## A STUDY OF THE REACTIONS OF CHLORETONE AND ITS DERIVATIVES WITH BENZENE AND SUBSTITUTED BENZENES

by

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#### INTRODUCTION

Willgerodt and Gemesee (9) first studied the reaction of 1,1, 1-trichloro-tert-butanol-2 (hereafter called chloretone) with benzene, toluene, and p-xylene in the presence of anhydrous aluminum chloride. Their work indicated that the chlorines on chloretone underwent condensation reactions analogous to chloroform and consequently, the mono-, di-, and tri-phenylated chloretones were obtained. However, studies made in this laboratory by Stoloff (7) indicated such compounds were not obtained when chlorobenzene was used in the place of benzene.

To account for the physical and chemical properties of the two major liquid products Stoloff isolated from the reaction of chloretone with chlorobenzene in the presence of aluminum chloride, he postulated two substituted indexes, viz.;

Furthermore, he proposed that these indanes were formed by an intramolecular dehydrohalogenation of the nuclear chlorine and an aliphatic hydrogen liberating hydrogen chloride (7).

At the time the writer set about to verify Stoloff's work,

he was skeptical of such a reaction path and, as work progressed, it began to show that this type reaction had not occurred. Several of Stoloff's qualitative tests were found to be in error as well as some of the physical constants that he reported. Repeated syntheses have indicated these errors.

McElvain and Stevens (2) have shown that chloretone can be dehydrated using thionyl chloride to give 1,1,1-trichloroisobutene -2 which will undergo an allylic rearrangement to 1,1,5-trichloro-isobutene-1 (III) under somewhat drastic conditions. The writer (4) found that this rearrangement could occur during dehydration under certain conditions which need not be discussed here.

Therefore, chloretone might also dehydrate in the presence of anhydrous aluminum chloride to 1,1,1-trichloroisobutene-2 which then immediately rearranges to form (III). This allylic chloride could then undergo a normal Friedel-Grafts type condensation with the para-hydrogen of chlorobenzene yielding 3-(p-chlorophenyl)-1, 1-dichloroisobutene-1 (V).

Chloretone might also undergo the reactions shown in the equations below with subsequent dehydrohalogenation to alpha-chloro-isobutyryl chloride which would finally yield alpha-chlorisobutyric acid (IV) in the presence of water. These reactions would possibly occur at the same time. In proposing a mechanism for the path of reaction for arriving at these products, several factors have been considered: Work in this laboratory has shown that the oxygen-hydrogen bond in chloretone is weakened by the decrease in electron density about the oxygen atom. This effect

is probably due to the inductive effect of the three chlorines. Norris and Sturgis (3) have shown that ethyl alcohol forms a compound with aluminum chloride which is similar to that formed by phenol and the same reagent. Under the influence of heat, this breaks down into aluminum oxychloride and ethyl chloride. Chloretone should thus be expected to behave in an analogous way. The intermediate 1,1,1-trichloro-2,2-dimethyl ethyl chloride could then react with more aluminum chloride in the two ways shown. The following mechanisms are thus proposed, although they may be considerably more complex:

$$\begin{array}{c} \text{CH}_3 \\ \text{Cl}_3\text{CG-OH} + \text{AlCl}_3 & \xrightarrow{-\text{HGl}} & \text{CH}_3 \\ \text{CH}_3 & \xrightarrow{\text{CH}_3} & \text{Cl}_3\text{CG-C1} + \text{AlOCl} \\ \text{CH}_3 & \text{CH}_3 & \text{CH}_3 \\ \end{array}$$

Then, (1) and (2) both occur;

These paths do not violate accepted electronic concepts of reaction mechanism and seem to give an explanation of the mechanisms of formation of the two kinds of products (IV and V and analogues of V) obtained in all major reactions of this study.

The chlorine analyses on the products obtained by Stoloff did not check with the theoretical structures one would predict from the work of Willgerodt and Gemesce (9); i.e., Gl\_-CCl2C(CGI3)20H and (Cl\_-)2CClC(CGI3)20H. On the other hand, the chlorine analyses checked for one of the structures postulated by Stoloff. If the type reaction proposed by Stoloff had occurred, then bromobenzene should give the same products as did chlorobenzene with hydrogen bromide being liberated in the reaction. If the structures predictable from Willgerodt's work were the products of this reaction, then two different products should be obtained using bromobenzene and chloretone. Finally, if the reaction was like the one proposed by the writer, then one product should be the same and one different, with no hydrogen bromide liberated, when bromobenzene and chloretone are reacted.

Furthermore, if the reaction proceeds as proposed by the writer, one would expect anisole and benzene to react in an analogous manner to chlorobenzene.

Thus, the scope of this investigation included: (a) the reaction of chloretone using aluminum chloride as a catalyst for the
purpose of obtaining the same products that Stoloff had obtained,
(b) the determination of the structures of products isolated from
the reactions of chlorobenzene, bromobenzene, anisole, and benzene with chloretone, (c) a study of the path of reaction to the
isolated products from these various combinations by whatever
means that seemed necessary, (d) the isolation of new compounds

which might prove to be useful insecticides, or pesticides, (e) the synthesis of several homologs of a new type structure never before known which would be patentable.

#### DISCUSSION

This study has shown that chloretone in the presence of aluminum chloride does not remain intact and does not react with benzene, chlorobenzene, bromobenzene, or anisole in a way analagous to chloroform. In every case, chloretone reacts differently and forms two entirely different types of products. One of these products reacts with the aromatic compound, whereas the other does not. Whenever any one of the above-mentioned aromatic compounds and aluminum chloride are present, chloretone (1) rearranges to yield alpha-chloroisobutyryl chloride and (2) dehydrates with subsequent rearrangement to yield 1,1,3-trichloroisobutene-1 (III). The acid chloride was never isolated, although phenolic esters of it have been isolated by Wheeler (8) and by the writer. In every case, except when anisole was used, alphachloroisebutyric acid was isolated as a product of the reaction. A possible explanation for the acid chloride failing to condense with the aromatic molecule would be that the water that is present immediately reacts with this acid chloride to give the corresponding acid. However, whenever a phenol is present, there exists a competition between the active hydrogen of the phenol and the water for the scid chloride and both the ester and the acid are formed. Wheeler has obtained evidence to show that alpha-chloroisobutyric acid is one of the products of the reaction between phenols and chloretone.

The other product of chloretone, compound (III), reacts with the previously mentioned benzenoid compounds to yield, in every case, dichlorovinyl benzenoid compounds which are unique in their physical and chemical properties. These compounds are all l,l-dichloro-3-phenylated-2-methyl-propene-1's in which the phenyl group can be substituted with various substituents.

These compounds contain an isolated double bond which in conjunction with the two vinyl chlorines appears to weaken the carbon-hydrogen bond on the aliphatic carbon atom adjacent to the aromatic ring. Therefore, as would be expected, these compounds are found to react easily with sodium carbonate in a solution of diluted methanol yielding substituted alpha-methyl cinnamaldehydes. This reaction then offers a convenient path for the synthesis of nuclear substituted alpha-methyl cinnamaldehydes from either chloretone or its derivative, 1,1,5-trichloroisobutene-1 (III). The yield of aldehyde from the dichlorovinyl benzenoid compound can be expected to be in the vicinity of 80-90 per cent of the theoretical.

In addition to the above findings, a new synthesis of alphachleroisobutyric acid was found. This acid might be termed a byproduct of the reaction. Formation in these reactions offers possibly the best means of preparing this compound. No other method
as good was found in the literature. Further, it offers a means
of preparing alpha-aminoisobutyric acid by a relatively cheap
process. The copper complex salt of this amino acid was prepared

by the writer and it was found to crystallize in beautiful blue lath-shaped crystals which melted at 232.3-233.00 C. These crystals were insoluble in hot methanol, in water, and in acetone at room temperature. Time did not permit further study of this compound.

Detailed consideration of all the products isolated in this study will now be considered.

Products Resulting from the Reaction of Chloretone and Chlorobenzens using Aluminum Chloride as a Catalyst. Synthesis of 3-(p-chlorophenyl)-1,1-dichloroisobutene-1 (V)

The purpose of this work was to substantiate the work of Stoloff (7) and, more particularly, to determine the structures of the two major products that were isolated.

