0.04	0.34	0.40	0.35	0.70					
17	8.97	9.76	15.58	3.05	5.20	11.84	22.68	0.11	0.40	0.79	0.20	5.55	0.95	1.53	0.05	0.76	0.21	0.19	0.38	0.89					
18	9.16	9.93	10.35	11.06	19.41	3.42	22.93	0.15	0.55	1.22	0.06	0.85	0.43	1.71	0.09	0.14	0.31	9.70	0.59	0.18					
19	12.16	4.74	17.44	7.69	9.81	15.99	27.59	0.63	1.01	2.01	0.17	0.92	1.86	5.68	0.11	0.47	0.34	0.04	0.08	0.70					
20	7.29	8.96	17.51	2.44	5.10	10.74	21.48	0.09	0.43	0.85	0.18	4.64	0.92	1.22	0.03	1.34	0.24	0.06	0.21	0.73					
21	8.07	13.57	27.13	2.69	3.63	7.08	14.16	0.24	0.37	0.73	0.15	2.69	0.67	1.34	0.03	5.39	0.18	0.23	0.37	0.61					
22	12.16	13.99	23.27	3.05	7.12	15.01	27.59	0.29	0.46	0.92	0.11	4.33	1.19	0.92	0.08	0.09	0.27	0.18	0.63	1.01					
23	10.92	4.54	15.88	8.18	10.70	13.55	26.12	0.32	1.13	1.65	0.17	1.28	1.07	6.65	0.14	0.35	0.27	0.36	0.08	0.34					
24	11.33	5.63	12.01	12.82	17.66	6.71	26.61	0.47	0.58	1.28	0.11	1.77	1.19	5.31	0.11	0.03	0.40	6.02	0.23	0.34					
25	8.61	6.10	14.79	6.47	5.62	13.55	23.19	0.35	0.76	1.65	0.20	3.23	3.27	2.62	0.08	0.03	0.21	0.11	0.35	0.58					

Milo

SCTN	P(0,0)	P(0,1)	P(0,2)	P(0,3)	P(0,4)	P(0,5)	P(0,6)	P(0,7)	P(0,8)	P(0,9)	P(1,0)	P(1,1)	P(1,2)	P(1,3)	P(1,4)	P(1,5)	P(1,6)	P(1,7)	P(1,8)	P(1,9)	P(2,0)	P(2,1)	P(2,2)	P(2,3)	P(2,4)	P(2,5)
1	8.61	7.79	16.49	4.76	11.12	10.38	23.19	0.38	0.64	1.54	0.14	1.16	0.58	1.77	0.08	0.09	0.34	2.20	0.17	0.40						
2	7.90	7.09	15.03	5.25	10.68	10.13	22.22	0.38	0.82	1.77	0.14	0.79	0.34	2.14	0.02	0.03	0.15	2.62	0.11	0.27						
3	5.08	5.39	10.79	5.74	7.77	8.91	17.82	0.29	0.52	1.04	0.08	0.79	0.21	2.87	0.05	0.26	0.21	2.48	0.14	0.27						
4	5.95	5.71	11.80	5.74	9.02	9.16	19.29	0.41	0.52	1.28	0.05	0.79	0.21	2.62	0.08	0.10	0.40	2.83	0.05	0.27						
5	6.10	6.44	12.88	5.13	8.51	9.77	19.53	0.34	0.67	1.34	0.03	0.98	0.31	2.56	0.06	0.28	0.12	2.15	0.09	0.24						
6	7.60	6.52	14.54	5.98	11.22	9.40	22.22	0.26	0.64	1.40	0.17	1.04	0.64	2.14	0.08	0.06	0.21	2.94	0.20	0.40						
7	9.35	7.59	17.47	5.00	11.42	10.38	24.17	0.20	0.58	1.28	0.20	1.28	0.89	1.65	0.08	0.07	0.34	2.19	0.23	0.40						
8	14.19	7.75	22.28	5.37	17.43	10.01	25.79	0.18	0.98	1.71	0.15	1.71	1.22	1.10	0.06	0.21	0.37	2.75	0.27	0.49						
9	7.22	6.39	13.09	5.74	10.24	9.40	21.24	0.47	0.64	1.53	0.11	1.16	0.52	2.26	0.08	0.07	0.21	2.80	0.11	0.34						
10	9.92	8.56	18.59	4.64	12.24	10.99	24.90	0.15	0.67	1.34	0.15	1.10	0.79	1.59	0.03	0.07	0.31	1.94	0.21	0.43						
11	6.26	6.72	13.44	4.76	8.41	9.89	19.78	0.32	0.70	1.40	0.11	1.04	0.27	2.38	0.02	0.40	0.15	1.91	0.14	0.34						
12	9.54	6.88	16.51	5.86	12.08	9.77	24.41	0.24	0.92	1.59	0.06	1.22	0.85	1.71	0.15	0.02	0.21	3.04	0.21	0.49						
13	6.57	5.62	12.31	6.23	9.96	9.16	20.26	0.26	0.64	1.28	0.08	0.79	0.40	2.62	0.11	0.07	0.34	3.06	0.11	0.27						
14	8.97	7.76	16.80	5.00	1.70	10.38	23.68	0.26	0.70	1.53	0.17	1.04	0.64	1.77	0.08	0.04	0.27	2.33	0.22	0.40						
15	7.90	6.22	14.18	5.98	11.31	9.40	22.22	0.50	0.89	1.77	0.08	1.04	0.46	2.14	0.08	0.03	0.21	3.20	0.17	0.40						
16	7.72	6.94	14.80	5.37	10.44	9.77	21.97	0.43	0.61	1.46	0.12	1.22	0.61	2.08	0.09	0.11	0.24	2.50	0.12	0.43						
17	7.70	6.70	14.50	5.60	10.70	9.80	22.00	0.40	0.70	1.60	0.12	0.93	0.49	2.20	0.06	0.25	0.18	2.70	0.18	0.43						
18	9.40	7.90	17.40	5.00	11.60	10.80	24.20	0.14	0.64	1.30	0.14	1.16	0.76	1.89	0.05	0.10	0.40	2.11	0.16	0.40						

CHAPTER V

GRAIN CLASSIFICATION RESULTS

5.1 Elements of Pattern Classification

Some basic concepts of pattern classification are best introduced by referring to Figure 5.1. Let X_{ij} represent the j^{th} pattern belonging to class i , $i=1, 2, \dots, k$, where k is the total no. of classes. Generally X_{ij} is in the form of a vector but it can also be a multi-dimensional array. The set of patterns X_{ij} , $j=1, 2, \dots, N_i$ is denoted by $\{X_{ij}\}$ and consists of a total of N samples, N_i of which belong to class i , $i=1, 2, \dots, k$. This set of patterns $\{X_{ij}\}$ is called the training set since it is used to "train" or "teach" the classifier to classify a pattern X (whose classification is unknown) as belonging to a particular class. Once a classifier has been trained, it is capable of classifying incoming patterns on its own. The overall performance of the classifier is generally measured in terms of the number of errors it makes. Many different types of training algorithms are available [8]. The choice of a particular algorithm is generally dictated by the nature of the problem which has to be solved.

