AUTOMATION OF THE MODULAR PATTERN SYSTEM BASIC SKIRT PATTERN DRAFTING METHODOLOGY USING TURBO PASCAL AND DBASELY

bу

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I would like to thank my parents Fahim and Christa Shaheed and my husband Timothy John Clark for their continuous love and support during the course of my education.

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THIS BOOK CONTAINS NUMBERS THAT ARE ILLEGIBLE

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Chapter 1

Review of literature and statement of problem

1.1 Broad perspective

In the past, clothing was made at home by hand. Thus, it was made to fit the wearer. With the advent of modern manufacturing techniques, clothing started being mass produced. Patterns used to sew one's own clothing at home were also being mass produced.

Today's standard system of sizing was developed during world War II. Enormous amounts of uniforms were needed for the troops. Measurements were taken to mass produce these uniforms. The measurements were compiled, analyzed, and used as a basis for today's standard sizes. Since then, no such large-scale analysis of the human figure has been done.

Currently there is a problem with the fit of ready-made patterns and ready-to-wear clothing. They don't fit a majority of the people, because people don't tend to come in standard sizes [bro 86]. This is one of the main reasons for the current popularity of knit fabrics. Where the garment does not fit properly, the fabric gives. The fashion and garment industry have also tried to alleviate the fitting problem by creating clothing with loose-fitting silhouettes. These approaches simply avoid the fitting problem. The pattern industry has attempted to solve the problem by offering patterns with a range of three different sizes. The rationale be-

ing that you may be a size 12 at the bust, a size 14 at the waist, and a size 16 at the hips. Unfortunately, a person's measurements may not fall within the size range offered, and there are many other variables which must be taken into consideration for a proper fit, besides circumference.

Helen Brockman, Professor Emeritus at Kansas State University, has developed a pattern drafting method that will produce a pattern that fits exactly. By gathering empirical data on over 800 women, Brockman has developed this methodology for a basic skirt pattern, a basic bodice pattern, and some design variations of the basic skirt and bodice. She is currently developing pattern drafting methods for the basic overblouse and some variations.

This methodology requires expertise in pattern-making and consumes time that today's career woman can not afford. Helen feels that, in order for this method to benefit the woman of today, this pattern-drafting method should be automated and made easily available.

1.2 History

In the past, several companies have sold computer produced clothing patterns. These included Surefit, Compusize by Uno, and Fashion Futures of Seattle, Washington. They are no longer in business, probably because their patterns simply did not fit [bro 86]. There are some current attempts and successes at automation of various pattern drafting methodologies. Laura Varney, Ph.D. and

her son Douglas Varney, have completed and are currently marketing the basic pants, skirt, and bodice patterns through their company, Clothing Design Concepts [var 86]. Their drafting method has been implemented in Basic and is being run on an IBM personal computer. The patterns are being drawn on a Houston Instruments plotter. The patterns are marketed by mail through the Vogue pattern books. Laura checks and adjusts each pattern individually, before it goes out in the mail. Although the details of pattern drafting methodology are not known to this author, Clothing Design Concepts appears to be quite successful in the market place.

With at least one successful computerized, individualized pattern effort available by mail; it seems reasonable to explore the probability that such a system could be made available more convenient—

ly.

In order for the automated pattern drafting system to be of any value, it must be easily available to a large percentage of the population. In many ways, the ideal place to set such a system up, would be a piece goods store. Trained personnel would take the proper measurements. The numbers could then be punched in at the terminal and a pattern would be drawn on the plotter. Since most people's bodies are not symmetrical, alterations would probably still have to be made to the pattern at this point to further customize it for a particular individual. To avoid errors during the alteration phase, there should be a separate room with muslin and sewing machines, where the customer could sew a muslin using the

pattern. After the muslin is sewn, the trained personnel would make any needed alteration and enter those alterations to produce a corrected pattern. Once a correct basic pattern is achieved, the customer could choose from the style variations offered and a pattern with that styling could be plotted.

The system should consist of a personal computer and a plotter.

The use of a personal computer, rather than a mainframe, would allow a financially feasible on-site system. The use of the plotter would allow immediate results, in the form of a printed pattern.

In the past, there were too many ambiguities left up to the judgement of the pattern maker, which made it impossible to automate pattern drafting. Brockman has removed all of these ambiguities by creating tables which contain unambiguous information needed to draft a pattern. These tables provide the key to the development of an automated pattern drafting program.

1.3 Scope of the project

The scope of this research project is automation of the basic skirt drafting method using Turbo Pascal. The front and back of the basic skirt pattern will be simulated on the screen. Since Brockman continues to modify and improve her pattern drafting methodology; this project is limited to the implementation of the method as it existed in January of 1985, when this research was commenced.

1.4 Overview

This paper is broken up into four chapters. Chapter one contains a review of the related work, a statement of the problem, and the scope of the research project. Chapter two covers the specific problem from the point of view of the pattern maker. Brockman's entire drafting process is explained, beginning with how certain measurements are taken and transformed to the needed information. Also included are tables of information used during the pattern drafting process. Chapter three contains an overview of the program design, a hierarchy diagram showing the calling structure, and a table of the inputs and outputs for each module. Chapter four discusses what the program does and possible improvements. The appendix contains a user's manual and the source code.

Chapter 2

Drafting the Basic Skirt Pattern Using the Mod-u-lar Pattern System

The Mod-u-lar Pattern System is the methodology developed by Professor Emeritus Helen Brockman. Brockman likened the system to the concept of modular furniture, since "the user chooses separate parts and assembles them". [bro 85] This chapter will cover the steps for drafting by hand a basic skirt pattern using the Mod-u-lar Pattern System. The basic skirt is not meant to be worn, but is rather the "blueprint" from which various skirt styles may be developed.

This chapter describes in detail that system and its usage as a hand methodology. Chapter 3 uses this work to create a computer system for the production of computerized patterns.

2.1 Necessary Supplies for Orafting a Basic Skirt Pattern

Listed below are the supplies and tools needed to draft a basic skirt pattern. These must be available before the pattern drafting process can begin.

plastic #60 curve
metric aluminum hipcurve
scissors or razor plades
metric tape measure
tracing paper
magic tape
HB pencil
straight pins
yardstick
rubberband
men's medium undershirt
muslin
skirt template & worksheet (Furnished with the Skirt Book)

	SKIRT WORKSHEET for	
	BODY MEASUREMENTS	
1.	HEIGHT (without snoes)	} !
2.	WEIGHT (without undergarments)	
3.	TORSOLINE GIRTH	
4.	WAISTLINE GIRTH	1
5.	DIFFERENTIAL (TL - WL)	
6.	CENTER-BACK LENGTH (WL to TL)	;
	'	·
	PATTERN TEMPLATE INFORMATION	
7.	SIDESEAM NUMBER: 1 2 3 4 5 6 7	
8.	PATTERN WIDTH AT WAISTLINE	
9.	PATTERN WIDTH AT HIPLINE	
	DART TEMPLATE SELECTION	
10.	BODYTYPE: (A) (B) (C)	
11.	SUBTYPE: (-) (=) (+) (^)	
12.	DART TEMPLATE PAGE NUMBER	
	FINAL DRAFTING VERIFICATION	
13.	BACK WAISTLINE (with darts closed)	
14.	FRONT WAISTLINE (with darts closed)	
15.	COMBINED BACK AND FRONT WAISTLINES	
16.	MEASURED WL GIRTH / 2 (in mm)	
	WL EASE	

Figure 2-1. The skirt worksheet

2.2 Ine Skirt Worksheet

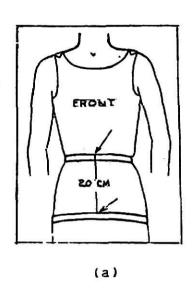
The skirt worksheet, shown in figure 2-1, is used to make the process of taking body measurements and calculating pattern measurements easier. Measurements 1, 2, 3, 4, and 6 of the skirt worksheet are the five measurements that need to be taken on the body. The remaining entries are calculated from these five body measurements.

2.2.1 Preparation for Measurement

In order that the resulting pattern fits properly, it is essential that the measurements be taken by a trained person to ensure correctness.

Several items are needed in preparation for body measurement to facilitate the process. First, two one-inch wide muslin bands are needed. One should be long enough to encircle the waist and the other should be slightly longer than the hip circumference. A body shirt is also needed to provide a smooth measuring surface. A men's undershirt, with opened shoulder seams, is needed. The undershirt is to be put on, over any undergarments normally worn, and pinned at the shoulder as shown in figure 2-2(a). The two sturdy bands are now needed. The waistband should be pinned snugly around the waist and the torsoband should be pinned 20 centimeters down from the centerfront of the waist. This torsoband must be parallel to the floor. A yardstick or meterstick may be used to measure the distance from the front torsoband to the floor. A rubberband may

be used to mark that distance. The back torsoband should be pinned so that it is the same distance from the floor. Preparations are now in order for body measurement to begin.



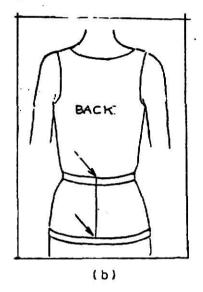


Figure 2-2. Body measurements (a) front (b) back

2.2.2 Taking the Body Measurements

Five body measurements are needed in order to calculate all the measurements to draft the basic skirt. These are the height, weight, waistline girth, torsoline girth, and centerback length.

Body height is to be recorded without shoes. The height must be known in centimeters or be converted to centimeters from another system, e.g., feet and inches (to convert height into centimeters, determine the height in inches and multiply by 2.54).

Record the body weight in pounds with the undergarments on.

The torsoline girth measurement is to be taken with the tape

measure firmly around the torsoband. A metric tape measure must be used for both this and the remaining measurements. Round the resulting measurement to the nearest centimeter.

The waistline girth measurement should be adjusted to be smaller than the torsoband girth by an even number of centimeters.

The final body measurement to be recorded is the centerback length. This is done by measuring at the centerback from the top of the waistband to the top of the torsoband. See figure 2-2(b).

2.2.3 Iransforming the Body Measurements

Entries 5, 7, 8, 9, 10, 11 and, 12 on the skirt worksheet are determined through the combined use of the input measurements and lookup tables.

- 5. The differential is calculated by subtracting the waistline girth from the torsoline girth. The differential sizes range in even numbers from 14 to 40.
- 7. The sideseam number is determined by looking up the associated differential in the pattern width table, see appendix D. The sideseam number ranges from one to seven.
- 8. The pattern width at the waistline can be found by differential and waistline girth in the pattern width at the waistline table.
- 9. The pattern width at the hipline can be found by differential and waistline girth in the pattern width at the hipline table, see appendix D.

- 10. The bodytype is determined by the difference between the centerfront and centerback length. Bodytype "A" has a long front and a short back. Bodytype "B" has a normal front and a normal back; less than one centimeter's difference. Bodytype "C" has a short front and a long back.
- 11. Each bodytype has three possible subtypes. If the bodytype is "B", then the subtype is determined by weight. Subtype "-" is at least 15 pounds underweight, subtype "+" is at least 20 pounds overweight, and subtype "=" is between 15 pounds under and 20 pounds over the normal weight. The normal weights depending on height are given in the height/weight table, see appendix D. If the bodytype is "A" or "C", then the subtype is determined by the amount of difference between the front and back length. Subtype "=" is a one centimeter's difference, subtype "+" is a two centimeter's difference, and subtype "A" is a three centimeter's difference.
- 12. The dart template page number can be found in the lookup table shown in figure 2-3. It is determined by bodytype, subtype, and differential.

Items 13 to 17 on the skirt worksheet are for drafting verification of the final pattern. This step is beyond the scope of the implementation project as the skirt pattern will only be simulated to the screen.

2.2.4 An Example of Transforming the Body Measurements

This example will illustrate the methods used to derive the skirt worksheet entries from five body measurements. Assume, for this

BODY	SIDE	DF	DA	RT TEMPLAT	E PAGE NUMB	ERS
TYPE	SEAM	SIZE	(-)	(=)	(+)	(4)
	1	14 / 16		64	71	78
	2	18 / 20		65	72	79
	3	22 / 24		66	73	80
IA	4	26 / 28		67	74	81
	5	30 / 32		68	75	85
	6	34 / 36		69	76	ક ક
	7	38 / 40		70	77	
82	1	14 / 16	84	88	95	
	5	18 / 20	85	89	96	
	3	22 / 24	86	90	97	
ΙB	4	26 / 28	87	91	98	Ţ.
	5	30 / 32		92	99	
	6	34 / 36.		93	100	
	7	38 / 40		. 94	101	
	1	14 / 16		102	.109	
	2	18 / 20		103	110	
Localities (April	3	22 / 24		104	111	116
1 C	4	26 / 28		105	112	117
	5	30 / 32	-	106	113	118
	6	.34 / 36		107	114	119
928	7	38 / 40		108	115	150

Figure 2-3. Dart template page number table

example, that the given measurements are items 1, 2, 3, 4, and 6, shown in figure 2-4. The combined use of these input measurements and lookup tables determines entries 5, 7, 8, 9, 10, 11, and 12

	SKIRT WORKSHEET for	Example
	BODY MEASUREMENTS	•
1.	HEIGHT (without shoes)	5'2" or 158 cm
2.	WEIGHT (without undergarments)	118 lbs
3.	TORSOLINE GIRTH	93 cm
4.	WAISTLINE GIRTH	67 cm
5.	DIFFERENTIAL (TL - WL)	26 cm
6.	CENTER-BACK LENGTH (WL to TL)	19.5 cm
	PATTERN TEMPLATE INFORMATION	
7.	: SIDESEAM NUMBER: 1 2 3 4 5 6 7	
8.	PATTERN WIDTH AT WAISTLINE	227 cm
9.	PATTERN WIDTH AT HIPLINE	246 cm
		-!
	DART TEMPLATE SELECTION	
10.	BODYTYPE: (A) (B) (C)	β
11.	SUBTYPE: (-) (=) (+) (^)	=
12.	DART TEMPLATE PAGE NUMBER	91
	FINAL DRAFTING VERIFICATION	
13.	BACK WAISTLINE (with darts closed)	
14.	FRONT WAISTLINE (with darts closed)	
15.	COMBINED BACK AND FRONT WAISTLINES	
16.	MEASURED WL GIRTH / 2 (in mm)	1
17.	WL EASE	
		- ' '

Figure 2-4. A skirt worksheet example

of this same worksheet. All steps will be numbered by the corresponding worksheet number for clarity.

- 4. The first step is to verify that the waistline girth (67 cm) is smaller than the torsoline girth (93 cm) by an even number. If the difference between the two is odd, then 1 cm is subtracted from the waistline. In this case, the waistline girth needs no adjustment.
- 5. The differential is calculated by subtracting the waistline girth (67 cm) from the torsoline girth (93 cm). The result is a differential of 26 cm.
- 7. The sideseam number is determined by looking up the associated differential (26 cm) in the pattern width table, see appendix D. The resulting sideseam number is 4.
- 8. The pattern width at the waistline can be found by differential (26 cm) and waistline girth (67 cm) in the pattern width at the waistline table. The resulting pattern width at the waistline is 227 mm.
- 9. The pattern width at the hipline can be found by differential (26 cm) and hipline girth (93 cm) in the pattern width at the hip-line table. The resulting pattern width at the hipline is 246 mm.
- 10. The bodytype is determined by the difference between the centerfront (20 cm) and centerback length (19.5 cm). The resulting difference is .5 cm; less than one centimeter's difference. The bodytype is "B" with a normal front and a normal back.
- 11. Each bodytype has three possible subtypes. If the bodytype is "B", then the subtype is determined by deviation from normal weight. The normal weights depending on height are given in the

height/weight table, see appendix D. According to this table, the normal weight for a height of 158cm and a differential of 26cm is 117 pounds. The input weight was 118 pounds; 1 pound over the norm. Weights 15 pounds under to 20 pounds over fall into the Subtype "=" category.

12. The dart template page number can be found in the lookup table shown in figure 2-3. It is determined by bodytype, subtype, and differential. The dart template for bodytype "B", subtype "=", and differential 26 may be found on page 91 of the Mod-u-lar Pattern System skirt book.

2.3 Drafting the Pattern

2.3.1 Drawing the Back Pattern Framework

A pattern template is provided with the Skirt Book to facilitate drawing the guidelines and the sideseams. The back pattern frame—work consists of five guidelines; the waistline, control line, and hipline, which are parallel, and the centerline, which is perpendicular. These guidelines are simply traced from the template to produce the back pattern template. Then the pattern width at the waistline(figure 2-1.8) and the pattern width at the hipline(figure 2-1.9) are marked on the waistline and hipline guidelines, respectively.

2.3.2 Drawing the Sideseam Line

The pattern template, shown in figure 2-5, is also used to draw

the sideseam line. Seven different sideseam templates are provided. Each has a corresponding number. In order to determine the appropriate sideseam, match with the corresponding number on skirt worksheet item number seven.

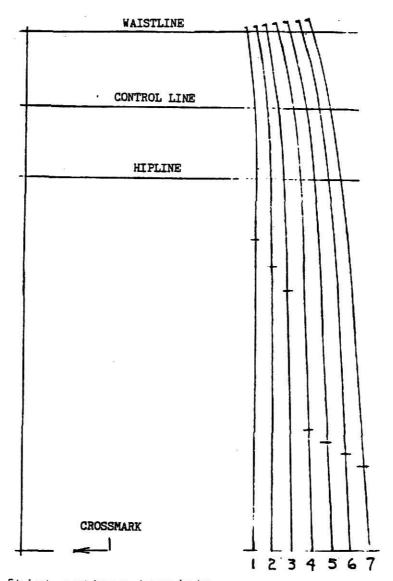


Figure 2-5. Skirt pattern template

In order to trace the appropriate sideseam, first align the tracing paper over the sideseam template. The horizontal guidelines should be aligned and the sideseam line should intersect at the waistline pattern width marked previously. Sideseam 1,2, and 3 may

be drawn using the plastic #60 curve and sideseams 4, 5, 6, and 7 can be drawn with the metal hipcurve to the matchmark on the template. The line below the match point may be drawn using a straight ruler as it is a straight line.

2.3.3 Marking the Locations of the Dart Center Lines

There are two darts on the back basic skirt pattern; the one closest to the centerline is known as the panel dart and the other, which is closer to the sideseam, is known as the side dart. The center line of the panel dart is a third of the distance from the centerback line and the sideseam line on the waistline, shown in figure 2-6. The side dart's center line is the midpoint of the distance between the panel dart center and the sideseam line on the waistline.