The object of the first synthesis was to obtain the same two products that Stoloff first reported. His procedure was followed as closely as was possible. However, modifications were made in the apparatus used for fractionation at reduced pressure, and, consequently, the procedure of fractionation had to be somewhat altered. As a whole, his work was substantiated except that several of the physical and chemical properties of the two major products were found to be different from what he had reported. Some of these discrepancies can be attributed to the presence of impurities and errors in the apparatus used, while others are unexplainable.

Stoloff reported two major products: A low boiler, b.p. 72-74° C. at 1.5 mm and a high boiler, b.p. 120-124° C. at 1.5 mm of pressure. The writer also obtained two major products: A low

boiler, b.p. 55.5-58.0° C. at 0.9 to 1.0 mm of pressure and a high boiler, b.p. 95-99° C. at 0.8 mm of pressure. Redistillation of a portion of the writer's low boiler showed this liquid distills between 62-66° C. at 1.7 mm. Later, Allen (1) duplicated the writer's results and found the low boiler had a boiling point of 59-60° C. at 1.6 mm. The erroneous boiling point reported by Stoloff was perhaps due to a defective monometer or to superheating of the distilling vapors.

Additionally, Stoloff reported that the high boiler gave a positive alcoholic silver nitrate test and a negative permanganate test. Both the writer and Allen found that just the opposite was true when the high boiler was pure. Stoloff's values for the refractive index and density were slightly off, also, and these differences are attributed to impurities in his samples.

The evidence in support of the low boiler, product IV, being alpha-chloroisobutyric acid IV is given in Table 1. This acid based upon the chloretone was isolated in yields of 33 to 36 per cent of the theoretical. Further evidence to prove that product IV was alpha-chloroisobutyric acid was obtained when the same compound was found to result during the course of reaction of chloretone with bromobenzene. Furthermore, product IV was not obtained when 1,1,3-trichloroisobutene-1 (III) was reacted with chlorbenzene but a high boiling liquid was isolated which was the high boiler isolated when chloretone was reacted with chlorobenzene.

Alpha-chloroisobutyric acid was found to react immediately with aniline and mono methyl aniline at room temperature. The crystalline products had the same melting points. Further, mixing of the two showed no depression of the melting point which indicated that both might be the same compound. Quantitative chlorine enalyses on the aniline derivative gave an average value of 16.61 per cent chlorine. The theoretical value for the per cent chlorine of the aniline, alpha-chloroisobutyric acid salt and the hydrochloride salt of the substituted aniline is 16.47 per cent. The neutral equivalent also checked for either one of these two compounds. This close agreement between the found and the theoretical was taken as evidence enough that the aniline derivative was one of the above-mentioned salts. Further data on these compounds will be found in Table 3.

The evidence proving that product V was 3-(p-chlorophenyl)-1, 1-dichloroisobutene-1 (V) is given in Table 4. The yields of this compound were 27 to 29 per cent of the theoretical (based upon the assumption that all chloretone that was not rearranged to isolatable alpha-chloroisobutyric acid was available for production of the needed (III); see equations with mechanisms on page 3). Further evidence in support of structure (V) for product V was obtained when known (III) was reacted with chlorobenzene to give product V in a 58 per cent yield. These two products were shown to be identical by the fact that their boiling points, refractive indices, and densities were the same. Alkaline hydrolysis of product V to p-chloro-alpha-methyl cinnamaldehyde adds to the proof of product V being structure (V). This point will be discussed in detail later on.

Table 1. Physical and chemical properties of product IV, characterized as alpha-chloroisobutyric acid (IV).

51-52.3° C.(1.0 mm)	
51-52.3° C.(1.0 mm) 181-182.5° C. (atm.	)
about 31° C.	31º Cª
	27.07
28.95	28.9
122	122.5 or 61.25 <sup>I</sup>
negative	negative
positive	positive
positive	positive
insoluble	insoluble
negative	negative
<pre>%-hydroxyiso-</pre>	
butyric acid	butyrit acid
mannly completely	soluble
	soluble
	soluble
	soluble
	insoluble
	~hydroxyiso~
	butyric acid
Aniline sait of act	acid
unidentified	the acid salt
	<pre>&lt;-hydroxyisobutyri acid</pre>
	about 31° G. 1.4315 1.182 27.0 28.95  122 negative positive pinsoluble negative  Androxyiso- butyric acid nearly completely soluble soluble soluble soluble anisoluble anisolubl

a - Ostropiatow, P., Journ. Russ. Physc. Chem. Ges., 1, 47-56 (1896). See also: Beilstein, II, 295.

b - This is the average of the two values: 28.9 and 29.0.

c - See Table 2 for proof of the identity of this acid.

d - See Table 3 for the proof of the identity of these products.
 e - Mixed melting point with an authoric sample of alpha-hydroxy-

isobutyric acid gave no depression of the melting point.

f - These two values are both possible because the alpha chlorine
will also hydrolyze slowly during titration and the latter
would be possible if time were given for the chlorine to
hydrolyze.

Table 2. Identification of the scid from hydrolysis of product IV.

	: Acid obtained:	Alpha-hydroxyisobutyric acida
Melting point Neutral equivalent Anilide Toluidideb p-Bromophenacyl esterb Mixed melting point	78.6-80° d. 105.1 135-136.5° C. 131.5-132.5° G. 62.5-65.0° G. 78-81° C.	79° C. 104 136° G. 133° C. Not listed in literature

a - Constants were taken from the literature.

b - These derivatives were prepared by Wheeler since he obtained the same acid as evidenced by mixed melting points.

c - This is the mixed melting point of the acid obtained by treatment with alkaline KNNO4 and alkaline hydrolysis of product IV with 20 per cent NaOH solution.

Table 3. Identification of the products from the reaction of antline and mono-methyl antline in benzene with alpha-ohloroisobutyric acid.

Properties	: Observed	: Theoretical
Aniline derivative		
Melting point	100-101° C.	-
Neutral equivalent	215.7ª	215.5 or 107.8
Per cent chlorine	16.61	16.47
Solubilities		
Water	soluble	soluble
Ether	soluble	insoluble
5% NaOH	insolubleb	insoluble
5% HC1	soluble	soluble
2% AgNO3	precipitate	precipitate
Methyl aniline derivative	proorproase	proceptone
Melting point	98.5-99.3° C.	
Neutral equivalent	90.0-00.0 0.	229.5 or 114.8
Mixed melting point with		22040 01 22140
aniline derivative	99-100° C.	depression

a - Proves it is the acetate salt of aniline.

b - Would be insoluble because aniline would be liberated as an insoluble oil.

c - Showed that chlorine was loosely held in the molecule.

Table 4. Physical and chemical properties of product V, characterized as 3-(p-chlorophenyl)-1,1-dichloroisobutene-1 (V).

Properties	: Observed	: Theoretical
Physical properties		
Boiling point	88° C. (0.5 mm)	-
Boiling point	92° C. (0.7 mm)	-
Boiling point (micro)	226° C. (atm.)	
Refractive index (25° C.)	1.5585	-
Refractive index (20° C.)	1.5577	-
Density (20 /4 C. )	1.283	-
Per cent chlorine b	44.35 (44.47)°	45.20
Per cent carbone	50.85	50.99
Per cent hydrogene	3.89	3.85
Molecular refraction	59.2	58.9
Emperical formula	C3.4H3.04Cl1.0	
Chemical properties		
Br2/CCl4	negative	slow addition
Aq. KMnO4	positive	positive
Alc./AgNO3 (cold)	negative	negative
n (hot)	negative	negative
Solubility		
Water	insoluble	insoluble
5% NaOH	insoluble	insoluble
5% HCl	insoluble	insoluble
Ether	soluble	soluble
Gone. HoSOA	insoluble	insoluble
85% H3P04d2	insoluble	insoluble
Alkaline Min04 oxidation	p-chlorobenzoic acid	p-chlorobenzeic acid

a - Decomposed as boiling point was approached at atmospheric pressure.

b - Average of three determinations.

Oxidation of product V with alkaline potassium permanganate resulted in a 35 per cent yield of p-chlorobenzoic acid. Proof for the identity of this acid will be found in Table 5. The low yield of this acid may be due to the possibility that product V

c - Analyses by courtesy of Dow Chemical Company's laboratories.

