A VEHICLE-BASED LASER SYSTEM FOR GENERATING HIGH-RESOLUTION DIGITAL ELEVATION MODELS

by

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B.A., China Agricultural University, China, 2002 M.S., China Agricultural University, China, 2005

AN ABSTRACT OF A DISSERTATION

submitted in partial fulfillment of the requirements for the degree

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Abstract

Soil surface roughness is a major factor influencing soil erosion by wind and water. Studying surface roughness requires accurate Digital Elevation Model (DEM) data. A vehicle-based laser measurement system was developed to generate high-resolution DEM data. The system consisted of five units: a laser line scanner to measure the surface elevation, a gyroscope sensor to monitor the attitude of the vehicle, a real-time kinematic GPS to provide the geographic positioning, a frame-rail mechanism to support the sensors, and a data-acquisition and control unit. A user interface program was developed to control the laser system and to collect the sensors data through a field laptop.

Laboratory experiments were conducted to evaluate the performance of the laser sensor on different type of targets. The results indicated that the laser measurement on a white paper had the least variability than that on other targets. The laser distance measurement was calibrated using the data acquired on the white paper.

Static accuracy tests of the gyroscope sensor on a platform that allowed two-axis rotations showed that angle measurement errors observed in combined pitch/roll rotations were larger than those in single rotations. Within $\pm 30^{\circ}$ of single rotations, the measurement errors for pitch and roll angles were within 0.8° and 0.4° , respectively. A model to study the effect of attitude measurement error on elevation measurement was also developed.

DEM models were created by interpolating the raw laser data using a twodimensional, three-nearest neighbor, distance-weighted algorithm. The DEM models can be used to identify shapes of different objects.

The accuracy of the laser system in elevation measurement was evaluated by comparing the DEM data generated by the laser system for an unknown surface with that generated by a more accurate laser system for the same surface. Within four replications,

the highest correlation coefficient between the measured and reference DEMs was 0.9371. The correlation coefficients among the four replications were greater than 0.948. After a median threshold filter and a median filter were applied to the raw laser data before and after the interpolation, respectively, the correlation coefficient between the measured and reference DEMs was improved to 0.954. Correlation coefficients of greater than 0.988 were achieved among the four replications. Grayscale images, which were created from the intensity data provided by the laser scanner, showed the potential to identify crop residues on soil surfaces.

Results of an ambient light test indicated that neither sunlight nor fluorescent light affected the elevation measurement of the laser system. A rail vibration test showed that the linear rail slightly titled towards the laser scanner, which caused small variations in the pitch angle.

A preliminary test on a bare soil surface was conducted to evaluate the capability of the laser system in measuring the DEM of geo-referenced surfaces. A cross-validation algorithm was developed to remove outliers. The results indicated that the system was capable of providing geo-referenced DEM data.

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Major Professor Dr. Naiqian Zhang

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CHAPTER 1 - Introduction

Soil surface roughness, or microrelief, which describes the micro variation in surface elevation, is a crucial factor that influences soil erosion by water and wind (Moreno et al., 2008a). Soil erosion is related to surface processes, such as infiltration, runoff, gas exchange, sediment transport, and deposition. Surface roughness is a dynamic soil property that controls these physical processes (Darboux and Huang, 2001). Therefore, studying these processes and their spatial variations requires accurate descriptions of soil surface roughness.

Soil roughness has been classified to four categories: 1) roughness due to individual particles (aggregates of 0-2 mm in diameter); 2) random roughness (aggregates of 100 mm in diameter); 3) oriented (ridge) roughness due to tillage implements (aggregates of 100-300 mm in diameter); 4) higher order roughness due to field topography (Romkens and Wang, 1986). Random roughness and oriented roughness are of the most interest to wind erosion studies, because they change rapidly due to weathering and tillage (Wagner and Hagen, 1991). Tillage ridges containing large aggregates prevent soil loss from surface more effectively than unridged surface. Thus, soil tillage ridges are often used to aid in control of wind erosion. Aerodynamic surface roughness, which is converted from random and oriented roughness based upon wind direction, is the ultimate goal of all the roughness measurement (Hagen and Armbrust, 1992).

Wind erosion is the detachment, transportation, and deposition of soil particles by the wind (MCI, 2003) The most obvious result of wind erosion is loss of fine particles and organic materials in soil, which reduces a soil's quality and its ability to produce crops. Small soil particles may suspend in the atmosphere which pollutes the air. Agricultural engineers seek ways to control and prevent wind erosion. Hagen (1996) found that managing surface residues is a key factor to successfully control wind erosion. Crop residues standing above the soil surface are much more effective in preventing wind

erosion than the same quantity of residues lying flat on the soil surface. Studying and managing surface residues is a very challenging task, because it requires time and effort to count and measure standing residues (Fox and Wagner, 2001). Thus, a method to accurately assess the standing residue on a soil surface is needed.

Surface roughness is also related to improvement of water quality in the riparian zone. A riparian buffer is a vegetated area next to a water resource that helps shade and partially protect a water source from the impact of adjacent land uses (WFI, 2008). It includes stream banks, floodplain, and wetlands, as well as sub-irrigated sites forming a transitional zone between upland and aquatic habitat (Lowrance et al., 1997). Riparian buffer not only provides valuable habitat for wildlife, it also helps improve water quality by intercepting sediment, nutrients, pesticides, and other materials and pollutants in surface runoff or subsurface flow before they reach the water resources. Riparian buffers are also important in reducing erosion by maintaining stable stream banks. To maintain and design the riparian buffer, a study of the physical hydrology processes in the buffer is needed. This study is highly empirical because of the difficulty in tracking the water movement through or over the buffer. Thus, a method to accurately describe the physical processes of a riparian buffer is necessary.

The overall objective of this research was to develop a real-time, field portable measurement system that is capable of measuring geo-referenced surface elevations with a sub-inch accuracy.

The specific objectives were:

- 1) to develop a system that integrates a precision laser scanner, a gyroscope, and a RTK GPS with a portable computer;
- 2) to construct a flexible mounting frame with a linear rail on a vehicle that supports the system components and controls the movement of the laser;
- 3) to develop a computer program to control the system and to record the measurement data;

- 4) to develop data processing algorithms to create three-dimensional digital elevation model (DEM);
- 5) to conduct laboratory tests to evaluate the performances of individual components of the system;
- 6) to conduct laboratory tests to evaluate the accuracy and repeatability of the system in measuring elevation under different environments;
- 7) to conduct preliminary field tests to examine the capabilities of the system in measuring micro-relief of soil surfaces.

CHAPTER 2 - Background and Literature Review

2.1 Study of Soil Surface Roughness

Soil erosion by wind and water are natural, complex dynamic processes. Soil surface roughness is a scientific index to help understand these physical processes. Many researchers have studied the mechanisms of these processes. To assist these studies, various techniques to measure surface roughness were developed over the past years.

Surface roughness measuring techniques can be classified by spatial dimensions and sensor types (Jester and Klik, 2005). Two-dimensional measurements used simple tools, such as a pin meter and roll chain, to acquire limited surface characterization. Three-dimensional measurements gave a more realistic surface representation and allowed more analysis of surface parameters. Concerning the sensor type, measurement techniques can also be divided into contact and noncontact categories. The contact methods disturbed soil surface with pins or chain set for height measurement, whereas noncontact methods measured the distance from soil surface to a reference plane without touching the soil surface (Robichaud and Molnau, 1990). The noncontact methods gave an opportunity to monitor changes in soil properties over time. These methods fell into six categories: infrared, ultrasonic, photogrammetry, laser, LiDAR, and 3D laser. Each method had its advantages and disadvantages. For field studies and applications, the system used to measure soil surface roughness should be portable, accurate, and less time-consuming.

2.2 Techniques for Measuring Soil Surface Roughness

2.2.1 Pin Meter

The pin method was the dominant technique for measuring soil surface roughness before 1990s. A pin meter, or "profile meter", consisted of a single pin or a row of evenly spaced pins (Figure 2.1). When measuring the elevation, the pins were lowered manually or automatically onto the soil surface until contacts were made. Surface elevations were then registered manually, electronically, or photographically from the relative heights of the pins, and later digitized (Podmore and Huggins, 1981; Radke et al., 1981; Wagner and Yu, 1991).





Moreno et al. (2008b) developed a method based on a pin-meter prototype and compared surface roughness of different types of soils (sandy clay loam and sandy loam) tilled with different tillage tools (roller, chisel, and tiller) in central Spain. A digital camera mounted on a tripod on the pin frame was used to digitalize the micro-topography identified by each pin position.

The pin meter was a simple, low cost method to obtain data in the field. However, this method required a long measurement time. Furthermore, this method gave limited resolution, which was determined by the physical pin spacing. Being a contact type measurement, this method also disturbed and damaged the original soil surface profile, especially for soft surfaces.

2.2.2 Chain Method

Roller chain was another contact method for measuring soil surface roughness. The chain method used chain-like devices placed across a surface. Soil roughness was mechanically measured by calculating the horizontal length reduction of the chain (Saleh, 1993; Merrill et al., 2001). This method consisted of a roller chain, or a number of chain sets, and caliper rulers with a telescopic pointer (Figure 2.2). The chain method was an easy, fast, and inexpensive technique. However, it also deformed the original soil surface, especially on loose or wet soils. Furthermore, the chain technique was subject to scale indeterminacy. This was because a chain could yield the same roughness result for a surface with a large number of small rough elements and a surface with a small number of large rough elements (Skidmore, 1997). No digital elevation model can be created from the chain method.

Figure 2.2 Chain Sets (from Merrill et al., 2001)



2.2.3 Infrared Sensor

An early non-contact technique to measure soil roughness was infrared radiation. Romkens and Wang (1986) developed an infrared profiler meter. The meter included an optical probe which detected the soil surface at a known tracking height in predetermined transects. The horizontal and vertical movement of the probe was accomplished through ball bearing screws driven by DC motors. The position of the probe was recorded by encoders. The profiler frame was equipped with utility vehicles to allow measurements of different transects. The covered area was 1 m by 1.15 m. A vertical accuracy of 3 mm was reported. However, due to the difference in reflectivities of different surfaces, the profiler meter was only used on surfaces with a uniform albedo.

2.2.4 Ultrasonic Profiler

Ultrasonic technology was widely used in distance measurement. The use of ultrasonic waves in distance measurement was also called SONAR (sound navigation and ranging). A non-contact ultrasonic profiler was developed by Robichaud and Molnau

(1990) to measure soil roughness. This profiler used an ultrasonic transducer to emit an ultrasonic signal to the soil surface and then received the reflected signal. The time between transmission and reception of the signal was proportional to the distance between the sensor and the soil surface. A 1.5 m by 1.5 m aluminum frame was used as the base to provide a reference plane. The movement of the ultrasonic sensor on the frame was controlled by a stepper motor. A vertical accuracy of 3 mm and a horizontal resolution of 30 mm were achieved by this profiler.

2.2.5 Photogrammetry

Photogrammetry was the first remote sensing technology developed to determine the geometric properties of objects from photographic images (WFI, 2009). A more sophisticated technique, called stereophotogrammetry, could estimate the three-dimensional coordinates of points on an object. These coordinates were measured in two or more photographic images taken from different positions and angles with common reference points in each image (Welch et al., 1984; Warner, 1995; Taconet and Ciarletti, 2007). A measurement accuracy of 1 mm has been reported.

The photogrammetric technique was capable of reducing the data acquisition time for images covering large areas. However, interpretations of the photogrammetric data were complicated (Jester and Klik, 2005).

2.2.6 Laser

Laser was an acronym for Light Amplification by Stimulated Emission of Radiation. The light it referred to was an electromagnetic radiation of a certain wavelength, including visible, infrared, and ultraviolet lights, as well as electromagnetic waves in other wave bands. A laser light was usually a narrow, low-divergence beam in a narrow wavelength band.

Due to its ability to obtain accurate measurement, laser has been used in a wide variety of scientific, military, medical, and commercial applications since its invention in 1958. One of the applications was range measurement. Most laser rangefinders projected a visible or infrared laser beam onto a target or a surface to which the distance was to be measured. A light-detector then received the beam reflected from the target or surface. The distance between the target or surface and the laser sensor was determined based on the triangulation or the time-of-flight principles. "Triangulation" sensors calculated the distance by determining where the reflected beam fell on the detector. "Time-of-flight" sensors derived the distance from the time the light took to travel from the sensor to the target or surface and return.

Laser systems for automated, non-contacted measurements of surface elevation commonly included three major components: an optical transducer with a receiver to detect the distance, a computer-controlled, motor-driven, two-dimensional traversing frame, and a set of interface circuitry and a PC to control the motion of the camera-laser carriage and to register the elevation data (Bertuzzi et al., 1990; Huang and Bradford, 1990; Flanagan et al., 1995; Wilson et al., 2001; Darboux and Huang, 2003).

With the fast development of laser technology, many commercial laser scanners became available in the market. Arvidsson and Bolenius (2006) reported a commercial laser sensor, SICK DME3000-211, with a three-leg, two-direction mounting frame, in studying the effects of soil water content during primary tillage in Sweden. Lee and Ehsani (2008) compared characteristics and performances of two laser scanners, SICK LMS200 and Hokuyo URG-04LX.