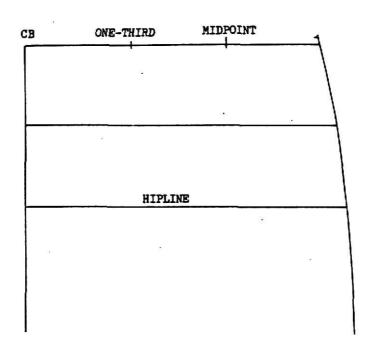


Figure 2-6. Location of the dart center lines

2.3.4 Drawing the Front Pattern Framework

The front pattern draft is developed on the lower half of the back pattern, since it will be a mirror image of the back pattern at this point. In preparation, the pattern must be turned face down, folded in half with the centerline folded up on itself and the bottom crossmark matching the waistline, and pinned in position. The waistline, control line, sideseam line, and dart center marks may now be copied from the back pattern framework. The resulting front pattern, shown in figure 2-7, will be a mirror image of the back, since the differences between the front and back pattern will not occur until the darts and waistline are added.

2.3.5 Drawing the Pattern Darts

A dart template is provided with the Skirt Book to facilitate drawing the basic skirt pattern's darts. The appropriate template is determined by bodytype and differential size. The dart template is used to trace the four waistline darts and the centerfront and centerback waistline levels.

2.3.5.1 Dart Center Lines

The dart center lines for the front and back pattern are drawn first. The center line for the front and back panel darts is drawn by connecting the previously marked panel crossmarks. The center line for the front and back side darts is drawn by connecting the previously marked side crossmarks.

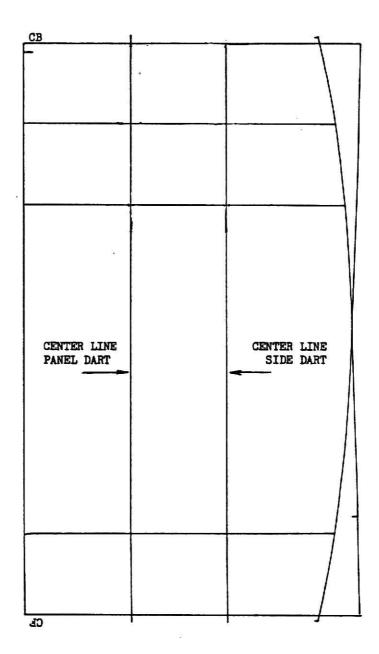


Figure 2-7. Front and back pattern with dart center lines

2.3.5.2 Back Pattern Darts

The back skirt pattern is placed over the back dart template to draft the back pattern darts. The waistline and control line on

the pattern must always be matched to the waistline and control line on the template.

First, the center back level is marked, if it is different from the waistlevel. This is accomplished by matching the center back lines on the skirt pattern and dart template.

In order to draw the back panel dart, the pattern is shifted to the left so its panel dart center line matches that on the template. First the top line of dart is traced. Then the horizontal line at tip of dart is traced over to the side dart center line. Then the dart is drawn using a ruler, as the back panel dart is always straight.

In order to draw the back side dart, the pattern is shifted to the left so its side dart center line matches that on the template. First the top line of dart is traced. Then the straight portion of the dart is drawn using a ruler, and the curved portion is drawn with a #60 curve.

2.3.5.3 Front Pattern Darts

The front skirt pattern is placed over the front dart template to draft the front pattern darts. The waistline and control line on the pattern must always be matched to the waistline and control line on the template.

First, the center front level is marked, if it is different from the waistlevel. This is accomplished by matching the center front lines on the skirt pattern and dart template. In order to draw the front panel dart, the pattern is shifted to the right so its panel dart center line matches that on the template. First the top line of dart is traced. Then the horizontal line at tip of dart is traced over to the side dart center line. The front panel dart may be curved or straight. The straight part of the dart is drawn using a ruler. If there is a curved portion, it is copied using a #60 curve.

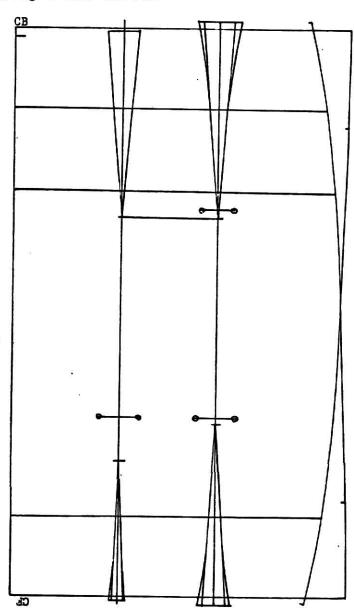


Figure 2-8. Front and back pattern with darts

In order to draw the back side dart; the pattern is shifted to the right so its side dart center line matches that on the template. First the top line of dart is traced. Then the straight portion of the dart is drawn using a ruler, and the curved portion is drawn with a #60 curve. The resulting combined front and back pattern is shown in figure 2-8.

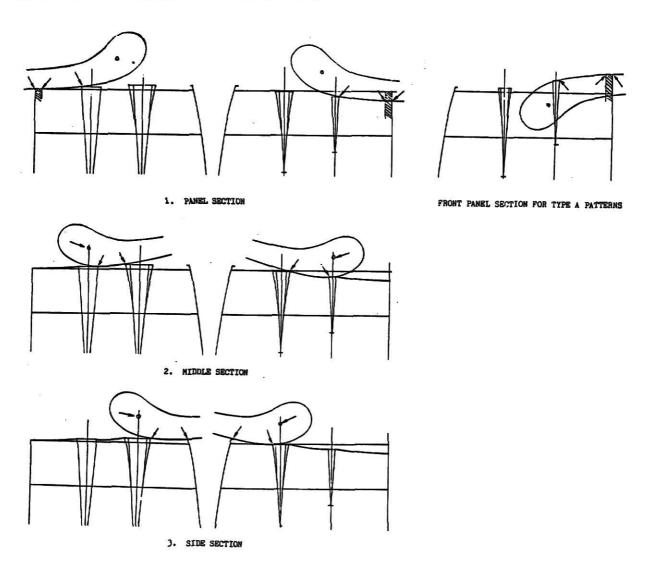


Figure 2-9. Waistline curve drafting steps

2.3.6 Waistline Curve

The #60 curve is used to draw the waistline curve from the waistline to the sideseam. The waistline curve is made up of three sections; the panel section, middle section, and side section. It is drawn one section at a time, so that a smooth curve results when the darts are closed. The following steps explain the procedure, which is illustrated in figure 2-9. The steps for each section are drafted on both the front and back pattern piece.

The first step in drafting the panel section is drawing a straight line on the waistline from the centerline 10 millimeters towards the panel dart. From that point a curve is drawn to the near side of the panel dart. For figure types "B" and "C" this line curves downward and for figure type "A" this curve, on the front pattern, bows upward.

The middle section lying in between the panel dart and the side dart is drawn next. In order to draft a smooth curve, the guide hole on the #60 curve must be directly over the panel dart center—line before the curve may be drawn from the edge of the panel dart to the edge of the side dart.

The side section lies between the side dart and the sideseam crossmark. The guidehole of the #60 curve must again be directly above the centerline of the panel dart before the curve is drawn. This step completes the waistline.

2.4 Conclusion

The patterns are now ready to be transferred onto muslin. The muslins are then sewn and used to check for proper pattern fit. Revisions are made to the front and back pattern for any necessary alterations. Once the pattern fits correctly a master copy is made on durable paper. This pattern may then be used as a "blueprint" for skirt styling or as a pattern for the sheath skirt. The skirt styles available through this pattern method are six-gore or aline, eight-gore or basic flare, and pleated.

This chapter describes in detail that system and its usage as a hand methodology. Chapter 3 uses this work to create a computer system for the production of computerized patterns.

Chapter 3

Overview of program design

3.1 Introduction

As the name Mod-u-lar Pattern System implies, this methodology is modular in its approach. Just as a program is modular, each section of this drafting methodology is "reserved for on major function and tasks closely related to that function".[lee 85] As a result, the software structure of the implementation program strongly resembles the outline of the Mod-u-lar Pattern System.

3.2 System Description

The research project was implemented using Turbo Pascal and dBaseII. First, the information tables developed by Brockman were stored in dBaseII database files. The Turbo Pascal routines, written to automate the skirt drafting methodology, were able to access all necessary information from user input and the dBaseII files.

3.2.1 Why Turbo Pascal Was Used

Turbo Pascal was used to automate this basic skirt drafting methodology, because it is available for use on a personal computer, is capable of doing mathematical calculation of points, has graphics capabilities, and can access dBaseII text files. Since it was previously decided that the use of a personal computer would allow a financially feasible on-site system, a language that was

accessible on a personal computer was needed. A language that has graphics capabilities was needed, because of the graphic nature of the skirt pattern drafting method. Turbo Pascal also makes access of dBaseII text files possible. This allows some manner of accessing the tables of information developed for and used by the pattern drafting methodology.

3.2.2 Why dBaseII Was Used

dBaseII was used to enter and access the tables of information used throughout the Mod-u-lar Pattern System methodology. dBaseII is especially suited for table entry and database access. A database can be created for each table needed. Options such as audible feedback and preset field widths aid in error checking during dataentry. Command files, shown in appendix C, were used to output the database contents, therefore allowing a visual double-check of the entries. dBaseII's capability to produce text files, allows dataaccess by Turbo Pascal routines.

3.2.3 dBaseII Eile Access by Turbo Pascal Routines

The research project was implemented using Turbo Pascal and dBaseII. First, the information tables developed by Professor Brockman were stored in dBaseII database files. The information in the database was then copied into text files, shown in appendix B. Then the basic skirt drafting methodology was implemented using Turbo Pascal, see appendix F. The Turbo Pascal routines were able to access all necessary information from the dBaseII text files.

3.2.4 A Simple Example of dBaseII File Access by Turbo Pascal

A command file can be created to transform a dBaseII database file into a text file. The command "modify comm transform" creates a command file called transform. The contents of "transform" fol-low, with a brief explanation of each statement's purpose.

```
set default to b — set default drive
accept 'enter name of file to transform: ' to example
use & example — allow user to specify filename
set talk off — only want file contents
set alternate to example.txt — results are placed in a text file
set alternate on
list off — eliminates record number
set alternate off
set talk on — reset dBaseII environment
```

The command "do transform" will cause the command file to execute.

In order that the Turbo Pascal source program may use the contents of the text file, the following statements are necessary. A declaration statement is necessary to declare variable names for the file and the data items to be read in from the file. Then a dBaseII text file name is "assigned" to that variable name. The dBaseII file name may be a string or a variable which contains a string value. After the file read pointer is "reset" at the beginning of the file, the data may be read from the file. Examples of the necessary statements follow, with a brief explanation of each statement's purpose.

3.3 Hierarchical Diagram

Following is a hierarchical diagram, which shows the calling structure of the basic skirt drafting program. The boxes denote modules in the program. Boxes composed of dots denote subroutines also called by modules shown on the following page.

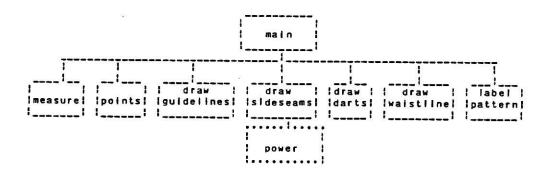


Figure 3-1. Hierarchy diagram for main program

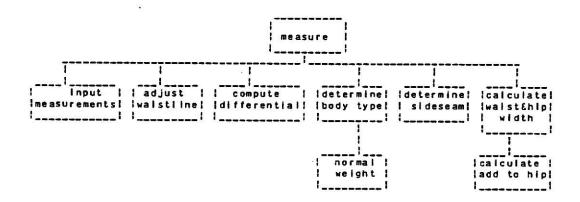


Figure 3-2. Hierarchy diagram for measure procedure

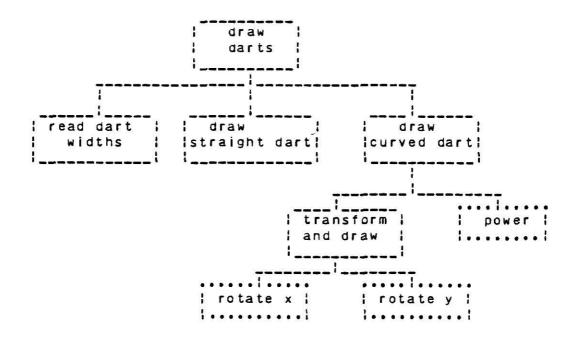


Figure 3-3. Hierarchy diagram for draw darts procedure

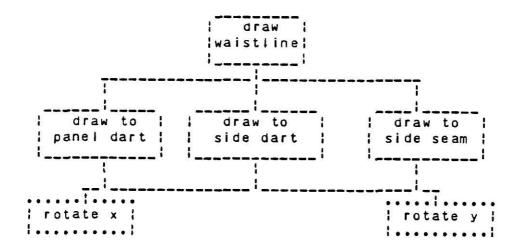


Figure 3-4. Hierarchy diagram for draw waistline procedure

3.4 Overview of the Program Design

The basic software design was modeled upon the same organization of tasks as the Mod-u-lar Pattern System methodology. As illustrated in the hierarchical diagram above the design is divided into seven major tasks; measure, points, draw guidelines, draw sideseams, draw waistline, and label pattern. This section will discuss the functions, design problems, and design decisions associated with each major task.

The first module to be executed is measure. Its functions include a user interface for the input of the five measurements and calculation of the remaining items of the skirt worksheet from those five inputs. The main problems addressed while designing this module were the user interface, detection of erroneous input, and the transformation of the input measurements.

The user interface consists of a series of prompts; one for each of the five input measurements. Each input measurement is "echoed" back to the user for visual verification. After all five measurements are input the user is queried as to whether he/she desires to correct any inputs or continue.

Error detection is possible by the user and/or the program. The user may detect errors through the visual feedback mentioned above. The program may detect errors through various methods of range—checking. Once an error is detected there must be a means to allow user to correct erroneous input. If the user detects an error during input, she/he is given the option to re-enter the input. If an

error is detected by the program, the user is first notified as to what type of error occurred. Then, the user is given the option to re-enter the measurements or quit.

The transformation of the input measurements was accomplished through the combined use of mathematical calculation and information table access. A problem encountered in this module was that the limitation of 32 fields for each dBaseII database. This prohibited entering the two pattern width tables, each of which required 64 fields. Therefore it was necessary to find an alternative to the pattern width at the waist and the pattern width at the hip table. Since part of the data in the tables was extrapolated by Professor Brockman, it was possible to find a pattern. This pattern was used to derive the pattern widths through a mathematical calculation.

Points is the second major module. It calculates coordinates and translations and determines scaling factors for the graphic functions of the program. The problems encountered while designing this module were associated with the graphics mode and the scaling method. The scaling method is dependent on the graphics mode chosen as it determines the number of pixels. The graphics mode must be capable of graphical as well a textual representation. The scaling method must be easily modified to actual scale for plotting on paper in the future. The scale must also be able to represent the basic skirt in proportion on the screen.

The Turbo Pascal high resolution mode was chosen, because it is capable of simultaneous textual and graphical representation. The "Hires" mode the screen consists of 640 by 200 pixels, with the x-

coordinates ranging from 0 to 639 and the y-coordinates ranging from 0 to 199.

In order to represent the basic skirt in proportion on the screen, the number of pixels on the x and y axis and the screen dimensions must be used to determine the scale. For actual size representation of the skirt on plotter paper this is not necessary. The scaling method had to be easily adjustable for both representations. In order to allow this there are three separate interrelated scales. The first "scale" is used like a constant and is dependent on the method of representation; screen or plotter paper. The other two are an "xscale" and a "yscale" which are used for screen representation. The "xscale" and "yscale" are multiples of scale. If plotter representation is desired then these should be the scale multiplied by one. As of now, they are scaled for proportional screen representation of the basic skirt.

The third module, Draw Guidelines' function is to plot the pattern framework onto the screen. This module was rather straightforward and without problems. It was simply a matter of plotting the coordinates generated by the two previous modules.

Draw Sideseams is the fourth module. Its function is to draw the basic skirt's sideseams on the screen. The major problem associated with this module was generating the #60 curve and hipcurve necessary to plot the skirt sideseam.

The options were the use of a digitizer, Lagrange interpolation, or SAS subroutines order to determine the formula for a needed

curve. The digitizer available could only digitize a maximum area of 8 1/2 X 11 inches. This was too small for both the hipcurve and the #60 curve. The process of Lagrange interpolation proved too tedious, time consuming, and error prone. The alternative chosen was to use the prewritten SAS subroutines to generate the formula for each of the seven sideseam curves.

Draw Darts plots the four skirt darts on the screen. The problem associated with this module was the large number of dart templates available. As a result, there were too many different curves to allow a separate calculation for each. A general purpose module had to be developed. This module should have the ability to produce any of the dart templates by using information from a dart table. This table must be appropriate for the given bodytype and subtype. Through the combined use of this table and a series of curve formulation, rotation, scaling, and translation, any of the dart templates can be reproduced.

Draw Waistline draws a smooth waistline curve between all the darts from the sideseam to the centerline. The problem encountered with this module is in achieving a smooth waistline curve once the darts are joined. This is achieved by positioning the #60 curve exactly as specified by Professor Brockman's methodology. The problem results when attempting to generalize the module for the variety of curves which must be generated. The curves may vary in length, so that the endpoint of the curve usually does not lay on the waistline.

The solution to the problem is to calculate the endpoint of the

curve for the needed curve length. Then, the curve may be rotated, so that it can intersect with the end of the dart or sideseam which is its destination.

Label Pattern identifies the various parts of the basic skirt. The simultaneous representation of graphical and textual output to the screeen is possible through the use of high resolution mode in Turbo pascal graphics. This is a straightforward module with no design problems.

3.5 Data Flow Descriptions

An analysis of the data flow was done for each module. A list of all the input and output variables for each module is described in table form in appendix E. This analysis aided in the removal of global access of variables by the modules, in ensuring that all necessary inputs and outputs existed, and in organizing the large number of variables present due to all the input needed.