<sup>-</sup> Determined by J. Allen (Senier Problem Report).
- See Table 5 for proof of identity of this acid.

is actually a mixture of the ortho and para isomers. This seems unlikely, however, since the nuclear halogen exerts a steric hinderance to ortho substitution. However, if product V was a mixture of the two isomers, any ortho chlorobenzoic acid formed probably remained in the filtrate due to it being five times as soluble in water as the para acid.

The chlorine analyses for product V are not within the limits of experimental error and low values may be reasonably attributed to traces of impurities. Excellent values obtained from Carius analyses on all other compounds isolated, including the p-bromophenyl analogue were obtained.

Table 5. Identification of the acid from exidation of product V.

Aci	d obtained	: p-chlorobenzoic	acid
Melting point Anilide Mixed melting poi with acid obtai	ned	237.0-237.5° 194° G.	C.
from the Eastma Kodak Co.	235.5-236° C.		

a - Purchased from the Eastman Kodak Co.

In this reaction as well as all reactions involving chloretone, and those using 1,1,3-trichlorisobutene-1 (III), a small amount of crystals sublimed into the still-head at reduced pressure. These crystals have not been identified, but, since (III) was the only compound that was present in every synthesis, they must be a product resulting from the reaction of (III) with itself. They have been shown not to be chloretone, although they resemble it in odor. They crystallize in octahedrons, whereas chloretone crystallizes in long needles or in multi-pointed stars. Evidence points to their being 1,3-di-(trichloromethyl)-1,3-dimethyl cyclobutane.

Products Resulting from the Reaction of Bromobenzene and Chlorebone using Aluminum Chloride as a Catalyst. Synthesis of 3-(p-bromophenyl)-1,1-dichloroisobutene-1

This reaction was carried out to determine if hydrogen bromide would be evolved. Evolution of this gas would show that ring closure had occurred.

A low boiling liquid, product IV, was isolated which proved to be alpha-chloroisobutyric acid since it had the same boiling point and refractive index as this acid. The yield of this acid (based upon the chloretone used) was 24.3 per cent of the theoretical.

A high boiling liquid, product VII, was iscluded also, and shown to be 3-(p-bromophenyl)-1,1-dichlorisobutene-1 (VII). Evidence in support of this structure is given in Table 6. The method used in determining the percentage bromine needs clarification. If product VII is assumed to be structure (VII), then the equation

Per cent bromine = (42.555)(weight of ppt. obtained) - 44.14 (weight of sample used

can be derived for calculating the percentage bromine by the Carius method of halogen determination. It is, of course, necessary to use the theoretical value for the per cent chlorine in deriving the equation. This is permissible for the equation will give the correct theoretical value only provided product VII was a compound having the correct ratios of carbon to hydrogen to chlorine to bromine.

It was felt that no further characterization, aside from that listed in Table 6, was necessary because bromobenzene should give a product analogous to that obtained with chlorobenzene. Analyses check with the theoretical.

Table 6. Physical properties of product VII, characterized as 5-(p-bromophenyl)-1,1-dichloroisobutene-1 (VII).

Properties	: Observed :	Theoretical
Physical properties Bolling point Refractive index (25° C.) Refractive index (20° C.) Density (20/4° G.) Per cent bromines Per cent carbon Per cent hydrogen Per cent holorineb Molecular refraction	110-1110 C. (0.9 mm) 1.5757 1.5747 1.508 28.45 (28.45) 42.57 3.30 25.4 61.33	28.54 42.89 5.24 25.33 61.76

a - Average of two determinations. A fraction, b.p. 110° (0.9 mm) and refractive index of 1.5777 at 25° C.; and the same fraction purified with concentrated sulfuric acid was used for these two determinations. They differed by 0.3 per cent in bromine content.

Products Resulting from the Reaction of Anisola and Chloretone using Aluminum Chloride as a Catalyst. Synthesis of 3-(p-methoxyphenyl)-1,1-dichloroisobutene-1 (X)

The study of the reactions of chlorobenzene and of bromobenzene with chloretone gave an insight into what products might be expected from the condensation of anisole and chloretone. There-

b - These determinations were made by the Dow Chemical Co. laboratories without cost. Emperical formula: C10H9BrG12.

fore, this condensation was run and small yields of two products resulted. The fractions collected are to be found in Table 16 in the EXPERIMENTAL section of this thesis. Fraction 7, product IX, is probably alpha-chloro-phenylisobutyrate (IX) and evidence supporting this supposition is given in Table 7. The yields of this product were too low to warrant further work with it. Fraction 10, product X, is evidently 3-(p-methoxyphenyl)-1,l-dichloro-isobutene-1 (X). Evidence in support of this structure is given in Table 8.

To obtain further evidence in support of structure (X) for product X a condensation was run between anisole and (III). Only one major product was obtained, but a small amount of phenols were obtained also. However, no fraction corresponding to alpha-chlorophenylisobutyrate was obtained. This result was further evidence that product IX is structure (IX). In other words, no alpha-chloroisobutyryl chloride was present in this reaction, and, consequently, no ester of the corresponding acid and phenol could be formed. Therefore, as expected, phenol was isolated and found in fraction 4.

The yield of pure product X, based upon the amount of compound (III), was found to be 43.2 per cent of the theoretical. The overall yield of product X was 53.3 per cent of the theoretical.

Table 7. Properties of product IX in support of the material being alpha-chlorophenylisobutyrate (IX).

Properties		:	Observe	od .	:Theoretical
		Product	IX	Wheeler	pt g
Physical properties Boiling point Refractive index (25° Refractive index (20° Density (20/4° C.) Molecular refraction	G.) G.)	70-75° 1.5070 1.5097 1.138 52.1	(1.1 mm)	67-70° 1.5023 1.5023 1.125 51.88	(0.3 mm) 51.66

a - Properties found by Wheeler for compound IX obtained from the reaction of phenol and chloretone in the presence of aluminum chloride.

The yield of crude acid from the exidation of product X was 61.7 per cent. The yield of pure acid was 37.9 per cent. The 40 per cent loss in recrystallization indicates that the crude acid might have been a mixture of the ortho and para acid. Further evidence for this supposition was shown by the fact that the crude acid melted approximately 24° C. lower than the recrystallized acid. If this were true, then product X was a mixture of the ortho and para isomers of structure (X).

Table 8. Properties of product X, characterized as 3-(p-methoxyphenyl)-1,1-dichloroisobutene-1 (X).

Properties	: Observed	: Theoretical
Physical properties Boiling point Refractive index (20° G.) Density (20° G.)	105-105.5° G. (1.1 1.5505 1.211	mm)
Per cent chlorine <sup>a</sup> Per cent carbon <sup>a</sup> Per cent hydrogen <sup>a</sup>	30.70 57.10 5.26	30.68 57.16 5.23
Per cent oxygen Molecular refraction	6.94b 60.88	6.92 60.61
Emperical formula Chemical properties	C <sub>11</sub> H <sub>12</sub> OCl <sub>2</sub>	Described to the
Br2/CCl4	Decol. with HBr lib	lib.
Alkaline KMn04 exidation	p-methoxybenzoic acid <sup>c</sup>	p-methoxybenzoic
Solubility	only cone. HoSOA	only cone. Hoso

a - Analyses by Dow Laboratories.

Table 9. Identification of the said obtained by the oxidation of product X.

Properties	Acid obtained	: p-methoxybenzoic ; acida
Melting point Mixed melting point	184-186.3° G. 184-186-7° G.	183.8-185.3° C.
Neutral equivalent	152	152 (theoretical)

a - Purchased from the Eastman Kodak Co.

Products Resulting from the Reaction of Benzene and Chloretone using Aluminum Chloride as Catalyst

Mention was made of the work of Willgerodt and Comesec (9) on this reaction in the INTRODUCTION. They claimed to have ob-

b - By difference from analyses.

c - See Table 9 for identity of this acid.

tained 1,1-dichloro-1-phenyl-2-methyl propanol-2; 1-chloro-1, 1-diphenyl-2-methyl propanol-2; triphenyl-tert-butyl alcohol; and tetraphenyl iso-butane. They boiled at 217°, 239°, and above 260° respectively. The latter compound was never isolated but was assumed to remain in the tarry residue. Their paper gave no experimental details and no chemical evidence in support of the above-mentioned structures, although their results solely from chlorine, carbon, and hydrogen analyses are in fairly good agreement with the theoretical values. They make no mention of having found any products similar to those obtained in the present work from the reactions of chlorobenzene, bromobenzene, and anisole with chloretone.