5.2 The Training Algorithm

The specific algorithm used in the present grain classification study uses the "least-squares mapping" approach. The basic idea is to derive a linear transformation A which maps (in the least-square sense) the training samples belonging to class i into the unit vector V_i , $i=1, 2, \dots, k$, where k is the total number of classes. V_i is a vector, whose elements are all zero, except for the i^{th} element which is unity. Once the classifier is

trained, the transformation A is obtained in the form a matrix. Then, to classify a pattern ' X ' whose classification is not known, the following steps are used;

- (1) Compute $Z=AX$. Then Z is the mapping of X into the unit vector space.
- (2) Find the distance of Z from the unit vectors V_i , $i=1, 2, \dots, k$. If Z falls closest to ' V_{i_0} ', then it is decided that ' X ' belongs to class i_0 .

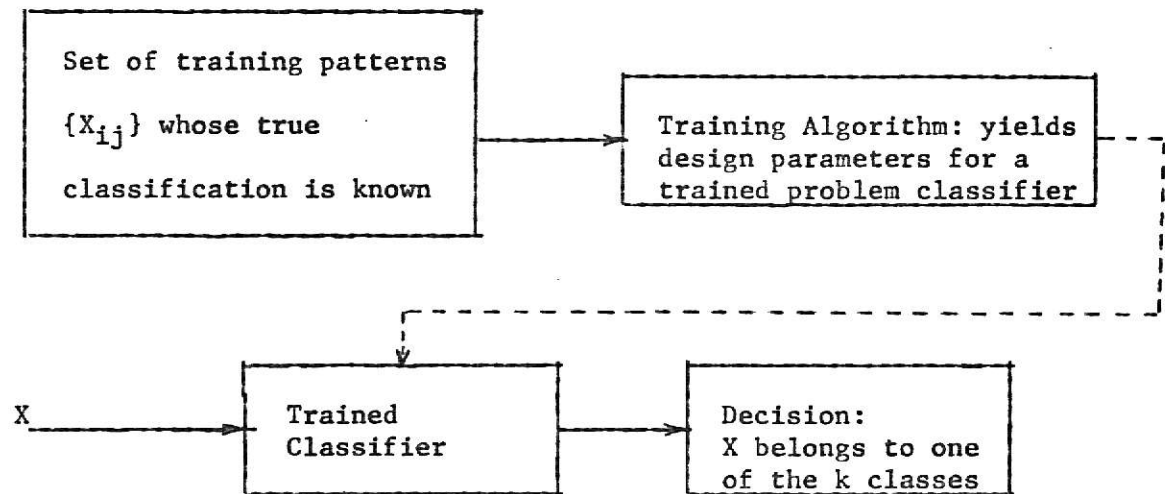
For a detailed discussion of the above training algorithm, the reader may consult references [4] and [5]. A listing of the computer program associated with this algorithm is included in Appendix 5-1.

5.3 Classification of Wheat, Soybeans, Barley, Oats, Milo and Rye

The 2-BT power spectrum points tabulated in Appendix 4-2 are used to obtain the training set. The following 20 of the 36 power spectrum points are used.

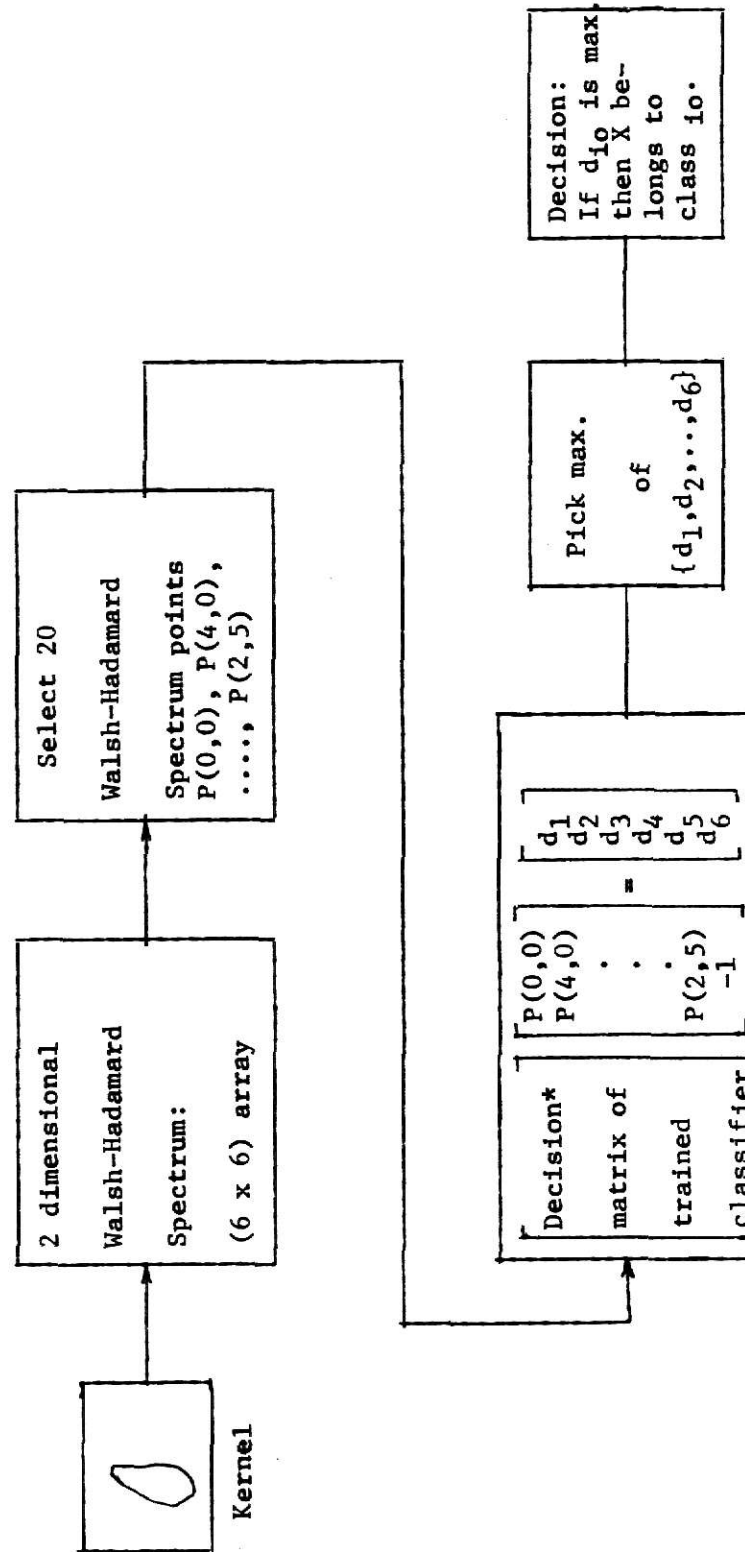
$P(0,0), P(4,0), P(5,0), P(5,4), P(0,5)$
 $P(4,5), P(5,5), P(3,3), P(4,3), P(5,3)$
 $P(1,5), P(3,5), P(3,4), P(4,4), P(5,1)$
 $P(3,0), P(5,2), P(0,4), P(2,4), P(2,5)$

Thus each X_{ij} in Figure 5-1 is a (20×1) vector in this application. The "decision matrix" referred to in Figure 5-2 is directly related to the transformation A , referred to in Section 5.2. It is obtained using the training algorithm as evident from Appendix 5-1 (see page 51). Let class k , $k=1, 2, \dots, 6$ denote wheat, soybean, barley, oat, rye and milo respectively.