Chapter 4

Scope of the Research Project

The scope of this research project is automation of the basic skirt drafting method using Turbo Pascal. The project is limited to simulating the front and back of the basic skirt pattern on the screen, because of time constraints. Since Brockman continues to modify and improve her pattern drafting methodology; this project is also limited to the implementation of the method as it existed in January of 1985, when we commenced this research.

4.1 Current Capabilities

4.1.1 User Interface

Five body measurements used in concert with the lookup tables and skirt templates are required to produce the basic skirt pattern. This system queries the user for the necessary body measurements. The measurements are validated after they are read in. If an error is detected, the user is given the option either to continue by re-entering the measurements, or to exit the system. If there are no detectable errors, the user is given the option to correct any errors known to her/him. Once the skirt pattern is simulated on the screen, the user may enter new measurements to produce another basic skirt pattern.

4.1.2 User Interface for Table Entry

There is another level of users that will be accessing this system. Since this is an evolving methodology, there is a need to modify the databases which contain the information tables. There are currently two categories of command files, listed in appendix , which allow table entry to be verified and accessed by the The first type of command file prints out a forprogram. matted listing with appropriate headings of the requested database file. This listing allows the user to have a hardcopy for visual verification of the table entries. The second type of command file produces a dBaseII text file for the requested dBaseII database. This format permits access of the information by the Turbo Pascal routines.

4.2 Euture Extensions

Possibilities for future extensions may include the following:

- add the most current modifications of the method to the pattern drafting program.
- implement alterations to basic patterns.
- allow saving of skirt pattern once alterations are done.
- draw the pattern on paper using a plotter.
- automate the basic bodice pattern.
- automate design variations of the basic skirt and bodice.
 ie., gored, pleated, etc skirt and bodice.
- allow user to design interactively.
- add some statistics gathering capabilities to the program to add to the empirical data already compiled.

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Appendix A User's Manual

User's Manual

This user's manual assumes little prior knowledge regarding—the use of personal computers. The ability of the user to insert a disk, and distinguish between the various disk drives—is—assumed. It is also assumed that trained personnel will take the five body measurements which are to be typed in by the user.

Equipment Needed

The Mod-u-lar Pattern System skirt program can be used on any IBM or IBM compatible personal computer. A Mod-u-lar Pattern System Skirt disk is required in addition to a personal computer.

How to Start the System

Press the monitor and unit switches to the "on" position. Insert the Mod-u-lar Pattern System Skirt diskette. When prompted for the date and time, press the <return> key. Once the system is started, as many skirt patterns may be drafted on the screen as desired.

Orafting a Basic Skirt Pattern on the Screen

The user must enter five body measurements, in order to enable the basic skirt to be drawn onto the screen. These measurements are the height, weight, waistline girth, torsoline girth, and center back length. The unit of measurement is centimeters, with the exception of the weight, which is measured in pounds. The measurements must be taken by trained personnel in order to guaran-

tee a correct fit.

The system will prompt the user for each of the five measurements. skirt pattern. Each measurement is "echoed" back to the screen to allow the user a visual double-check of the entered measurements. The measurements are validated after they are read in. If an error is detected, the user is given the option either to continue by re-entering the measurements, or to exit the system. If there are no detectable errors, the user is given the option to correct any errors known to her/him. Once the skirt pattern is simulated on the screen, the user is given the option either to enter new measurements to produce another basic skirt pattern or to quit.

Appendix B

Creating a dBaseII Text File from a dBaseII Database

In order to enable a Turbo Pascal routine to access the information in the database file, the information must be copied into a dBaseII text file. The following command file executes the necessary series of dBaseII statements to achieve this.

*** Creates a text file for requested database file ***

set default to b accept 'enter file to transform to textfile ' to example use &example

set talk off set alternate to &example set alternate on

list off

set alternate off set talk on

Appendix C

Printing the Contents of a aBaseII Database

```
*** Prints all information in the height/weight database ***
set default to a
use ht_wt
set talk off
set print on
? 1
                              height / weight table '
                               differential sizes'
                                                                   ____',;
'df | df | skirt!'
? '! ht | 12 | 14 | 15 | 18 | 20 | 22 | 24 | 25 | 28 | 30 | 32 | 34 | 36 | ',;
 '38 | 40 |length|'
do while .not. eof
   ? height, d12, d14, d16, d18, d20, d22, d24, d26, d28, d30, d32, d34, d36, d38, d40, ;
    ' ', skirt:len
   skip
enddo
set print off
set talk on
return
```

```
*** Prints all the information for the requested dart database ***
set default to b
accept 'enter name of table to be printed: ' to darts
use &darts
set talk off
set print on
? 'dart file name: ', darts
? !;---
                  dart width at wl
                                                1
                                                     dart width at cl
                                 | total | back | front | total
? '!dif1
                  1 front
                                                                             ! "
           back
     lolstsisisipipibif!b+f!pisisipib!f!b+f!
do while .not. eof
   ? diff, wlbpanel, wlbsidel, wlbside2, wlfside1, wlfside2, wlfpanl1, wlfpanl2,;
     witotalb, witotalf, witotbf, clbpanel, clbside, clfside, clfpanel, citotalb, ;
    citotalf, citotbf
   skip
enddo
go top
2 11
         dart degrees
                                 waistline level
                                                      | dart length !guide!'
                  front | back |
     back | front | back | front |back| front |hole | 'p | s | s | p | cb | p | s | s | p | cf |both| s | p | level!'
7 1!
do while .not. eof
   ? bpdegree, bsdegree, fsdegree, fpdegree, cbwlevel, bpwlevel, ;
    bswlevel, fswlevel, fpwlevel, ofwlevel, blength, fslength, fplength, guidelev
   skip
enddo
set print off
set talk on
return
```

Appendix D
Information Tables

Database structure for all Dart Width Measurement tables

				<u> </u>
	RE FOR FILE:		BEQUAL	. DBF
NUMBER C		202	01 - 01-	
DATE OF		W1/	01/80	
PRIMARY	USE DATABASE			
FLD		TYPE		DEC
001	DIFF	N	002	
902	WLBPANEL	N	002	
003	WLBSIDE1	N	002	
004	WLBSIDE2	N	002	
005	WLFSIDE1	N	002	
006	WLFSIDE2	N	002	
007	WLFPANL1	N	002	
008	WLFPANL2	N	002	
009	WLTOTALB	N	002	
010	WLTOTALF	N	902	
011	WLTOTBF	N	003	
012	CLBPANEL	N	002	
013	CLBSIDE	N	002	
Ø14	CLFSIDE	N	002	
015	CLFPANEL	N	002	
016	CLTOTALB	N	002	
017	CLTOTALF	N	002	
Ø18	CLTOTBF	N	002	
019	BPDEGREE	N	024	201
020	BSDEGREE	N	004	201
0 21	FSDEGREE	N	204	991
022	FPDEGREE	N	003	001
023	CBWLEVEL	N	003	
0 24	BPWLEVEL	N	002	
025	BSWLEVEL	N	002	
Ø26	FSWLEVEL	N	002	
027	FPWLEVEL	N	003	
Ø28	CFWLEVEL	N	003	
029	BLENGTH	N	മമദ	
030	FSLENGTH	N	003	
031	FPLENGTH	N	003	
03 2	GUIDELEV	N	203	
** TOTAL	**	1000	02080	
water to make publication	The second of th			

Database structure for height / weight table

	RE FOR FILE: OF RECORDS:	A:H1		. DBF
	LAST UPDATE:	982500 10000	72 90 V69394 S220	
	USE DATABASE	. 1000/100/10 E	31700	
FLD	NAME		WIDTH	DEC
001	HEIGHT	N	003	
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003	D14	N	223	
204	D16	N	203	
005	D18	N	003	
006	DEØ	N	223	
997	D22	N	003	
008	D24	N	003	
009	D26	N	003	
010	D28	N	203	
011	D30	N	003	
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32	34	34	44	15	28	7	10	78	38	116	21	21	7	2 42	9	51
36	36	37	49	17	30	8	12	85	42	127	24	23	a	3 47		58
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150	10	0	1	91		102	1	103	1	04		105		106	35	107		109	1	111	- 8	113		115		0		Ø		0	59
153	10	3	1	94		105	1	26	1	07		108		109		111		113	3	115		117		119		121		0		0	61
155	10	6	1	97		108	1	109	1	10		111	- 1	112	- 1	114		116	1	18		120		122		24		Ø		Ø	62
158	10	9	1	10		111	1	112	1	13		114		115		117		119	1	121	- 3	123		125		27	1	30		0	63
160	11	2	1	13		114	1	115	1	15		117		118		120		122	1	24	- 8	126		128		30	1	33		0	64
163	11	5	1	16		117	1	118	. 1	19		120	1	121		123		125	1	27		129		131		33	1	36	14	10	65
165	11	8	1	19		:20	3	21	1	22		123		24	33	126		128	1	30	- 13	:32		134	1	36	1	40	14	44	66
168		0	1	22		123	1	124	1	25		126		127		129		131	1	33		135		137	1	40	1	44	14	8	67
170		Ø	1	26	1	127	1	28	1	29	110	130	-	31	9	133		135	1	37	2	139	3	141	1	44	1	48	15	52	68
173		0		0	1	130	3	131	1	.32		133	-	34	10	136		138	1	40	39	142		145		48	1	52	15	56	69
175		Ø		Ø	3	133	1	34	1	35	33	136	-	37	3	139		141	1	43		45		48	1	.52	1	56	16	0	70
178		0		0		0		137		38		139	- 2	40		142		144	1	46	33	149		152		56	1	60	16	4	71
180		0		0		0	1	41	1	42		143	1	44	10	146		148	:	50	8	153		56	1	60	1	64	16	8	72
183		0		0		Ø		0	:	46		147		48		150		152		54	- 8	157		160	- 1	64	1	68		72	73