The laser method was not very convenient for frequent field experiments because it required transportation of a heavy traversing frame. Moreover, hidden objects in the reflection path could cause missing data for the "triangulation" lasers.

2.2.7 LiDAR

LiDAR (Light Detection and Ranging), also known as Airborne Laser Swath Mapping or ALSM, was one of the most recent remote sensing technologies used to detect range and acquire other information of a distant target. The range to an object was determined by calculating the time taken between transmission of a laser pulse and detection of the reflected signal. LiDAR had a wide range of applications in mapping and surveying.

Typically, LiDAR was the combination of three different data collection equipment - a laser scanner mounted on an aircraft or a helicopter to determine the distance to the object, a Global Positioning System (GPS) to provide the sensor position, and an Inertial Navigation System (INS) to acquire the orientation characteristics (Brovelli et al., 2004; Habib et al., 2005; Hollaus et al., 2005; Reutebuch et al., 2005; Webster et al., 2006; Pfeifer and Briese, 2007; Liu, 2008). Other important extensions of the LiDAR systems were an integration of a high-resolution digital camera or a digital video camera (Ackermann, 1999; Ahlberg et al., 2004). Commercial LiDAR systems could achieve a root mean square error (RMSE) of 15 cm vertically and a sub-meter RMSE horizontally (CARMS, 2006). However, a number of researchers have examined the vertical accuracy of LiDAR data with varying results from 5cm to 1m (Woolard and Colby, 2002).

A relatively new technique of LiDAR is the ground-based LiDAR system, which was mainly used for forestry applications. Accurate canopy structure with individual tree parameters has been successfully estimated using ground-based LiDAR systems (Watt and Donoghue, 2005; Henning and Radtke, 2006). It has also been used to study the effect of system geometric set-up on the accuracy of trees structure measurement (Van der Zande et al., 2006). Loudermilk (2009) introduced another promising approach of ground-based LiDAR to efficiently capture fine-scale characteristics of shrubs, specifically heights and volumes.

The LiDAR system was one of the fastest and most effective means of collecting topographic data and it has become the primary choice for large-area forestry applications. However, effectively processing raw LIDAR data to avoid errors and distortion was a big challenge. Development in this area was still in progress (Liu, 2008). Due to the

limitation in accuracy, LiDAR has not been used to characterize soil surfaces in small scales.

2.2.8 3D Laser Scanner

A 3D scanner was an instrument that analyzed a physical object or environment by capturing dense point cloud data on its surface. The collected data could be further processed to build virtual 3D models. A 3D scanner was similar to a camera. However, it collected distance information, rather than color information, as a camera would do. By combining the distance information with the orientation of the scanner, three-dimensional positions of the points could be created in local coordinate of the scanner. Many different technologies could be used to construct 3D scanning devices, although laser scanner was the most commonly used one.

In a 3D laser scanner, a laser probe projected a laser beam to a surface while cameras continuously triangulated the changing distance and the shape of the laser line as it swept along, and digitized the object in three dimensions (LDI, 2008). The 3D laser scanning technique was an effective method to create a complete, three-dimensional documentation for the spatial geometries of an object. The recorded data, point clouds, could not be used directly. They had to be processed using special software to convert into detailed, useable 3D models (ArcTron, 2005; STC, 2008). Milan (2007) reported an application of a 3D laser scanner (LMS-Z210) in studying erosion and deposition volumes in a proglacial river. A vertical precision of 2 cm and an average spacing of 2 cm were achieved. Some of the commercial 3D laser scanners could provide an accuracy of 0.5 mm and a vertical resolution of 0.1 mm (CFI, 2008).

The 3D laser scanner was a new technology to build 3D models fast, accurately, but expensively. This technology has become widely used in collecting high-density 3D geo-spatial data for buildings, factories, landscapes, and other large architectures. Due to its high accuracy and resolution, the 3D laser scanner would have a great potential in measuring micro-topography of soil surfaces in the future.

CHAPTER 3 - Design and Construction of the Laser System

A vehicle-based laser measurement system was constructed. The system consisted of five major components: 1) a distance-measuring unit, 2) a frame-rail unit, 3) a frame angular-position measuring unit, 4) a geo-referencing unit, and 5) a data-acquisition and control unit. Algorithms for data processing were developed to create the DEMs in MATLAB (MATLAB, 2006). A block diagram of the system components is shown in Figure 3.1. Detail descriptions of hardware and software are reported in the following sections.

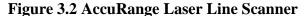
Laser Line Scanner Distance Measurement Reflected Light Intensity **Motion Control** & Data Recording Off-line Motion & Attitude **Data Processing** Sensor Algorithms Angular Displacements (Pitch/Roll/Yaw) Control Circuitry, Measurement Post Processing: DEMs Interface, In MATLAB Field Laptop RTK GPS Position Measurements: Longitude & Latitude Vehicle-based Frame-rail Mounting Mechanism

Figure 3.1 System Components

3.1 Hardware Design

3.1.1 Distance-measuring Unit: Laser Line Scanner

The distance-measuring unit was used to measure the surface elevation. An AccuRange Line Scanner, AccuRange 4000-LIR (Acuity Research Inc., 2000), was used (Figure 3.2). This scanner consisted of an elliptical, rotating mirror driven by a DC motor with an optical encoder, and mounting hardware for use with an Acuity's 4000 laser rangefinder. The rotating mirror swept a laser beam in 360° rotations. The rangefinder measured distances of up to 15.24 m with a 2.54 mm accuracy.





The measurement principle of the laser line scanner is demonstrated in Figure 3.3. A collimated, infrared laser beam of 780nm wavelength was emitted by the laser diode. The beam was deflected 90 degree toward the target by the rotating mirror. The target then reflected the laser beam back to the sensor through the same mirror. By knowing the traveling time of the laser beam, the distance between the sensor and the target can be determined. The elliptical mirror was situated at a 45 degree angle from the incident laser

beam and was rotated continuously by a 12V DC motor. The mirror was engineered to the highest optical standards with 96% reflectance. An optical encoder with 4096 counts per revolution was attached on the motor to record the mirror's angular position. Additional information on the laser line scanner is listed in Table 3.1.

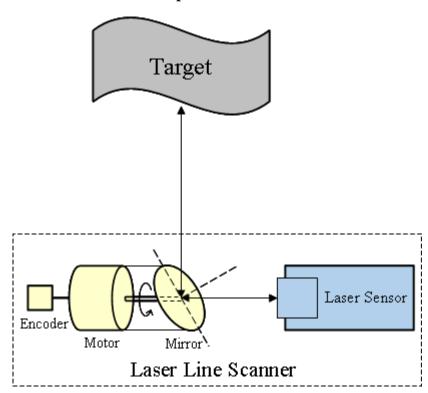


Figure 3.3 Measurement Principle of the Laser Line Scanner

Table 3.1 Technical Specifications of the Laser Line Scanner

Laser Model	AccuRange 4000-LIR
Laser Type	780 nm IR Laser Diode
Laser Class	IIIb (Avoid direct exposure to the beam)
Laser Power	8 milliwatts maximum, +5 volts
Effective Range	0 to 15.24 meters for most surfaces
Accuracy	2.54mm (0.1in), 0.5mm (0.02in) short-term repeatability
Sampling Rate	Up to 50 KHz (programmable)
Output Interface	RS-232, Pulse Width Output, optional 4-20mA Current loop
Motor Speed	Up to 2600rpm @ 12V (programmable)
Encoder	4096 counts/revolution

The AccuRange 4000-LIR had two interface cables. One was a 9-pin connector for standard RS-232 serial port communications. The port was configured for 8 data bits with no parity, 1 stop bit, and in either the ASCII or the binary format. Output data can be in either an internally calibrated distance format, or an uncalibrated format which included information on uncompensated range, signal strength, background light, and sensor temperature. The sensor can be configured via commands sent over the serial port. Configuration information was stored in a nonvolatile EEPROM. Table 3.2 provides a quick reference of commands.

Table 3.2 Commands for AccuRange Laser Scanner

Command Name	Length	Command Code	
Set Sample Interval	3-8 bytes	ASCII Code: S <interval> (20<=Interval<=9999999)</interval>	
Set Maximum Range	1-6 bytes	ASCII Code: F[<maxrange>] (0<=MaxRange<=99999)</maxrange>	
Laser Power On	1 byte	ASCII Code: H	
Laser Power Off	1 byte	ASCII Code: L	
Enable Serial Data Output	2 bytes	ASCII Code: A <mode> (Mode: 1=English, 2=low level, 3=flowctl, 4=Metric(mm))</mode>	
Disable Serial Data Output	2 bytes	ASCII Code: T <mode> (Mode: 1=calibrated, 2=low level, 3=flowctl, 4=Metric(mm))</mode>	
Set Baud Rate	2 bytes	ASCII Code: B <baud code="" rate=""></baud>	
Set Serial Output to ASCII	1 byte	ASCII Code: D	
Set Serial Output to Binary	1 byte	ASCII Code: N	
Set Analog Output Mode	2 bytes	ASCII Code: X[<mode>] (Mode:1=calibrated, 2=uncalibrated, 3=off)</mode>	
Read Configuration Data From EEPROM	1 byte	ASCII Code: R	
Write Configuration Data To EEPROM	1 byte	ASCII Code: W1234	
Reset Configuration to Factory Defaults	1 byte	ASCII Code: I	
Show Version Number	4 bytes	ASCII Code: V1234	

The other cable was an 8-pin power/signal cable. Output signals transmitted through this cable were analog data formatted as either the Pulse Width Output or Optional 4-20mA current Loop. Descriptions of the wiring for the power/signal cable are given in Table 3.3. All wires were connected straight through, except that the power line passed through an interlock box before powering the laser. The interlock box included a keyswitch and an interlock jack required for CFR certification for Class IIIb lasers (Figure 3.4).

Table 3.3 Power and Signal Cable Wiring (from Acuity Research Inc., 2000)

Wire Color	Function	Direction
Red	Sensor Power, +5V (5-6V)	In
Black	Ground	
Orange	Heater Power, +5V (4.5-7V)	In
Brown	Heater Power Return	
Yellow	Internal Sensor Temperature, 0 to 5 volts	Out
Blue	Pulse Width Range Signal, square wave	Out
Green	Ambient Light, 0 to 5 volts	Out
Purple	Amplitude Light, 0 to 5 volts	Out
Shield	Ground at Supply End	

Figure 3.4 Interlock Box



3.1.2 Frame-rail Unit

Field applications required a portable system. Factors to be considered for a portable system included flexible mounting to allow adjustment of laser height and scan area, frame integrity to allow easy transportation, and easiness for on-site assembly. The frame-rail mechanism was designed based on these considerations.

Since the laser line scanner only measured distances along a straight line, a rail was needed to move the sensor in the direction perpendicular to its scan plane for surface measurement. An ER belt-driven actuator (Parker Hannifin Corp., 2004) (Figure 3.5) was selected to move the laser scanner along the rail. The actuator moved the laser scanner through a carriage. A 12V DC, geared motor was mounted at one end of the rail to control the translational motion of the laser scanner. An incremental optical encoder with 200 pulses per rotation (BEI Industrial Encoders, model H20) was attached to the motor to provide feedback signals on the position of the laser scanner. A gyroscope sensor and an RTK GPS were also mounted on the rail.

Single-piece Belt precision roller tensioning Steel reinforced bearing carriage clamp drive belt Stainless steel strip seal Robust overtravel bumper Nylatron roller bearing wheels Anodized aluminum acutator body

Figure 3.5 ER Belt-driven Actuator (from Parker Hannifin Corp., 2004)

A portable frame was designed to support the rail. Figure 3.6 shows the construction of the aluminum frame mounted on the bed of a John Deere Gator. This frame had a sliding structure that allowed two sliding arms to extend up to 1 meter. The sliding arms could also be raised for more than 1m with the help of the raising arcs. By adjusting the length and height of the sliding arms, the scanning area can be adjusted. At the end of the sliding arms, a 1/4 inch thick, flat plate was mounted on two small sliding arcs. The linear rail was mounted on the flat plate with four toe clamps. This tilting mounting made the field of view of the laser scanner adjustable. The rectangular base of the frame could easily fit to the bed of a small utility vehicle, such as John Deere Gator and Golf Club Car.



Figure 3.6 Adjustable Aluminum Frame to Support the Rail

3.1.3 Frame Angular-position Measuring Unit: Gyroscope Sensor

A gyroscope sensor, Crossbow AHRS400CD-100 Motion and Attitude Sensing Unit (Crossbow Technology Inc., 2005a), was selected to measure the pitch, roll, and yaw angular displacements of the frame under static and dynamic conditions. The "AHRS", short for "Attitude and Heading Reference System", was a nine-axis measurement system that integrated linear accelerometers, rotational rate sensors, and magnetometers. It used a 3-axis accelerometer and 3-axis rate sensor to accomplish complete measurements of the system dynamics. The addition of a 3-axis magnetometer also allowed the sensor to make a true measurement of magnetic heading. More detailed specifications of the sensor are listed in Table 3.4.