X: A pattern with unknown classification

Figure 5-1: A pattern classification scheme



*See Appendix 5-1, Page 51

Figure 5-2. Summary of the classification of Wheat, Soybeans, Barley, Oats, Milo and Rye.

5.4 Classification Results

After the decision matrix was obtained, the training samples were classified using the trained classifier as shown in Figure 5-2.

Two varieties of wheat were considered: (1) Hulled Oats and (2) Triumph. The overall results pertaining to both these varieties may be summarized by two confusion matrices F_1 and F_2 listed in Table 5-1.

		Table 5-1							
F_1	=	[	10	0	2	1	9	8	Wheat (hulled oats)
			0	16	0	0	0	0	Soybeans
			1	1	18	4	2	0	Barley
			0	0	3	23	0	0	Oats
			3	0	0	0	21	1	Rye
			0	0	0	0	0	18	Milo
(5-1)									
F_2	=	[	16	0	2	0	3	4	Wheat (triumph)
			0	16	0	0	0	0	Soybeans
			1	1	18	4	2	0	Barley
			0	0	3	22	0	1	Oats
			0	0	0	0	24	1	Rye
			0	0	0	0	0	18	Milo
(5-2)									

Each element f_{ij} , $i \neq j$ of F_1 and F_2 denotes that f_{ij} kernels of the i -th class are misclassified as belonging to class j .

We make the following observations with respect to the confusion matrices F_1 and F_2 :

- (1) There is substantial confusion of the hulled oats variety of wheat with milo and rye (see F_1).

- (2) There is some confusion between barley and oats (see F_1 and F_2).
- (3) Some confusion between the triumph variety of wheat and rye is present (see F_2).

5.5 Classification of Wheat, Soybean, Barley, Oats and Rye

Here, milo is omitted in the interest of comparing¹ the classification results with those of A. R. Edison and W.L. Brogan [1] discussed in Chapter II. The resulting confusion matrix F_3 is as follows:

$$F_3 = \begin{bmatrix} 20 & 0 & 0 & 0 & 5 \\ 0 & 16 & 0 & 0 & 0 \\ 2 & 1 & 19 & 4 & 0 \\ 0 & 1 & 6 & 19 & 0 \\ 3 & 0 & 1 & 0 & 21 \end{bmatrix} \begin{matrix} \text{Wheat (Triumph)} \\ \text{Soybeans} \\ \text{Barley} \\ \text{Oats} \\ \text{Rye} \end{matrix} \quad (5-3)$$

Following observations can be made with respect to confusion matrix F_3 :

- (1) There is still some confusion between wheat and rye although it is less than that in the previous case.
- (2) Again, confusion between barley and oats is present in this case also.

5.6 Quadratic Classifier Considerations

The specific algorithm used for the grain classification in Section 5.3 uses the "least-squares mapping" approach (see Section 5.2). The approach is equivalent to implementing linear boundaries called hyperplanes in the pattern space. This training procedure can easily be extended to implement quadratic boundaries. The key to designing a quadratic classifier is the notion of a quadratic discriminant function which is defined as

¹This will be discussed in Chapter VI.

$$g_i(X) = \underbrace{\sum_{j=1}^d \omega_{jj} x_j^2 + \sum_{j=1}^{d-1} \sum_{k=j+1}^{d-1} \omega_{jk} x_j x_k}_{\text{quadratic terms}} + \underbrace{\sum_{j=1}^d \omega_j x_j}_{\text{linear terms}} - \theta, \quad i=1,2,\dots,k \quad (5-4)$$

From (5-4) it follows that a quadratic discriminant $g_i(X)$ function has $[(d+1)(d+2)]/2$ parameters or weights consisting of

d parameters as coefficients of x_j^2 terms ω_{jj}

d parameters as coefficients of x_j terms ω_j

$d(d-1)/2$ parameters as coefficients of $x_j x_k$ terms, $j \neq k$ ω_{jk}

and a threshold θ .

The parameters and the threshold listed above are obtained from the training process.

To explain the implementation associated with (5-1), we first define the M -dimensional vector G , whose components $f_1, f_2, \dots, f_M$ are functions of the x_i , $i=1, 2, \dots, d$. The first d components of G are $x_1^2, x_2^2, \dots, x_d^2$; the next $d(d-1)/2$ components are all pairs $x_1 x_2, x_1 x_3, \dots, x_{d-1} x_d$; the last d components are $x_1, x_2, \dots, x_d$. The total number of these components are $M = [d(d+3)]/2$.

Thus for every pattern vector $X' = (x_1, x_2, \dots, x_d)$ in a d -dimensional space, there is a unique vector $G' = (f_1, f_2, \dots, f_M)$ in an M dimensional space. In other words a quadratic discriminant function in d -dimensional space is equivalent to a linear discriminant function in an M dimensional space.

A 5-class computer program was used with the following 5 of the 36 power spectrum points instead of 20 used in the case of the linear classifier (see Section 5.3).

$P(0,0), P(5,0), P(5,4), P(0,5), P(5,5)$

The corresponding confusion matrices F_4 and F_5 are listed in Table 5-3.

Table 5-3

$$F_4 = \begin{bmatrix} 21 & 0 & 0 & 0 & 9 \\ 0 & 16 & 0 & 0 & 0 \\ 0 & 1 & 21 & 4 & 0 \\ 0 & 1 & 6 & 19 & 0 \\ 8 & 0 & 1 & 0 & 16 \end{bmatrix} \begin{array}{l} \text{wheat (hulled oats)} \\ \text{soybean} \\ \text{barley} \\ \text{oats} \\ \text{rye} \end{array} \quad (5-5)$$

$$F_5 = \begin{bmatrix} 20 & 0 & 0 & 0 & 5 \\ 0 & 16 & 0 & 0 & 0 \\ 2 & 1 & 19 & 4 & 0 \\ 0 & 1 & 6 & 19 & 0 \\ 3 & 0 & 0 & 0 & 22 \end{bmatrix} \begin{array}{l} \text{wheat (triumph)} \\ \text{soybean} \\ \text{barley} \\ \text{oats} \\ \text{rye} \end{array} \quad (5-6)$$

We make the following observations with respect to confusion matrices F_4 and F_5 :

- (1) There is considerable amount of confusion between both varieties of wheat and rye.
- (2) There is still some confusion between barley and oats.

APPENDIX 5-1

This appendix provides a listing of a computer program for a training algorithm which uses the least-squares mapping principle. Details pertaining to the algorithm are available in reference (4) and (5).

The program results in the computation of confusion matrix F_1 with respect to classes C_i , $i = 1, 2, \dots, 6$ where C_i , $i = 1, 2, \dots, 6$ denotes wheat (hulled oats) soybeans, barley, oats, rye and milo respectively.