Reaction of chloretone and benzene was run to determine if products analogous to those obtained with chlorobenzene would be obtained, or if the compounds reported by Willgerodt and Gemesee would be obtained.

Very little alpha-chloroisobutyric acid was found to result from this reaction unless it was in the intermediate fractions which were relatively large. A constant boiling liquid was obtained, b.p. 56.0-60.5° C. (0.3 to 0.5 mm), and appeared to be a mixture, mixture A, containing considerable alpha-chloroisobutyric acid. This was evidenced by the large variance in the refractive indices and densities of three successive cuts that had the same boiling points. Furthermore, the last cut was about 50 per cent soluble in concentrated sulfuric acid, which indicates a mixture of alpha-chloroisobutyric acid and 1,1-dichloro-3-phenylisobutene -1 (XI) based on previous determinations of the solubility of

substances having the latter kind of structure. Alkaline oxidation of a portion of the middle cut gave a 9.0 per cent yield of benzoic acid.

In order to gain some insight into the reasons for these unexpected results, benzene was reacted with compound (III) in the presence of aluminum chloride. Only one major product resulted, product XI, having a boiling point range of 67.0-68.5° G. at 0.25 mm of pressure. The total of product XI was taken off in three successive fractions. All three fractions had the same density and very nearly the same refractive index. To eliminate possible errors due to traces of impurities, these values were averaged and the average used in calculating the experimental molecular refraction. Evidence showing that product XI was pure compound (XI) is summarized in Table 10.

Oxidation of a portion of the middle cut resulted in a 71.2 per cent yield of benzoic acid. This acid was proven only by a mixed melting point with an authentic sample of benzoic acid.

The boiling point of mixture A is far too low to correspond to any of the products obtained by Willgerodt and Gemesee. Perhaps his conditions and molar ratios were different. It is doubtful that the components of mixture A can be resolved by fractionation since they appear to boil too close together.

Product of the Reaction of 1,1,1-Trichloro-tert-butylacetste (XII) with Anisole using Aluminum Chloride as Catalyst. Synthesis of p-methoxy acetophenome

Previous workers have shown that esters react in a Friedel-Grafts reaction principally as the corresponding alcohol. For example, tert-butyl acetate and benzene using hydrogen flouride as catalyst gives a 72 per cent yield of tert-butyl benzene and some acetophenone (5). However, this work has shown that the chloretone ester of acetic acid does not give analogous products in the same proportionate yields. A 45.5 per cent yield of penethoxy acetophenone was obtained and no other products were isolated. This work indicates that the strong inductive effects of the chlorines in the alcohol part of the molecule of the ester, (XII), alter the course of the reaction that most esters undergo in a Friedel-Grafts reaction. Evidence that the product is penethoxy acetophenone is summarized in Table 11.

Table 10. Properties of products resulting from the reaction of benzene and 1,1,5-trichloroisebutene-1 in the presence of aluminum chloride as a catalyst. Synthesis of 1,1-dichloro-3-phenylisebutene-1 (XI).

Property	: Observed	: Theoretical
Physical properties Boiling point Refractive index (20° C.) Density (20/4° G.) Molecular refraction Per cent chlorine	67.0-68.5° (0.25 1.5467 <sup>a</sup> 1.174 54.26	<b>54.05</b> 35.32
Chemical properties Alkaline KMnO4 oxidation	benzoic acid	benzoic acid

a - Average of the three values: 1.5465, 1.5473, and 1.5462.

Table 11. Properties of the product from the reaction of anisole and 1,1,1-trichloro-tert-butyl acetate in the presence of aluminum chloride as a catalyst. Synthesis of pmethoxy acetophenone.

Property :	Observed :	Theoretical
Physical properties Boiling point Boiling point (micro) Melting point	88-88.5° C. (0.5 mm) 257.2° C. (atm.) 39-41° C.	257° C. 38-39° C.
MOTOTINE BOTH	222-223° C.	220° C.
neimo domirotivo	86.5-87.3° C.	87° C.

A list of the reactions run together with the kind of products and their yields obtained is stated in Table 13 below.

Product Resulting from the Alkaline Hydrolysis of 3-(p-chlorophenyl)-1,1-dichloroisobutene-1 in Aqueous Methyl Alcohol

To prove that product VIII was p-chloro-alpha-methyl-cinnamaldehyde, it was to be oxidized to the corresponding acid. A search of the literature revealed that this acid, p-chloro-alphamethyl-cinnamic acid, had never been prepared. It was synthesized by a Perkin condensation between p-chlorobenzaldehyde and propionic anhydride in the presence of sodium propionate. The resulting acid had a melting point of 166.7-167.7° C. and was obtained in a 69.5 per cent yield.

Attempts to oxidize product VIII in an alkaline suspension of silver oxide at 80° C. for 20 hours was unsuccessful. Attempts to oxidize it with Tollens reagent resulted in a violent

explosion. Oxidation with Fehling's solution gave considerable red cuprous oxide but only a minute trace of an organic solid.

Reduction of an alpha-beta unsaturated acid to the alphabeta unsaturated aldehyde by the method of Sonn and Müller (6) involves preparation of the iminochloride from the anilide of the acid. Although the reduction of the above acid was unsuccessful, the anilide was obtained as colorless needles, m.p. 115.5-116.0° G. The yield of crude brown needles was 92.0 per cent, and of pure colorless needles was 83.9 per cent of the theoretical.

The few properties of product VIII which were determined are listed in Table 12. Attempts to prepare the p-nitrophenyl hydrazone failed. The product gave a 2,4-dinitrophenylhydrazine test, but that derivative could not be obtained in 2 and 3 gram yields by the standard procedures. There is evidence to indicate that this aldehyde is contaminated with the corresponding acid. Its structure has not been proved to date.

Table 12. Properties of product VIII.

Property	: Observed	: Theoretical
Physical properties Boiling point Boiling point Refractive index (20° C.) Density (20/4° C.)	96.7-100° C. (0.9 274.5-276.0° (atm. 1.5625 1.283	room)
Ghemical properties 2,4-dinitrophenylhydrazine Fehling's reagent Tollen's reagent Shiff's reagent Bro/CCl4 Solubilities	positive positive positive positive decol., HBr lib.	positive positive positive decol., HBr lib.
Water Ether 5% NaOH Conc., H <sub>2</sub> SO <sub>4</sub>	insoluble soluble insoluble soluble	insoluble soluble insoluble soluble

Table 13. Summary of products obtained from reactions conducted.

Reactants		: Yields
Chlorobenzene and chloretone	<pre>&lt;-chloroisobutyric acid. 3-(p-chlorophenyl)-1.1-</pre>	33-36
and curotatons	dichloroisebutene-1. (V).	27-29
Chlorobenzene and	3-(p-chlorophenyl)-1,1- dichloroisobutene-1, (V).	57.9
1,1,3-trichloroisobutene-1	dichioroisobutene-1. (V).	07.9
Bromobenzene and chloretone	<pre> &lt;-chloroisobutyric acid. 3-(p-bromophenyl)-1,1-</pre>	24.3
and curore come	dichloroisobutene-1. (VII).	21.4
Anisole		IX). 4.05
and chloretone	3-(p-methoxyphenyl)-1,1-dichloroisobutene-1.(X).	4.1
Anisole and	Phenol.	14.9
1,1,3-trichloroisobutene-1	5-(p-methoxyphenyl)-1,1-dichloroisobutene-1(X).	53.3
Benzene	≪-chloroisobutyric acid.	
and chloretone	3-phenyl-1,1-dichloroiso- butene-1 (XI).	19.4
Anisole and  - - -tri-	p-methoxy acetophenone	45.5
chloro-tert-butyl acetate	p-methoxy acetophenone	40.0
3-(p-chlorophenyl)-1,1-	p-chlore-∝-methylcinna-	
sodium carbonate.	maldehyde (VIII).	83.3
p-Chlorobenzaldehyde and		
propionic anhydride with sodium propionate	p-chloro-∝-methyl cinnamic a	eid 69.5
Benzene and		
1,1,3-trichloroisobutene-1	3-phenyl-1,1-dichloroisobute	ne-1 52.01

a - Not proven.