Table 3.4 Specifications of the AHRS400CD-100 Gyroscope Sensor (from Crossbow Technology Inc., 2005b)

Specification	AHRS400CD-100	Remarks
Performance		
Update Rata (Hz)	>50	Continuous undete mode
Start-up Time Valid Data (sec)	<1	Continuous update mode
Fully Stabilized Data (sec)	<60	Under static conditions
Attitude		
Range: Roll, Pitch (°)	$\pm 180, \pm 90$	
Static Accuracy (°)	$< \pm 0.75$	
Dynamic Accuracy (°)	± 2.0	
Resolution (°)	< 0.1	
Heading		
Range (°)	±180	
Static Accuracy (°)	$< \pm 1.5$	
Dynamic Accuracy (° rms)	±3	
Resolution (° rms)	< 0.1	
Angular Rate		
Range: Roll, Pitch, Yaw (°/sec)	±100	
Bias: Roll, Pitch, Yaw (°/sec)	<±1.0	
Bias: Roll, Pitch, Yaw (°/sec)	$< \pm 0.05$	
Scale Factor Accuracy (%)	< 1.0	
Non-Linearity (% FS)	< 0.3	
Resolution (°/sec)	< 0.025	
Bandwidth (Hz)	> 25	
Random Walk (°/hr1/2)	< 2.25	-3 dB point
Acceleration		
Input Range: X/Y/Z (g)	± 4	
Bias: X/Y/Z (mg)	<±12	
Scale Factor Accuracy (%)	< 1	
Non-Linearity (% FS)	< 1	
Resolution (mg rms)	< 0.5	
Bandwidth (Hz)	> 10	-3 dB point
Random Walk (m/s/hr1/2)	< 0.1	1
Environment Operating Temperature (°C)	-40 to +71	
Operating Temperature (°C)		
Non-Operating Temperature (°C)	-55 to +85	
Non-Operating Vibration(g rms) Non-Operation Shock (g)	6 1000	
Electrical	1000	
Input Voltage (VDC)	9 to 30	
Input Current (mA)	< 300	
Power Consumption (W)	< 4	
Digital Output Format	RS-232	
Analog Range (VDC)	± 4.096	
Physical		
Size (cm)	7.62*9.52*10.41	Incl. mounting flanges
Weight (kg)	< 0.77	inci. mounting manges
Connector	15 pin sub-miniature	

A Cartesian coordinate system the AHRS400 gyroscope sensor used was illustrated on the front face of the sensor (Figure 3.7). The pitch, roll, and yaw angles were defined as the angular displacements about the Y, X, and Z axes, respectively. Directions of these angles were defined using the "right-hand rule". The AHRS400 sensor utilized a sophisticated Kalman filter algorithm to track orientation accurately through dynamic maneuvers. The Kalman filter automatically adjusted for changing dynamic conditions without user inputs.

Figure 3.7 The AHRS400 Gyroscope with its Coordinate System Illustrated on the Front Face



The AHRS400 gyroscope sensor had a male DB-15 connector (Figure 3.7). Table 3.5 lists the pin assignments. The sensor provided both analog and RS-232 outputs. Data can be requested via the serial link as a single polled measurement or continuous stream measurements. The analog outputs were fully conditioned and can be connected directly to an analog data acquisition device. The serial interface was standard RS-232 configured for 38,400 baud rate, 8 data bits, 1 start bit, 1 stop list, no parity, and no flow control.

Table 3.5 Pin Assignments of the AHRS400 Gyroscope Connector (from Crossbow Technology Inc., 2005a)

Pin	Signal
1	RS-232 Transmit Data
2	RS-232 Receive Data
3	Positive Power Input
4	Ground
5	X-axis accelerometer Analog voltage
6	Y-axis accelerometer Analog voltage
7	Z-axis accelerometer Analog voltage
8	Roll rate analog voltage
9	Pitch rate analog voltage
10	Yaw rate analog voltage
11	NC – factory use only
12	Roll angle/X-axis magnetometer scaled analog voltage
13	Pitch angle/Y-axis magnetometer scaled analog voltage
14	Yaw angle/Z-axis magnetometer scaled analog voltage
15	NC – factory use only

There were three measurement modes in AHRS400: voltage mode, scaled sensor mode, and angle mode. In the voltage mode, only the accelerometer analog outputs were available and they were converted to unsigned 12-bit digital data with 1 mV resolution. In the scaled sensor mode, the analog signals were sampled and converted to the digital form. The sampled data were temperature compensated, corrected for misalignment, and scaled to the engineering units. The data was sent as singed, 16-bit, 2's complement integers. In the angle mode, the gyroscope sensor acted like a complete attitude and heading reference system to output stabilized pitch, roll and yaw angles along with their angular rate, angular acceleration, and magnetic field information. The Kalman filter operated only in the angle mode.

The AHRS400 gyroscope sensor had a simple command structure. The one-byte commands can be sent to the sensor over the RS-232 interface. A list of the commands is shown in Table 3.6.

Table 3.6 AHRS400 Gyroscope Command Quick Reference (from Crossbow Technology Inc., 2005a)

Command (ASCII)	Response	Description
R	Н	Ping: Pings AHRS to verify communications
r	R	Change to Voltage Mode
С	С	Change to Scaled Sensor Mode
a	A	Change to Angle Mode (VG Mode)
Р	None	Change to polled mode. Data packets sent when a G is received by the DMU.
С	None	Change to continuous data transmit mode. Data packets streamed continuously. Packet rate is dependent on operating mode. Sending "G" stops data transmission.
G	Data Packet	Get Date. Requests a packet of data from the DMU. Data format depends on operating mode.
S	ASCII String	Query DMU serial number. Returns serial number as 32-bit binary number.
V	ASCII String	Query DMU version ID string. Return ASCII string
b	Change baud rate	Autobaud detection. Send "b"; DMU will respond "B"; change baud rate; send "a"; DMU will send "A" when new baud rate is detected.
S	S	Start Hard/Soft iron calibration. DMU should be rotated through at least one complete turn (360° of rotation) with the system basically level.
u	U	End Hard/Soft iron calibration. Calibration is saved in EEPROM.
h	Н	Clear Hard iron calibration
t	T	Clear Soft Iron calibration

Ideally, the gyroscope sensor used its magnetic sensors to only measure Earth's weak magnetic field to determine the heading (yaw angle). In the real world, however,

residual magnetism in the sensor and the surrounding environment would add to the measured magnetic field. These extra magnetic fields were called "hard iron magnetic fields". In addition, extra magnetic material can change the direction of measured magnetic field. This effect was called "soft iron effect". Both hard iron and soft iron effects may create errors in the heading measurement. As a result, even small amounts of moving magnetic material near the gyroscope can change the heading measurement (Crossbow Technology Inc., 2005a).

The gyroscope can correct for the magnetic fields through hard and soft iron calibration. The calibration was done by making a series of measurements with the extra magnetic field and then using these measurements to model the hard iron and soft iron environment in the system. However, the calibration would not help for time-varying magnetic fields, or fields created by large moving parts within 60.96 cm distance from the sensor.

The hard and soft iron calibration can be performed using the GyroView software provided by Crossbow Technology, Inc (2005a). The calibration required the following steps:

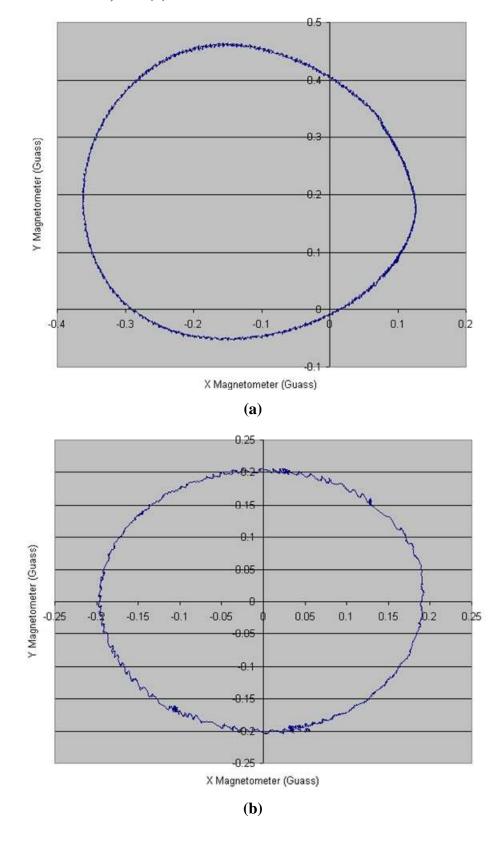
- 1). Power on the gyroscope and start GyroView.
- 2). Click on the "CLEAR CAL" button when the sensor was still and leveled. This cleared the old hard and soft iron calibration.
- 3). Click on "START CAL" button to command the sensor to enter the calibration process.
- 4). Rotate the system through a complete circle. The system did not have to be perfectly leveled as the algorithm would compensate for any angle offsets.
 - 5). Click on "STOP CAL" when the turn was done.
- 6). Wait at least 1 minute. The algorithm would initialize if the system was motionless.

The quality of hard and soft iron calibration can be evaluated and tested by observing the magnetometer outputs. The following procedure was followed:

- 1). Power up the gyroscope and start GyroView.
- 2). Click on the "START LOG" to start logging the data
- 3). Rotate the gyroscope slowly about the z axis through one complete turn.
- 4). Click on the "STOP LOG" to stop logging
- 5). Plot the X-mag vs Y-mag from the data file.

A successful calibration would give a perfect circle centered around the origin (Figure 3.8). If the circle was not circular or the center of the circle had an offset, repeat the calibration procedure without clearing the existing calibration. Usually a successful calibration can not be achieved after the first turn. Multiple calibration routines were often necessary.

Figure 3.8 Evaluation of the Hard and Soft Iron Calibration: (a) Before Hard and Soft Iron Calibration, and (b) After Hard and Soft Iron Calibration



3.1.4 Geo-reference Unit: RTK GPS

The geo-reference unit was for providing the global position information of the measured surface and converting the measurement results from a local coordinate system to the global coordinate system. A Real-time Kinematic (RTK) GPS, Topcon HiPer Lite+ (Topcon Positioning System Inc., 2006), was used to help register the measured surface into a geographic coordinate system.

The Topcon HiPer Lite+ RTK System (Figure 3.9) consisted of a HiPer Lite+ Base, a standard HiPer Lite+ Rover, and a FC-100 data collector with TopSURV data collection software. The Topcon Hiper Lite+ was a robust, fast set-up, completely cable-free system with an advanced internal radio technology that provided interference-free data links of up to 1.5 miles radius. The HiPer Lite+ gave static accuracies of 3 mm horizontal and 5 mm vertical. The kinematic accuracies were 10 mm horizontal and 15 mm vertical. More detailed specifications are given in Table 3.7.

Figure 3.9 Topcon HiPer Lite+ GPS System with FC-100 Controller



Table 3.7 Specifications of the HiPer Liter+ RTK System (from Topcon Positioning System Inc., 2006)

Tracking Specifications			
Tracking Channels, standard	40 L1 GPS		
Signals Tracked	L1/L2 C/A and P Code & Carrier and GLONASS		
	Performance Specifications		
Static, Rapid Static	H:3mm+0.5ppm, V:5mm+0.5ppm		
RTK	H:10mm+1ppm, V:15mm+1ppm		
	Power Specifications		
Battery	Internal Lithium-Ion batteries for up to 14+ hours of operation		
External power input	6 to 28 volts DC		
Power consumption	Less than 4.2 watts		
	GPS + Antenna Specifications		
GPS/GLONASS Antenna	Integrated		
Antenna Type	Center-mount Spread Spectrum Antenna		
Ground Plane	Antenna on a flat ground plane		
	Radio Specifications		
915 MHz SpSp Modem	Internal Tx/Rx		
Power Output	1.0W/0.25W (selectable)		
	Wireless communication		
Communication	Bluetooth TM version 1.1 comp.		
	I/O		
Communication Ports	2 serial (RS232), USB		
Other I/O Signals	1pps, Even Marker (optional)		
Status Indicator	4×3- color LED's, two-function keys (MINTER)		
Control & Display Unit	External Field Controller		
	Memory & Recording		
Internal Memory	Up to 128 MB		
Data Update Rate	Up to 20 Hz		
Data Type	Code and Carrier from L1 and L2, GPS and GLONASS		
	Data Input/Output		
Real time data outputs	RTCM SC104 version 2.1,2.2,2.2,3.0,CMR, CMR+		
ASCII Output	NMEA 0183 version 3.0		
Other Outputs	TPS format		
Output Rate	Up to 20 Hz		
Environmental Specifications			
Enclosure	Aluminum extrusion, waterproof		
Operation temperature	-30 °C to 55 °C		
Dimensions	W:159×H:172×D:88 mm/ 6.25×6.75×3.5in		
Weight	1.65 kg/3.64 lbs		

The Topcon's FC-100 was a field controller to communicate with the HiPer Lite+ and store the data. It incorporated a graphical, Windows CE operating system on an ultrabright, sunlight-active, thin film transistor (TFT), color touch-screen display. The FC-100 was equipped with a mini USB data port and an RS-232C serial data port. Bluetooth was also available to wirelessly connect to the HiPer Lite+. With the installed TopSURV software, FC-100 can set up the configurations for both the Base station and the Rover, and store data into the secure digital (SD) cards or internal memory.