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C
C      # OF CLASSES: MAX. 10
C      # OF SAMPLES IN EACH CLASS: MAX. 100
C      DIMENSION OF SAMPLES & UNIT VECTORS: MAX. 20
C      FIRST CARD IN THE MAIN PROGRAM SHOULD BE CHANGED DEPENDING ON THE
C      COMPILER USED
C      FIRST DATA CARD: # OF CLASSES, DIMENSIONS OF SAMPLES & UNIT VECTORS IN 315
C      SECOND CARD: # OF SAMPLES IN EACH CLASS IN FORMATS OF 15
C      THIRD CARD: PROBABILITY OF EACH CLASS IN FORMATS OF F8.4
C      READ IN UNIT VECTORS: ONE PER CARD, EACH COMPONENT IN F8.4
C      SAMPLES: ONE PER CARD, WITH COMPONENTS IN F8.4
C
C001  DATA NR,NL/5,6/
C002  DIMENSION NSAMP(10),PROB(10),V(10,10),X(21,100),P(210,10)
C003  DIMENSION Y(2,2),XX(21,21),A(10,21),E(10,21),VX(10,21),D(10,100)
C004  DIMENSION ICF(10,10)
C005  READ(1,1)ICLAS,NCOMP,LV
C006  1 FORMAT(I5)
C007  WRITE(6,N)ICLAS,NCOMP
C008  1, DIMENSIONAL(1)
C009  N=ICLAS
C010  READ(1,1)(H,ZMP(I),I=1,N)
C011  READ(1,2)(PFOB(I),I=1,N)
C012  3 FORMAT(1)
C013  DO 4 I=1,N
C014  4 WRITE(6,21),SAMP(I),PROB(I)
C015  5 FORMAT(10X,'CLASS',15,' HAS',15,' SAMPLES & ITS PROBABILITY
C016  115,'F10.4)
C017  L=NCOMP
C018  DO 10 J=1,N
C019  20 READ(1,20)(V(I,J),I=1,LV)
C020  20 FORMAT(10F8.4)
C021  WRITE(6,3)
C022  WRITE(6,25)
C023  25 FORMAT(10X,' V MATRIX',1)
C024  DO 30 I=1,LV
C025  30 WRITE(6,35)(V(I,J),J=1,N)
C026  35 FORMAT(10X,11F10.3)
C027  L1=L+1
C028  DO 80 K=1,N
C029  80 K=L1,N
C030  A1=NSAMP(K)
C031  P1=PFOB(K)
C032  DO 40 J=1,N1
C033  40 X(1,J)=1.
C034  P=1
C035  DO 41 J=1,N1
C036  41 I=1,L1
C037  P(M,K)=X(I,J)
C038  M=M+1
C039  WRITE(6,3)
C040  WRITE(6,45)K
C041  45 FORMAT(10X,'AUGMENTED PATTERNS OF CLASS',15,1)
C042  DO 50 I=1,L1
C043  50 WRITE(6,35)(V(I,J),J=1,N1)
C044  L0 60 I1=1,L1

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MAIN

PORTAL IV G LEVEL 18

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0045 C0 60 I2=1,LL
0046 V(I1,I2)=0.0
0047 C0 55 J=1,NI
0048 V(I1,I2)=V(I1,I2)+X(I1,J)*X(I2,J)
0049 Y(I1,I2)=PI*Y(I1,I2)/PI
0050 IFK=0.01 X(I1,I2)=0.0
0051 C0 65 I=1,LL
0052 X(I1,I2)=X(I1,I2)+Y(I1,I2)
0053 C0 65 J=2,NI
0054 X(I1,J)=X(I1,J)+X(I1,J)
0055 C0 70 I=1,LL
0056 C0 70 J=1,LL
0057 A(I,J)=PI*V(I,K)*X(I,J,1)/FI
0058 IFK=0.01 V(I,J)=0.0
0059 V(I,J)=V(I,J)+A(I,J)
0060 C0 70 I=1,LL
0061 CALL INVER5(XY,LL)
0062 C0 120 I=1,LL
0063 A(I,J)=0.0
0064 C0 120 J=1,LL
0065 A(I,J)=0.0
0066 C0 120 K=1,LL
0067 A(I,J)=A(I,J)+X(I,K)*X(K,J)
0068 WRITE(NW,3)
0069 K=1,125
0070 FORMATT(IX,'TRANSFORMATION MATRIX A'///)
0071 C0 130 I=1,LL
0072 WRITE(NW,35)(A(I,J),J=1,LL)
0073 C0 135 I=1,N
0074 C(I,J)=0.0
0075 C0 135 J=1,LL
0076 C(I,J)=C(I,J)+V(K,I)*A(K,J)
0077 WRITE(NW,3)
0078 K=1,140
0079 FORMATT(IX,'DISCUSSION MATRIX'///)
0080 C0 142 I=1,N
0081 K=1,35
0082 C(I,J)=C(I,J)+F(I,J),J=1,LL
0083 C0 145 J=1,N
0084 ICF(I,J)=I
0085 C0 145 K=1,N
0086 NI=NSA4PIK
0087 M=
0088 C0 150 J=1,NI
0089 C0 150 I=1,LL
0090 X(I,J)=P(M,K)
0091 M=M+1
0092 C0 160 I=1,N
0093 C0 160 J=1,NI
0094 C(I,J)=C(I,J)
0095 C0 160 M=1,LL
0096 C(I,J)=C(I,J)+I(M)*X(M,J)
0097 WRITE(NW,3)
0098 C0 161 I=1,N
0099 WRITE(NW,35)(F(ID,JD),JD=1,NI)
0100 C0 180 J=1,NI
0101 L5=1
0102 C=0(I,J)

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FORTRAN IV G LEVEL 18      MAIN      PAGE 0003
C163      DO 170 I=1,N
C164      IF (C-UT-D(I,J)) GO TO 165
C165      GO TO 170
C166      LS=I
C167      C=0(I,J)
C168      170 CONTINUE
C169      ICF(K,LS)=ICF(K,LS)+1
C170      165 CONTINUE
C171      WRITE (NR,4)
C172      WRITE (NR,190)
C173      190 FORMAT(10X,'CONFUSION MATRIX',///)
C174      DO 195 I=1,N
C175      WRITE (NR,200) (ICF(I,J),J=1,N)
C176      200 FORMAT(10X,15)
C177      STOP
C178      END