PATTERN WILTH - BY DIFFERENTIAL AND WAISTLINE GIRTH MEASUREMENT

г- т				-	_					AT TH	E WAIST	LINE						vii			
SS	DF	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74-	75	76	77	78	79
	14	191	194	196	199	201	204	206	209	511	214	216	219	221	224	226	229	531	234	236	239
11	16	194	197	199	Ens	204	207	209	515	214	217	29	253	224	827	229	252	234	237	239	242
\vdash							210			217	220	533	225	727	230	232	235	237	240	242	245
2	18	197	500	505	205	20.7		Sis	215						£33		238	240	243	245	248
_	50	500	503	205	Sol	210	213	615	513	350	553	252	828	230		23.5				248	251
3	22	203	200	508	115	213	516	812	551	553	550	55.8	531	233	236	538	241	243	246	_	
-	45	206	209	511	514	216	514	551	274	274	554	155	234	536	239	141	2 44	246	244	251	254
	26	209	212	214	217	219	222	224	227	224	232	234	237	239	242	244	247	249	252	254	257
14	28	515	215	217	550	323	225	227	230	232	235	237	240	242	245	247	250	252	255	257	260
\vdash	30	215	218	550	223	225	228	230	233	235	238	240	243	245	248	250	253	255	258	760	263
5						358				235	741	243	246	248	251	253	254	258	261	263	266
_	32	218	551	553	226		155	233	234		244		_		254	256	259	261	264	266	269
6	34	521	224	556	229	231	- 234	536	239	241		246	249	251						269	272
	36	524	227	554	212	234	237	239	242	244	247	249	257	254	257	259	265	264	267		
7	38	227	530	232	835	237	240	242	245	247	250	252	255	257	560	565	565	267	270	272	275
1.	40	530	233	235	538	240	243	245	248	250	253	255	25%	500	76 3	245	568	270	273	275	278
	- 12.5									T THE P	ISTLIN	B									
33	DF	80	82	84	86	98	90	92	94	96	98	100	102	104	106	108	110	112	114	116	119
	14	241		251	256	261	266	271	276	281	286	291	296	301	306	311	316	321	326	331	334
1			246	SVI SSS	STATE OF THE PARTY		-	274	279			100000111		10000000	-	314	0.000	324		334	339
	16	244	249	254	259	264	269			284	289	294	299	304	309	- CONTROL 1	319		329		
2	18	247	525	257	5.65	267	272	277	585	287	292	297	305	307	315	317	355	327	332	337	342
	50	250	255	260	262	270	275	580	285	290	295	300	305	310	315	320	325	330	335	340	345
3	22	253	₹58	263	568	273	278	583	5 8.8	543	298	343	308	313	318	353	328	333	338	343	346
3	24	256	195	500	271	276	281	286	591	296	106	306	3/1	316	321	324	331	336	341	346	351
,	26	259	264	269	274	279	284	289	294	299	304	309	314	314	324	329	334	339	344	349	354
4	28	262	267	272	277	563	287	292	297	302	307	3/2	317	385	327	332	337	342	347	352	357
	30	245	270	275	280	285	290	295	300	305	3/0	315	320	325	330	335	340	345	350	355	360
5	32	268	273	278	283	288	293	298	303	308	3/3	318		328	333	338	343	348	353	358	363
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_	36	274	279	284	289	294	299	304	309	314	319	374	329	334	339	344	349	354	359	364	369
7	38	715	282	287	292	297	SOE	307	315	317	322	327	332	337	342	347	352	357	362	367	372
																				370	375
_	40	580	285	290	242	340	305	310	3/5	350	325	330	335	340	345	350	355	340	365	310	313
-	1	540	285	290	295	340	305	310	315		325 E HIPLI		335	340	345	350	355	340	365	310	313
SS	DF	80	85	84	86	340	90	310	94		===		102	104	106	70 \$	355	112	114	116	118
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1000	DF 14 16	80 251 254 260	8 2 256 259 265	84 261. 264 270	86 266 269 215	28 271 274 289	90 276 279 285	9 2 esi 284 290	9.4 284 289 295	AT TH 96 291 294 300	9 8 296 299 305	301 301 314 310	102 306 309 315	311 314 320	106 314 319 325	301 321 324 330	110 326 329 335	712 331 334 340	114 336 339 345	116 341 344 350	118 346 349 355
1	DF 14 16 18 20	80 251 254 260 263	8 2 256 259 265 268	84 261. 264 270 213	86 266 269 215 278	28 271 274 284 283	90 276 279 285 288	9 2 281 284 290 293	9.4 284 289 295 298	AT TH 96 291 294 300 303	296 296 299 305	100 301 314 310 313	102 306 309 315 318	10 4 3 11 3 14 3 20 3 2 3	106 314 319 325 325	321 324 330 333	110 326 329 335 338	712 331 334 340 343	1/4 336 339 345 349	116 341 344 350 353	118 344 349 355 358
1	DF 14 16 18 20 22.	80 251 254 260 263 269	8 2 256 259 265 268 274	84 261. 264 270 213	86 266 269 215 278 224	88 E71 274 289 283	9D 276 279 285 288 294	9 2 esi 284 290 293 299	94 284 289 295 298 304	AT TH 96 291 294 300 303 309	9 8 296 299 305 308	301 304 313 319	102 304 309 315 318 324	10 4 3 11 3 14 3 20 3 23 3 29	106 314 319 325 326 334	321 324 330 333	110 326 329 335 338 344	712 331 334 340 343 349	1/4 336 339 345 349 354	116 341 344 350 353 359	118 344 349 355 356 364
5	14 16 18 20 22 24	80 251 254 260 263 269 272	8 2 256 259 265 268	84 261. 264 270 273 279 282	86 266 269 215 278 294 287	28 ETI 274 284 283 289	90 276 279 285 288	9 2 281 284 290 293 299 302	9.4 284 289 295 298	AT TH 96 291 294 300 303 309 312	296 296 299 305	301 301 314 310 313 319	102 306 309 315 318	10 4 311 314 320 323 329 332	106 316 319 325 328 334 337	321 324 330 333 337 3+2	110 324 329 335 338 344 347	712 331 334 340 343 349 352	336 339 345 349 354 357	116 341 344 350 353 359 362	118 344 349 355 356 364 367
2	DF 14 16 18 20 22 24 24	80 251 254 260 263 269 272 278	8 2 256 259 265 268 274	84 261. 264 270 273 279 242 288	86 266 269 215 278 224	\$8 271 274 280 283 289 292	9D 276 279 285 288 294	9 2 esi 284 290 293 299	94 284 289 295 298 304	AT TH 96 291 294 300 303 309	9 8 296 299 305 308	301 304 313 319	102 304 309 315 318 324	10 4 3 11 3 14 3 20 3 23 3 29	106 314 319 325 326 334	10\$ 321 324 330 333 337 342	110 326 329 335 338 344	712 331 334 340 343 349 352	1/4 336 339 345 349 354 357 363	116 341 344 350 353 359 362 368	118 344 355 356 364 367 373
5	14 16 18 20 22 24	80 251 254 260 263 269 272	82 256 259 265 268 274 277	84 261. 264 270 273 279 282	86 266 269 215 278 294 287	28 ETI 274 284 283 289	90 276 279 285 288 294 297	9 2 281 284 290 293 299 302	94 284 289 295 298 304 301	AT TH 96 291 294 300 303 309 312	296 296 299 305 308 314 317	301 301 314 310 313 319	102 304 309 315 318 324 327	10 4 311 314 320 323 329 332	106 316 319 325 328 334 337	321 324 330 333 337 3+2	110 324 329 335 338 344 347	712 331 334 340 343 349 352	336 339 345 349 354 357	116 341 344 350 353 359 362	118 344 349 355 356 364 367
2 3 4	DF 14 16 18 20 22 24 24	80 251 254 260 263 269 272 278	82 256 259 265 268 274 277 263	84 261. 264 270 273 279 242 288	86 269 215 278 294 287 293	\$8 271 274 280 283 289 292	9D 276 279 285 288 294 297 303	92 281 284 290 293 299 302 304	94 284 289 295 298 304 301 313	AT TH 96 294 300 303 309 312 318	98 296 299 305 308 314 317 323	301 301 314 310 313 319 322 325	102 304 309 315 318 324 327 333	104 311 314 320 323 329 332 338	106 316 319 325 328 334 337 343	10\$ 321 324 330 333 337 342	110 326 329 335 338 344 347 353	712 331 334 340 343 349 352	1/4 336 339 345 349 354 357 363	116 341 344 350 353 359 362 368	118 344 355 356 364 367 373
2	DF 14 16 18 20 22 24 24 24 28	80 251 254 260 263 269 272 275 281	82 256 259 265 268 274 277 263 286	84 261. 264 270 273 279 282 283 291	86 269 215 278 234 287 293 296	28 ETI 274 280 283 289 292 298 301	90 276 279 285 288 294 297 303 306	92 284 290 293 299 302 304 311	94 284 289 295 298 301 301 313	AT TH 96 291 294 300 363 309 312 313 321	296 296 299 305 308 314 317 323 326	301 301 304 310 313 319 322 325 331	102 306 309 315 318 324 327 333 336	10 4 311 314 320 323 329 332 338 341	106 316 319 325 325 334 337 343	70\$ 321 324 330 333 337 342 348 351	326 329 335 338 344 347 363 356	712 331 334 340 343 349 352 353 367	336 339 345 349 354 357 363	116 341 344 350 353 359 362 369 371	118 344 355 356 364 367 373 374
3 4 5	DF 14 16 18 20 22 24 24 24 25 30 32	80 251 254 260 263 269 272 278 281 287	82 256 259 265 268 274 277 263 286 292	84 261 264 270 213 219 282 288 291 297	86 266 269 215 278 294- 287 293 296 302	98 ETI 274 289 283 269 292 298 301	9D 276 279 285 288 294 297 303 306 312 315	92 284 290 293 299 302 304 311	94 284 289 295 298 304 301 313 314 322 325	AT TH 96 291 294 300 303 309 312 312 317 327	8 HIPLI 98 296 299 305 308 314 317 323 326 332 335	100 301 304 310 313 319 322 325 331 337	102 309 315 318 324 327 333 336 342	304 311 314 320 323 329 332 338 341 347	106 314 319 325 328 334 337 343 346 352	10\$ 321 324 330 333 339 342 348 351 357	110 324 329 335 338 344 347 353 456 362	712 331 334 340 343 349 352 353 367	336 339 345 349 354 357 363 366 372	116 341 344 350 353 359 362 369 371	118 344 355 356 364 367 373 374
2 3 4	14 16 18 20 22 24 24 26 28	80 251 254 260 263 269 272 278 281 287 290	82 256 259 265 268 274 277 263 286 292 295 301	84 261. 264 270 273 279 282 288 291 297 300	86 269 215 278 284- 287 293 296 302	98 271 274 284 283 269 298 301 307 310	90 276 279 285 288 294 297 303 306 312 315 321	92 281 284 293 299 302 304 311 317 320	9 4 2 84 2 89 2 95 2 98 3 04 3 01 3 13 3 14 3 22 3 25 3 31	AT TH 96 291 294 300 303 309 312 312 317 327	8 HIPLI 98 296 299 305 308 314 317 323 326 332 335	100 301 304 310 313 319 322 325 331 337 340	102 306 309 315 318 324 327 333 336 342 345 351	311 314 320 323 329 332 338 341 347 350	106 314 325 328 334 337 343 346 352	10\$ 321 324 330 333 339 342 348 351 357	110 326 329 335 338 344 347 363 156 362 365	//2 331 334 340 343 349 352 352 367 367	1/4 336 339 349 354 357 363 364 372 315	116 341 344 350 353 359 362 369 377 317	118 344 349 355 356 364 367 373 374 382
3 4 5	14 16 18 20 22 24 24 26 28 30 32 34 36	80 251 254 260 263 269 272 275 281 287 290 296	82 256 259 265 268 274 277 763 286 292 295 301 304	84 261. 264 270 273 279 282 283 291 297 300 306	86 266 269 215 278 284 287 293 296 302 305 311	\$8 ETI 274 280 283 289 292 298 301 307 310 316 319	90 276 279 285 288 294 297 303 306 312 315 321	92 esi 284 290 293 299 302 303 311 317 320 324 329	94 284 287 295 298 301 313 314 322 325 331	AT TH 96 291 294 300 303 309 312 319 327 330 334	8 HIPLI 98 296 299 305 308 314 317 323 326 332 335 341	100 301 314 310 313 319 322 325 331 340 346 349	102 304 309 315 318 324 327 333 336 342 345 351	104 311 314 320 323 329 332 332 338 341 347 350 354 354	106 316 319 325 328 334 337 343 346 352 359 361 364	70\$ 321 324 330 333 339 342 348 351 357 360 366	110 326 329 335 338 344 347 353 456 362 371 314	//2 331 334 340 343 349 352 351 36/ 370 376	1/4 336 339 345 349 354 357 363 366 372 315 391	116 341 344 350 353 359 362 369 371 317 380 386	118 344 349 355 358 364 367 373 374 387 391
3 4 5	14 16 18 20 22 24 24 24 28 30 32 34 36 38	80 251 254 260 263 269 272 275 281 287 290 296 299 305	82 254 259 265 268 274 277 283 286 292 295 301 304 310	84 261. 264 270 273 279 282 282 291 297 300 300 309 315	86 266 269 215 278 284 287 293 294 302 305 311 314 320	\$8 271 274 280 283 289 292 295 301 307 310 316 319 325	90 276 279 285 288 294 297 303 306 312 315 321 324 330	92 esi 284 290 293 299 302 304 311 317 320 324 329 335	94 284 287 295 298 301 313 314 322 325 331 334 340	AT TH 96 291 294 300 363 309 312 313 327 330 334 339 345	8 HIPLI 98 296 299 305 308 314 317 323 326 337 341 344 350	100 301 314 310 313 319 322 325 331 337 340 346 349	102 304 309 315 318 324 327 333 334 342 345 351 359 360	104 311 314 320 323 329 332 338 341 347 350 354 359 356	106 316 319 325 328 334 337 343 346 352 359 361 349 370	70\$ 321 324 330 333 339 342 348 351 357 360 366 369	110 326 329 335 338 344 347 353 456 362 371 374 380	712 331 334 340 343 349 352 352 367 370 376 379 385	1/4 336 339 345 349 354 357 363 366 372 315 391 399	116 341 344 350 353 359 362 369 371 380 386 389 395	118 344 349 355 358 364 367 373 374 372 385 391
3 4 5	14 16 18 20 22 24 24 26 28 30 32 34 36	80 251 254 260 263 269 272 275 281 287 290 296	82 256 259 265 268 274 277 763 286 292 295 301 304	84 261. 264 270 273 279 282 283 291 297 300 306	86 266 269 215 278 284 287 293 296 302 305 311	\$8 ETI 274 280 283 289 292 298 301 307 310 316 319	90 276 279 285 288 294 297 303 306 312 315 321	92 esi 284 290 293 299 302 303 311 317 320 324 329	94 284 287 295 298 301 313 314 322 325 331	AT TH 96 291 294 300 303 309 312 317 327 330 334 345 348	9 HIPLI 9 8 296 299 305 308 314 317 323 324 335 341 344 350 353	301 301 314 310 313 319 322 325 331 340 340 349 355 358	102 304 309 315 318 324 327 333 336 342 345 351	104 311 314 320 323 329 332 332 338 341 347 350 354 354	106 316 319 325 328 334 337 343 346 352 359 361 364	10\$ 321 324 330 333 339 342 348 351 357 360 366 369	110 326 329 335 338 344 347 353 456 362 371 314	712 331 334 340 343 349 352 352 367 370 370	1/4 336 339 345 349 354 357 363 366 372 315 391	116 341 344 350 353 359 362 369 371 317 380 386 389	118 344 349 355 358 364 367 373 374 387 391 394
3 4 5	DF 14 16 18 20 22 24 26 28 30 32 34 36 38 40	80 251 254 260 263 269 272 272 281 287 290 299 305 308	82 256 259 265 268 274 277 283 286 292 295 301 304 310 313	84 261. 264 270 273 279 292 291 297 300 306 309 315 318	86 266 267 215 278 284 287 293 296 302 305 311 320 323	\$8 271 274 280 283 289 292 292 307 310 314 319 325 329	90 276 279 285 288 294 297 303 306 312 315 321 324 330 353	92 284 290 293 299 302 304 311 320 324 329 335 331	9 4 2 84 2 87 2 95 3 01 3 01 3 13 3 14 3 22 3 25 3 31 3 34 3 40 3 43	AT TH 96 291 294 300 363 309 312 317 327 330 334 339 345 348	9 HIPLI 98 296 299 305 308 314 317 323 324 335 341 344 350 353	301 301 301 310 313 319 322 325 331 340 340 349 355 366 IPLINE	102 306 309 315 318 324 327 333 342 345 351 359 360 363	10 4 311 320 323 329 332 338 341 347 350 354 357 356 357 365 365	106 314 319 325 328 334 337 343 346 352 355 361 349 370 373	70 \$ 32,1 324 330 333 337 342 348 351 357 360 364 367 378	110 326 329 335 338 344 347 353 356 362 345 371 314 380 383	//2 331 354 340 343 349 352 352 36/ 317 370 376 379 395	114 336 339 345 349 354 357 343 366 372 315 381 349 349	116 341 344 350 353 359 362 369 371 317 380 389 395 398	118 344 349 355 358 364 367 373 374 385 391 394 400 403
1 2 3 4 5 6	DF 14 16 18 20 22 24 24 25 30 32 34 36 38 40 DF	80 251 254 260 263 264 212 275 281 297 299 305 308	82 256 259 265 268 274 277 263 286 292 295 301 304 310 313	84 261. 264 270 213 219 242 259 291 297 300 306 309 315 318	86 269 215 278 284 287 293 296 302 305 311 320 323	\$8 271 274 280 283 269 298 301 307 310 316 319 325 329	9D 276 279 285 288 294 297 303 306 312 315 321 321 330 333	92 284 290 293 299 302 304 311 317 320 324 329 335 331	94 286 287 295 298 301 301 313 314 322 325 331 340 343	AT TH 96 291 294 300 363 309 312 317 327 330 334 339 345 348	296 296 299 305 308 314 317 323 323 335 341 350 353 T THE H	301 304 310 313 319 322 325 331 337 340 340 349 355 368 IPLINE 70	702 304 309 315 318 324 327 333 342 345 351 359 360 363	10 4 311 514 320 323 329 332 338 341 347 350 356 357 365 365 368	106 314 319 325 328 334 337 343 346 352 355 361 344 370 373	70\$ 321 324 330 333 439 342 348 351 357 360 366 369 375	110 326 329 335 338 344 347 353 156 362 365 371 314 310 383	331 334 340 343 352 352 367 370 370 376 379 395 399	1/4 336 339 345 349 354 357 363 366 372 315 39/ 349 390 393	716 341 350 353 359 362 362 377 386 389 395 395	118 344 349 355 356 364 367 373 374 387 399 400 403
1 2 3 4 5 6 7	DF 14 16 18 20 22 24 26 28 30 32 34 36 38 40	80 251 254 260 263 269 272 272 281 287 290 299 305 308	82 256 259 265 268 274 277 283 286 292 295 301 304 310 313	84 261. 264 270 273 279 292 291 297 300 306 309 315 318	86 266 267 215 278 284 287 293 296 302 305 311 320 323	\$8 271 274 280 283 269 298 307 310 310 319 325 329	90 276 279 285 288 294 297 303 306 312 315 321 324 330 353	92 284 290 293 299 302 304 311 320 324 329 335 331	9 4 2 84 2 87 2 95 3 01 3 01 3 13 3 14 3 22 3 25 3 31 3 34 3 40 3 43	AT TH 96 291 294 300 363 309 312 317 327 330 334 339 345 348	9 HIPLI 98 296 299 305 308 314 317 323 324 335 341 344 350 353	301 301 301 310 313 319 322 325 331 337 340 340 355 356 IPLINE 70 226	102 306 309 315 318 324 327 333 342 345 351 359 360 363	10 4 311 514 320 323 329 332 338 341 347 350 356 959 365 368	106 316 317 325 328 334 337 343 346 352 355 361 377 73	70\$ 321 324 330 333 439 342 348 351 357 360 366 369 375 378	110 326 329 335 338 344 347 353 356 362 345 371 314 380 383	//2 331 354 340 343 349 352 352 36/ 317 370 376 379 395	1/4 336 339 349 354 354 357 363 364 372 315 391 390 393	116 341 350 353 359 369 371 317 386 389 395 395 398 244	118 344 349 355 356 364 347 373 374 372 395 391 400 403
1 2 3 4 5 6	DF 14 16 18 20 22 24 24 25 30 32 34 36 38 40 DF	80 251 254 260 263 264 212 275 281 297 299 305 308	82 256 259 265 268 274 277 263 286 292 295 301 304 310 313	84 261. 264 270 213 219 242 259 291 297 300 306 309 315 318	86 269 215 278 284 287 293 296 302 305 311 320 323	\$8 271 274 280 283 269 298 301 307 310 316 319 325 329	9D 276 279 285 288 294 297 303 306 312 315 321 321 330 333	92 284 290 293 299 302 304 311 317 320 324 329 335 331	94 286 287 295 298 301 301 313 314 322 325 331 340 343	AT TH 96 291 294 300 363 309 312 317 327 330 334 339 345 348	296 296 299 305 308 314 317 323 323 335 341 350 353 T THE H	301 304 310 313 319 322 325 331 337 340 340 349 355 368 IPLINE 70	702 304 309 315 318 324 327 333 342 345 351 359 360 363	10 4 311 514 320 323 329 332 338 341 347 350 356 357 365 365 368	106 314 319 325 328 334 337 343 346 352 355 361 344 370 373	70\$ 321 324 330 333 439 342 348 351 357 360 366 369 375	110 326 329 335 338 344 347 353 156 362 365 371 314 310 383	331 334 340 343 352 352 367 370 370 376 379 395 399	1/4 336 339 345 349 354 357 363 366 372 315 39/ 349 390 393	716 341 350 353 359 362 362 377 386 389 395 395	118 344 349 355 358 364 367 373 374 382 385 394 400 403
3 4 5 6 7	DF 14 16 18 20 22 24 24 26 30 32 34 36 38 40 DF	80 251 254 260 263 269 272 275 287 290 290 290 290 290 290 200	82 256 259 265 268 274 277 263 286 292 295 301 364 310 313	244 276 276 277 279 279 279 279 279 279 277 300 301 307 315 318	86 269 215 278 284 287 293 296 302 345 311 320 323 43 209	\$8 271 274 280 283 269 298 307 310 310 319 325 329	9D 276 279 285 288 294 297 303 306 312 315 321 321 330 333	92 esi 284 290 293 303 311 317 320 324 329 335 331	94 284 287 295 298 301 313 314 322 325 331 340 343	AT TH 96 291 294 300 363 309 312 317 327 330 334 345 348 68	296 296 297 305 308 314 317 323 324 335 341 344 350 353 41 11 THE H	301 301 301 310 313 319 322 325 331 337 340 340 355 356 IPLINE 70 226	702 304 309 315 318 324 327 333 342 345 345 351 359 360 363	10 4 311 514 320 323 329 332 338 341 347 350 356 959 365 368	106 316 317 325 328 334 337 343 346 352 355 361 377 73	70\$ 321 324 330 333 439 342 348 351 357 360 366 369 375 378	324 329 335 338 344 347 357 352 365 371 314 330 383 75 839	311 334 340 343 343 352 353 367 370 370 379 395 399	1/4 336 339 349 354 354 357 363 364 372 315 391 390 393	116 341 350 353 359 369 371 317 386 389 395 395 398 244	118 344 349 355 356 364 367 373 374 382 391 394 400 403
1 2 3 4 5 6 7	14 16 18 20 22 24 24 26 30 32 34 36 38 40	80 251 254 266 263 269 272 275 287 290 294 305 308	82 254 259 265 268 274 277 283 286 292 295 301 304 310 313	244 276 276 277 279 279 279 279 279 279 277 300 306 309 315 318	86 269 215 278 284 287 293 296 302 305 311 320 323 43 209 212	\$ 8 271 274 280 293 269 295 301 307 310 316 319 325 329 64 211 214	9D 276 279 285 288 294 297 303 306 312 315 321 324 330 353	92 esi 284 290 293 302 303 311 320 320 329 335 335 326 229	94 284 287 295 298 301 313 314 322 325 331 340 343	AT TH 96 291 294 300 363 309 312 317 327 330 334 339 345 348	296 296 297 305 308 314 317 323 324 335 341 344 350 353 41 17 THE H	301 301 301 310 313 319 322 325 331 337 340 340 355 356 IPLINE 70 226	702 306 309 315 318 327 333 334 345 345 351 359 360 363	10 4 311 514 320 323 329 532 338 341 347 350 356 959 365 368	106 316 319 325 328 334 537 343 346 352 355 361 373 73 634 237	70\$ 321 324 330 333 439 342 348 351 357 360 364 369 375 378	324 329 335 338 344 347 353 353 353 353 353 353 371 314 310 383 75 639 242	311 334 340 343 343 352 353 367 370 376 379 395 241 244	114 336 339 349 354 351 364 372 315 391 390 393	7/6 344 350 353 359 369 377 317 380 389 395 395 398 244 249	118 344 349 355 356 364 367 373 374 387 391 394 400 403