#### EXPERIMENTAL

### Preparation of Starting Materials

Chloretone (Trichlorobutanol) was purchased from the Givaudan-Delawanna Co., Inc. It was found to melt at 80-81.5° C. This showed that it contained one mole equivalent of water of hydration. The chloretone was used in this hydrated form.

Chlorobenzene was obtained from the Dow Chemical Co. as sample #8987, Ordinance #73748M. When redistilled, it gave a liquid distilling between 128-129.5° C. at atmospheric pressure.

Bromobenzene was obtained from the Dow Chemical Co. as Ordinance #73771M. When redistilled, it gave a liquid distilling at 152-153°C. at atmospheric pressure.

Anisole was purchased from the Eastman Kodak Co. as white label grade. This anisole was distilled at atmospheric pressure and the fraction distilling 150-151.5° C. was used.

Benzene was that supplied by our storeroom and was shown to contain thiophene. This impurity probably did not interfere seriously with the reaction for which the benzene was used.

Aluminum Chloride was purchased from the General Chemical
Go. (Baker and Adams), and was sublimed anhydrous material.
Ether was Commercial U.S.P.

Sodium Propionate was purchased from the Fischer Scientifie Co.-Eimer and Amend: C.P. S-388.

Para-ohlorobenzaldehyde was a sample from the Heyden Chemical Co.

### Apparatus Used

For Reactions. The apparatus in which these reactions were carried out was of two types: (1) Whenever chloretone was used as the alkylating agent, a three-neck flask of appropriate volume was used. To one side neck was attached a water condenser bearing a calcium chloride drying tube which led to a trap containing water for absorbing all water soluble gases liberated in the reaction. An Erlenmeyer flask containing the desired quantity of catalyst was attached to the other side neck by a rubber hose. A mercury sealed, motor driven stirrer was attached at the center neck. (2) When both reactants were liquids, the apparatus was the same except that a dropping funnel was substituted for the Erlenmeyer flask for the purpose of adding the liquid alkylating agent or a solution of the aromatic compound and dissolved chloretone. In such cases, the aluminum chloride was placed in the flask and covered with the aromatic compound.

For Fractionations. The apparatus consisted of a jacketed, glass helices packed column (120 mm in length and 20 mm in diameter) provided with an electrical heating element which could be used for adjusting the temperature of the column. To this column a total reflux-partial takeoff still head was attached and to the still head a fraction outter was attached. A water aspirator was used for all pressures above 5 mm. For pressures below 5 mm, a Hy-Vac oil pump with a McLeod gauge was used. An oil bath was used as a source of heat in all fractionations.

The Reaction of Chlorobenzene and Chloretone in the Presence of Anhydrous Aluminum Chloride as a Catalyst

Eight hundred eighty-eight grams (0.45 mole) of hydrated chloretone and 1015 g (9.03 mole) of the specified chlorobenzene were added to the reaction flask. The flask and contents were then heated by an oil bath maintained at 99-103° C., stirred constantly, and 238.5 g (1.80 mole) of aluminum chloride was added slowly over a period of 2 hours and 35 minutes. After all aluminum chloride had been added, the reaction mixture was heated with stirring for one hour longer at 100° C. and then was allowed to stand undisturbed at room temperature for 16 hours.

The contents of the flask were then poured slowly with stirring into 1500 g of crushed ice containing 150 ml of concentrated hydrochloric acid. The resulting emulsion was extracted with 5000 ml of ether. However, Allen has since found that the use of such large amounts of ether for extraction can be reduced by adding more concentrated hydrochloric acid (1). After drying the other extract over anhydrous magnesium sulfate for one hour, it was filtered and the ether removed by distillation from the steam cone. All remaining entrapped ether was next removed by subjecting the residual red liquid to a reduced pressure of a minimum of 25 mm.

This residual liquid weighing 1592 g was then divided into three portions. Only the treatment of the portion weighing 537 g will be reported herein since it is typical of the results obtained with the other two portions. The 537 g was placed in the

fractionation apparatus and subjected to reduced pressure. The flask was heated by an oil bath, and the fractions collected are listed in Table 14.

Fractionation of the products from the reaction of Table 14. chloretone and chlorobenzene in the presence of aluminum chloride as a catalyst.

Fraction <sup>a</sup> :	Distilling : temperature:		Hg. :	Wt. in grams	: Identity
1 -5 6,7,8,9 10,11 12 15 16,17 18 thru 23	37-42 61 51.7 51.0-51.7 50.3-50.5 50.5-51.0 94.5-95.0 87.5-92.0 88.0-92.0 above 91	0.7	to 38 10 1.0 1.0 0.8 to 1.0 te 0.8 to 0.7 to 0.7 0.6	113.6 4.2 4.1 32.2 14.7 6.4 3.46 20.05 53.45 30.47	Grude chlorobenzene Unidentified crystals <sup>1</sup> Impure product IV <sup>0</sup> Pure product IV <sup>0</sup> Pure product IV <sup>0</sup> Impure product V <sup>f</sup> Impure product V <sup>f</sup> Impure product V <sup>h</sup> Pure product V <sup>1</sup> Unidentified tars.

a - Intermediate fractions are not included in this table, but amounted to 148.0 grams.

b - These crystals sublimed onto the still head. They were of such relatively small amount that they were not investigated further.

c - The refractive index was 1.4315 at 250 C.

d - The refractive indices of all the component cuts were the same, 1.e., 1.4320 at 25° C.

 The refractive indices of the two cuts were 1.4321 and 1.4327
 respectively at 25° C. Product IV was proven to be alphachloroisobutyric acid (IV).

f - Refractive index was 1.4338 at 250 C.

g - Refractive index was 1.5517 at 25° C. h - The refractive indices of the two component cuts were 1.5563

and 1.5567, respectively, at 25° C.

1 - The refractive indices of the six component cuts were 1.5578, 1.5578, 1.5580, 1.5581, 1.5581, and 1.5584, respectively, at 25° C. Product V was proven to be 3-(p-chlorophenyl)-1.1-dichloroisobutene-1 (V).

The Reaction of Chlorobenzene and 1,1,5-Trichloreisobutene-1 in the Presence of Aluminum Chloride as a Catalyst

The apparatus used for this reaction is described on page 27 under Apparatus Used for Reactions, type (1).

Forty-eight grams (0.3 mole) of 1,1,3-trichloroisobutene-1, b.p. 154-153° C. was added to 112 g (1.00 mole) of chlorobenzene contained in the reaction flask. The flask and its contents was then heated by an oil bath maintained at 100° G. The reaction mixture was constantly stirred while 48 g (0.3 mole) of aluminum chloride was added in small portions over a period of one-half hour (only 5 g or 0.037 mole was added because no more than this amount was necessary for reaction). At the end of this period, the reaction mixture was stirred and heated at 95-110° C. for one-half hour longer. The mixture was then allowed to stand undisturbed for 41 hours at room temperature.

The reaction mixture was decomposed in the usual manner, and the organic materials were extracted with ether. After removing the ether in the same way as in previous experiments, the liquid was subjected to fractionation at reduced pressure. The fractions collected are listed in Table 15 below.

The Reaction of Bromobenzene and Chloretone in the Presence of Aluminum Chloride as a Catalyst

The apparatus used for this reaction is described on page 27 under Apparatus Used for Reactions, type (1).

One-hundred seventy-eight grams (0.9 mole) of hydrated chloretone and 284 g (1.81 mole) of distilled bromobenzene were added to a 500 ml flask. The flask and its contents were then heated by an oil bath maintained at 99-102°. The reaction was stirred and 48 g (0.36 mole) of aluminum chloride was then added to the flask in small portions over a period of three hours. The reaction was then stirred and heated at 99-102° C. for one hour longer. The reaction mixture was then allowed to sit undisturbed for 19 hours at room temperature. It was then decomposed in the usual way. The organic materials were extracted with ether and the ether removed as previously described. The residual liquid was then fractionated at reduced pressure. The fractions collected are listed in Table 16.