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INVSRS

FORTRAN IV G LEVEL 12

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C001 SUBROUTINE INVSRS(Z,M)
C002 DIMENSION U(L,21),V(21,21),Y(21,21),Z(21,21)
C003 DO 5 I=1,M
C004 DO 5 J=1,N
C005 U(I,J)=0.
C006 IF (I.EQ.30U(I,J)=1.0
C007 1 L=
C008 10 K=L
C009 11 C=ABS(Z(K,L))
C010 IF(C=0.0/200)20,20,30
C011 Z(K,L)=0.
C012 K=K+1
C013 IF(K-N)11,11,00
C014 DO 31 M=1,N
C015 V(K,M)=Z(K,M)
C016 Z(K,M)=Z(L,M)
C017 Z(L,M)=V(K,M)
C018 V(K,M)=U(K,M)
C019 U(K,M)=U(L,M)
C020 U(L,M)=V(K,M)
C021 Y(L,L)=Z(L,L)
C022 DO 41 N=1,M
C023 Z(L,M)=Z(L,M)/Y(L,L)
C024 U(L,M)=U(L,M)/Y(L,L)
C025 K=1
C026 IF(K-L)52,51,52
C027 K=K+1
C028 IF(K-N)53,50,70
C029 C=ABS(Z(K,L))
C030 IF(C=0.0/200)53,53,54
C031 53 Z(K,L)=0.
C032 K=K+1
C033 IF(K-N)50,50,60
C034 Y(K,L)=Z(K,L)
C035 DO 55 M=1,N
C036 Z(K,M)=Z(K,M)-Z(L,M)*Y(K,L)
C037 U(K,M)=U(K,M)-U(L,M)*Y(K,L)
C038 K=K+1
C039 IF(K-N)50,50,60
C040 L=L+1
C041 IF(L-N)10,10,70
C042 DO 80 I=1,N
C043 DO 80 J=1,M
C044 Z(I,J)=U(I,J)
C045 90 RETURN
C046 END

```

THIS PROBLEM HAS 6 CLASSES & EACH CLASS IS 20 DIMENSIONAL

CLASS 1	HAS	30	SAMPLES &	ITS PROBABILITY	IS	0.1667
CLASS 2	HAS	16	SAMPLES &	ITS PROBABILITY	IS	0.1667
CLASS 3	HAS	26	SAMPLES &	ITS PROBABILITY	IS	0.1667
CLASS 4	HAS	26	SAMPLES &	ITS PROBABILITY	IS	0.1667
CLASS 5	HAS	25	SAMPLES &	ITS PROBABILITY	IS	0.1667
CLASS 6	HAS	18	SAMPLES &	ITS PROBABILITY	IS	0.1667

V MATRIX

1.000	0.0	0.0	0.0	0.0	0.0
0.0	1.000	0.0	0.0	0.0	0.0
0.0	0.0	1.000	0.0	0.0	0.0
0.0	0.0	0.0	1.000	0.0	0.0
0.0	0.0	0.0	0.0	1.000	0.0
0.0	0.0	0.0	0.0	0.0	1.000

AUGMENTED PATTERNS OF CLASS 1

10.510	12.390	17.730	11.750	11.120	11.960	12.610	12.610	10.920	9.730	10.920
11.540	6.570	7.050	5.650	6.410	17.900	17.640	15.140	13.280	14.190	16.120
14.940	16.120	16.570	13.280	9.710	9.920	9.540	9.350			
5.440	13.280	4.580	1.010	11.120	5.080	17.650	15.240	11.080	13.910	14.630
10.530	3.440	8.790	9.320	7.080	18.620	10.410	1.660	3.330	4.910	3.880
5.030	1.050	14.670	17.960	3.140	4.440	6.700	11.410			
16.240	26.550	17.680	13.320	23.440	17.430	35.690	30.470	22.630	27.820	29.250
22.280	10.210	17.580	18.630	14.160	37.250	28.470	17.360	17.150	19.680	20.680
20.220	17.430	31.880	35.920	13.260	14.590	16.330	24.810			
7.200	3.170	8.660	12.570	2.440	7.570	4.030	2.810	3.050	2.560	2.310
3.420	8.670	2.440	1.340	4.150	3.300	3.420	10.990	9.520	7.610	6.540
7.090	11.670	2.210	2.690	9.340	8.060	6.100	1.330			
1.640	8.000	17.370	22.290	7.730	11.540	4.810	4.260	7.400	5.840	5.290
7.720	7.580	5.060	4.440	6.100	11.250	14.320	24.960	16.360	17.150	18.340
15.860	27.160	9.540	5.920	16.650	14.560	11.540	8.870			
13.310	12.450	14.650	3.540	12.940	14.160	7.690	10.860	12.570	8.910	9.430
13.920	10.130	10.500	8.420	10.010	12.330	15.380	4.150	10.250	10.530	10.740
2.230	3.170	7.260	9.030	5.980	8.060	11.470	1.350			
25.630	24.930	20.360	27.100	25.880	27.340	15.380	21.730	25.150	17.820	18.810
26.360	20.260	21.200	16.850	20.820	24.660	33.260	30.760	28.810	29.790	31.740
3.550	31.740	20.750	18.070	24.660	24.960	24.410	22.710			
6.570	0.150	0.520	0.140	0.180	0.460	0.260	0.350	0.170	0.260	0.170
0.240	0.170	0.150	0.260	0.400	0.350	0.240	0.150	0.430	0.580	0.790
0.490	0.210	0.110	0.150	0.070	0.580	0.430	0.140			
1.130	0.370	0.530	0.700	0.370	1.220	0.400	0.580	0.820	0.460	0.520
1.430	0.460	0.370	0.270	0.070	0.700	0.490	1.160	0.670	0.850	0.920
1.250	1.160	0.450	0.370	0.260	0.610	0.730	0.340			

5.940	5.740	7.930	21.610	9.520	4.150	28.230	12.330	30.150	34.670	3.780
6.670	25.760	5.130	30.270	27.950	5.700	8.700	8.700	3.300	7.800	9.830
5.330	8.300	0.700	4.300							
6.790	17.820	54.930	68.120	40.040	30.760	37.840	45.650	39.710	47.360	35.470
6.930	50.540	36.670	50.290	50.540	34.400	27.200	35.200	80.100	75.600	10.540
23.400	23.670	30.800	37.400							
1.110	0.290	1.110	1.660	1.140	0.340	0.280	1.330	0.470	0.470	0.170
1.480	1.420	0.980	0.980	1.020	0.400	0.300	0.400	0.200	0.100	0.470
0.300	0.400	0.900	0.900							
1.310	1.010	0.760	1.130	1.100	1.340	0.890	1.250	0.460	1.890	0.950
0.950	1.070	1.100	1.530	1.620	1.700	2.200	0.400	2.100	0.900	0.600
0.900	0.500	2.300	1.700	2.320	1.950	1.400	2.990	1.280	2.500	2.380
2.510	2.360	1.140	3.970	2.320	3.200	4.700	2.100	3.100	1.000	1.100
2.140	2.750	1.340	2.930	2.990						
2.100	2.100	10.000	2.600							
0.110	0.110	0.140	0.110	0.120	0.090	0.170	0.110	0.260	0.240	0.110
0.210	0.110	0.090	0.210	0.140	0.050	0.050	0.150	0.820	0.340	0.180
0.210	0.210	0.020	0.050	2.560	1.590	1.890	3.230	5.430	1.710	1.280
3.230	1.160	2.990	1.260	2.010	1.900	2.700	3.100	0.900	2.100	2.430
2.990	2.380	1.710	1.950							
3.400	1.300	2.300	1.300	1.100	0.920	0.460	1.310	0.400	0.920	0.640
0.300	0.580	1.980	1.980	1.100	0.920	0.460	2.200	0.600	1.040	0.930
1.430	0.700	0.430	0.430	0.400	0.700	0.950				
0.300	0.800	0.600	0.500							
10.370	2.750	9.040	17.030	7.810	2.080	2.260	9.950	2.500	5.980	1.770
1.160	9.950	2.200	8.540	9.220	2.800	1.800	3.300	2.300	2.200	2.100
2.100	3.100	2.200	1.700							
0.170	0.200	0.170	0.140	0.150	0.180	0.110	0.140	0.050	0.090	0.200
0.100	0.170	0.270	0.150	0.110	0.050	0.350	0.090	3.040	0.030	0.060
0.100	0.010	0.090	0.110							
0.130	0.160	0.330	0.330	0.070	0.300	0.940	0.190	0.260	0.110	0.040