3 4 5 6 7	14 16 18 20 22 24 24 24 24 30 32 34 34 36 38 40 DF	80 251 254 260 263 269 272 275 287 290 290 305 308	82 256 259 265 268 274 277 263 266 292 295 301 304 310 313	\$4 261, 264 270 273 279 282 283 291 297 306 309 315 318 42 206 209 218	86 266 269 215 278 284 287 293 296 302 305 311 314 320 323 43 209 212 218 221	\$ 8 271 274 280 283 269 298 307 310 317 310 319 325 329 64 811 214 220 223	9D 276 279 285 288 294 297 303 306 312 315 321 324 330 353 45 214 217 223 224	92 esi 284 290 293 302 303 311 317 320 329 335 335 321	94 284 287 295 298 301 313 314 322 325 331 340 343	AT TH 96 291 294 300 363 309 312 317 327 330 334 345 348 A 68 721 224 234	296 296 297 305 308 314 317 323 324 335 341 350 351 1 THE H 69 224 227 223	301 301 301 301 310 313 319 322 325 331 337 340 340 355 356 IPLINE 70 276 229 235	702 306 309 315 318 324 327 333 334 345 351 359 360 363	10 4 311 514 320 323 329 532 336 341 347 350 356 959 365 366	106 316 319 325 328 334 337 343 346 352 355 361 373 73 234 237 243	70\$ 321 324 330 333 339 342 348 351 357 340 344 347 375 378	324 329 335 338 344 347 353 353 353 353 353 353 353 371 310 383 75 839 242 249	311 334 340 343 352 353 367 370 370 379 395 389	1/4 336 339 345 349 351 363 364 372 315 391 390 393	116 341 350 353 359 362 369 371 317 386 389 395 395 398 244 249 255	118 344 349 355 358 364 367 373 374 387 391 394 400 403
3 4 5 6 7	14 16 18 20 22 24 24 24 24 30 32 34 34 36 38 40 0 0 14 16 18 20 22 23 24 24 25 26 27 28 30 30 30 30 30 30 30 30 30 30 30 30 30	80 251 254 260 263 269 272 275 287 299 305 308 60 201 204 210 213	82 256 259 265 268 274 277 263 292 295 301 304 310 313	\$4 261, 264 270 273 279 282 283 291 297 306 309 315 318 42 206 209 218 218 224	86 266 269 215 278 284 287 293 296 302 305 311 320 323 43 209 212 215 227	\$ 8 271 274 280 283 269 295 307 310 317 310 319 325 329 64 211 214 220 223 229	9D 276 279 285 288 294 297 303 306 312 315 321 321 330 353 45 214 217 223 224 237	92 esi 284 299 302 304 311 320 324 329 335 335 216 216 219 225 228	94 284 289 295 298 304 301 313 314 322 325 331 340 343 67 219 222 228 231	AT TH 96 291 294 300 363 309 312 317 327 330 334 339 345 348 A 68 721 224 234 233 239	296 296 297 305 308 314 317 323 324 335 341 350 351 1 THE H 69 224 227 233 236 242	301 301 301 310 313 319 322 325 331 340 340 346 349 355 358 IPLINE 70 276 227 235 244	702 306 309 315 318 324 327 333 342 345 351 354 363 377 229 238 241 247	10 4 311 514 320 323 329 532 336 341 347 350 356 959 365 368	106 316 319 325 328 334 337 343 346 352 355 361 373 234 237 243 244 252	70 \$ 321 324 330 333 339 342 348 351 357 360 366 369 375 378	324 329 335 338 344 347 353 353 353 353 371 374 380 383 75 639 242 248 251 257	712 331 334 349 362 353 367 370 370 377 395 389 76 241 244 250 763 267	1/4 336 339 345 349 354 357 363 366 372 315 391 390 393 77 244 247 253 254 262	7/6 344 350 353 359 362 369 377 386 389 395 395 395 244 249 255 258 264	118 344 349 355 356 364 367 373 376 387 391 394 400 403
3 4 5 6 7	DF 14 16 18 20 22 34 36 39 40 DF 14 16 18 20 22 24	80 251 254 260 263 269 272 275 287 299 305 308 60 201 204 210 213 214 214 222	82 256 259 265 268 274 277 763 286 292 295 301 304 310 313	\$4 261, 264 270 273 279 282 283 291 297 306 309 315 318 42 206 209 218 218 224 227	86 266 269 215 278 284 287 293 294 302 305 311 320 323 43 209 212 218 221 227 230	\$ 8 271 274 280 283 269 295 301 310 310 310 317 325 329 64 211 214 220 223 229 232	90 276 279 285 288 294 297 303 306 312 315 321 324 330 353 45 214 217 223 224 237 226 237	92 esi 284 290 293 304 311 320 324 329 335 331 66 216 219 225 228 234	94 284 289 295 298 301 313 314 322 325 331 340 343 67 219 222 228 231 240	AT TH 96 291 294 300 303 309 312 317 327 330 334 339 345 348 A 68 721 224 230 239 242	296 296 297 305 308 314 317 323 324 335 341 350 351 1 THE H 27 224 227 233 234 244 245	301 301 301 301 310 313 319 322 325 331 340 340 340 355 358 IPLINE 70 276 227 235 244 247	702 306 309 315 318 324 327 333 346 345 351 354 360 363 77 229 238 241 247 250	10 4 311 514 320 323 329 532 338 341 347 350 354 959 365 348	706 316 319 325 328 334 337 343 346 352 355 361 373 234 237 243 244 252 255	70 \$ 321 324 330 333 339 342 348 351 357 360 369 375 378 74 236 239 245 246 257	324 327 338 344 347 353 353 353 353 353 371 310 383 75 639 242 248 251 260	712 331 349 349 362 353 367 370 370 379 395 389 76 241 250 269 269 269	1/4 336 339 345 349 354 357 363 366 372 315 387 389 379 244 247 253 256 262 265	7/6 344 350 353 359 362 369 377 386 389 395 395 244 249 255 258 264 267	118 344 349 355 368 364 367 373 372 385 391 394 400 403
3 4 5 6 7	DF 14 16 18 20 32 34 36 38 40 DF 14 16 18 20 22 24 26	80 251 254 260 263 269 272 275 287 299 305 308 60 201 204 210 213 214 222 228	82 256 259 265 268 274 277 763 286 292 295 301 304 310 313 4 209 209 219 216 222 225 231	\$4 261, 264 270 273 279 292 287 297 300 306 309 315 318 42 206 209 218 218 224 227 233	86 266 269 215 278 284 287 293 294 302 305 311 320 323 209 212 218 221 227 230 234	\$ 8 271 274 280 283 269 295 301 310 310 310 317 325 329 64 211 214 220 223 229 232 232 232	90 276 279 285 288 294 297 303 306 312 315 321 324 330 353 214 217 223 224 237 224 237 236 241	92 esi 284 299 302 303 311 320 324 329 335 335 216 216 219 225 228 234	94 284 289 295 298 301 313 314 322 325 331 340 343 67 219 222 228 231 240 244	AT TH 96 291 294 300 303 309 312 317 327 330 334 339 345 348 A 68 721 224 239 242 248	296 296 297 305 308 314 317 323 324 335 341 350 353 1 THE H 224 227 224 245 245	301 301 301 301 310 313 319 322 325 331 337 340 346 349 355 35% IPLINE 70 226 227 235 244 247 253	702 306 309 315 318 324 327 333 346 345 351 354 367 229 238 241 247 250	10 4 311 514 320 323 329 532 335 341 347 350 354 959 345 244 244 244 252 258	706 316 319 325 334 337 343 346 352 355 361 377 373 234 237 243 244 252 255	70 \$ 321 324 330 333 339 342 348 351 357 360 369 375 378 74 236 239 245 246 257 263	324 327 338 344 347 353 353 353 353 353 371 310 383 75 839 242 248 251 260 264	712 331 334 349 352 353 347 370 370 379 395 389 76 241 244 250 269 269	1/4 336 339 345 349 354 357 363 366 372 315 381 389 370 244 247 253 256 271	7/6 344 350 353 357 362 369 377 386 389 395 395 244 249 255 258 264 267 273	118 344 347 355 358 364 367 373 374 382 385 391 394 400 403
1 2 3 4 5 6 7	DF 14 16 18 20 32 34 36 38 40 DF 14 16 18 20 22 24 26 28	80 251 254 266 263 267 272 287 299 305 308 60 201 204 213 214 222 228 231	82 256 259 265 268 274 277 763 286 297 295 301 304 310 313 204 207 213 216 222 225 231 234	\$4 261, 264 270 273 279 292 287 297 300 306 309 315 318 42 206 209 218 218 224 227 233 234	86 266 269 215 278 284 287 293 294 305 311 320 323 209 212 218 221 237 236 237 236 237 236 237 237 237 237 237 237 237 237	\$ 8 271 274 280 283 269 295 301 310 310 310 317 325 325 329 44 211 220 223 229 232 239 241	90 276 279 285 288 294 297 303 306 312 315 321 324 330 353 214 217 223 224 237 224 237 241 244	92 esi 284 299 302 303 311 320 324 329 335 335 216 216 219 225 228 234 243 243	94 284 289 295 298 301 313 314 322 325 331 340 343 67 219 222 228 231 240 249	AT TH	294 294 294 305 308 314 317 323 344 350 353 341 344 350 224 227 224 245 245 254	301 301 301 310 313 319 322 325 331 337 340 344 349 355 35% IPLINE 70 276 227 235 244 247 253 256	702 306 309 315 318 324 327 333 346 345 351 354 360 264 287 280 256	10 4 311 514 320 323 329 532 335 341 347 350 356 959 365 346 72 231 234 244 243 247 252 258	706 316 319 325 334 337 343 346 352 355 361 377 373 234 237 243 244 252 255 264	70\$ 321 324 330 333 339 342 348 351 357 360 366 369 375 378 74 236 239 245 257 263	710 324 327 335 338 344 347 352 365 371 314 380 383 75 839 242 248 251 260 264 269	712 331 349 343 349 352 353 367 370 376 379 395 389 76 241 244 250 269 269 211	1/4 336 339 345 349 354 357 363 366 372 315 391 390 393 77 244 247 253 256 271 274	7/6 344 350 353 357 362 369 377 386 389 395 395 244 249 255 258 264 261 273 276	118 344 349 355 358 364 367 373 374 385 391 394 400 403 79 249 252 255 261 267 270
1 2 3 4 5 6 7	DF 14 16 18 20 32 34 36 38 40 DF 14 16 18 20 22 24 26 28 30	80 251 254 266 263 267 272 287 299 305 308 60 201 204 213 214 222 228 231 231	82 256 259 265 268 274 277 263 296 297 295 301 304 310 313 204 207 213 216 227 225 231 234	\$4 261, 264 270 273 279 292 287 297 300 304 309 315 318 42 206 209 218 218 224 227 233 234 242	86 266 269 275 278 294- 287 293- 294- 305 311 320 323 209 212 218 227 230 234- 245	\$ 8 271 274 280 283 269 295 301 307 310 314 319 325 325 329 (4 211 220 223 229 232 239 241 247	90 276 279 285 288 294 297 303 306 312 315 321 324 330 353 214 217 223 224 237 236 231 244 237 244 237 244 244 250	92 esi 284 299 302 303 311 320 324 329 335 335 216 216 219 225 228 234 243 243	94 284 289 295 298 301 313 314 322 325 331 344 340 343 67 219 222 228 231 240 249 259	AT TH 96 291 294 300 303 309 312 317 327 330 334 345 348	296 296 297 305 308 314 317 323 344 350 353 341 224 227 224 227 224 245 254 266	301 301 301 313 319 322 325 331 337 340 344 349 355 35% IPLINE 70 276 227 235 244 247 253 256 262	702 306 309 315 318 324 327 333 346 345 351 359 360 261 229 238 241 247 250 256	10 4 311 314 320 323 329 332 335 341 347 350 356 959 365 348 72 231 234 240 243 249 252 258 261	706 316 319 325 334 337 343 346 352 355 361 377 243 244 252 255 264 270	70 \$ 321 324 330 333 339 342 348 351 357 360 366 369 375 378 74 236 239 245 246 257 263 266 272	710 324 329 335 338 344 347 353 154 365 371 314 310 313 75 639 242 249 251 269 269 269 275	712 331 349 343 349 352 353 367 370 376 379 395 389 76 241 244 250 269 277	7/4 336 339 345 349 354 357 363 366 372 315 391 390 393 77 244 247 253 256 271 274	7/6 344 350 353 357 362 369 377 386 389 395 398 244 249 255 258 264 261 273 276 282	118 344 349 355 358 364 367 373 374 385 391 394 400 403 79 2499 252 255 261 267 270 276
1 2 3 4 5 6 7 8ss	DF 14 16 18 20 32 34 36 38 40 DF 14 16 18 20 22 24 26 28	80 251 254 266 263 267 272 287 299 305 308 60 201 204 213 214 222 228 231	82 256 259 265 268 274 277 763 286 297 295 301 304 310 313 204 207 213 216 222 225 231 234	\$4 261, 264 270 273 279 292 287 297 300 306 309 315 318 42 206 209 218 218 224 227 233 234	86 266 269 215 278 284 287 293 294 302 305 311 314 320 323 63 209 212 217 230 234 239 245 245	\$ 8 271 274 280 283 269 295 301 310 310 310 317 325 325 329 44 211 220 223 229 232 239 241	90 276 279 285 288 294 297 303 306 312 315 321 324 330 353 214 217 223 224 237 224 237 241 244	92 esi 284 299 302 303 311 320 324 329 335 335 216 216 219 225 228 234 243 243	94 284 289 295 298 301 313 314 322 325 331 340 343 67 219 222 228 231 240 249 259 258	AT TH 96 291 300 303 309 312 313 327 330 334 339 345 324 224 234 233 239 242 248 251 257	296 296 297 305 308 314 317 323 324 335 341 344 350 353 224 227 224 245 245 254 263	301 301 301 301 313 319 322 325 331 337 340 344 349 355 35% IPLINE 70 226 227 235 244 247 253 266 262	702 306 309 315 319 324 327 333 334 342 345 351 359 360 261 261 261 265 266	10 4 311 314 320 323 329 532 335 341 347 350 354 959 345 240 243 244 252 258 261 267	736 314 317 325 334 337 343 344 352 355 341 373 73 234 237 243 252 255 241 264 273	70 \$ 321 324 330 333 339 342 348 351 357 360 366 369 375 378 74 236 239 245 254 257 263 266 272	710 324 329 335 338 344 347 353 154 345 347 349 343 75 639 242 249 257 269 269 275 275	712 331 334 349 362 353 367 317 370 371 372 395 395 395 241 244 250 269 277 277 270	7/4 336 339 345 349 354 357 363 366 372 315 391 390 393 77 244 247 253 256 271 274 283	7/6 344 350 353 357 362 369 377 380 389 395 398 244 249 255 253 264 267 273 276 282 282	118 344 349 355 358 364 367 373 374 387 391 394 400 403 79 249 252 255 261 267 270 276 286
1 2 3 4 5 6 7 8ss 1 2 3 4 5	DF 14 16 18 20 22 34 36 38 40 DF 14 16 18 20 22 24 26 28 30 32 24 26 28 30 22 24	80 251 254 266 263 267 272 287 299 305 308 60 201 204 213 214 222 228 231 231	82 256 259 265 268 274 277 263 296 297 295 301 304 310 313 204 207 213 216 227 225 231 234	\$4 261, 264 270 273 279 292 287 297 300 304 309 315 318 42 206 209 218 218 224 227 233 234 242	86 266 269 275 278 294- 287 293- 294- 305 311 320 323 209 212 218 227 230 234- 245	\$ 8 271 274 280 283 269 295 301 307 310 314 319 325 325 329 (4 211 220 223 229 232 239 241 247	9D 276 277 285 288 294 297 303 306 312 315 321 324 330 353 45 214 217 223 224 237 241 244 250 253 259	9 2 esi 284 e90 293 302 304 311 320 326 216 219 225 224 237 244 252 255 261	94 284 289 295 298 301 313 314 322 325 331 344 340 343 67 219 222 228 231 240 249 259	AT TH 96 291 294 300 303 309 312 317 327 330 334 345 348	296 296 297 305 308 314 317 323 344 350 353 341 224 227 224 227 224 245 254 266	301 301 301 313 319 322 325 331 337 340 344 349 355 35% IPLINE 70 276 227 235 244 247 253 256 262	702 306 309 315 318 327 333 334 342 345 351 354 360 363 77 229 238 241 247 250 256 256 268	10 4 311 314 320 323 329 532 335 341 347 350 354 959 345 240 243 244 252 258 261 267	106 314 319 325 334 337 343 346 352 355 361 377 373 234 227 247 266 277 277	70 \$ 321 324 330 333 337 342 348 351 357 360 366 367 378 74 236 239 245 254 257 263 266 272 275 281	710 324 329 335 338 344 347 353 154 365 371 314 310 313 75 639 242 249 251 269 269 269 275	712 331 349 343 349 352 353 367 370 376 379 395 389 76 241 244 250 269 277	7/4 336 339 345 349 354 357 363 366 372 315 391 390 393 77 244 247 253 256 271 274	7/6 344 350 353 357 362 369 377 386 389 395 398 244 249 255 258 264 261 273 276 282	1/8 344 349 355 358 344 347 373 374 372 379 400 403
1 2 3 4 5 6 7 8ss	DF 14 16 18 20 22 34 36 38 40 DF 14 16 18 20 22 24 26 28 30 32 24 26 28 30 22 24	80 251 254 266 263 229 212 257 299 305 308 60 201 204 213 214 222 225 231 240	82 256 259 265 268 274 277 263 296 297 295 301 304 310 313 209 207 273 276 227 227 231 234 240 243	\$4 261, 242 273 279 291 297 300 301 309 315 318 42 206 209 218 218 221 221 233 234 242 245	86 266 269 215 278 284 287 293 294 302 305 311 314 320 323 63 209 212 217 230 234 239 245 245	\$ 8 271 274 280 283 269 295 301 310 310 310 317 325 329 64 211 220 223 229 232 239 241 247 250	90 276 279 285 288 294 297 303 306 312 315 321 324 330 353 214 217 223 224 237 224 237 241 244 250 253	92 esi 284 299 302 303 311 320 324 329 335 335 216 216 219 225 228 234 243 243 243 245 255	94 284 289 295 298 301 313 314 322 325 331 340 343 67 219 222 228 231 240 249 259 258	AT TH 96 291 300 303 309 312 313 327 330 334 339 345 324 224 234 233 239 242 248 251 257	296 296 297 305 308 314 317 323 324 335 341 344 350 353 224 227 224 245 245 254 263	301 301 301 301 313 319 322 325 331 337 340 344 349 355 35% IPLINE 70 226 227 235 244 247 253 266 262	702 306 309 315 319 324 327 333 334 342 345 351 359 360 261 261 261 265 266	10 4 311 314 320 323 329 532 335 341 347 350 354 959 345 240 243 244 252 258 261 267	736 314 317 325 334 337 343 344 352 355 341 373 73 234 237 243 252 255 241 264 273	70 \$ 321 324 330 333 339 342 348 351 357 360 366 369 375 378 74 236 239 245 254 257 263 266 272	710 324 329 335 338 344 347 353 154 345 347 349 343 75 639 242 249 257 269 269 275 275	712 331 334 349 362 353 367 317 370 371 372 395 395 395 241 244 250 269 277 277 270	7/4 336 339 345 349 354 357 363 366 372 315 391 390 393 77 244 247 253 256 271 274 283	7/6 344 350 353 357 362 369 377 380 389 395 398 244 249 255 253 264 267 273 276 282 282	1/8 344 347 355 366 364 367 373 374 385 391 394 400 403 79 2499 252 255 261 267 270 276 288 294
1 2 3 4 5 6 7 8ss 1 2 3 4 5 6	DF 14 16 18 20 32 34 36 16 18 20 22 24 26 28 30 32 34	80 251 254 260 263 267 278 287 299 305 308 60 201 204 212 213 214 222 223 237 240 240 240 240 240 240 240 240	92 256 259 265 268 274 277 263 286 292 295 301 304 313 313 4 209 216 227 225 231 240 243 249 252	\$4 261, 270 273 279 292 287 297 300 304 309 315 318 42 206 209 218 221 221 233 234 242 242 242 242 243 242 242	86 266 269 215 278 284 287 294 302 305 311 320 323 43 209 212 215 227 230 245 241 254	\$ 8 271 274 280 293 299 307 310 316 317 325 329 64 211 223 229 232 232 232 232 232 232	9D 276 277 285 288 294 297 303 306 312 315 321 324 330 353 45 214 217 223 224 237 241 244 250 253 259	9 2 esi 284 e90 293 302 304 311 320 326 216 219 225 224 237 244 252 255 261	94 284 287 295 298 301 313 314 322 325 331 334 340 343 67 219 222 228 201 237 240 249 259 258	AT TH 96 291 300 303 309 312 313 327 330 334 339 345 324 224 234 233 239 242 248 251 257 260 264	######################################	301 301 301 301 301 301 303 303 303 303	702 306 309 315 318 327 333 334 342 345 351 354 360 363 77 229 238 241 247 250 256 256 268	10 4 311 314 320 323 329 332 331 341 347 350 356 359 365 348 72 231 244 244 245 245 247 252 258	106 314 317 325 334 337 343 346 352 355 361 377 373 234 227 247 266 277 277	70 \$ 321 324 330 333 337 342 348 351 357 360 366 367 378 74 236 239 245 254 257 263 266 272 275 281	710 324 329 335 338 344 347 352 365 371 314 310 383 75 242 249 257 269 269 275 276 284	712 331 344 343 349 362 353 367 376 379 395 398 76 244 250 763 269 277 277 280 284	7/4 336 339 345 349 354 357 363 366 372 315 397 399 390 393 77 244 247 253 256 277 274 283 259	78 244 350 353 357 362 369 377 317 386 389 395 244 249 255 253 264 261 273 276 282 282	1/8 344 347 355 366 364 367 373 374 385 391 394 400 403 79 2499 252 255 261 267 270 276 288 294
1 2 3 4 5 6 7 8ss 1 2 3 4 5	DF 14 16 18 20 32 34 36 26 28 30 32 34 36	80 251 254 260 263 229 212 275 281 299 305 308 60 201 204 213 214 222 225 231 240 244 244	92 256 259 265 268 274 277 263 286 292 295 301 304 310 313 61 204 207 213 216 222 225 231 234 240 243 249 252 255	\$4 261, 242 273 279 291 297 300 301 309 315 318 206 209 218 221 221 233 234 242 245 245 257	86 266 269 215 278 294 287 293 296 305 311 320 323 43 209 212 215 227 230 245 241 251 254 254	\$ 8 271 274 280 293 299 307 310 316 319 325 329 64 211 223 229 232 232 232 232 241 247 250 259 259 269 279 279 279 279 279 279 279 27	9D 276 277 285 288 294 297 303 306 312 315 321 324 330 353 214 217 223 224 237 224 237 241 244 250 253 259 268	9 2 esi 284 e90 293 302 304 311 320 326 216 225 225 261 264	94 284 287 295 298 301 313 314 322 325 331 344 340 343 67 219 222 228 231 240 240 249 255 264 264 267	AT TH 96 291 294 300 303 309 312 313 321 327 330 334 345 348 A 68 721 224 233 239 242 248 251 257 260 264	######################################	700 301 301 301 301 313 319 322 325 331 337 340 349 355 358 IPLINE 70 276 229 235 244 247 253 276 245 247	702 306 309 315 318 324 327 333 334 342 345 351 359 360 261 277 250 256 274 277	10 4 311 314 320 323 329 332 331 341 347 350 354 359 345 341 2231 234 244 242 252 258 261 267 276 276	106 314 319 325 334 337 343 346 352 355 361 377 373 234 252 255 261 264 279 2662	70 \$ 321 324 330 333 337 342 348 351 357 360 366 367 378 74 236 257 263 264 272 275 281 284	710 324 329 335 338 344 347 352 365 371 310 383 75 839 242 249 251 269 269 275 216 284 297	712 331 344 349 362 353 367 370 376 379 395 349 76 241 250 269 277 280 289	7/4 336 339 349 354 357 363 366 372 315 397 349 350 373 264 267 263 277 274 283 259 271	7/6 344 350 353 357 362 369 377 380 389 395 398 244 249 255 273 274 282 273 274 282 273 274 282 294 294 295 297 297 297 297 297 297 297 297	1/8 344 349 355 358 344 347 373 374 372 375 391 394 400 403