Table 15. Fractionation of the products from the reaction of chlorobenzene and 1,1,5-trichloroisobutene-1 in the presence of aluminum chloride.

Fraction	: :Distilling:F :temperature	ressure	:Wt. in:	Refractive index (20°)	0 0
1 3 6 7 Residue	55.5-59.0 erystalsa 91.3-93.5 93.0-94.0 above 94.0	65 1.4 0.65 0.65 0.65	65.77 2.63 34.16 6.61 6.1	1.5567b 1.5577	chlorobenzene unidentified product Vb product V <sup>6</sup> unidentified tars

a - These crystals sublimed onto the still head as noted in all other experiments also.

The Reaction of Anisole and Chloretone in the Presence of Aluminum Chloride as a Catalyst

The apparatus used in this reaction is described on page 27 under Apparatus Used for Reactions, type (1).

b - The density was 1.180 at 20° C. as found on a Fischer Gravitemeter.

e - This product is crude.

One hundred seventy-seven and one-half grams (0.9 mole) of hydrated chloretone and 235 g (2.2 mole) of anisole were added to a 500 ml flask. The flask and its contents were heated by an oil bath maintained at 85-90° C. The mixture was stirred constantly and 66.3 g (0.5 mole) of aluminum chloride was then added to the flask in small portions over a period of one hour and ten minutes. The reaction mixture was stirred and heated at 83-85° C. for one hour longer.

The reaction mixture was then cooled with an ice bath, decomposed in the usual manner, and the organic materials extracted with other. This ether extract was treated in the usual way; the other was removed by distillation; and the residual liquid was fractionated at reduced pressure. The fractions collected are listed in Table 17.

The fraction in Table 17 having b.p. 63.5-65.0° C. (23 mm) was refractionated at atmospheric pressure through a Vigreux type bubble tower and the fractions collected are listed in Table 18. The fraction, b.p. 156-160° C. was probably 1,1,3-trichloroiso-butene-1 contaminated with anisole.

Table 16. Fractionation of the products from the reaction of bromobenzene and chloretone in the presence of aluminum chloride as catalyst.

Fraction	: :Distilling :temperature	Pressure	Wt. in:	Refractive index (25°	: : ): Identity
4	34-64	3.0-3.5	2.7		Intermediate
5	61	3.3	2.32		Crystals
6,7	51.5-59.5	1.1-2.5	19.05	1.4325	Product IV
8	50.0	1.1	5.78	1.4328	Product IV
9	50.0	1.1	5.25	1.4340	Grude Product IV
11	109 - 110	1.1-1.2	7.74	1.5727	Crude Product VI
12	110	1.2	11.91	1.5770	Product VIIa
13	110 - 110.5	1.2	13.57	1.5767	Product VII
14	110 - 111	0.9-1.0	16.40	1.5777	Product VII
Residue	above 111	0.9-1.0	21.13		Unidentified tar

a - Product VII was proven to be 3-(p-bromophenyl)-1,1-dichloroisobutene-1 (VII).

Table 17. Fractionation of the products from the reaction of anisole and chloretone in the presence of aluminum chloride as a catalyst.

raction	temperature:	mm. Hg.	grams :	Index (20°):	Identity
0	35-61	25	1.3		-
1	62.5-65.0	23-25	139.29	44	Anisole
2	65-72	23	26.11	w	Anisole
2 3	36.5-40	2.8	21.47		
48	40-42	2.8	13.7		-
4a 5a	35-40	1.75-2.0	1.7		-
6	50-70	1.1	3.61	-	
7	70-75	1.1	7.01	1.5095	Product IX
8	75-81	1.1	2.52		-
9	81.5-108	1.1	3.35	-	
100	110-114	1.1	9.53	1.5483	Product Xd
11		-	8.87	400	-
sidue	above 114	1.1	30.95	69	660

a - White crystals sublimed and condensed in the still head and were removed with ether. The weight recorded is the weight of the liquid that distilled along with them, not weight of the crystals.

b - This is the trap liquid for the entire fractionation.

c - Product IX was proven to be alpha-chloro-phenylisobutyrate (IX).

d - Product X was proven to be 3-(p-methoxyphenyl)-1,1-dichloreisobutene-1 (X), although quite impure.

Table 18. Refractionation of fraction 1, b.p. 62.5-65.0 (23-25 mm).

	0	Distilling	2	Wt. in	\$	
Fraction	2	temperature	2	grams	8	Identity
la		138-151		1.6		Forerun
16		152-156		102.0		Anisole
10		156-160		28.06		Impure (III)a
Residue		above 160		8.4		Hold up

a - This fraction was probably 1,13-trichloroisobutene-1 (III) which was contaminated with considerable enisole.

The Reaction of Anisole and 1,1,3-trichloroisobutene-1 in the Presence of Aluminum Chloride as a Catalyst

The apparatus used in this reaction is described on page 27 under Apparatus Used for Reactions, type (2).

Thirteen and four-tenths grams (0.1 mole) of aluminum chloride was added to 235 g (2.2 mole) of anisole, contained in the reaction flask. The flask and its contents were heated on an oil bath maintained at 95-105° C. and, with constant stirring, 80 g (0.5 mole) of 1,1,3-trichloroisobutene-1 (III) was added dropwise over a period of one hour and forty minutes. The reaction mixture was stirred and heated for thirty minutes at 100-103° C. The reaction mixture was then allowed to stand undisturbed for 16 hours at room temperature.

The products were decomposed in the usual manner, the organic layer drawn off, and the water layer was extracted with ether. The ether extract was combined with the organic layer and dried over anhydrous magnesium sulfate. A few days later the mixture was filtered and the ether removed by distillation. The residual liquid was then subjected to fractionation at reduced pressure. The fractions that were collected are listed in Table 19.

Table 19. Fractionation of products from reaction of 1,1,3-trichloroisobutene and anisole in the presence of aluminum chloride as a catalyst.

raction:	Distilling : I temperature:	ressure:	Wt. in:	Index (20°):	Identity
1	51-53.5	15	123.5	-	Anisole
2	50.0	15			
2 2 3 3	38-46	5.5-6.0	4.7	-	Intermed.
3	43.7	6.0			
3	36-38	1.3	9.85	-	Impure phenol
	38-40	1.3	7.00	40	Pure phenol
5	61-99	1.3-1.1	4.80	-	Intermed.
6	99-105	1.1	11.16	1.5447	Crude product X
70	105-105.5	1.1	21.44	1.5505	Product X
gb	105-107	1.1-1.25	19.80	1.5512	Product X
do	108-110.6			1.5517	Product Xº
5 6 7 8 8 9 9	108-108.5		9.60	1.5520	Product XC
Residue	Above 108.5	1.2	24.94	-,	

a - Shown to be impure by the low value in the refractive index.
 b - The densities of these fractions at 20°C, are in order:
 1.211, 1.211, 1.211, and 1.214. The densities were taken on a Fischer Gravitometer.

tene-1 (X).

Table 20. Refractionation of combined fractions 6, 8, 9, 10 and Residue.

	Identity	Refractive index (20°)	Vt. in	Pressure: V	: Distilling : I temperature:	Fraction
	Forerun	4	2.83	0.25	72.2-80.0	8.
;	Crude product	1.5490	5.48	0.25	80.2-84.0	ъ
	Product X	1.5508	13.41	0.25	84.5-85.0	8
	Product X	1.5510	11.70	0.25	84.7-85.0	d
	Product X	1.5512	3.43	0.25	85.0-88.0	0
3	Crude product	1.5525	11.66	0.50	97.5-98.08	2
	Tailings			0.45-1.6	95.5-130 <sup>8</sup>	62
	Residue	40	13.1	1.6	Above 130a	ĥ

a - These fractions were taken using a free flame as a source of heat, in place of an oil bath as in all other cases.

on a Fischer Gravitometer.

c - These fractions contained traces of impurities. Product X was proven to be 3-(p-methoxyphenyl)-1,1-dichloroisobu-

The Reaction of Benzene and Chloretone in the Presence of Aluminum Chloride as a Catalyst

The apparatus used in this reaction is described on page 27 under Apparatus Used for Reactions, type (2).