0.240	0.100	0.240	0.040	0.060	0.600	0.100	0.600	0.300	2.650	2.500
3.100	1.200	0.070	0.090							
0.700	0.750	0.520	0.430	0.610	0.850	0.520	0.340	0.520	0.550	0.640
0.700	0.400	0.710	0.490	0.580	0.800	0.500	0.900	0.900	0.200	0.300
0.610	0.500	0.200	0.300							
0.110	0.110	0.180	1.550	1.570	17.530	10.200	0.210	0.160	1.500	14.010
0.190	1.090	14.940	1.680	1.520	13.750		0.600	27.300	0.700	2.300
0.600	0.600	12.200	11.300							
0.600	0.600	0.170	0.230	0.160	0.180	0.290	0.320	0.630	0.340	0.230
0.670	0.170	0.170	0.230	0.500	0.200	0.370	0.370	0.200	0.400	0.200
0.230	0.670	0.090	0.460							
0.370	0.240	0.200	0.200							
0.710	0.340	0.700	1.250	0.430	0.240	0.640	0.400	1.110	0.430	0.340
0.210	0.820	0.210	0.610	0.580	0.400	0.400	0.200	0.200	0.200	1.000
1.200	1.000	0.500	0.500							
-1.300	-1.000	-1.000	-1.000	-1.000	-1.000	-1.000	-1.000	-1.000	-1.000	-1.000
-1.300	-1.000	-1.000	-1.000	-1.000	-1.000	-1.000	-1.000	-1.000	-1.000	-1.000
-1.300	-1.000	-1.000	-1.000	-1.000	-1.000	-1.000	-1.000	-1.000	-1.000	-1.000

AUGMENTED PATTERNS OF CLASS 5

15.600	16.120	17.000	14.660	8.430	9.920	8.250	8.610	14.900	12.830	14.430
3.500	6.570	7.220	8.250	6.570	8.970	9.160	12.180	7.390	8.070	12.180
10.920	11.330	8.610								
10.620	23.160	0.370	0.250	1.100	3.170	0.830	12.440	0.870	15.090	1.000

AUGMENTED PATTERNS OF CLASS 6

8.640	7.900	5.080	5.950	6.100	7.900	9.350	14.190	7.220	9.920	6.260
9.540	6.570	8.370	7.900	7.720	7.700	9.450	7.750	6.390	8.560	6.720
7.790	7.090	5.390	5.710	6.440	6.520	7.990	22.260	13.690	18.590	13.440
6.800	5.220	7.760	6.220	6.940	6.700	7.900	5.370	5.740	4.840	4.760
16.470	15.030	4.790	11.600	12.880	14.540	17.470	17.430	10.240	12.240	8.410
16.510	12.310	16.800	14.180	14.600	14.500	17.400	10.110	9.400	10.990	9.890
4.760	5.230	5.740	5.740	5.130	5.980	5.930	29.790	21.240	24.800	19.760
5.360	6.230	5.000	5.980	5.370	5.600	11.920	0.180	0.470	0.150	0.320
2.480	10.880	7.770	9.020	8.510	11.220	11.800	0.980	0.640	0.670	0.700
10.320	9.060	3.700	11.310	10.440	10.700	11.800	1.710	1.530	1.340	1.400
9.770	9.130	8.910	9.160	9.770	9.400	10.380	0.150	0.110	0.150	0.110
23.110	22.120	27.320	19.290	19.530	22.220	24.170	1.710	1.160	1.100	1.040
24.410	20.260	27.680	22.220	21.970	22.000	24.200	0.220	0.320	0.790	0.270
0.360	0.380	0.290	0.410	0.340	0.260	0.200	0.360	0.080	0.030	0.020
0.240	0.260	0.260	0.500	0.450	0.400	0.140	0.210	0.070	0.070	0.000
0.640	0.620	0.520	0.320	0.670	0.640	0.580	0.370	0.210	0.310	0.150
0.740	0.640	0.700	0.890	0.610	0.700	0.640	2.750	2.800	1.940	1.910
1.340	1.770	1.940	1.280	1.340	1.400	1.260	0.270	0.110	0.210	0.140
1.340	1.280	1.530	1.770	1.460	1.600	1.300	0.490	0.340	0.430	0.340
0.140	0.140	0.060	0.050	0.030	0.170	0.200	-1.000	-1.000	-1.000	-1.000
0.060	0.080	0.170	0.080	0.120	0.120	0.140	-0.049	0.027	-0.080	-0.078
1.160	0.790	0.700	0.790	0.960	1.040	1.280	0.739	0.161	-0.270	0.161
0.790	0.790	0.940	1.040	0.960	1.040	1.160	-0.003	-0.013	-0.042	0.121
1.220	0.790	1.040	1.040	1.220	0.980	1.160	-0.069	-0.093	-0.145	
0.580	0.340	0.210	0.210	0.310	0.640	0.690				
0.450	0.460	0.640	0.460	0.610	0.490	0.760				
1.770	2.140	2.870	2.620	2.560	2.140	1.650				
1.710	2.620	1.770	2.140	2.360	2.260	1.890				
0.060	0.020	0.050	0.080	0.060	0.080	0.060				
0.190	0.110	0.080	0.080	0.090	0.060	0.030				
0.090	0.070	0.260	0.100	0.280	0.060	0.070				
0.220	0.070	0.640	0.090	0.110	0.250	0.100				
0.340	0.150	0.210	0.400	0.120	0.210	0.340				
0.210	0.340	0.270	0.210	0.240	0.180	0.400				
2.210	2.620	2.480	2.530	2.150	2.940	2.190				
3.060	3.060	2.330	3.200	2.500	2.700	2.110				
0.170	0.110	0.140	0.080	0.090	0.200	0.230				
0.210	0.110	0.220	0.170	0.120	0.180	0.160				
0.470	0.270	0.270	0.270	0.240	0.400	0.400				
1.490	0.270	0.400	0.400	0.430	0.430	0.400				
-1.000	-1.000	-1.000	-1.000	-1.000	-1.000	-1.000				
-1.000	-1.000	-1.000	-1.000	-1.000	-1.000	-1.000				

TRANSFORMATION MATRIX A

-0.018	-0.008	0.007	-0.000	0.011	-0.001	-0.002	-0.049	0.027	-0.080	-0.078
-0.016	-0.005	0.021	-0.018	0.017	0.029	-0.008	0.739	0.161	-0.270	0.161
-0.004	-0.021	0.015	-0.019	0.016	-0.011	0.002	-0.003	-0.013	-0.042	0.121
0.013	-0.015	-0.002	0.019	0.003	-0.026	-0.027	-0.069	-0.093	-0.145	

DECISION MATRIX

-0.147	0.027	C.005	0.006	0.012	0.030	-0.003	-0.209	-0.233	0.057	-0.005
0.144	0.033	C.042	0.092	-0.047	0.167	0.010	-0.778	0.048	0.583	-0.250
0.019	0.025	-C.018	0.028	-0.014	0.011	0.009	0.364	0.265	0.052	-0.070
0.122	0.023	-C.052	-0.526	0.079	0.242	0.027	0.136	-0.072	0.729	0.362
-0.013	-0.034	C.009	0.012	-0.042	-0.007	-0.023	-0.384	-0.004	-0.035	-0.042
0.092	0.040	-C.034	0.002	0.077	0.006	0.027	0.035	0.042	0.259	-0.048
0.023	0.011	-C.017	0.025	-0.012	-0.023	-0.004	0.261	-0.042	0.348	-1.641
-0.134	-0.196	-C.047	-0.418	-0.139	-0.239	-0.023	-0.063	-0.086	-1.641	
-0.048	-0.008	C.007	-0.000	0.011	-0.001	-0.002	-0.049	0.027	-0.000	-0.078
-0.138	-0.025	C.021	-0.188	0.027	0.029	-0.008	0.739	0.161	-0.270	0.121
-0.014	-0.021	-C.015	-0.019	0.016	-0.011	0.002	-0.003	-0.013	-0.042	-0.085
0.013	-0.015	-C.002	0.119	0.003	-0.206	-0.027	-0.069	-0.093	0.145	-0.250
-0.037	0.027	C.055	0.006	0.012	0.030	-0.003	-0.209	-0.233	0.057	-0.070