The HiPer Lite+ GPS had two serial ports, a USB port, and a power connector (Figure 3.10). By setting the serial port D through a set of commands, the standard GPS data can output directly at a predefined update rate.



Figure 3.10 Ports on the HiPer Lite+ GPS

Both the Base and the Rover can be configured using the TopSURV program in the FC-100 field controller. The TopSURV software provided the following functions to set up the RTK GPS system:

- 1). Job creation: to save all configurations of the system;
- 2). Survey configurations: to declare the communication settings of the system;
- 3). Projection definition: to select a geographic coordinate system;
- 4). Start the Base: to broadcast RTK correction signals;
- 5). Fix the Rover: to listen to the Base radio;
- 6). Status indicator: to check the radio link;
- 7). Data management.

The coordinates were saved in a text file in the controller's memory after the RTK GPS system had been configured successfully. Data file then can be uploaded to the field computer for further analysis. However, the laser system required the NEMA GGA string output from the Rover. A special command had to be sent to the Rover to output the GGA string from its serial port D. The command was:

%%em,/dev/ser/d,/msg/nmea/GGA:1

The output rate can be set by changing the last field of the command. For instance, using ":0.2" for 5 Hz. This script can be sent using the "Manual Mode" option under the "file" menu in CE-CDU (controller software) or PC-CDU (office software).

3.1.5 Data-acquisition and Control Unit

The laser line scanner was configured for use with a High Speed Interface (HSIF) to increase the sample rate. The power/signal cable provided the pulse width output. A standard PCI HSIF card was employed to measure the duration of the pulse width output from the laser sensor (Figure 3.11). This HSIF card also had two pulse-width modulated motor control channels, two 32-bit quadrature decoders to read motor encoders, and three

general purpose inputs. A motor control channel with a quadrature decoder was used to monitor the angular displacement of the rotating mirror. Another motor channel and encoder reader were wired to the DC motor on the linear rail. The input and output connectors on the PCI HSIF card (P1 and P2) are illustrated in Table 3.8 and 3.9, respectively. P1 supplied power and received signals from the laser sensor. P2 controlled the power levels of two motors and read the two encoders.

Figure 3.11 AccuRange High Speed Interface Card

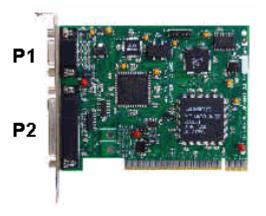


Table 3.8 Pin Assignments of the Power and Signal Connector (P1) (from Acuity Research Inc., 2000)

Pin	AR4000 wire	Function	Direction
1	Red	Power, +5V	out
2	Black	Ground	
3	Orange	Heater Power, +5V (4.5~7V)	out
4	Brown	Heater Power Return	
5	Yellow	Temp, 0~5V	in
6	Blue	Pulse Width Range Signal	in
7	Green	Ambient Light Signal, 0~5V	in
8	Purple	Amplitude Signal, 0~5V	in
9	Not used	Laser Control, 0~5V	out

Table 3.9 Pin Assignments of the I/O Connector (P2) (from Acuity Research Inc., 2000)

Pin	Function	Direction
1	Motor 2 Control	out
2	Motor 2 Return	Out
3	Motor Power Supply	In
4	Ground	
5	+5V Power, 100mA	Out
6	Ground, Motor 2 encoder Ch A- (dif)	in
7	Ground, Motor 2 encoder Ch B- (dif)	in
8	Ground, Motor 1 encoder Ch A- (dif)	in
10	Ground, Motor 1 encoder Ch B- (dif)	in
11	Gen. Purpose Input 2/ Encoder 2 index pulse – (dif)	in
12	Start/Stop sample control	in
13	Gen. Purpose Input 2/ Encoder 2 index pulse +	in
14	Motor 1 Control	out
15	Motor Power Ground	
16	Motor 1 Return	out
17	Laser Control	out
18	+5V Power, 100 mA	out
19	Motor 2 encoder Ch A+	in
20	Motor 2 encoder Ch B+	in
21	Motor 2 encoder Ch A+	in
22	Motor 1 encoder Ch B+	in
23	Gen. Purpose Input 1/ Encoder 1 index pulse -	in
24	Gen. Purpose Input 1/ Encoder 1 index pulse + (dif)	in
25	Gen. Purpose Input 3	in

The gyroscope sensor had a 15-pin to 9-pin converter cable to connect the sensor with a standard serial port. The rover of RTK GPS was configured as a standard serial interface through the receiver's port D. A ruggedized field laptop computer (GETAC Inc., model GETAC A770) was used to acquire data from different components. Figure 3.12 displays the connections among the system components. Two RS232 ports were converted to USB ports using serial-to-USB converters due to the limited number of RS232 serial ports available on the field laptop.

Laser Line Scanner Rail Motor Encoder Motor Laser sensor Encoder **HISF** PCI Card RS232 Field Laptop Serial to USB Gyroscope USB Serial to USB RTK GPS USB

Figure 3.12 The Data Acquisition System

3.1.6 Power and Control Circuitry

For any field applications, the power supply is always an issue. The laser system was originally designed to operate under field conditions. The laser line scanner with a heater powered on required +5 volts at 4A. The input voltage of the gyroscope sensor ranged from 9 to 30 volts at 275 mA. Power consumption of the GPS receiver was less than 4.5 watts. The laser mirror was driven by a DC motor that consumed 12 volts at 110 mA. The maximum power required by the DC motor driving the carriage on the rail was 17 watts. Thus, the total power consumption of the system was approximately 47 watts. The system can run for approximately 21 hours at 4A on the vehicle battery, which was

rated at 85 Ah. Another 12 V deep cycle battery of 200 Ah was also provided as a backup power source.

The movement speed of the laser-carriage on the linear rail was one of the major factors affecting the spatial resolution of the measurements. To control the speed, a circuit was designed to drive the DC motor on the rail. Figure 3.13 shows the schematic of the DC motor controller. This controller controlled the motor through pulse width modulation (PWM), which changed the duty cycle of the power at a fixed frequency. A 555 timer was configured as a stable oscillator in the circuitry to generate the required PWM signal at a frequency of 2 KHz. A commercially available LMD18200 H-Bridge was used to drive the DC motor with direction control and stop function. The circuit provided a near linear relationship between the PWM duty cycle and motor speed. A 1K multi-turn potentiometer, R1, was used to control the duty cycle. To avoid the laser from moving out of the linear rail, a limit switch was attached at each end of the rail. Once a limit switch was tripped by the carriage, the power would be cut off.

Direction Control limit switch 1 limit switch 2 GND DIS 7 TR _Q THR I LMD18200 PWM. 0.01ul Directio POT tClose=StopButtor Variable Pulse Widths 10k 3 AMPS DC Motor

Figure 3.13 Schematic of the DC Motor Controller

The motor control circuit was secured in a black control box (Figure 3.14). The control box also provided power connections between the battery and all the components.



Figure 3.14 Black Control Box with a Cigarette Lighter Adepter

3.1.7 System Assembly

Figure 3.15 shows all the components of the system installed on a frame that was tied on the bed of a Club car. The laser line scanner was mounted on a carriage that moved along the linear rail and the rotating mirror was oriented towards the ground. For safety, the laser beam was covered by a U-shaped enclosure to limit the field of view of the laser to 100 degree. The gyroscope sensor was tightened on an aluminum frame with nonmagnetic copper screws. The GPS receiver was installed on the same frame.

Aluminum
Frame

Gyroscope
Sensor

GPS
Receiver

Rail Encoder

Rail Motor

Rail Motor

Linear Rail

Carriage of
Laser Scanner

Laser Scanner

Figure 3.15 The Laser System Assembled on the Club Car

3.2 Software Design

3.2.1 AR4000 PCI High Speed Interface

The AR4000 High Speed Interface was a PCI board that took readings from the laser line scanner. It sampled laser data at a sampling frequency of up to 50,000 Hz and buffered the data in the onboard memory for reading by the host computer. Data collected by the PCI HISF was not scaled or calibrated. For maximum accuracy, the actual distances were calculated by the host computer using calibration tables supplied with the interface.

The HSIF card application program interface (API) employed routines accessible through the Acuity HSIF dynamic link libraries (DLL's) and windows driver. Descriptions of the basic API's are listed in Table 3.10.

Table 3.10 Summary of Frequently Used Functions in the HSIF's API

Function Name	Description	
HsifDllInit	Initializes the library before using any of its function	
HsifOpen	Opens communications with the PIC HSIF card and returns its handle.	
HsifClose	Closes the application's access to the card	
HsifSamplingModeInit	Sets HSIF card to sampling mode	
HsifResetBoard	Performs a hardware reset of the card	
HsifGetBufferedSamples	Gets buffered samples	
HsifSetSampledPeriod	Sets the sample period and maximum range	
HsifProcessSamples	Calculates calibrated range measurements	
HsifLoadCalibrationData	Loads calibration file to generate true distance measurements	
HsifSamplingEnable	Enables sampling	
HsifClearSampleBuffer	Clears sample buffer	
HsifSetMotorPower	Sets power for motors 1 and 2	
HsifClearEncoder	Calibrates the encoders	
HsifCalibrate	Calibrates HSIF card	
OpenPort	Opens a com port to communicate with the laser sensor	
ClosePort	Closes com port	

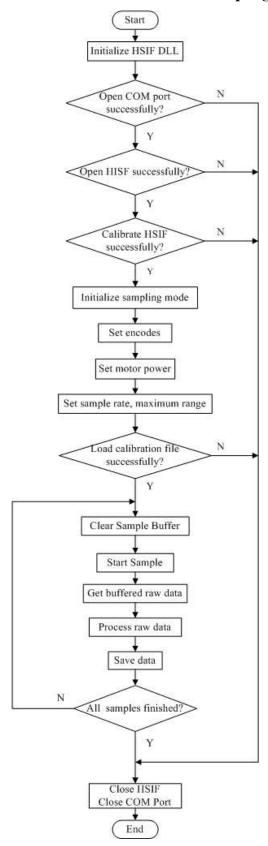
The PCI HSIF collected 16 bytes/sample in a sequential data stream which were read with function HsifGetBufferedSamples. Each sample included a 32-bit range reading, two 32-bit encoder readings, 1 byte for signal strength, 1 byte for ambient light, 1 byte for sensor internal temperature, two general purpose input bits, and others. The sampled data format is shown in Table 3.11.

Table 3.11 Sampled Raw Data Format (from Acuity Research Inc., 2000)

Word	Bit #	Contents	
0 buffer overflow indicator		buffer overflow indicator	
	1	Input 3	
	2	Motor 1 encoder index / Input 1	
	3	Motor 2 encoder index / Input 2	
0	4-7	sample count, 0-15 repeating	
	8-15	8-bit Sensor internal temperature	
	16-23	8-bit ambient light sample	
	24-31	8-bit amplitude sample	
	0-15	low word of 32-bit Motor 1 encoder position	
1	1 16-31 high word of 32-bit Motor 1 encoder pos		
	0-15	low word of 32-bit Motor 2 encoder position	
2 16-31 high word of 32-bit Motor 2 ence		high word of 32-bit Motor 2 encoder position	
	0-15	low word of 32-bit range	
3	16-31 high word of 32-bit range		

A C program was written to sample the laser data (Appendix A). Figure 3.16 shows the flowchart of the program. To generate the true distance measurement from the raw range data, a calibration file named LOOKUPHS was included. This program was compiled with Microsoft Visual C++ 6.0 under Windows XP.

Figure 3.16 Flowchart of the Laser Sampling Program



3.2.2 Serial Communications in Microsoft Win32

In a data packet of the gyroscope sensor, each measured variable was sent in two bytes, starting with the MSB. Each data packet began with a header byte 255 (0xFF) and ended with a checksum. These digital data can be converted to actual measurements using conversion formulas in three different modes, as shown in Table 3.12.

Table 3.12 Data Conversion Formulas

Measurement	Formula	Note
Mode		
Voltage Mode	$voltage = data * (5 V)/2^{12}$	"voltage" is the voltage measured
		by the sensor; "data" is
		measurement data in the data
		packet, in unsigned 16-bit integer
		format.
Scaled Sensor Mode	$accel = data*(GR*1.5)/2^{15}$	"accel" is the measured acceleration
	rate = $data*(AR*1.5)/2^{15}$	in G's, "GR" is the G range; "rate"
		is the measured angular rate in
	$mag = data*(MR*1.5)/2^{15}$	°/sec; "AR" is the angular rate
		range; "mag" is the measured
		magnetic field in Gauss; "MR" is
		the magnectif field range; "data" is
		the measurement data in the data
		packet.
Angle Mode	angle = data*(SCALE)/ 2^{15}	"angle" is the measured angle in
		degrees; "data" is the measurement
		data in the data packet, in signed
		integer format.