Fifty-three and six-tenths grams (0.4 mole) of aluminum chloride was added to a 500 ml flask. Then 177.5 g (0.9 mole) of hydrated chloretone was dissolved in 295 ml (259 g or 3.32 mole) of benzene. The flask was heated to 73° by an oil bath, the benzene-chloretone mixture was added slowly with constant stirring over a period of three hours and thirty minutes in a dropwise manner from a separatory funnel. The reaction mixture was next heated and stirred for one hour longer and then allowed to stand for 16 hours at room temperature.

The reaction mixture was decomposed after 16 hours by pouring it into 500 g of crushed ice containing 60 ml of concentrated
hydrochloric acid. The organic layer was drawn off in a separatory funnel and the water layer was extracted with ether. The
two were combined, the solution dried, filtered, and the ether
removed by the standard procedure. The residual liquid was fractionated at reduced pressure and the fractions collected are
listed in Table 21.

Table 21. Fractionation of products from reaction of benzene and chloretone.

raction	:Distilling : :temperature:	Pressure: mm. Hg.:	Wt. in: grams:	Refractive index (20°	): Identity
3	75-76	21			Crystals
5	59.5-60.0	0.5	11.44	1.5038	Mixture A
6	59.0-60.5	0.5	7.97	1.5173	Mixture A
7	56.0-60.0	0.3-0.5	19.57	1.5253	Mixture A
Residue	Above 56.0	0.3	15.54		Unidentified tars

The Reaction of Benzene and 1,1,3-Trichloroisobutene-1 (III) in the Presence of Aluminum Chloride as a Catalyst

The apparatus used is described on page 27 under Apparatus Used for Reactions, type (2).

Six and five-tenths grams (0.04 mole) of aluminum chloride and 80 g of benzene were added to a 500 ml flask. This reaction mixture was stirred, and 69.8 g (0.44 mole) of (III) mixed with 33 g of benzene was added dropwise over a period of two hours. The total amount of benzene used was 1.45 mole. The oil bath was maintained at 80-85° C. After all reactants had been added, the reaction mixture was decomposed in the usual way. The organic layer was drawn off, and the water layer was extracted with ether. The two were combined, dried, filtered, and the ether and benzene removed. The residual liquid was fractionated at reduced pressure, and the fractions collected are listed in Table 22.

Table 22. Fractionation of products from reaction of benzene and (III).

action	: Distilling : : temperature:	Pressure:	Wt. in: l	Refractive index (200)	: Identity
2	77-80	atm.	50.0		Benzene
3	47-80	0.5 -0.3	10.05		Intermediate
4	68-70	0.45-0.5	7.91	1.5465	Product XIa
5	67.0-68.5	0.25	10.87	1.5473	Product XIa
6	62.5	0.5	3.35	1.5462	Product XID

a - These two fractions have the same density: 1.174, at 20/4° C.

b - This fraction had density of 1.175 at 20/40 C.

The Reaction of 1,1,1-Trichlor-tert-butyl Acetate and Anisole in the Presence of Aluminum Chloride as a Catalyst

The apparatus used in this reaction is described on Page 27 under Apparatus Used for Reactions, type (2).

Forty-six and seven-tenths grams (0.35 mole) of anhydrous aluminum chloride was placed in a 500 ml flask and covered with 100 ml of Skelly Solv B. Then 33 ml (0.3 mole) of anisole and 66 g (0.3 mole) of the ester of chloretone were mixed and diluted with 100 ml of Skelly Solv B. The oil bath was raised to 55-65° C. and the anisole-ester-Skelly Solv B mixture was added dropwise over a period of two hours. During this period the reaction mixture was stirred continuously. The water trap gained in weight by five grams and an insoluble oil, which had the odor of 1,1,1-trichloroisobutene-2, appeared upon the surface of the water in the trap. After all the reactants had been added, the reaction mixture was heated for one hour longer at room temperature. The

oil bath was then raised to 95° over a period of 15 minutes with stirring and then allowed to stand undisturbed at room temperature for 15 hours.

The reaction mixture was then decomposed in the usual manner and the organic materials were extracted with ether. After drying the ether extract over anhydrous magnesium sulfate and filtering, the ether and Skelly B were distilled off. The residual, red liquid was then fractionated at reduced pressure and the fractions collected are listed in Table 23.

Fraction 5 was refractionated through a micro Vigreux column. The fractions collected are listed in Table 24.

Table 23. Fractionation of the products from the reaction of anisole and the acetate ester of chloretone.

Fraction	: Distilling : temperature	* *	Pressure : mm. Hg. :	Wt. in grams	: Identity
1	Less than 26		2.0-2.75	18.97	Anisole
2	29-32		1.6-1.75	4.81	Ester of chloretone
3	36-37		0.75	9.57	Ester "
4	35		0.45	19.48	Ester "
5	71-75		0.3-0.6	20.42	Impure producta
6	Trap lic.			6.74	Anisole
Residue	Above 75		0.3	9.8	Tars

a - Impure p-methoxy acetophenone.

Table 24. Refractionation of fraction 5, b.p. 71-75° (0.3-0.6 mm).

Fraction	** **	Distilling temperature	: :	Pressure	-	Wt. in grams	: Identity
5-1 5-2		71-76 83-88		0.6	2	1.42	Forerun Impure producta
5-3		88-88.5		0.5	9	11.24	Pure productb

a - This cut was probably impure p-methoxy acetophenone.
 b - This cut was pure p-methoxy acetophenone and was used in proof of identity.

Alkaline Hydrolysis of 3-(p-chlorophenyl)-1,1-dichloroisobutene-1 in an Aqueous Methanol Solution

A solution of 100 ml of water and 21.2 g (0.2 mole) of anhydrous sodium carbonate was added dropwise and with stirring to a flask containing 23.1 g (0.1 mole) of product V, b.p. 110-115° C. at 1.4 mm and 100 ml of methyl alcohol. During the addition of this solution the solution was refluxed. A white precipitate formed immediately, and carbon dioxide was liberated. The solution was refluxed 2 hours and 30 minutes after all the sodium carbonate solution had been added. The solution was then made basic to litmus and the inorganic salt filtered off. The white crystalline salt was washed with ether, the filtrate diluted with 300 ml of water and extracted with ether. The ether solution was dried, filtered, and the ether and methyl alcohol were removed by distillation. The yellow-orange liquid weighed 16.51 g and was fractionated at reduced pressure. A yellow liquid, b.p. 96.7-100° C. (0.9 mm) was obtained in 79.3 per cent yield. This

yellow liquid distilled at atmospheric pressure, b.p. 274.5-276.0° C. with no apparent decomposition, and gave no tars. Its refractive index remained constant (see Table 12, page 24).

> Synthesis of p-Chloro-alpha-methyl Cinnamic Acid from p-Chlorobenzaldehyde and Propionic Anhydride in the Presence of Sodium Propionate as Catalyst

A 300 ml three-neck flask was set up with a condenser bearing a calcium chloride drying tube in one neck. A stirrer was placed in the center neck and a rubber stopper in the third neck. Then 42.2 g (0.3 mole) of p-chlorobenzaldehyde, 52 g (0.4 mole) of propionic anhydride, and 28.8 g (0.3 mole) of anhydrous sodium propionate were placed in the flask. After adding five drops of pyridine, the mixture was stirred constantly and heated for 41 hours by an oil bath maintained at 130-135° C.

The hot mixture was poured with stirring into 800 ml of water. The solution was neutralized with a solution of sodium carbonate and extracted with four 50 ml portions of ether to remove any unreacted aldehyde. The solution was boiled for 15 minutes with two grams of Norite and filtered while hot. The warm filtrate was added slowly, with stirring, to 1000 g of crushed ice containing 200 ml of concentrated hydrochloric acid. The white precipitate was filtered and partially dried in a vacuum desicator for eight hours. The melting point of these crude crystals was 159.3-160.5° C. These crystals were recrystallized from alcohol and water. The acid was crystallized out in three successive crops. The melting points were:

First crop (pure white crystals, 16.7 g): m.p. 166.7-167.7 $^{\circ}$  G.