0.044	0.033	C.042	0.092	-0.047	0.167	0.010	-0.778	0.048	0.583	-0.250
0.019	0.025	-C.018	0.028	-0.014	0.011	0.009	0.364	0.265	0.052	-0.070
0.122	0.023	-C.052	-0.526	0.079	0.242	0.027	0.136	-0.072	0.729	0.362
-0.013	-0.034	C.009	0.012	-0.042	-0.007	-0.023	-0.384	-0.004	-0.035	-0.042
0.092	0.040	-C.034	0.002	0.077	0.006	0.027	0.035	0.042	0.259	-0.048
0.023	0.011	-C.017	0.025	-0.012	-0.023	-0.004	0.261	-0.042	0.348	-1.641
-0.134	-0.196	-C.047	-0.418	-0.139	-0.239	-0.023	-0.063	-0.086	-1.641	
0.246	0.622	C.299	0.279	0.454	0.256	0.357	0.513	0.584	0.349	0.449
0.450	0.370	C.169	0.354	0.269	0.171	0.193	0.303	0.592	0.308	0.370
0.432	0.232	C.262	0.384	0.248	0.124	0.296	0.425	0.013	0.100	0.072
-0.012	0.057	C.018	-0.027	0.070	-0.013	0.056	0.070	0.120	0.126	0.130
0.015	-0.091	C.101	0.137	-0.035	0.130	0.234	0.069	0.069	0.069	-0.069
0.072	0.027	C.105	0.065	-0.017	0.001	0.047	0.106	-0.159	0.031	-0.019
-0.144	-0.089	C.044	-0.086	0.070	0.150	0.110	-0.073	0.071	0.049	0.119
0.081	0.177	C.098	-0.158	-0.100	0.292	0.451	-0.194	-0.094	0.150	0.154
0.066	-0.127	C.426	0.231	0.050	-0.003	0.117	0.053	0.071	0.377	0.091
-0.076	-0.021	C.196	0.089	-0.078	0.090	0.112	0.167	-0.083	0.063	-0.009
-0.045	-0.099	-C.075	-0.024	0.090	0.067	-0.167	0.276	0.314	0.115	0.274
0.155	0.553	-C.081	-0.036	-0.048	0.061	-0.090	-0.130	0.321	0.382	
0.250	0.215	C.119	0.458	0.251	0.246	0.487	0.344	0.177	0.156	
0.311	0.757	C.611	0.499	0.550	-0.256	-0.099	0.377	0.177	0.115	
0.123	0.334	C.303	0.272	0.577	0.254	0.071	0.118	0.177	0.382	
0.316	0.217	C.324	0.287	0.324	0.271	-0.122	-0.021	0.177	0.115	
0.178	0.086	C.074	0.192	0.226	0.596	0.398	0.170	0.156	0.382	
0.432	0.181	C.285	0.085	0.190	0.363	0.559	0.429	0.177	0.382	
-0.041	0.136	C.192	0.197	-0.358	-0.149	-0.076	-0.040	0.111	0.057	0.231
0.038	0.210	C.267	0.071	0.030	1.378	1.003	0.926	0.558	0.604	0.845
0.033	0.813	C.874	0.741	1.240	1.378	1.003	0.926	0.558	0.604	0.845
0.820	0.625	C.896	0.470	0.602	0.084	0.138	-0.006	0.332	0.334	-0.608
0.165	0.669	-C.024	0.093	0.036	0.084	0.138	-0.006	0.332	0.334	-0.608
0.149	0.028	-C.106	0.286	0.291	0.084	0.138	-0.006	0.332	0.334	-0.608

0.017	0.050	0.104	0.072	0.037	-0.188	-0.091	0.170	-0.067	-0.082	0.006
0.123	0.052	0.093	0.141	0.022	-0.243	0.122	-0.002	-0.012	-0.015	-0.050
-0.005	0.059	-0.087	0.094	-0.005	0.117	-0.097	-0.048	0.099	0.101	-0.005
0.175	-0.026	-0.081	-0.084	0.054						
-0.019	-0.037	-0.058	-0.094	0.050						
-0.105	-0.109	-0.010	0.130	0.001						
0.112	0.137	0.092	0.129	-0.171	0.155	-0.073	0.059	0.194	0.258	0.194
0.206	0.040	0.059	0.132	0.049	0.022	-0.116	0.065	-0.051	-0.017	-0.007
-0.004	0.048	-0.025	0.066		0.114	0.059	0.207	0.246	0.081	0.002
0.133	0.036	0.100	-0.096	0.029	0.167	-0.181	0.035	0.195	0.021	-0.141
0.109	0.050	0.116	0.245	0.063	0.519	0.844	0.338	0.133	0.275	0.037
0.056	0.039	0.371	0.098	0.000	0.789	0.856	0.974	0.424	0.706	0.878
0.409	0.049	0.560	0.492	0.010	0.266	-0.070	0.392	0.042	0.243	0.192
0.476	0.063	0.872	0.048	0.068	-0.010	0.193	-0.062	0.360	0.537	0.477
0.000	0.049	0.768	0.331	0.140	0.059	0.158	0.240	0.534	-0.057	0.009
0.121	0.001	0.107	0.559	0.303	-0.427	0.274	0.020	0.118	0.052	-0.066
-0.007	0.137	0.064	0.069	0.003	-0.114	0.082	-0.026	-0.157	0.171	0.067
0.004	0.031	0.035	0.084	0.000	0.458	-0.027	-0.038	-0.054	-0.259	0.008
-0.002	-0.031	-0.021	-0.017	0.034						
0.101	0.023	0.177	0.229	0.432						
-0.165	-0.139	-0.017	0.144							
0.006	0.019	0.102	0.032	-0.042						
0.176	0.157	-0.025	0.076	-0.035						
0.040	0.071	-0.131	-0.126							
0.061	0.137	-0.175	-0.225	0.118	0.118	0.079	0.082	0.263	-0.051	0.078
-0.005	0.044	-0.002	0.091	0.164	0.107	-0.150	-0.024	-0.061	0.053	0.197
0.104	-0.037	-0.408	0.182		0.025	-0.016	0.305	-0.070	-0.191	-0.112
-0.003	-0.141	-0.150	-0.216	0.210	0.153	0.002	0.250	-0.001	0.299	-0.015
0.005	-0.111	-0.014	-0.090	-0.053	0.109	0.511	0.093	0.399	0.259	0.236
-0.000	-0.031	-0.043	0.137		0.064	-0.200	0.301	-0.094	0.246	0.004
-0.000	0.169	0.290	0.001	0.172	0.501	0.516	0.448	0.530	1.031	0.620
0.255	0.125	0.392	0.236	0.115	0.628	0.382	0.224	1.204	0.623	0.228
0.009	-0.087	0.279	-0.172	0.421	0.334	-0.154	0.195	0.211	0.065	0.190
1.241	0.458	1.070	0.101	0.824	0.089	0.169	0.272	-0.057	-0.226	0.000
0.726	0.711	0.606	0.823	0.000	-0.177	0.065	-0.084	-0.391	-0.112	-0.012
0.577	0.485	0.135	0.397	0.129	-0.040	0.296	-0.103	0.009	0.507	0.066
-0.006	0.073	0.132	0.213	0.000						
0.171	-0.066	0.104	-0.076	-0.066						
-0.025	0.358	-0.000	-0.022							
-0.000	-0.196	-0.183	0.029	-0.000						
-0.195	-0.093	-0.160	0.016	-0.004						
-0.132	0.483	0.177	0.278							
0.200	0.440	0.155	0.275	0.263	0.457	0.250	0.328	0.020	0.336	0.333
0.210	0.201	0.329	0.422	0.342	0.203	0.271	0.108	0.210	0.430	0.319
0.185	0.280	0.037								
0.128	0.031	-0.043	-0.049	-0.092	-0.108	-0.111	0.122	-0.223	0.193	0.006
-0.109	-0.036	-0.092	0.104	-0.112	0.037	-0.053	-0.079	0.061	0.092	-0.016
0.106	-0.047	-0.107								

0.243	0.195	0.190	-0.091	0.075	0.119	-0.021	-0.159	-0.032	-0.227	0.205
-0.040	0.015	0.066	-0.145	0.051	0.129	-0.041	0.296	0.179	-0.270	0.039
0.293	0.063	0.092								
0.252	0.146	0.281	0.348	-0.029	-0.047	0.033	0.062	0.473	0.061	-0.033