The GPS receiver outputted the NMEA-0183 standard messages. NMEA-0183 messages began with a dollar sign (\$), followed by a talker ID code (GP) and a message ID code (GGA), and ended with a carriage return and a line feed. One of the available messages, the GGA (GPS fix data) message contained the information on latitude and longitude. Table 3.13 describes the fields included in the message.

Table 3.13 GGA Message Fields

Field	Description
1	UTC of position fix in HHMMSS.SS format
2	Latitude in DD MM,MMMM format (0-7 decimal places)
3	Direction of latitude N: North; S: South
4	Longitude in DDD MM,MMMM format (0-7 decimal places)
5	Direction of longitude E: East; W: West
6	GPS Quality indicator 0: fix not valid; 1: GPS fix; 2: DGPS fix 4: Real-time kinematic, fixed integers 5: Real-time kinematic, float integers
7	Number of SVs in use, 00-12
8	HDOP
9	Antenna height, MSL reference
10	"M" indicates that the altitude is in meters
11	Geoidal separation
12	"M" indicates that the geoidal separation is in meters
13	Correction age of GPS data record, Type 1; Null when DGPS not used
14	Base station ID, 0000-1023

Both data packets from the gyroscope sensor and the GPS receiver were transmitted to the field laptop via standard serial interfaces. The operating system on the laptop was the Microsoft 32-bit Windows XP professional.

In Microsoft Win32, the serial data communication can be implemented through two techniques: Application Programming Interfaces (APIs) and ActiveX controls. Programs using the ActiveX were simple, clear, but not very flexible. On the contrary, using APIs made programming a bit more difficult but more flexible. Thus, the APIs were used in the program. In Microsoft Windows, a serial port can be treated as a file. Functions in APIs for reading and writing files can be applied to a serial port. To send

and receive data through a serial port of a computer, the following procedure was followed:

- 1). Open a communication port;
- 2). Get the configuration of the port from Device Control Block;
- 3). Modify the configuration by setting the baud rate, parity, number of data bits, etc;
 - 4). Store the configuration;
 - 5). Set timeout value for communication;
 - 6). Read or write data to the port;
 - 7). Close the port.

A universal serial communication program was written in C based on these steps (Appendix B). Figure 3.17 shows the flowchart of the program. In this program, a serial port was opened by the CreateFile function in the "overlapped method" (Table 3.11), which was not as straightforward as the "nonoverlapped" I/O, but it allowed more flexibility and higher efficiency. An event was created by the SetCommMask (Table 3.14) function to manage the serial port. Any event, such as connect, disconnect, error, and receiving data, that occurred on the serial port would be notified. The program was compiled with Microsoft Visual C++ 6.0 under Windows XP. This program can be very easily integrated into a windows application with a user interface.

N Open COM port successfully? Set I/O buffer size Get configuration Modify configuration Store configuration Set timeout Clear buffer Create COM event Wait event happen Receive a event? Y event=Fail? event=Object? event=Timeout? Save buffered data Y All required data? Y Close event Close COM port End

Figure 3.17 Flowchart of the Program for Universal Serial Communication

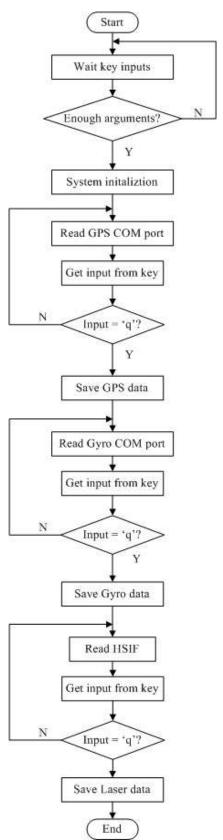
Table 3.14 Serial Communication Functions in APIs

Function	Description
CreateFile	Open a communications port and create a handle
GetCommState	Restore a current configuration from the serial port
SetCommState	Store a configuration into the serial port
GetCommTimeouts	Get a current timeout
SetCommTimeouts	Set a time-out communication
ReadFile	Receive data
WriteFile	Send data
CloseHandle	Close a serial port
SetCommMark	Set the desired events that cause a notification
WaitCommEvent	Detect the occurrence of the events
ClearCommError	Detect errors and clear the error condition
PurgeComm	Clear all buffer

3.2.3 Main Program

A user interface program was developed in C to control the laser system and to acquire the sensors data through the field laptop (Appendix C). Figure 3.18 shows the flowchat of the program. This main program was a command-line program. It took 18 command line arguments: three data files name, the serial port number for the laser, the HISF card number, the laser sample period in microsecond, the data buffer size, the maximum laser measurement range in inch, the number of motors, the motor power level, the measurement mode of the gyroscope sensor, the serial port number for the gyroscope sensor, the baud rate of the serial port of the gyroscope sensor, the serial port number for the GPS, the baud rate of the serial port of the GPS, the number of bits of the GPS com port, the parity control of the GPS com port, and the number of the stop bit of the GPS com port. There were three raw data files created. One was for a sequential laser samples. Another was for a sequence of the gyroscope data packets. The last one logged the GGA messages from the GPS. The program was compiled with Microsoft Visual C++ 6.0 under Windows XP.

Figure 3.18 Flowchart of the Main Program



CHAPTER 4 - System Components Tests

4.1 Laser Line Scanner

4.1.1 Rotating Mirror Control

The laser line scanner swept laser beam at a selected speed as the mirror rotated by a DC motor. At a given sampling rate, a constant mirror rotational speed gave the laser line scanner a constant number of measurements per revolution. If the speed varied, the number of measurements per revolution would change, resulting in changes in horizontal sample spacing. Thus, the rotational speed of the DC motor had a great influence on the measurement resolution of the laser system. The basic requirement for a DC motor was to rotate at the desired speed with minimum steady-state errors. The other requirement was that the motor should accelerate to its steady-state speed within a relatively short period of time after it was turned on.

A test was designed to evaluate the performance of the DC motor on the laser line scanner in controlling the rotating mirror.

The DC motor speed was controlled by the output voltage level of the motor power control on the HSIF card, which could be varied as commanded. The power control resolution was 1 part in 256 and the power could be set from 0 (off) to 255 (full power). The resolution of the optical encoder mounted on the motor shaft was 4096 pulse counts per revolution. The angular displacement of the motor could be monitored by counting the number of pulse detected within a period of time. Therefore, the motor speed (RPM) can be derived from Equation 4.1.

$$S_M = \frac{60000 \times N_{pulse}}{4096 \times T} \tag{4.1}$$

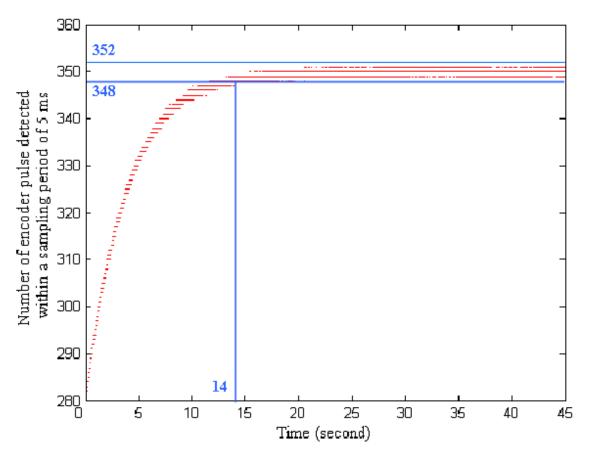
where S_M is the speed of motor (RPM),

 N_{pulse} is the number of encoder pulse detected within a sampling period, and T is the sampling period (ms).

The settling time is the duration for the N_{pulse} to reach a narrow envelope of ± 2 pulses/sampling-period surrounding the steady-state value.

In this test, the laser sampling period was set at 5 ms, corresponding to a sampling rate of 200 Hz. The DC motor was running at full power. The N_{pulse} readings of the encoder were recorded for 45 seconds after the DC motor was powered on. The N_{pulse} recorded during the first 45 seconds is illustrated in Figure 4.1.

Figure 4.1 Number of Encoder Pulses Detected within a Sampling Period after the Motor was Powered on



This figure shows that N_{pulse} reached within the narrow envelope of 350 ± 2 pulses/sampling-period 14 seconds after the motor was powered on. After the steady-state speed was reached, N_{pulse} was maintained at 350 ± 1 pulses/sampling-period. Thus, the

laser scanner should not start measurement until the transient period was completed. In this test, a delay time of 20 seconds was applied to all data collection programs.

4.1.2 Distance Calibration

The AR4000 rangefinder on the laser line scanner required sufficient light reflection from the target surface. The amount of reflected light, expressed as a percentage of the incident light, was defined as reflectance, which depended on target color and composition, and the frequency of the light being reflected (SMSI, 2009).

Target reflectance was an important factor affecting the accuracy of distance measurement. There were two types of targets: cooperative targets and uncooperative targets. A cooperative target was designed to reflect a major portion of the incident light. Light colored materials, such as wood, paper, and white paint, were the best cooperative targets. They may be measured over a wide range of incident angles. In some applications, mirrors may be used as cooperative targets. Uncooperative targets included surfaces or materials not specifically designed to reflect light, such as shiny metal, painted surfaces, liquids, and loose or granular solid substances. The AR4000 rangefinder was designed to work with both cooperative and uncooperative targets. In addition to the amount of light a surface reflects, the way in which the light hit the target surface could affect the sensor's performance. Temperature and ambient light may also affect the accuracy of the laser sensor (SMSI, 2009).

In the laboratory, a test was conducted to evaluate the performance of the laser sensor on difference targets and to calibrate the distance measurement. The targets tested were white paper, black paper, and sand. During the calibration, the target was positioned on a lifting platform, at seven different distances away from the center of the rotating mirror (Figure 4.2). The laser sensor took distance measurements at each position for 15-18 seconds. For each distance, an average number of 60,000 ~ 100,000 measurements was taken and the average readings were compared with the actual distances (Table 4.1).

Figure 4.2 The Platform for the Laser Scanner and the Targets

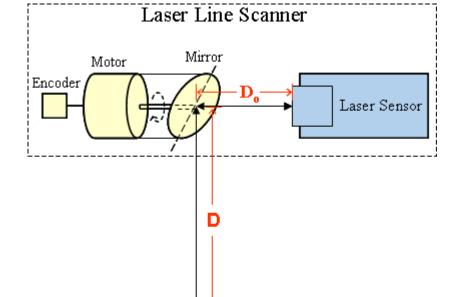


Table 4.1 Calibration of the Laser Distance Sensor

	Measured distance (cm)		
Actual distance (cm)	white paper	black paper	sand (‡)
16.19	19.31	21.06	19.23
23.81	27.69	29.17	27.08
39.05	42.72	43.19	42.77
54.29	58.09	58.18	57.21
69.53	73.84	77.88	73.40
84.77	87.92	87.61	87.25
100.01	103.94	104.65	103.06

^{‡: 2.7} cm was added to the measured distances because sand surface in the box was 2.7 cm higher than other targets.

The actual distance (D) was measured from the center of the rotating mirror to the target, whereas the distance measured by the laser sensor was the actual distance plus D_o (Figure 4.3). D_o was the distance from the faceplate of the laser sensor to the center of the rotating mirror, which was not provided by the manufacturer.

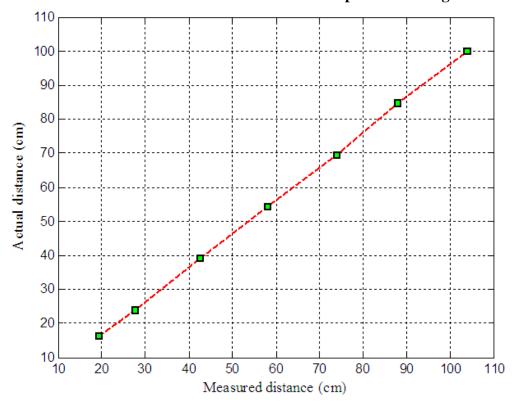


Target

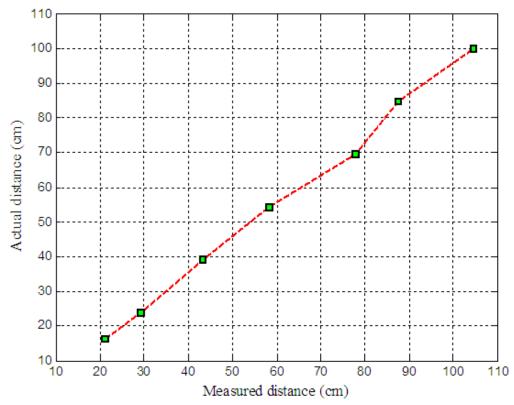
Figure 4.3 The Actual and Measured Distances

The relationships between the actual distance and the measured distance for three targets are showed in Figures 4.4 through 4.6.