Appendix E

Data Flow Description Tables

Procedure name	Input variables	Output variables
MAIN PROGRAM	quit (measure) enter (screen) error (measure)	,
1. MEASURE		error
la. INPUT_MEASUREMENTS	height (screen) weight (screen) waistline_girth (screen) torsoline_girth (screen) back (screen) error (parameter) quit (screen)	neight weight waistline_girth torsoline_girth back correct quit
1b. ADJUST_#AISTLINE	torsoline_girth (param) waistline_girth (param)	ADJUST_WAISTLINE
1c. COMPUTE_DIFFERENTIAL	torsoline_girth (param) waistline_girth (param)	COMPUTE_DIFFERENTIAL
ld. BODY_TYPE	weight (param) back (param) differential (param)	BODY_TYPE
ldl. NORMAL_WEIGHT	ht (param) wt (param) diff (param) height (ht_weight table) norm_wt (nt_weight table) skirt_length(ht_weight table)	norm_wt skirt_length)
1f. DETERMINE_SIDESEAM	diff (param)	DETERMINE_SIDESEAM
1g. CALC_WAISTEHIP_WIDTHS	waistline_girth (param) differential (param) calc_add_to_hip (funct)	waist_pattern_width hip_pattern_width
1g1. CALC_ADD_TO_HIP	differential (param)	CALC_ADD_TO_HIP

Procedure name	Input variables	Output variables
2. POINTS	skirt_length (param) waist_pattern_width	f_sstranslation b_sstranslation ytranslation ytranslation waistlevel controllevel hiplevel hemlevel cb cf xscale yscale
3. DRAW_GUIDELINES	f_sstranslation (param) p_sstranslation (param) waistlevel (param) hemlevel (param) cb (param) cf (param)	Front and back guidelines to the screen
4. DRAW_S IDE SEAMS	sideseam (param) f_sstranslation (param) b_sstranslation (param) ytranslation (param) ytranslation (param) xscale (param) yscale (param) ys (ss_table) x (ss_table) y (ss_table) delta_y (ss_table) next_x (ss_table) next_y (ss_table)	f_xold b_xold yold f_xnew b_xnew y_new Front and back sideseams to the screen
5. DRAW_DARTS	f_sstranslation b_sstranslation xtranslation hip_pattern_width xscale cf cb control_level ytranslation wl_front_panel2	ci_panel_dart front_panel_translation back_panel_translation front_side_translation back_side_translation back_dart_length back_panel_level back_side_degrees back_side_level front_side_dart_length front_side_dart_degrees front_side_level front_panel_level

Input variables	Output variables
differential (param) dart_table (param)	diff wl_back_panel wl_back_sidel wl_back_side2 wl_front_side2 wl_front_side2 wl_front_panel2 wl_front_panel2 wl_total_back wl-total_front wl_tot_back_and_front cl_back_side cl_front_side cl_front_panel cl_tot_back cl_tot_front cl_tot_back cl_tot_front cl_tot_back_and_front back_panel_degrees front_side_degrees front_side_degrees front_side_degrees front_panel_degrees front_panel_level back_side_level front_panel_level centerfront_level back_dart_length front_panel_dart_length guide_hole_level
dart_length (param) dart_center (param) dart_level (param) dart_width (param) xscale (param) yscale (param) ytranslation (param)	<pre>l_xnew r_xnew ynew xold yold {straight dart output to the screen}</pre>
xoid (param) yold dart_degrees waist_leve! guide_hole_leve! dart_length controlline	
	dart_length (param) dart_table (param) dart_center (param) dart_level (param) dart_width (param) xscale (param) yscale (param) ytranslation (param) xold (param) yold dart_degrees waist_level guide_hole_level dart_length

95,

Procedure name	Input variables	Output variables
5c1. TRANSFORM_AND_DRAW	x (param) y (param) dart_degrees (param) xoid (param) yold (param) guidehole_level (param) xscale (param) yscale (param) dart_center (param) y_translation (param)	xoid (screen) yold (screen) ynew (screen) r_xnew (screen) i_xnew (screen) {left and right curved portion of dart to screen}
Scla. ROTATE_X	x (param) y (param) theta (param)	ROTATE_X
5clb. ROTATE_Y	x (param) y (param) theta (param)	ROTATE_Y
6. DRAW_WAISTLINE		
6a. DRAW_TO_PANEL_DART	center_line_level (param) left_panel_dart_end(param)	{waistline curve from centerline to panel dart to screen}
6b. DRAW_TO_SIDE_DART	right_panel_dart_end(param) left_side_dart_end(param)	{waistline curve from panel dart to side dart to screen}
Sc. DRAW_TO_SIDESEAM	right_side_dart_end(param) sideseam_level (param)	{waistline curve from side cart to sideseam to screen}
7. LABEL_PATTERN		{textual pattern labels to screen}
POWER	x (param) y (param)	POWER

Appendix F
Source Code

External Documentation

The main purpose of this documentation is to aid in completing the implementation of the Mod-U-Lar Pattern System basic skirt pattern. The documentation will consist of five sections. The first portion will explain the current state of the implementation. The second section will discuss some knowledge that was gathered during this implementation, which will aid in completing the work. The third portion will discuss possible causes for the current errors. The fourth section will discuss some suggestions on improving the program. The last section will discuss some helpful information, including some problems to be wary of with the Turbo Pascal language.

Current State of the Implementation

The hierarchy diagram is shown in figures 3.1-3.4 and may be used to understand the overall structure of the program. Most of the modules shown have been completed. Specifically, the modules measure, points, draw_guidelines, draw_sideseams, and label_pattern are completed. The module draw_darts is designed and coded, but is still in the debugging phase. The module draw_waistline is designed, but uncoded and untested. The following sections are intended as an aid in completing the testing phase on the draw_darts module and the coding and testing phase for the draw_waistline module.

Background Information

The purpose of this section is to discuss some background knowledge which may be needed to complete the implementation of the basic skirt pattern. The Mod-U-Lar Pattern System methodology may be used in conjunction with the skirt worksheet, information tables, and templates to draft a correctly fitting pattern. The following paragraphs will discuss how these were implemented.

The portion of the program dealing with the skirt worksheet has already been implemented. If any further information is desired on the subject, refer to the internal documentation of the program or the report.

The information tables were typed into dBaseII databases. There is one database for each table. The dBaseII databases were transformed into text files to allow access by Turbo Pascal routines. These files may be found in appendix D. The naming convention aids in identifying the tables; all the dart tables are listed by body type and subtype.

The templates for the skirt sideseams, darts, and waistline are all curves. It was decided that these curves would be derived from formulas to allow for the generation of more coordinates as they are needed. These formulas were derived using SAS subroutines which are accessible through the IBM/370 mainframe. The steps used for deriving a formula for a curve will be discussed in great detail, as they will be needed for the draw_waistline module.

The first step in deriving the formula for a curve is to plot it onto graph paper. The graph paper should be ten squares per inch, in order that the curve be scaled the same as the other curves. The next step is to create a file in the CMS environment using xedit. An example file is shown below.

```
DATA;

INPUT Y X;

CARDS;

0 0

-40 1

-53 2

-61 3

-67 4

-72 5

-76 6

;

PROC GLM;

MODEL X = Y Y*Y Y*Y*Y Y*Y*Y/P;
```

The inputs to this program are the x and y coordinates plotted on the graph paper. They follow the "CARDS;" line in the file above. The y coordinates are in the first column and are the first input item on each line. The x coordinates are in the second column and are in the second column of each line. Once this file is entered, exit xedit and save the file.

The next step is to generate an output file. Before execution of this program is possible, more memory is needed. More memory is accessible by typing the command "RESTOR 600K". Now, the program may be executed with the command "SAS fn", where fn is the file name. The output may be found ion a listing file.

Once the output file is generated, the formula must be examined for accuracy. The formula itself, as well as its predicted output,

may be found in the listing file. The predicted output of the formula may be found at the bottom of the listing under the heading "PREDICTED VALUE". If the "OBSERVED VALUE" is equal to the rounded "PREDICTED VALUE" then the formula is accurate. Sometimes the curve must be broken up to achieve an accurate formula. Once it is determined that the formula is accurate, it may be found in the middle section of the listing, under the heading "ESTIMATE". The first item under "ESTIMATE" is multiplied times "1", the next item is multiplied times "X" squared, the next item is multiplied times "X" squared, the next item is multiplied times "X" cubed, and so on. It is important to note that in this example "X" is the dependent variable, in other words, the value of "Y" is known and the value of "X" is derived by the formula.

The last step in deriving a formula is to test it using a small Turbo Pascal test program. This will determine if it actually generates the desired output.

Possible Sources of Errors

The draw_darts module is currently in the debugging phase. The straight portion of the dart, below the control line, appears to be correct. But there are some problems with the curved portion of the dart, which is above the control line. The major problem seems to be with the rotation. The curve should be continuing from the straight line in an upward V-shaped curve. Instead, it is going downward, making the dart resemble an M-shape. There also seems to be a problem with the beginning of the curve and the end of the

curve. The beginning of the curve moves downward, before curving up. And, the end of the curve is also at a downward angle. The second problem may also be caused by the incorrect rotation. Therefore, the best approach is probably to correct the problem with the rotation first.

The code for rotating has been written out as a separate program and tested separately. It is shown on pages 67-8. This program accepts screen input of the desired rotation in degrees. Execution is halted by entering a number of degrees greater than 400. The program output consists of screen as well as file output. The x and y coordinates, before and after rotation are sent to a file called "out.txt". Screen output consists of a line before and after rotation. The x and y coordinates are scaled as well as rotated before they are output to the screen, so that they appear in the proper proportions.

The screen output for the rotation program will be used to discuss the possible source of the problem. The angles of rotation tested were those with obvious results; the 45, 90, 180, 270, and 360 degree angles. The resulting angles where obviously incorrect. Another item which was noted was the difference in the length of the rotated and unrotated line. This difference implies that the scaling factor may be incorrect. It is also possible that the pixel sizes may vary on different parts of the screen. It is also possible that the formula used for the rotation is incorrect, but it has been checked and appears to be correct. This may imply a possibility of some sort of round-off error.

```
PROGRAM PATTERN (input/output);
const
 outfilename = 'out.txt';
var
  outfile: text;
 pi,x,y,degrees,scale,xscale,yscale: real;
 xold, yold, xnew, ynew: integer;
{To rotate a point (x,y) through a clockwise angle (theta) about}
(the origin of the coordinate system, x is rotated by:
                                                                  }
                x' = x cos theta + y sin theta
FUNCTION ROTATE_X(x,y,theta: real): real;
begin
 rotate_x := x * cos(theta) + y * sin(theta)
END (ROTATE X);
(To rotate a point (x,y) through a clockwise angle (theta) about }
(the origin of the coordinate system, y is rotated by:
                y' = -x \sin theta + y \cos theta
                                                                  }
FUNCTION ROTATE_Y(x,y,theta: real): real;
begin
  rotate_y := (-x) * sin(theta) + y * cos(theta)
END (ROTATE Y);
```

```
begin {main}
  pi := 3.14159;
  scale := 1.5;
  xscale := 1.0 * 1.5;
  yscale := (35/79) * scale;
  assign(outfile,outfilename);
  rewrite(outfile);
  xold := 0;
  yold := 0;
  x := 0.0;
  y := 100.0;
  write('Enter degrees of rotation to be plotted(quit >= 400): ');
  readln(degrees); writeln;
  while(degrees < 400) do
  begin
    HiRes;
    HiResColor(10);
    xnew := round(x);
                                            {Draw line before rotating}
    ynew := round(y);
    draw(round(xold*xscale+200),round(yold*yscale+100),
          round(xnew*xscale+200),round(ynew*yscale+100),1);
    writeln(outfile, UNROTATED ', xold= ',xold:4,' yold= ',yold:4);
writeln(outfile, ',xnew= ',xnew:4,' ynew= ',ynew:4);
    xnew := round(rotate_x(x,y,degrees));
                                                   {Rotate and draw line}
    ynew := round(rotate_y(x,y,degrees));
    draw(round(xold*xscale+200),round(yold*yscale+100),
          round(xnew*xscale+200),round(ynew*yscale+100),1);
                        ROTATED ','xold= ',xold:4,' yold= ',yold:4);
','xnew= ',xnew:4,' ynew= ',ynew:4);
    writeln(outfile,
    writeln(outfile,
    writeln(outfile, ROTATION is ', degrees:5:1, ' degrees');
    writeln(outfile);
    write('Enter degrees of rotation to be plotted : ');
    readln(degrees); writeln;
  end;
  close(outfile);
end.
```

Once the reason for the incorrect rotation is determined and the error is corrected, the correction may be added to the source code itself. The source code includes trace messages which may aid in continued debugging and testing. These trace messages may be turned on and off by setting the constants "debug1" and "debug2" to true or false respectively. The constant "debug1" was used mainly for the first phases of testing. It may be desirable to turn only the "debug2" flag on. The trace messages will be output to a file "outstxt".

Suggestions for Improvement

There are two items in the current source program which could reduce the program's complexity. As was discussed previously, the curve templates were plotted on graph paper that was ten boxes per inch. Thus, each point calculated on the curve was at this scale. The other data, which was read from an information table or input by the user, was being treated as one point for each centimeter. This resulted in two different scales being used. To alleviate this problem, a conversion factor for the data in centimeters was used. It would be better if this conversion were used on the curves, because there are less of them than the input data.

Another item which might simplify the program greatly, is to divide the screen and the pattern coordinates. That is to make all points on the pattern relative to the pattern and all screen points relative to the screen. In other words, all rotation, scaling, and translation is done right before plotting. The scaling done for

the previously mentioned conversion should not be included in this.