0.190	0.014	-0.293	0.084	-0.131	-0.046	0.001	0.142	-0.060	0.148	0.114
-0.077	0.012	0.160								
0.451	0.516	0.403	0.405	0.643	0.589	0.431	0.539	0.176	0.332	0.493
0.436	0.693	0.527	0.385	0.754	0.644	0.460	0.386	0.615	0.624	0.359
0.408	0.640	0.950								
-0.104	-0.347	0.035	0.113	0.140	-0.011	0.439	0.029	0.586	0.306	0.010
0.205	0.113	0.263	0.150	0.097	-0.048	0.411	0.146	0.065	-0.124	0.005
0.183	0.051	-0.132								
0.220	0.191	0.312	0.210	0.221	0.266	0.252	0.225	0.182	0.266	0.273
0.236	0.238	0.154	0.230	0.194	0.261	0.236				
-0.007	-0.001	-0.050	-0.078	-0.012	-0.008	0.024	0.116	-0.023	0.028	-0.013
0.108	-0.058	-0.144	-0.039	-0.014	-0.023	0.000				
0.103	-0.024	-0.046	0.103	0.014	0.017	0.093	0.020	0.044	0.071	-0.006
0.072	0.094	-0.072	-0.051	0.085	-0.025	0.139	0.118	-0.001	-0.045	-0.046
0.208	0.030	-0.146	-0.052	-0.069	-0.086	-0.078	0.118	-0.001	-0.045	-0.046
0.103	-0.094	0.121	0.107	-0.024	0.010	-0.038				
0.019	-0.041	0.159	0.084	0.095	0.162	0.158	0.195	0.076	0.093	0.078
0.184	0.162	0.180	0.029	0.057	0.067	0.147				
0.676	0.844	0.771	0.756	0.751	0.649	0.551	0.327	0.723	0.586	0.775
0.495	0.659	0.735	0.724	0.672	0.709	0.536				

CONFUSION MATRIX

10	0	2	1	9	8
14	0	0	0	0	0
1	18	4	2	0	0
0	0	3	23	0	0
3	0	0	0	21	1
0	0	0	0	0	18

CHAPTER VI

CONCLUSIONS AND RECOMMENDATIONS FOR FUTURE WORK

6.1 Conclusions

While the pattern recognition approach considered in this report works satisfactorily with respect to most types of grain, it has difficulty distinguishing between the following:

- (1) milo and rye with respect to the two types of wheat considered, and
- (2) barley and oats.

This conclusion is in agreement with the results of Edison and Brogan (see Table 2-2) in that wheat and barley are the most difficult to separate relative to the other types of grain.

6.2 Recommendations For Future Work

On the basis of the results obtained from the present study, the following recommendations are made for future work:

- (1) Obtain % correct classification scores using the same varieties of grain kernels considered by Edison and Brogan, (see Table 2-1). These can be obtained from the U. S. Marketing Research Center, Manhattan, Kansas. The number of kernels in each type of grain should be approximately the same as those used by Edison and Brogan (see page 6).
- (2) It is recalled that the notion of a "learning parameter" α was introduced by Edison and Brogan [see Eq. 2-7]. An analogous effect can be obtained in the case of the pattern classifier used in this study. Basically it involves perbubation of boundaries

implemented in the pattern space. A method to accomplish this is suggested by Powell [4].

- (3) In conclusion, it is remarked that the main advantage of the method proposed in this report over that considered by Edison and Brogan is that it is simpler to implement. This is because it avoids the need to measure the length, width and projected area of a given kernel prior to its classification.

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AUTOMATIC GRAIN CLASSIFICATION CONSIDERATIONS

by

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requirements for the degree

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Manhattan, Kansas

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ABSTRACT

All forms of grain sample analysis include a determination of the amount of material in the sample which is not the grain being analysed. The methods which are presently employed make use of various sieves of appropriate sizes, followed by a manual hand-picking of the remainder. The hand-picking process is carried out separately since it is both tedious and time consuming. To this end, it is desirable to automate the hand-picking part of the analysis by an appropriate scheme. Such a scheme should possess the capability of distinguishing between a variety of grains which includes wheat, barley, oats, rye, and soybeans.

The purpose of this report is two-fold. First, it presents a review of the pertinent literature. Second, it extends an initial feasibility study which was reported recently by Vyas. The approach entertained by Vyas was based on pattern recognition techniques. The types of grains considered were:

(1) corn, (2) wheat, (3) barley, (4) oats and (5) milo.

In this study, two additional types of grain namely rye and soybeans are also considered. Again, the study by Vyas was restricted to linear classifiers. In this report, quadratic classifiers are also considered.

The results of this study show that certain varieties of wheat, barley, and oats are the most difficult to separate. This is in agreement with the results of a study conducted by Edison and Brogan at the University of Nebraska.

The classification results presented in this report were obtained from the analysis of a small number of grain samples. Thus it is recommended that

the method used in this study be applied to classify a large number of grain samples consisting of the various varieties of wheat, oats, barley, rye and soybeans considered by Edison and Brogan. The corresponding results can be compared with those obtained by Edison and Brogan.