Second crop (cream-colored crystals, 14.2 g): m.p. 167.0-167.7° C.

Third crop (cream-colored crystals, 10.1 g): m.p. 167-167.9° C.

The yield of pure acid based upon the p-chlerobenzaldehyde was 69.5 per cent.

## Number of Experiments Carried Out

Besides the many degradations, characterization, and analytical experiments conducted in this investigation, the following synthesis experiments were carried out: Chlorobenzene with chloretone, five experiments; chlorobenzene with (III), one experiment; bromobenzene with chloretone, one experiment; anisole with chloretone, seven experiments; anisole with (III), one experiment; benzene with chloretone, one experiment; benzene with (III), two experiments; hydrolysis of product V, three experiments; parachlorobenzaldehyde with propionic anhydride, one experiment.

### SUMMARY

Table 13 contains the reactions run in this investigation along with the products and the yields resulting from the reactions.

Reaction of excess chlorobenzene with chloretone gave two compounds. One of these was also synthesized by reaction of chlorobenzene and 1,1,3-trichloroisobutene-1 (III). This compound, product V, was proved to be 3-(p-chlorophenyl)-1,1-dichloroiso-

butene-1 by carbon, hydrogen, and chlorine analyses; molecular refraction; degradation; and chemical tests. The other compound, product IV, was proved to be alpha-chloroisobutyric acid by chlorine analyses, molecular refraction, hydrolysis to alpha-hydroxyisobutyric acid, and chemical tests.

Reaction of excess bromobenzene with chloretone gave two compounds. One of these was a new compound, product VII, which was indicated to be 3-(p-bromophenyl)-1,1-dichloroisobutene-1 by carbon, hydrogen, chlorine, and bromine analyses, and by molecular refraction. The other compound was proved to be alpha-chloroisobutyric acid since it had the boiling point, refractive index, and density of this acid.

Reaction of excess anisole with chloretone gave three compounds. One of these was a new compound, product X, which was synthesized also by reaction of anisole and (III). Product X was proved to be 3-(p-methoxyphenyl)-1,l-dichloroisobutene-1 by carbon, hydrogen, and chlorine analyses; molecular refraction; degradation; and chemical tests. In addition to phenol, alphachloro-phenylisobutyrate was shown to result also from this resection.

Reaction of excess benzene with chloretone gave what was believed to be a mixture of alpha-chloroisobutyric acid and 1,1-dichloro-3-phenylisobutene-1. There were no indications that the compounds which Willgerodt claimed to have isolated were present. Reaction of benzene with (III) gave a new compound, product XI, which was proved to be 1,1-dichlore-3-phenylisobutene-1 by molecular refraction and reasoning from results of the above mentioned reactions. Further work on mixture A will be necessary before one can state that benzene reacts with chloretone to give a new compound that is 1,1-dichloro-3-phenylisobutene-1.

Reaction of the chloretone ester of acetic acid with anisole gave p-methoxyacetophenone. This showed the three chlorines on the alcohol portion of the molecule weakens the normally difficult-to-break acyl oxygen linkage so that it breaks easier than the alcoholic oxygen linkage. Previous work (5) with esters has shown that the ease of breaking the acyl oxygen linkage preferable to the ethyl oxygen linkage in ethyl acetate depends upon the ratios of reactants to aluminum chloride used. Normally, the ethyl oxygen linkage breaks before the acyl oxygen linkage. The reverse is true when chlorines are in the alcoholic portion of the ester.

Hydrolysis of product V resulted in the formation of pchloro-alpha-methyl cinnamaldehyde. The structure of this new
compound, product VIII, was not definitely proved, but principles
of organic chemistry do not indicate any other possibility. Further work will be necessary to prove the structure of this compound for it is not listed in the literature. The literature
lists alpha-methyl cinnamaldehyde so that hydrolysis of product XI
should give this aldehyde proving the structure of product VIII.
The writer suggests that these aldehydes be tested for plant
growth inhibitors.

The yields of dichlorovinyl benzenoid compounds could probably be increased by using a larger excess of aromatic compound. This would be, in effect, reducing the concentration of hydroxyl ions that seem to be necessary for the formation of the acid.

If one were to react chloretone and aluminum chloride in a high
boiling hydrocarbon such as octane, the postulated chloride isobutene should be obtained and help to substantiate the proposed
mechanism.

This work indicates that a nuclear substituted chlorine, or methoxy group, activates rather than deactivates the ring to electrophilic substitution.

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# A STUDY OF THE REACTIONS OF CHLORETONE AND ITS DERIVATIVES WITH BENZENE AND SUBSTITUTED BENZENES

by

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KANSAS STATE COLLEGE OF AGRICULTURE AND APPLIED SCIENCE A study of the reactions of chloretone with benzene and with substituted benzenes was undertaken (a) to investigate the manner in which chloretone reacts in a Friedel-Crafts type reaction and (b) to produce and to identify new chlorinated organic compounds which would possibly be useful insecticides. Previous workers had reported that chloretone reacted in a normal way with benzene, toluene, and p-xylene; but this investigation has given evidence to the contrary. It was shown that chloretone (1) rearranges to yield alpha-chloroisobutyryl-chloride and (2) dehydrates with subsequent rearrangement to yield 1,1,3-tri-chloroisobutene-1 (III), when substituted benzenes containing a plus E or plus I group and when aluminum chloride were present. A mechanism was proposed to explain how these products were formed.

In most cases, tarry residues resulted from the fractionations of the reaction mixtures and they may possibly contain products that should result if a portion of the chloretone reacted normally. These tars might also contain polysubstituted products as well as polymerization products.

Several new compounds resulted from this work and a new synthesis of alpha-chloroisobutyric acid also resulted. This acid was found to be a by-product of all reactions that were studied involving chloretone and was obtained in conversion-yields of 33-36 per cent in the reactions between chloretone and chlorobenzene.

The new compound resulting from the reaction of chloretone and chlorobenzene in the presence of aluminum chloride was proved

to be 3(p-chlorophenyl)-1,1-di-chloroisobutene-1 by carbon, hydrogen, and chlorine analyses; molecular refraction; degradation studies; and chemical tests. The compound was also synthesized by reaction of known 1,1,3-trichloroisobutene-1 with chlorobenzene in the presence of aluminum chloride.

The new compound resulting from the reaction of chloretone and bromobenzene in the presence of aluminum chloride was proved to be 5(p-bromophenyl)-1,1-dichloroisobutene-1 by quantitative earbon, hydrogen, chlorine, and bromine analyses; and by molecular refraction.

The new compound resulting from the reaction of anisole and chloretone in the presence of aluminum chloride was proved to be 3(p-methoxyphenyl)-1,1-dichloroisobutene-1 by carbon, hydrogen, and chlorine analyses; molecular refraction; degradation studies; and chemical tests. The compound was also synthesized by reaction of known 1,1,3-trichloroisobutene-1 with anisole in the presence of aluminum chloride.

The new compound resulting from the reaction of benzene and 1,1,3-trichloroisobutene-1 in the presence of aluminum chloride was assumed to be 1,1-dichloro-3-phenylisobutene-1 because the molecular refraction checked with the theoretical and because of previous results from the analogous reactions mentioned above. A mixture of what was believed to be alpha-chloroisobutyric acid and 1,1-dichloro-3-phenylisobutene-1 was obtained from the reaction of chloretone and benzene in the presence of aluminum chloride.

Hydrolysis of 3(p-chlorophenyl)-1,1-dichloroisobutene with base yielded an aldehyde believed to be p-chloro-alpha-methyl cinnamaldehyde. Thus a new method of synthesizing nuclear substituted alpha-methyl cinnamaldehydes was discovered.

The reaction of chloretone ester of acetic acid and anisole in the presence of aluminum chloride gave a 45.5 per cent conversion yield of p-methoxyacetophenone. This result showed that the acyl oxygen linkage breaks easily, which is not the case when a trichloromethyl group is absent in the alcoholic portion of an ester. This phenomenon can be attributed to the inductive effect of the chlorines which probably draw the oxygen closer to the adjacent carbon, thus lengthening the acyl oxygen linkage. This would weaken the acyl oxygen linkage and strengthen the alcoholic oxygen linkage.