Helpful Information

There are a few more items which should be mentioned. There are some bugs in Turbo Pascal, which will be less of a problem, if one is aware of them. Turbo Pascal does not detect undefined variables. If a variable has no value and it is used in a statement, then some "junk" value is used. An unformated variable in an output statement will produce incorrect output. Integer type constants used in conjunction with real values or variables will cause incorrect results.

Some correct test data will also be necessary as program input. Following are some sample measurements provided by Helen Brockman.

HEIGHT	WEIGHT	TORSOLINE GIRTH	WAISTLINE GIRTH	BACK LENGTH	BODY Type	DIFFERENTIAL
5*4"	208	129	93	21.5	C+	36
5 " 3 "	165	113	83	18.0	A+	30
5'3"	155	109	87	20.0	3+	22
5"2"	118	93	67	19.5	3=	26

In conclusion, it should be mentioned that studying and understanding Brockman's "Mod-U-Lar Pattern System Skirt Book" is an important factor in understanding the source code. The overall system discussion in this report will also be helpful to the next implementor.

```
PROGRAM PATTERN (input/output);
const
  debug1 = false;
  debug2 = true;
outfilename = 'out.txt';
type
  filename = string[12];
var
  outfile: text;
  differential,
                                     (Remaining skirt worksheet measuraments)
  sideseam,
  skirt_length,
  waist_pattern_width.hip_pattern_width:integer;
  cb/cf: integer;
                                                  (Centerfront and centerback)
  xscale, yscale: real;
                                                             (Scaling factors)
  quityenter: char;
                                                    (Error checking variables)
  error: boolean;
  i: integer;
                                                               (loop variable)
  dart_table:filename;
                                         (Table containing dart measurements)
  diff: integer;
                                                          {dart table entries}
  wl_back_panel: integer;
  wl_back_side1: integer;
  sl_back_side2: integer;
  wl_front_side1: integer;
  wl_front_side2: integer;
  wl_front_panel1: integer;
  wl_front_panel2: integer;
  wl_tot_back: integer;
al_tot_front: integer;
  sl_tot_back_and_front: integer;
  cl_back_panel: integer;
cl_back_side: integer;
  cl_front_side: integer;
  cl_front_panel: integer;
  cl_tot_back: integer;
cl_tot_front: integer;
  cl_tot_back_and_front: integer;
  back_panel_degrees: real;
  back_side_degrees: real;
  front_side_degrees: real;
  front_panel_degrees: real;
  centerback_level: integer;
back_panel_level: integer;
  back_side_level: integer;
  front_side_level: integer;
  front_panel_level: integer;
```

```
centerfront_level: integer;
  back_dart_length: integer;
  front_side_dart_length: integer;
front_panel_dart_length: integer;
  guidehole_level: integer;
(Input or compute all measurements needed for the basic skirt pattern)
PROCEDURE MEASURE(var differential, sideseam,
                      waist_pattern_width, hip_pattern_width: integer;
                      var dart_table: filename; var error: boolean);
var
  height/weight/
                                                    (Person's input measurements)
  waistline_girth, torsoline_girth: integer;
  back: real;
  (Input the person's height, weight, weistline girth, torsoline)
  (girth, and back length.
  PROCEDURE INPUT_MEASUREMENTS(var height, weight, waistline_girth,
                                       torsoline_girth:integer; var back: real);
  var
    correct: char;
  begin
    correct := 'y';
     (Accept all input measurements, until user is satisfied that)
    (they are correct. while (correct <> 'n') do
     begin
       HiRes;
       HiResColor(10);
       writeln; writeln; writeln;
                    enter height in cm: '); readln(height);
    '>height:3,' cm');
       write("
       writeln("
                      enter weight in pounds: '); readln(weight);
    ',weight:3,' lbs');
       write(
       writeln('
                      enter waistline girth in cm: '); readln(waistline_girth);
    ',waistline_girth:3,' cm');
enter torsoline girth in cm: '); readln(torsoline_girth);
    ',torsoline_girth:3,' cm');
enter center back length in cm: '); readln(back);
    ',back:4:1,' cm');
       write(
       writeln("
       write("
       writeln("
       write(
       writeln("
       writeln;
                      Do you wish to correct any of the measurements? y or n');
       write('
       readin(correct); writein
     end(while)
  END (INPUT_MEASUREMENTS);
```

```
(Adjust the waistline girth to be smaller than the torsoline) (by an even number of centimeters.
  FUNCTION ADJUST_WAISTLINE(waistline_girth: integer):integer;
    if odd(torsoline_girth - waistline_girth) then
    waistline_girth := waistline_girth - 1;
    adjust_waistline := waistline_girth;
  END (ADJUST_WAISTLINE);
  (Compute the differential, which is the difference between }
. (the waistline and the torsoline girth.
  FUNCTION COMPUTE_DIFFERENTIAL(torsoline_girth, waistline_girth: integar)
                                  :integer;
  becin
    compute_differential := torsoline_girth - waistline_girth;
  END (COMPUTE_DIFFERENTIAL);
  (Determine the body type from the height and weight and the
  (length of the centerback measured from waistline to torsoline.)
  FUNCTION &CDY_TYPE(height/weight/differential:integer; back: real;
                      var skirt_length: integer):filename;
    dart_table: filename;
    difference: real;
    norm_ut: integer/
    (determine the normal weight for the person's height)
    PROCEDURE NORMAL_WEIGHT(ht/wt/diff: integer;
                              var norm_st/skirt_length:integer);
    var
      isheight: integer;
      ht_weight: text;
    begin
      assign(ht_weight,'a:ht_wt.txt');
      reset(ht_weight);
height := 0;
      (Find entries for person's height)
      while (height < ht) and (not eof(ht_weight)) do
      begin
        readIn(ht_seight);
        if not (eof(ht_weight)) then
        begin
          read(ht_weight/height);
        end(if)
      end(while);
```

```
if not (sof(ht_weight)) then
      begin
         (Determine the normal weight for person's height and differential)
         i := 10;
         repeat
           i := i + 2;
        read(ht_weight/norm_wt);
until (i = diff);
         (Determine the skirt length)
         repeat
            i := 'i + 2;
            read(ht_weight/skirt_length);
         until (i = 42);
      end(if);
  END (NORMAL_WEIGHT);
begin (80DY_TYPE)
  dant_table := 'a:';
   (compute difference between front and back length)
   difference := 20 - back;
   CDetermine if figure type is a, b, or c
(A normal front and back, less than 1 cm difference is figure type 'b')
(A long front and a short back is figure type 'a'
)
(A long back and short front is figure type 'c'
)
   if abs(difference) < 1 then dart_table := dart_table + 'b'
   else
     if difference >= 1 then dart_table := dart_table + 'a'
else dart_table := dart_table + 'c';
   (Determine subtypes. If figure type is 'b' then subtype is determined)
(by deviation from normal weight. If figure type is 'a' or 'c' then }
(subtype is determined by front and back difference )
if dart_table[3] = 'b' then
   begin
      normal_weight(height/weight/differential/norm_wt/skirt_length);
      if debug1 then writeln(outfile, returning from normal_weight');
      (Subtype 'delta' is at least 15 pounds underweight)
if weight <= norm_wt - 15 then
   dart_table := dart_table + 'delta'
      else
         (Subtype 'pluss' is at least 20 pounds overweight)
if weight >= norm_wt + 20 then
   dart_table := dart_table + 'pluss'
         else
            (Subtype 'equal' is from 15 lbs under to 20 lbs over) dart_table := dart_table + 'equal'
```

```
end (if figure type is 'b')
  else (if figure type is 'a' or 'c')
  begin
     difference := abs(difference);
     (subtype is 'delta' if difference between front and back is > 3 cm)
     if difference >= 3 then
       dart_table := dart_table + 'delta'
     else
       (Subtype is 'pluss' if difference between front & back is >= 2 cm}
       if difference >= 2 then
          dart_table := dart_table + 'pluss'
  (Subtype is 'equal' if difference between front 3 back is < 2cm)
dart_table := dart_table + 'equal'
end (else figure type is 'a' or 'c');
  (The dart measurement file is a text file)
dart_table := dart_table + '.txt';
if debug2 then writeln('IN SODYTYPE the table is ',dart_table:12);
  body_type := dart_table;
ENC (BODY_TYPE);
(Determine the number of the sideseam template to be used.)
FUNCTION DETERMINE_SIDESEAM(diff:integer):integer;
(case diff of
  14 : sideseam := 1;
  16 : sideseam := 1;
  15 : sideseam := 2;
  40 : sideseam := 7
 end)
begin
determine_sideseam := round((diff / 2 - 6) / 2)
END {DETERMINE_SIDESEAM};
(Compute the width of the pattern at the waist and hip) PROCEDURE CALC_WAIST_HIP_WIDTHS(var waist_pattern_width,
                                       hip_pattern_width:integer;
                                       waistline_girth.differential:integer);
  (Calculate the hipwidth. Needed to compute hiplength pattern width.)
  function CALC_ADD_TO_HIP(differential: integer):integer;
  var
    iradd_to_hip: integer;
```

```
begin
      add_to_hip := 0;
      (every other differential, a 3 is added,)
      (then a 6 is added to the hip width.
      For i := 1 to ((differential - 14) mod 2) do
        if i \mod 2 = 0 then
          add_to_hip := add_to_hip + 3
        else
          add_to_hip := add_to_hip + 6;
      (endfor)
   calc_add_to_hip := add_to_hip
END (CALC_ADD_TO_HIP);
  begin (CALC_WAIST_HIP_WIDTHS)
    (Compute pattern widths for people with waistlines smaller than 30 cm)
    if waistline_girth < 80 then
    begin
      hip_pattern_width := 201 + trunc((weistline_girth = 60) * 2.5
                           + calc_add_to_hip(differential));
    end(if)
    else (waistlines 30 cm or larger)
    begin
      waist_pattern_width := 191 + trunc((waistline_girth - 60) * 5
      + (differential - 14) * 1.5);
hip_pattern_width := 201 + trunc((waistline_girth - 60) * 5
+ calc_add_to_hip(differential))
    end(else)
  ENE {CALC_WAIST_HIP_WIDTHS};
begin (MEASURE)
  (Check for people whose measurements are beyond)
  (the limits, while inputting measurements.
  input_measurements(height/weight/waistline_girth/torsoline_girth/back);
  (Adjust the waistline)
  waistline_girth := adjust_waistline(waistline_girth);
  (Compute person's differential)
  differential := compute_differential(torsoline_girth/waistline_girth);
  (Determine the person's body type in order to determine)
  (the correct dart table name.
  dart_table := body_type(height/weight/differential/back/skirt_length);
```

```
(Check for values that are out of the bounds of current tablas)
  if (not error) then
   (This condition is more logically formatted on the source code disk) if ((differential >= 16) and (differential <= 4G) and (dart_table[2] <> 'd')) or ((dart_table[2] = 'd') and (((dart_table[1] = 'a')and (differential >= 16) and
        (differential <= 36)) or ((dart_table[1] = 'b') and (differential >= 16) and (differential <= 28)) or((dart_table[1] = 'c') and (differential >= 24) and
         (differential <= 40)))) then
   begin
      (Determine sideseam template to use)
      sideseam := determine_sideseam(differential);
      (Jetermine the pattern width at the waistline)
      calc_waist_hip_widths(waist_pattern_width/hip_pattern_width/
                                waistline_girth/differential);
   and(if)
    else
   begin
      error := true;
writeln("**** ERROR - The differential of ",differential:4,
                 ' is out of bounds!')
    end(else)
END (MEASURE);
(Calculate the points to be plotted by the graphics routines)
PROCEDURE POINTS(skirt_length/waist_pattern_width: integer;
                     var f_sstranslation,b_sstranslation,xtranslation,
                     ytranslation, waistlevel, controllevel, hiplevel, hemlevel,
                      cb,cf: integer; var xscale,yscale: real);
  waistwidth/screan_right/screen_left: integer;
 scale: real;
begin
  scale := 1.5;
                                                €
                                                                    scale
                                                                                                3
  xscale := 1.0 * scale;
                                                                    xscale
                                         (yscale(35mm of x are equiv to 79 mm of y))
( coordinate of screen's right side )
( coordinate of screen's left side )
  yscale := (35/79) * scala;
  screen_right := 639;
  screen_left := 0;
  xtranslation := round(40 * xscale); (pattern distance from screen's side) ytranslation := round(40 * yscale); (pattern distance from top of screen)
  cf := screen_left + xtranslation;
                                                  (x coordinate of center front line)
  cb := screen_right - xtranslation;
                                                  (x coordinate of center back line )
  waistlevel := ytranslation;
                                                             { level of the waist line }
  controllevel := round(maistlevel + 10/0.254 * yscale); (controlline level)
  hiplevel := round(waistlevel + 20/0.254 * yscale);
                                                                        {level of hip line}
```

```
(scale and translate the skirt's hem)
  hemlevel := round((skirt_length/0.254) * yscale * ytranslation);
  (convert the waistwidth from mm to cm and scale)
waistwidth := round(waist_pattern_width / 10 / 0.254 * xscale);
  {calculate the front and back sideseam translations}
f_sstranslation := cf + waistwidth;
  b_sstranslation := cb - waistwidth;
END (POINTS);
(Draw the guidelines for the skirt pattern)
PROCEDURE DRAW_GUIDELINES(f_sstranslation,b_sstranslation,
                            waistlevel, hemlevel, cf, cb: integer);
  (This activates 640X200 high resolution graphics screen, and gives x)
  (coordinates between 0 and 639 and y coordinates between 0 and 199. }
  HiRes:
  HiResColor(10);
                      (set color to green)
  (draw the center front line)
  draw(cf,waistlevel,cf,hemlevel,1);
  (draw the center back line)
  draw(cb,waistlevel,cb,hemlevel,1);
  (draw the front waistline)
  draw(cf,waistlevel,f_sstranslation,waistlevel,1);
  (draw the back waistline)
  draw(cb,waistlevel,b_sstranslation,waistlevel,1);
END {DRAW_GUIDELINES};
(This procedure draws the front and back sideseams of the skirt)
PROCEDURE DRAW_SIDESEAMS(sideseam,f_sstranslation,b_sstranslation,
                           ytranslation, hemlevel:integer; xscale, yscale:real);
var
  ss_table: text;
  x,y: real;
  delta_y,delta_x,ss,
  f_xold/b_xold/yold/f_xnew/b_xnew/ynew/xend/next_x/next_y: integer;
  (This function is used by curve-plotting routines to find the)
```

```
{result of the first argument to the second argument power. }
  (since exp(ln(x)) = x
   then x**y
   and exp(ln(x**y)) = and exp(y*ln(x)) }
  FUNCTION POWER(x,y : real):real;
  beçin
   if x = 0 then power := 1
  else power := exp(y*ln(x))
END (POWER);
begin (DRAW_SIDESEAMS)
  assign(ss_table,'a:sideseam.txt');
  reset(ss_table);
  (Get the starting location of the sideseam and ) (the slope at the bottom of the skirt sideseam.)
  repeat
    readin(ss_table);
    read(ss_table/ss);
  until (ss = sideseam);
  if debug1 then writeln(outfile,'ss= ',ss:3);
  read(ss_table,x,y,delta_y,xend);
  if debug1 then
    (scale and translate starting positions)
  f_xnew := f_sstranslation + round(x * xscale);
b_xnew := b_sstranslation - round(x * xscale);
  ynew := ytranslation + round(y * yscale);
  if debugt then
  begin
    writeln(outfile);
    writeln(outfile, drawing the curved portion of the sideseam')
  end(if);
  x := 0.0;
  (draw the curved portion of the sideseam)
  while (x \le xend) do
  begin
    (calculate the next y coordinate depending on the sideseam number)
    case sideseam of
      1: y := 9.19167 * x = 0.4375 * sqr(x) + 0.420833 * power(x,3);
```

```
2: y := round(5.72587 * x + 0.523755 * sqr(x) +
                       0.0396148 * power(x,3) + 0.00851986 * power(x,4));
     3: y := round(2.42556 * x + 2.221102 * sqr(x) - 0.414444 * power(x,3)
                       + 0.0362731 * power(x,4));
     4: y := round(-0.01680672 + 6.6394958 * x - 0.93267974 * sqr(x) + + 0.22679739 * power(x,3) - 0.01111111 * power(x,4));
     5: y := round(-0.00061735 + 3.57417713 * x + 0.21739133 * sqr(x)
                       + 0.00437014 + power(x,3) + 0.00061293 * power(x,4));
     6: y := round(-0.01587302 + 4.02910053 * x - 0.02777778 * sar(x) + 0.01851852 * power(x,3) - 7.C753588e-15 * power(x,4));
     7: y := round(0.00623389 + 3.66619265 * x - 0.01191289 * sqr(x)
+ 0.01465435 * power(x,3) - 0.00051276 * power(x,4));
  end(case);
  yold := ynew;
   f_xold := f_xnew;
  b_xold := b_xnew;
  ynew := ytranslation + round(y * yscale);
                                                                 {scale and translate y}
  f_xnew := f_sstranslation + round(x * xscale); (scale and translate x)
b_xnew := b_sstranslation = round(x * xscale); (scale and translate x)
  if debug1 then
  becin
     writeln(outfile);
     writeln(outfile, fold=',f_xold:4, bold=',b_xold:4, yold=',yold:4);
writeln(outfile, fnew=',f_xnew:4, bnew=',b_xnew:4, ynew=',ynew:4)
  end(if);
  (front sideseam)
  draw(f_xold/yold/f_xnew/ynew/1);
  (draw back sideseam)
  draw(b_xold,yold,b_xnew,ynew,1);
  x := x + 0.5; {increment x}
end(while);
f_xold := f_xnew;
b_xold := b_xnew;
yold := ynem;
(finish drawing the curved part of sideseams 4, 5, 6, and 7)
read(ss_table/next_x/next_y);
while (next_x <> 0) do
begin
  if debug1 then
```

```
begin
     writeln(outfile);
     writeln(outfile, next_x=',next_x:4,' next_y=',next_y:4);
   end(if):
   (scale and translate the new coordinates)
  b_xnew := round(b_sstranslation = next_x * xscale);
f_xnew := round(f_sstranslation + next_x * xscale);
   ynes := round(ytranslation + next_y * yscale);
   (draw the front sideseam)
  draw(f_xold/yold/f_xnew/ynew/1);
   (draw the back sideseam)
  draw(b_xold/yold/b_xnew/ynew/1);
   if debug1 then
  begin
     writeln(outfile);
     writeln(outfile/'continuation of sideseam curve');
writeln(outfile/'fold='/f_xeld:4/' bold='/b_xeld:4/' yold='/yold:4);
writeln(outfile/'fnew='/f_xnew:4/' bnew='/b_xnew:4/' ynew='/ynew:4)
   end(if);
  f_xold := f_xnew;
b_xold := b_xnew;
  yold := ynew;
read(ss_table/next_x/next_y);
end(while);
(The remainder of the sideseam is a straight
(line, which may be calculated using its slope.)
ynem := hemlevel;
delta_x := round((ynew - yold) / delta_y);
f_xnew := f_xold + delta_x;
b_xnew := b_xold - delta_x;
if debug1 then
begin
   writeln(outfile);
  writeln(outfile,'straight end of sideseam');
writeln(outfile,'f old=',f_xold:4,' b old=',b_xold:4,' y old=',yold:4);
writeln(outfile,'f new=',f_xnew:4,' b new=',b_xnew:4,' y new=',ynew:4)
end(if);
draw(f_xold/yold/f_xnew/ynew/1); (draw remainder of the front sideseam)
draw(b_xold/yold/b_xnew/ynew/1); (draw remainder of the back sideseam )
(now that we know what x is at the hem, draw the front hemline)
draw(cf,hemlevel,f_xnew,ynew,1);
(also, draw the back hemline)
draw(cb/ynew/b_xnew/ynew/1)
```