Figure 4.4 Laser Distance Measurement with White Paper as the Target



 ${\bf Figure~4.5~Laser~Distance~Measurement~with~Black~Paper~as~the~Target}$



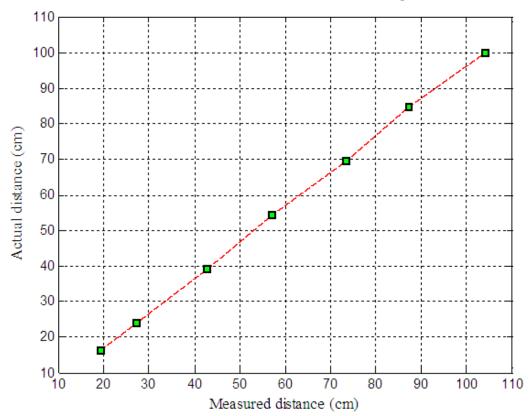


Figure 4.6 Laser Distance Measurement with Sand as the Target

To compare the accuracies in distance measurement on these targets, standard deviations of $60,000 \sim 100,000$ repeatedly measured distances at each position for each target are plotted in Figures 4.7 through 4.9. It is obvious that the laser measurement on the white paper had the least variability. To determine the value of D_o , the actual distance were calibrated against the laser readings through a linear regression (Equation 4.2) using the data acquired on the white paper. Apparently, the intercept value (3.4763) in the regression equation represented D_o . Figure 4.10 shows the regression curve and the residuals. In the remaining sections of the dissertation, the calibrated laser distance reading, D_C , will be referred to as "raw laser data".

$$D_C = 0.99633 \times D_M - 3.4763 \tag{4.2}$$

where D_C is the measured distance (cm), and

D_M is the distance reading of the laser sensor (cm).

Figure 4.7 Standard Deviations of $60,000 \sim 100,000$ Distance Measurements Taken at Seven Distances. The Target Material was White Paper.

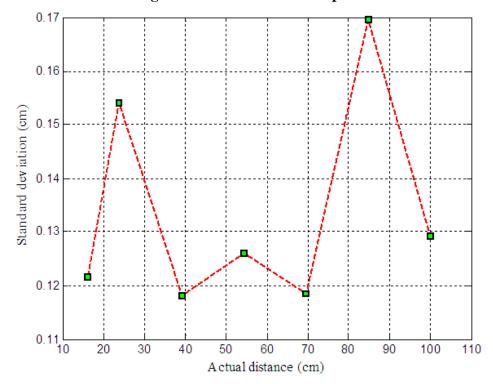


Figure 4.8 Standard Deviations of $60,000 \sim 100,000$ Distance Measurements Taken at Seven Distances. The Target Material was Black Paper.

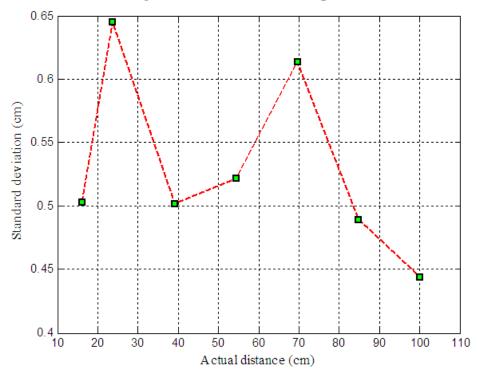


Figure 4.9 Standard Deviations of $60,000 \sim 100,000$ Distance Measurements Taken at Seven Distances. The Target Material was Sand Surface

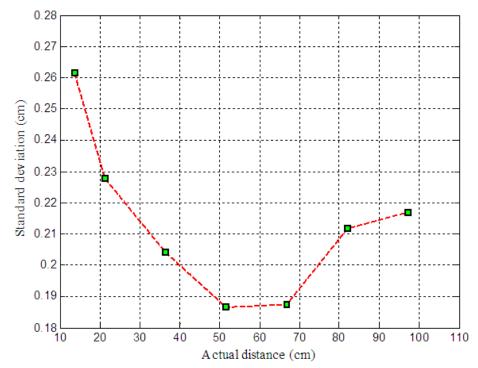
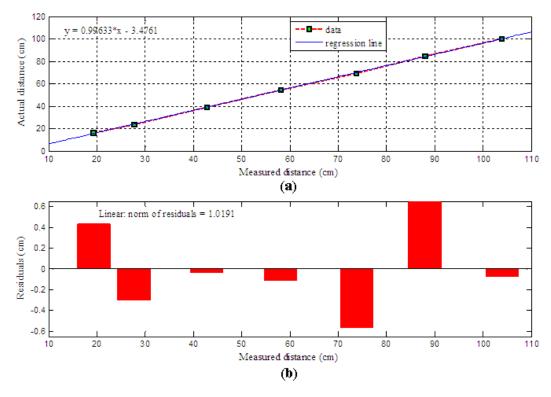


Figure 4.10 Calibration for Distance Measurement: (a) Regression Line, and (b) Residual Plot



4.1.3 Measurement Resolutions of the Laser System

The resolution of the laser system was defined in two parts: the resolution in elevation measurement (Z) and the resolutions in sample grids (X and Y).

The resolution in elevation measurement was highly dependent on the resolution of the laser line scanner, which was limited by the sample rate selected and the maximum range to be measured. Using the HSIF, the resolution can be 33% finer than that using the serial port (Acuity Research Inc., 2000). Table 4.2 shows sampling rates required at different combinations of maximum distance settings and attainable resolutions.

Table 4.2 Sampling Rates (sample/second) required for Different Combinations of Maximum Distance Settings and Attainable Resolutions (from Acuity Research Inc., 2000)

Resolution (cm)	Maximum distance (m)		
	1.83	9.14	15.24
0.0119	2304	677	390
0.0239	4609	1355	781
0.0478	9218	2711	1562
0.0952	18346	5422	3125
0.1905	36873	10845	6250
0.3810	50000	21691	12500
0.7620	50000	43382	25000
1.5240	50000	50000	50000

The horizontal spatial resolution was affected by the rotational speed of the mirror, the sampling rate, the movement speed of the laser-carriage, the height of the laser line scanner from the ground, and the size of the scan area. Assuming that, X axis was in the direction along the laser scan line, Y axis was in the direction along the rail, the size of the scan area was D by W, and the height of the laser line scanner was H (Figure 4.11), the resolutions in the X and Y directions, Δx and Δy , can be derived using Equations 4.3 and 4.5, respectively.

$$\Delta x = \frac{W}{2} - \tan(\tan^{-1}(\frac{W/2}{H}) - \alpha) \times H \tag{4.3}$$

where α = angle travelled by the laser beam during a sampling period (degree), and

$$\alpha = \frac{S_M}{f_s} \times 360^\circ, \tag{4.4}$$

 S_M = the rotational speed of the mirror (RPM),

 f_s = the sampling rate (Hz),

W = the width of the scan area (meter), and

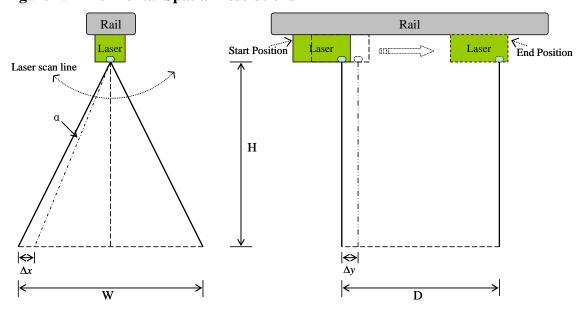
H= the height of the laser line scanner from the surface (meter).

$$\Delta y = \frac{S_C}{S_M} \tag{4.5}$$

where S_C = the movement speed of the laser-carriage (m/s).

Obviously, Δx was not constant along the X axis. The largest Δx occurring near the edge of the scan area would dominate the resolution of X axis. The resolutions of sample grids can be changed by adjusting variables in Equations 4.3, 4.4, and 4.5.

Figure 4.11 Horizontal Spatial Resolutions



4.2 Gyroscope Sensor

4.2.1 Static Accuracy on a Two-dimensional Platform

The attitude information of the linear rail detected by the gyroscope sensor was used to correct the elevation data. The gyroscope sensor should provide reliable and accurate angle measurements, especially for roll and pitch angles. A series of tests was conducted to examine the measurement errors of the gyroscope sensor in measuring pitch, roll, and combined pitch/roll rotations.

A milling machine (Enco Manufacturing Co.) was used as a two-dimensional testing platform. With the gyroscope sensor fastened on the drill head, the machine can provide three-dimensional rotations to the gyroscope sensor (Figure 4.12). The pitch and roll angles were defined as the angular displacements around the Y and X axes, respectively. The milling machine could provide maximum roll and pitch angles of \pm 90° and \pm 45° with a 1° increment, respectively. For the static test, the gyroscope was tested with pitch rotation only, roll rotation only, and combined pitch and roll rotations. Considering the application of the gyroscope sensor on the laser system, pith and roll rotations of up to \pm 45° were tested. The gyroscope sensor was also calibrated for hard and soft iron compensation after being mounted on the milling machine. At each angle, the average value of 4,000 measurements was compared with the actual angle read from the dials of the milling machine. The absolute error between the average measurement value and the actual angle was used to evaluate the accuracy of the measurement.

Dials Dials yaw Z

Figure 4.12 Gyroscope Sensor Installed on the Milling Machine

The pitch and roll angle measurement errors are shown in Figure 4.13. For both pitch and roll angles, the measurement errors generally increased as the angles increased. The maximum absolute error for pitch was 0.80° when the pitch angle was -28° . The maximum absolute error for roll was 0.49° when the roll angle was 42° . Within the $\pm 30^{\circ}$ range, the measurement errors of pitch and roll angles were within 0.8° and 0.4° , respectively.

Figure 4.13 Absolute Errors for Pitch and Roll Measurement Observed in Single Rotations: (a) Pitch Rotation, and (b) Roll Rotation

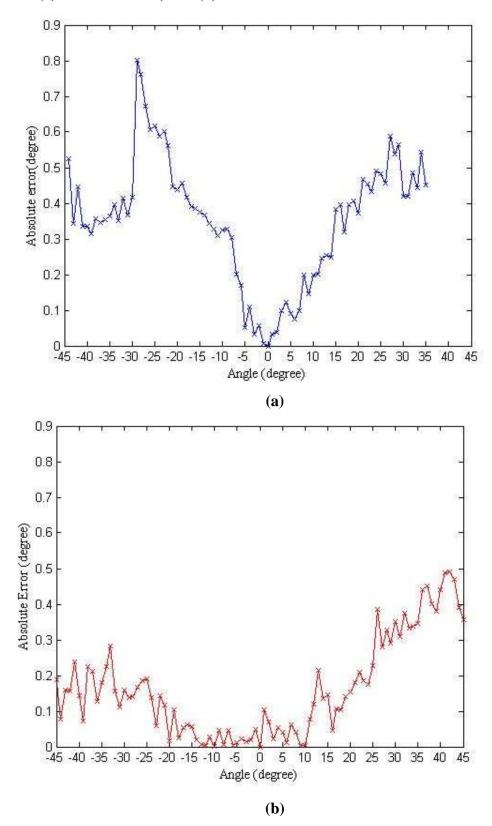
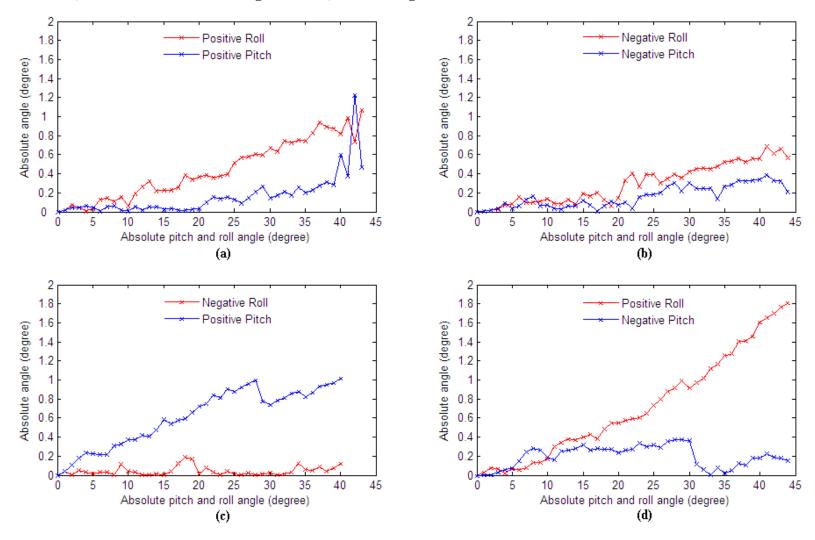


Figure 4.14 shows the measurement errors for the pitch and roll angles when both rotations existed. Four cases were considered: (1) positive pitch and roll, (2) negative pitch and roll, (3) positive pitch with negative roll, and (4) negative pitch with positive roll. For case 1, maximum absolute errors of 1.23° and 1.07° occurred at 42° and 43° for pitch and roll, respectively (Figure 4.14a). The maximum absolute errors observed for case 2 were 0.38° at pitch angle of -41° and 0.68° at roll angle of -41° (Figure 4.14b). For case 3, the maximum absolute errors were 0.99° at pitch angle of 28° and 0.19° at roll angle of -18° (Figure 4.14c). The maximum absolute errors observed for case 4 were 0.37° at pitch angle of -28° and 1.81° at roll angle of 44° (Figure 4.14d). In summary, when pitch or roll angle varied within $\pm 30^{\circ}$, the measurement errors for both pitch and roll angles were maintained within 1° .

Figure 4.14 Absolute Errors in Pitch and Roll Measurements Observed in Four Cases: (a) Positive Pitch and Roll, (b) Negative Pitch and Roll, (c) Positive Pitch and Negative Roll, and (d) Negative Pitch and Positive Roll



It can be noted that some of the errors observed in combined pitch/roll rotations were larger than those in single rotations. This may have been caused by the difference in magnetic effect of the steel milling machine under these conditions. Magnetic effect and angle measurement were always inter-linked in the gyroscope sensor (CTI, 2006).

4.2.2 Effect of Attitude Measurement Error on Elevation Measurement

The effect of pitch and roll measurement errors on elevation measurement was analyzed for a typical application of the laser system on a $1m \times 1m$ soil surface with the laser line scanner mounted at 1m height from the ground. Four cases were analyzed to study the maximum allowable errors in roll and pitch angle measurements that would limit the elevation measurement error to 1 cm.

For this analysis, constants and variables were defined as follows (Figures 4.15, 4.19, 4.23, and 4.25):

- e elevation error, which was limited to ± 1 cm,
- α roll angle reading from the gyroscope sensor (degree), which was in the range of $\pm 30^{\circ},$
 - α_r measurement error of roll angle (degree),
- β pitch angle reading from the gyroscope sensor (degree), which was in the range of $\pm 30^{\circ}$,
 - β_r measurement error of pitch angle (degree),
 - h elevation to be measured (meter),
- H_0 height of the laser line scanner from the reference ground when the rail was leveled (meter), which was equal to 1m,
- H height of the laser line scanner from the ground when the rail was tilted (meter),
- L distance from the laser line scanner to the surface to be measured (meter), which was in the range of 0 to 1m,

- $W_{\rm R}$ distance between the laser beam and the outer edge of the vehicle's right wheel, which was equal to 0.5 m,
- $W_{\!\scriptscriptstyle L}$ distance between the laser beam and the outer edge of the vehicle's left wheel, which was equal to 1.5 m,
- D_{R} distance between the laser beam and the center of the vehicle's rear wheel, which was equal to 1 m, and
- $D_{\rm F}$ distance between the laser beam and the center of the vehicle's front wheel, which was equal to 1 m.

This analysis was implemented in MATLAB (Appendix D).

Case A: The vehicle is tilted to the right (Figure 4.15). A positive roll angle would be measured by the gyroscope sensor.

Tilted Position

Laser

Ascretal H

Surface reference ground

W_R

Z

Figure 4.15 Elevation Measurement When the Vehicle is Rolled Right

Based on the geometrical relationship, the height (H) and the elevation (h) can be derived from Equations 4.6 and 4.7.

$$H = (H_0 - W_R \cdot \tan \alpha) \cdot \cos \alpha \tag{4.6}$$

$$h = H - L \cdot \cos \alpha \tag{4.7}$$

With the measurement error (a_r) in the roll angle measurement, the height of the laser line scanner from the ground would become:

$$H_r = [H_0 - W_R \cdot \tan(\alpha + \alpha_r)] \cdot \cos(\alpha + \alpha_r)$$
 (4.8)

and the measured elevation would become:

$$h_r = H_r - L \cdot \cos(\alpha + a_r) \tag{4.9}$$

Thus, the error in the elevation measurement caused by the measurement error of roll angle can be calculated as:

$$e = |h_r - h| \tag{4.10}$$

And it can be calculated as:

$$e = \left| (H_0 - L) \cdot \cos(\alpha + \alpha_r) - W_R \cdot \sin(\alpha + \alpha_r) - (H_0 - L) \cdot \cos\alpha + W_R \cdot \sin\alpha \right| (4.11)$$

For the maximum allowable measurement error in elevation, 1cm, the maximum allowable errors in the roll angle measurement, a_r , became a function of L and a, and can be analyzed in two conditions.

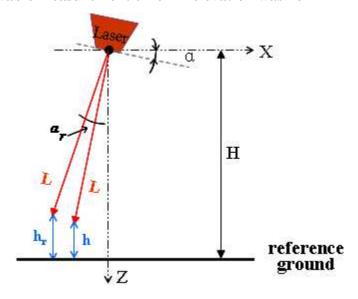
Condition 1 (Figure 4.16): when e = 0.01,

$$\alpha_r = -\arcsin(\frac{0.01}{\sqrt{(H_0 - L)^2 + W_R^2}} + \sin(\theta - \alpha)) + \theta - \alpha \tag{4.12}$$

where
$$\theta = \arccos(\frac{W_R}{\sqrt{(H_0 - L)^2 + W_R^2}})$$
 (4.13)

Obviously, when $|a_r| > |a|$, the actual roll angle became negative. Under this condition, the above analysis became invalid.

Figure 4.16 Maximum allowable errors in positive roll angle measurement when the maximum allowable measurement error in elevation was 1cm

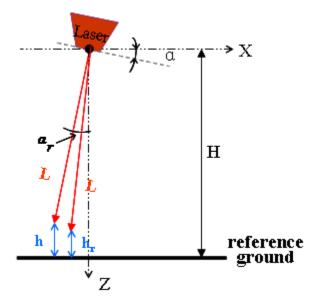


Condition 2 (Figure 4.17): when e = -0.01,

$$\alpha_r = -\arcsin(\frac{-0.01}{\sqrt{(H_0 - L)^2 + W_R^2}} + \sin(\theta - \alpha)) + \theta - \alpha$$
 (4.14)

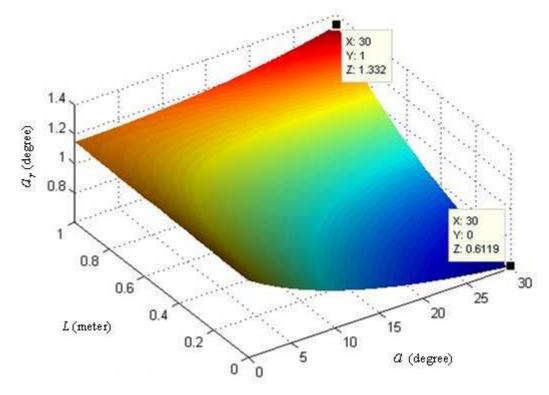
where
$$\theta = \arccos(\frac{W_R}{\sqrt{(H_0 - L)^2 + W_R^2}})$$
 (4.15)

Figure 4.17 Maximum allowable errors in positive roll angle measurement when the maximum allowable measurement error in elevation was -1cm



Among the two conditions, condition 2 gave a smaller $|a_r|$ value. Thus, condition 2 was considered more critical. A three-dimensional model for a_r established for condition 2 is shown in Figure 4.18.

Figure 4.18 The Maximum Allowable Error for Roll Angle Measurement to Limit the Elevation Measurement Error within ± 1 cm when the Vehicle was Rolled Right



The maximum allowable error of the roll angle measurement reached its maximum value, 1.332° , when the measured distance (*L*) was 1m and the vehicle was rolled to 30°. It reached the minimum value, 0.6119° , when the measured distance (*L*) was 0 m and the vehicle was rolled to 30° (Figure 4.18). Recalling that the measurement error of the gyroscope sensor in roll angle measurement was less than 0.4° when the roll angle was within 30° (Figure 4.13b), it can be concluded that the measurement error for roll angle would not be a significant effect on the elevation measurement in case A.

Case B: The vehicle is tilted to the left (Figure 4.19). A negative roll angle would be measured by the gyroscope sensor.

Tilted
Position

Laser

H

H

Position

N

Z

Figure 4.19 Elevation Measurement When the Vehicle is Rolled Left

From Figure 4.19, *H* and *h* can be derived from Equations 4.16 and 4.17.

$$H = (H_0 + W_L \cdot \tan \alpha) \cdot \cos \alpha \tag{4.16}$$

$$h = H - L \cdot \cos \alpha \tag{4.17}$$

Taking the same process as in case A, e can be expressed by Equation 4.18.

$$e = \left| (H_0 - L) \cdot \cos(\alpha + \alpha_r) + W_L \cdot \sin(\alpha + \alpha_r) - (H_0 - L) \cdot \cos\alpha - W_L \cdot \sin\alpha \right|$$
 (4.18)

The maximum allowable errors, a_r , can be analyzed in two conditions.

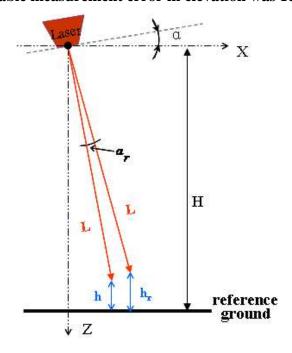
Condition 1 (Figure 4.20): when e = 0.01,

$$\alpha_r = \arcsin(\frac{0.01}{\sqrt{(H_0 - L)^2 + W_L^2}} + \sin(\theta + \alpha)) - \theta - \alpha$$
 (4.19)

where
$$\theta = \arccos(\frac{W_L}{\sqrt{(H_0 - L)^2 + W_L^2}})$$
 (4.20)

Obviously, when $|a_r| > |a|$, the actual roll angle became positive. Under this condition, the above analysis became invalid.

Figure 4.20 Maximum allowable errors in negative roll angle measurement when the maximum allowable measurement error in elevation was 1cm

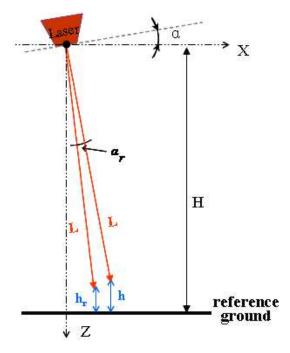


Condition 2 (Figure 4.21): when e = -0.01,

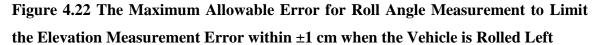
$$\alpha_r = \arcsin(\frac{-0.01}{\sqrt{(H_0 - L)^2 + W_L^2}} + \sin(\theta + \alpha)) - \theta - \alpha$$
 (4.21)

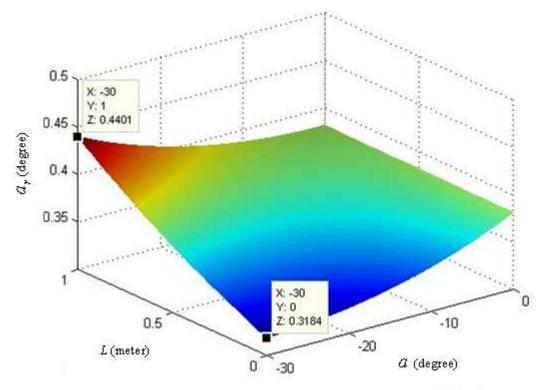
where
$$\theta = \arccos(\frac{W_L}{\sqrt{(H_0 - L)^2 + W_L^2}})$$
 (4.22)

Figure 4.21 Maximum allowable errors in negative roll angle measurement when the maximum allowable measurement error in elevation was -1cm



The values of a_r in condition 2 were smaller then those in condition 1. Thus, condition 2 was considered more critical. A three-dimensional model for a_r established for condition 2 is shown in Figure 4.22.





The maximum allowable error for roll angle measurement reached its maximum value, 0.4401° , when the measured distance (*L*) was 1m and the vehicle was rolled to -30°. It reached the minimum value, 0.3184° , when the measured distance was 0 m and the vehicle was rolled to -30° (Figure 4.22). Recalling that the measurement error of the gyroscope sensor in roll angle measurement was less than 0.3° when the roll angle was within -30° (Figure 4.13b), it can be concluded that the measurement error for roll angle would not be a significant effect on the elevation measurement in case B.

Case C: The front end of the vehicle is tilted up (Figure 4.23). A positive pitch angle would be measured by the gyroscope sensor.

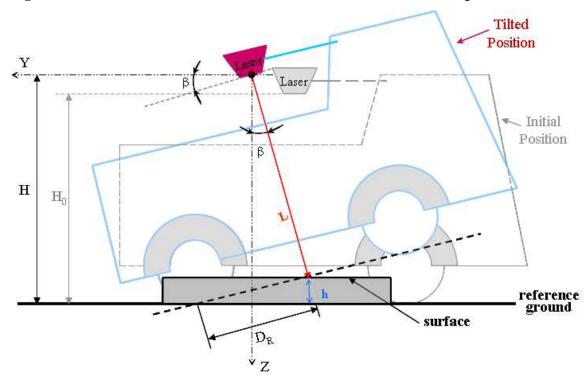


Figure 4.23 Elevation Measurement When the Vehicle is Pitched Up

From Figure 4.23, the height (H) and the elevation (h) can be derived from Equations 4.23 and 4.24.

$$H = (H_0 + D_R \cdot \tan\beta) \cdot \cos\beta \tag{4.23}$$

$$h = H - L \cdot \cos \beta \tag{4.24}$$

Taking the same process as in case A, e can be expressed by Equation 4.25

$$e = \left| (H_0 - L) \cdot \cos(\beta + \beta_r) + D_R \cdot \sin(\beta + \beta_r) - (H_0 - L) \cdot \cos\beta - D_R \cdot \sin\beta \right| (4.25)$$

The maximum allowable errors, β_r , can be derived using Equations 4.26 and 4.28 under conditions 1 and 2, respectively. Because condition 2 gave smaller values, the results under condition 2 was chosen for further error analysis. A three-dimensional model for β_r is shown in Figure 4.24.