END (DRAW_SIDESEAMS);

power := product;

end;

```
(To rotate a point (x,y) through a clockwise angle (theta) about the)
FUNCTION ROTATE_X(x,y,theta: real): real;
begin
 rotate_x := x * cos(theta) * y * sin(theta)
END (ROTATE X);
(To rotate a point (x,y) through a clockwise angle (theta) about the}
Corigin of the coordinate system, y is rotated by:

(y' = "x sin theta + y cos theta
FUNCTION ROTATE_Y(x,y,theta: real): real;
begin
 rotate_y := (-x) * sin(theta) * y * cos(theta)
END (ROTATE Y);
(Oraw skirt darts)
PROCEDURE DRAW_DARTS(dart_table: filename; differential, f_sstranslation,
                     b_sstranslation/xtranslation/waistlevel: integer);
var
 hip_width: real;
  cl_panel_dart/front_panel_translation/back_panel_translation/dart_level/
  l_xnew/r_xnew/ynew/front_side_translation/back_side_translation: integer/front_panel_dart_is_straight: boolean/
  (This power function allows calculation of a negative number)
  (to a positive power.
  function power(number/exponent:real): real;
  var
    product: real;
    i: integer;
  begin
    product := 1.0;
    for i := 1 to round(exponent) do
     product := product * number;
```

```
(Read in all the measurements for the darts' widths, degrees,)
(levels and lengths for a given differential and figure type.)
(Send information to the printer.
PROCEDURE READ_DART_WIDTHS(differential:integer;dart_table:filename);
 dart_width: text;
begin
 assign(dart_width,dart_table);
 reset(dart_width);
 diff := 0;
 if debug2 then
 begin
    writeln(outfile, 'READING DART WIDTHS FROM ',dart_table:12, 'TABLE');
writeln(outfile, 'differential= ',differential:3, ' diff= ',diff:3);
 end:
 while (not eof(dart_width)) and (diff < differential) do
 begin
    writeln(outfile, IN LOOP ... diff is ',diff:5);
    readln(dart_width/diff/wl_back_panel/wl_back_side1/
          wl_pack_side2.wl_front_side1.wl_front_side2.wl_front_panel1.wl_front_panel2.wl_tot_back.wl_tot_front.wl_tot_back_and_front.
          cl_back_panel/cl_back_side/cl_front_side/cl_front_panel/
          cl_tot_back,cl_tot_front,cl_tot_back_and_front,
          back_panel_degrees/back_side_degrees/front_side_degrees/
          front_panel_degrees/centerback_level/back_panel_level/
          back_side_level, front_side_level, front_panel_level,
          centerfront_level,back_dart_length,front_side_dart_length,
          front_panel_dart_length/guidehole_level)
  end(while);
  if debug2 then
  begin
   writeln(outfile/'In READ DARTS');
writeln(outfile/'diff= '/diff:5/wl_back_panel:5/wl_back_side1:5);
writeln(outfile/wl_back_side2:5/wl_front_side1:5/wl_front_side2:5/
            wl_front_panel1:5);
    writeln(outfile,cl_back_panel:5,cl_back_side:5,cl_front_side:5,
            cl_front_panel:5);
    writeln(outfile, dart degrees= ',back_panel_degrees:10:5,
            back_side_degrees:10:5, front_side_degrees:10:5);
    writeln(outfile,centerfront_level:5,back_dart_length:5,
            front_side_dart_length:5);
    writeln(outfile, front_panel_dart_length:5, guidehole level = ',
            guidehole_level:5)
```

```
end(if)
END (READ_DART_WIDTHS);
(This procedure converts the dart measurements from mm to cm. It also }
(converts the measurements to the same scale as the graph paper used to)
(plot the curves. Each square on the graph paper is represented by one)
(x-coordinate on the screen and measured .254 cm. All measurements are)
(scaled by appropriate scale factor.
PROCEDURE CONVERT_CART_MEAS;
 conversion_factor: real;
begin
  (Civide every measurement by 10 for conversion to cm, then by .254)
  (for same scale as curves plotted on graph paper.
  conversion_factor := 10 * 0.254;
  (Convert and scale all dart widths)
  wl_back_panel := round(wl_back_panel / conversion_factor);
  ul_back_side1 := round(ul_back_side1 / conversion_factor);
  wl_back_side2 := round(wl_back_side2 / conversion_factor);
wl_front_side1 := round(wl_front_side1 / conversion_factor);
  wl_front_side2 := round(wl_front_side2 / conversion_factor);
wl_front_panel1 := round(wl_front_panel1 / conversion_factor);
wl_front_panel2 := round(wl_front_panel2 / conversion_factor);
  cl_back_panel := round(cl_back_panel / conversion_factor);
  cl_back_side := round(cl_back_side / conversion_factor);
cl_front_side := round(cl_front_side / conversion_factor);
cl_front_panel := round(cl_front_panel / conversion_factor);
  (Convert and scale all dart levels)
  centerback_level := round(centerback_level / conversion_factor);
  back_panel_level := round(back_panel_level / conversion_factor);
  back_side_level := round(back_side_level / conversion_factor);
front_side_level := round(front_side_level / conversion_factor);
front_panel_level := round(front_panel_level / conversion_factor);
  centerfront_level := round(centerfront_level / conversion_factor);
  guidehole_level := round(guidehole_level / conversion_factor);
  (Convert and scale all dart lengths)
  back_dart_length := round(back_dart_length / conversion_factor);
  front_side_dart_length := round(front_side_dart_length
                                          / conversion_factor);
  front_panel_dart_length := round(front_panel_dart_length
                                          / conversion_factor);
END (CONVERT_DART_MEAS);
(This procedure draws the straight portion of a dart. This may be the)
(entire dart, or it may only be the portion of the dart below the
(control line.
PROCEDURE DRAW_STRAIGHT_DART(dart_length,
                                                                     (dart length )
```

```
dart_level,
                                                             (waist or control level)
                                      dart_center,
                                                                       {dart centerline}
                                      dart_width,
                                                             {waist or control width}
                                      ytranslation: integer;
                                      xscale, yscale: real;
                                      var l_xnew/r_xnew/ynew: integer);
 xold, yold: integer;
  x: real;
bagin
  if debug2 then
  begin
     writeln(outfile,'dart length = ',dart_length:10);
writeln(outfile,'dart level = ',dart_level:10);
writeln(outfile,'dart center = ',dart_center:10);
     writeln(outfile, dart width = ',dart_width:10);
  end;
  (Set the starting position. x is the center of the dart.)
  xold := dart_center;
  (y is the length of the dart from the waistline)
  yold := round(dart_length + ytranslation);
  (Compute the laft and right endpoints of the dart at the waistline.)

L_xnew := round(dart_center = (dart_width / 2));
  r_xnew := round(dart_center + (dart_width / 2));
  ynew := dart_level;
  {Oras the right side of the dart}
  draw(xold,yold,r_xnew,ynew,1);
  {draw the left side of the dart}
draw(xold,yold,l_xnew,ynew,1)
ENC (DRAW_STRAIGHT_DART);
(This procedure continues drawing the dart. It draws the curved portion) (above the control line. The last point plotted is passed to the procedure. This will be the starting point for the curve.
PROCEDURE DRAW_CURVED_DART(l_xold,r_xold,yold,guidehole_level,waist_level
                                   /dart_center/ dart_width/dart_length: intager;
dart_degrees: real);
Var
  curve_begin/curve_end/increment/x/y/conversion_factor/controlline:real;
  (NOTE: 1st rotate, then scale, then translate)
  (This procedure transforms the x/y coordinates given by rotating.) (scaling, and translating. Then it draws to that point.
```

```
PROCEDURE TRANSFORM_AND_DRAW(x,y,dart_degrees:real; var l_xold,r_xold,
                                yold: integer;
                                dart_length,dart_center: integer);
 var
   r_xnew/l_xnew/ynew: integer;
 begin (TRANSFORM_AND_DRAW)
   if debug2 then
    begin
     writeln(outfile,'Entering TRANSFORM AND DRAW');
writeln(outfile,'x= ',x:10:5,' y= ',y:10:5,'
     dart degrees=',dart_degrees:10:5);
write(outfile,'dart_length=',dart_length:10,'
                                                        dart center= ');
      writeln(outfile/dart_center:5, ytranslation= ',ytranslation:5)
    end;
    (1st rotate, then scale, and then translate each point.)
    r_xnew := dart_center + round(rotate_x(x/y/dart_degrees/2) * xscale);
    l_xnew := dart_center = round(rotate_x(x,y,dart_degrees/2) * xscale);
    ynew := round ((dart_length * yscale * ytranslation)
                   * rotate_y (x,y,dart_degrees/2) * yscale);
    if debug2 then
    begin
     end;
    (draw the right side of the dart)
    draw(r_xold,yold,r_xnew,ynew,1);
    (draw the left side of the dart)
    draw(l_xold,yold,l_xnew,ynew,1);
   l_xold := l_xnew;
    r_xold := r_xnew;
    yold := ynem;
  END (TRANSFORM AND DRAW);
begin (DRAW_CURVED_DART)
 (The control line is 10 cm down from the waistline.)
 conversion_factor := 0.254;
controlline := 10 / conversion_factor;
 (Determine which part of the #60 curve to start on. The curved portion)
  (of the dart starts on the control line.
 curve_begin := -(guidehole_level - controlline);
 (Set the Y coordinate to the beginning of the curve.)
 y := curve_begin;
```

```
·(Determine where to stop on the curve.)
curve_end := curve_begin - (controlline + waist_level);
if debug2 then
begin
  writeln(outfile, 'In DRAW CURVED DART');
  curve_end:10:5);
(Set increment value, may make smaller for greater accuracy.)
increment := 1.0;
(Calculate the next point, because the dart is already drawn)
(to the control line
x := x + increment; {increment x}
y := (-0.06746032) - 61.08597884 + x + 26.71527773 * power(x,2)
     - 5.66203704 * power(x,3) + 0.4375 * power(x,4); (derive y)
(Derive all y coordinates from x for greater accuracy.)
(1st formula will derive y accurately, until x > 5.
while x <= 5 do
begin
  transform_and_draw(x,y,dart_dagrees,r_xold,l_xold,yold,
                    dart_length,dart_center);
  x := x + increment;
                      {increment x}
  y := (-0.06746032) - 61.03597884 * x + 26.71527778 * power(x,2)
       -5.66203704 * power(x,3) + 0.4375 * power(x,4); (derive v)
end(while);
(2nd formula will derive y accurately, if x > 5. }
while y > curve_end do
begin
  y := (-38.60317459) - 9.55291006 * x + 0.66666667 * power(x,2)
       - 0.01851852 * power(x,3) + 3.2812826e-12 * power(x,4); (derive y)
  transform_and_draw(x,y,dart_degrees,l_xold,r_xold,yold,
                    dart_length/dart_center);
  x := x + increment (increment x)
end(while);
(If Y coordinate is past the end of the darty)
(then set it to the endpoint
```

```
if y > curve_end then
y := curve_end;
    (Draw to the end of the dart)
    transform_and_draw(x,y,dart_degrees,r_xold,l_xold,yold,dart_length,
                        dart_center);
 end {DRAW_CURVED_DART};
begin (DRAW DARTS)
  Cread in information from dart data table, for given differential}
  read_dart_widths(differential,dart_table);
  {Cetermine if the front panel dart is curved or straight} -
front_panel_dart_is_straight := wl_front_panel1 = wl_front_panel2;
  (Convert dart measurements from cm to mm and scale)
  convert_dart_meas;
  (Calculate hip width. Convert cm to mm and)
  (points not plotted on graph paper
  hip_width := hip_pattern_width / 10 / 0.254 * xscale;
  (Calculate panel darts' centerline positions. 1/3 of hip width) cl_panel_dart := round(hip_width/3);
  front_panel_translation := cf + cl_panel_dart;
  back_panel_translation := cb - cl_panel_dart;
  (Calculate side darts' centerline position. )
  (Midpoint between panel dart and sideseam.
  front_side_translation := (front_panel_translation + f_sstranslation)
                             div 2;
  if debug2 then
  pegin
    write(outfile, back dart length = ',back_dart_length:3);
writeln(outfile, waist level = ', waistlevel:3, back panel level = ',
             back_panel_level:3);
    ytranslation = ',
  end(if);
  if debug2 then writeln(outfile, 'Drawing straight back panel dart');
  (draw back panel dart, which will always be straight)
dart_level := waistlevel + (-back_panel_level);
```

```
draw_straight_dart(back_dart_length,dart_level,back_panel_translation,
                    wl_back_panel,ytranslation,xscale,yscale,
                    1_xnew/r_xnew/ynew);
 if debug2 then writeln(outfile, 'Drawing curved back side dart');
 (draw the back side dart, which will always be straight beneath the)
 (control line, and curved above it.
 draw_straight_dart(back_dart_length,controllevel,back_side_translation,
                    cl_back_side,ytranslation,xscale,yscale,
                    1_xnew/r_xnew/ynew);
 draw_curved_dart(l_xnew/r_xnew/ynew/guidehole_level/back_side_level/
                  back_side_translation/wl_back_side2/
back_dart_length/back_side_degrees);
 if debug2 then writeln(outfile, 'Drawing curved front side dart');
 (draw the front side dart, which will always be straight beneath the)
 (control line, and curved above it.
 (draw the front panel dart, which is straight below the control line,)
 Cout may be curved or straight above the control line.
 dart_level := waistlevel + (- front_panel_level);
 if front_panel_dart_is_straight then
 begin
   if debug2 then writeln(outfile, 'Orawing straight front panel dart');
   draw_straight_dart(front_panel_dart_length,dart_level,
                      front_panel_translation, wl_front_panel2,
                      ytranslation,xscale,yscale, l_xnew,r_xnew,ynew)
 end
 0150
 begin
   if debug2 then writeln(outfile,'Orawing curved front panel dart');
   draw_straight_dart(front_panel_dart_length,controllevel,
                      front_panel_translation, cl_front_panel,ytranslation
   /xscale/yscale/ l_xnew/r_xnew/ynew);
draw_curved_dart(l_xnew/r_xnew/ynew/guidehole_level/front_panel_level/
                    front_panel_translation,wl_front_panel2,
                    front_panel_dart_length/front_panel_degrees)
 end(else)
END (DRAW_DARTS);
```

procedure LABEL_PATTERN; begin

```
writeln;
 writeln('SKIRT':20,'SKIRT':49);
writeln('CF':8,' ':7,'FRONT',' ':35,'CB',' ':7,'8ACK');
end {LABEL_PATTERN};
begin (main)
 quit := 'n';
 enter := 'y';
  assign(outfile,outfilename);
 unile (quit <> 'y') and (enter = 'y') do
 becin
   rewrite(outfile);
   error := false;
                        {Turn off the error flag}
   measure(differential/sideseam/waist_pattern_width/hip_pattern_width/
           dart_table,error);
   if (error = false) then
   begin
     points(skirt_length,waist_pattern_width,f_sstranslation,
            b_sstranslation/xtranslation/ytranslation/waistlavel/
            controllevel, hiplevel, hemlevel, cb, cf, xscale, yscale);
     if debug1 then
     begin
       writeln(outfile, skirt length= ',skirt_length:5,
       yscale:6:1);
       /hemlevel:4);
       writeln(outfile, cb= ',cb:4,' cf=',cf:4);
     end(if);
     draw_guidelines(f_sstranslation/b_sstranslation/waistlevel/hemlevel/
                    cf,cb);
     draw_sideseams(sideseam,f_sstranslation,b_sstranslation,
                   ytranslation, hemlevel, xscale, yscale);
     draw_darts(dart_table,differential,f_sstranslation,b_sstranslation,
```

xtranslation, waistlevel);

AUTOMATION OF THE MODULAR PATTERN SYSTEM BASIC SKIRT PATTERN DRAFTING METHODOLOGY USING TURBO PASCAL AND DBASEII

by

MIRIAM SHAHEED CLARK

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Abstract

This report details the automation of the Mod-u-lar Pattern System skirt pattern drafting methodology and the resulting automated drafting system. The Mod-u-lar Pattern System drafting methodology is still under development by Helen Brockman, professor emeritus at Kansas State University. The first stage of automation is for the basic skirt and has been implemented using dBaseII and Turbo Pascal. The current implementation was limited to drawing the front and back of the basic skirt pattern on a cathode ray screen.

The problem from the point of view of the pattern maker is clarified. Professor Brockman's entire drafting process is explained, beginning with how certain measurements are taken and transformed to the final pattern. An overview of the program design, a hierarchy diagram showing the calling structure, and a table of the inputs and outputs for each module are given. A user's manual is included along with the source code and all data tables required during the automated pattern drafting process.

This project includes the automation of but a small part of the Mod-u-lar Pattern System methodology. Because of the perceived need for properly fitting clothing by a large percentage of the Unlited States population, the automation of professor Brockman's entire drafting methodology would be appread financial advantage to Kansas State University.