Condition 1: when e = 0.01,

$$\beta_r = \arcsin(\frac{0.01}{\sqrt{(H_0 - L)^2 + D_R^2}} + \sin(\theta + \beta)) - \theta - \beta$$
 (4.26)

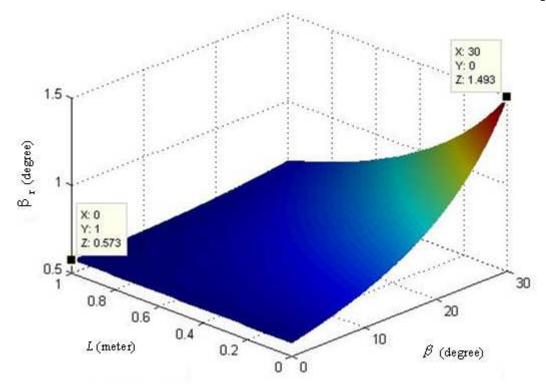
where
$$\theta = \arccos(\frac{D_R}{\sqrt{(H_0 - L)^2 + D_R^2}})$$
. (4.27)

Condition 2: when e = -0.01,

$$\beta_r = \arcsin(\frac{-0.01}{\sqrt{(H_0 - L)^2 + D_R^2}} + \sin(\theta + \beta)) - \theta - \beta$$
 (4.28)

where
$$\theta = \arccos(\frac{D_R}{\sqrt{(H_0 - L)^2 + D_R^2}})$$
. (4.29)

Figure 4.24 The Maximum Allowable Error for Pitch Angle Measurement to Limit the Elevation Measurement Error within ± 1 cm when the Vehicle is Pitched Up



The maximum allowable error of the pitch angle measurement reached its maximum value, 1.493° , when the measured distance (*L*) was 0 m and the vehicle was pitched up to 30° . It reached the minimum value, 0.5730° , when the measured distance (*L*) was 1m and the vehicle was leveled (Figure 4.24). Recalling that, when the pitch angle was within $\pm 30^{\circ}$, the maximum error of pitch measurement was 0.5871° (Figure 4.13a), it can be concluded that, for case C, the measurement error for pitch angle would have a significant effect on the elevation measurement, especially when the actural pitch angle approached 30° .

Case D: The rear end of the vehicle is tilted up (Figure 4.25). A negative pitch angle would be measured by the gyroscope sensor.

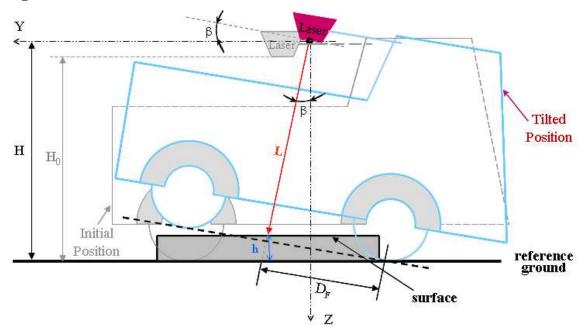


Figure 4.25 Elevation Measurement When the Vehicle is Pitched Down

From Figure 4.25, *H* and *h* can be derived from Equations 4.30 and 4.31.

$$H = (H_0 + D_F \cdot \tan\beta) \cdot \cos\beta \tag{4.30}$$

$$h = H - L \cdot \cos \beta \tag{4.31}$$

Taking the same process as in case A, e can be expressed by Equation 4.32

$$e = \left| (H_0 - L) \cdot \cos(\beta + \beta_r) + D_F \cdot \sin(\beta + \beta_r) - (H_0 - L) \cdot \cos\beta - D_F \cdot \sin\beta \right|$$
(4.32)

The maximum allowable errors, β_r , can be derived using Equations 4.33 and 4.35 under conditions 1 and 2, respectively. Because condition 2 gave smaller values, the results under condition 2 was chosen for further error analysis. A three-dimensional model for β_r is shown in Figure 4.26.

Condition 1: when e = 0.01,

$$\beta_r = \arcsin(\frac{0.01}{\sqrt{(H_0 - L)^2 + D_F^2}} + \sin(\theta + \beta)) - \theta - \beta$$
 (4.33)

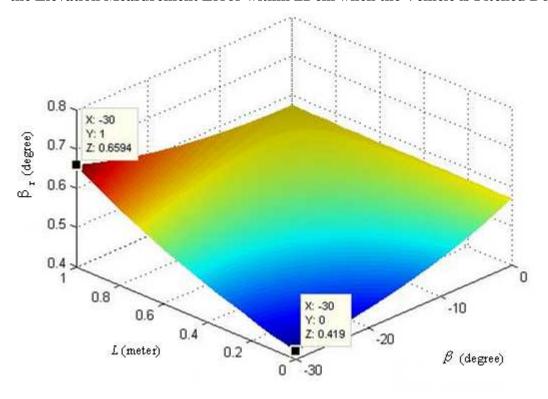
where
$$\theta = \arccos(\frac{D_F}{\sqrt{(H_0 - L)^2 + D_F^2}})$$
. (4.34)

Condition 2: when e = -0.01,

$$\beta_r = \arcsin(\frac{-0.01}{\sqrt{(H_0 - L)^2 + D_F^2}} + \sin(\theta + \beta)) - \theta - \beta$$
 (4.35)

where
$$\theta = \arccos(\frac{D_F}{\sqrt{(H_0 - L)^2 + D_F^2}})$$
. (4.36)

Figure 4.26 The Maximum Allowable Error for Pitch Angle Measurement to Limit the Elevation Measurement Error within ± 1 cm when the Vehicle is Pitched Down



The maximum allowable error of the pitch angle measurement reached its maximum value, 0.6594° , when the measured distance (*L*) was 1 m and the vehicle was pitched down to -30°. It reached the minimum value, 0.4190° , when the measured distance (*L*) was 0m and the vehicle was pitched down to -30° (Figure 4.26). Recalling that the measurement error for the pitch angle was less than 0.416° when the pitch angle within -18°, and the error was greater than 0.67° when the pitch angle was between -30° to -27° (Figure 4.13a), the following conclusions can be drawn for case D: (1). The pitch measurement error would not significantly affect the elevation measurement when the pitch angle of the vehicle was within 0 to -18°, (2). The pitch measurement error would significantly affect the elevation measurement when the pitch angle was higher than -27°, (3). When the pitch angle was between -18° and -27°, the effect of pitch measurement error on the elevation measurement depended on the measured distance (*L*).

CHAPTER 5 - System Tests

5.1 Accuracy in Elevation Measurement

5.1.1 Description

Three-dimensional raw laser data was registered in a local coordinate system by combining measured distance with position information provided by two optical encoders. This data was the foundation to generate the three-dimensional digital elevation model (DEM). Inaccuracies in the 3D raw data would result in both low accuracy and low precision of the DEM data.

The DEM data was created by interpolating the 3D raw data into a regular, square grid. Adequate data processing algorithms were implemented before and after the interpolation to improve the accuracy. The accuracy of the system was evaluated by comparing the DEM data with a reference DEM data measured by a more accurate laser system.

In addition to distance measurement, the laser system also provided the intensity data of the reflected laser signals, which can be used to generate grayscale images of the measured surface. Additional information on the target surface, such as color and texture, can be obtained from these images.

5.1.2 Objectives

The objectives of the accuracy tests were:

- 1). to develop algorithms for creating three-dimensional DEM data from the raw laser data;
 - 2). to evaluate the repeatability of the laser system in DEM measurement;
- 3). to evaluate the accuracy of the laser system in DEM measurement by comparing with the DEM measured by a reference system;
 - 4). to study the potential use of the gray-scale data.

5.1.3 Methodology

5.1.3.1 Test of Surface with Known Geometric Shapes

5.1.3.1.1 Surface Characteristics

This test was conducted by scanning two surfaces with various objects. The first surface was a rectangular box placed on a white paper. The laser line scanner was positioned 116 cm above the paper (Figure 5.1). The box was 22.54 cm long, 13.33 cm wide, and 11.43 cm tall. The second surface had four objects of different shapes (Figure 5.2). Dimensions of the objects were given in Figure 5.3. For both surfaces, the laser line scanner used a sample rate of 40 KHz, a mirror rotation speed of 1400 RPM, and a max range setting of 183 cm. The carriage of the scanner moved on the rail at a speed of 6 cm/s. The scan tests were replicated five times on surface 1 and twice on surface 2. The measured and actual dimensions of the box were compared. The correlation coefficients between DEMs obtained by the laser system and digitized models of the surfaces were calculated.

Figure 5.1 Test Surface 1 with a Box of a Known Geometric Shape



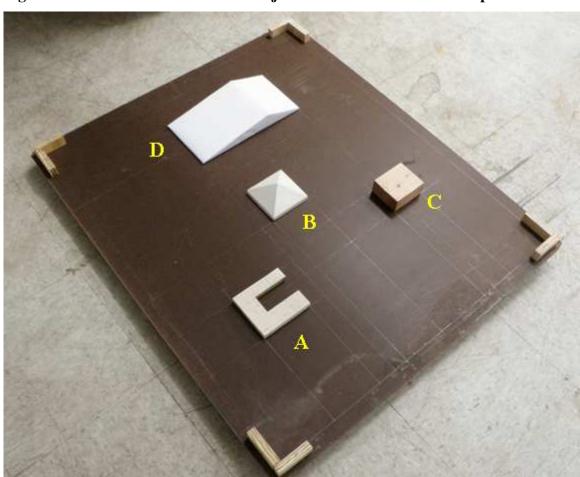
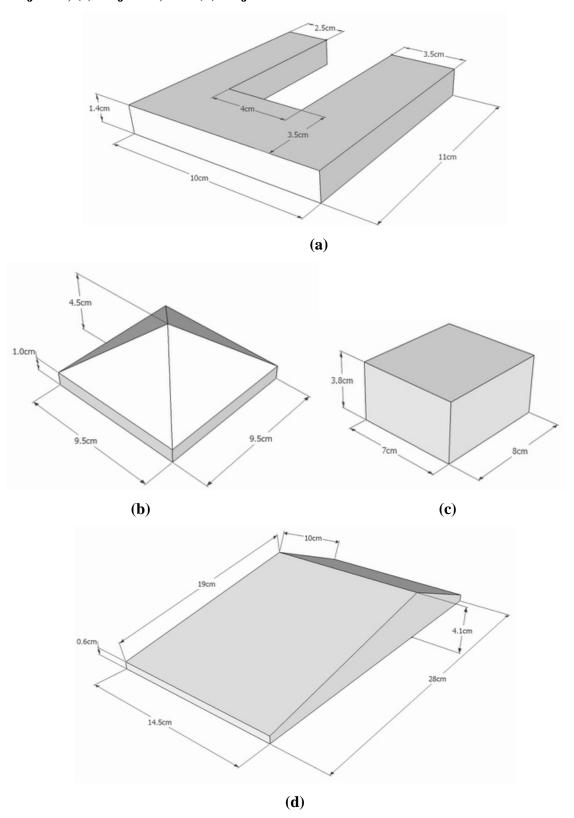


Figure 5.2 Test Surface 2 with Four Objects of Known Geometric Shapes

Figure 5.3 Dimensions of the Four Objects Placed on Surface 2: (a) Object A, (b) Object B, (c) Object C, and (d) Object D



5.1.3.1.2 Coordinate Conversions

The distance (r) measured by the laser line scanner and the rotational angle (ϕ) of the laser beam described the measured surface in a polar coordinate system. The origin of the polar coordinate system was at the center of the rotating mirror when the laser-carriage was at the starting position on the rail, which was determined by a limit switch. The DEM of the measured surface, on the other hand, was best represented in a Cartesian coordinate system (Figure 5.4). The origin of the Cartesian coordinate system coincided with that of the polar coordinate system. The direction of the X-axis was aligned with the horizontal direction pointing to the right of the vehicle. The direction of the Z-axis pointed upwards. For both coordinate systems, the Y-axis pointed to the front direction of the vehicle.

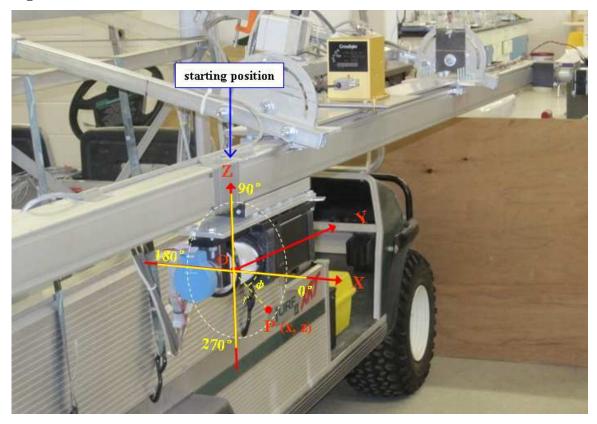
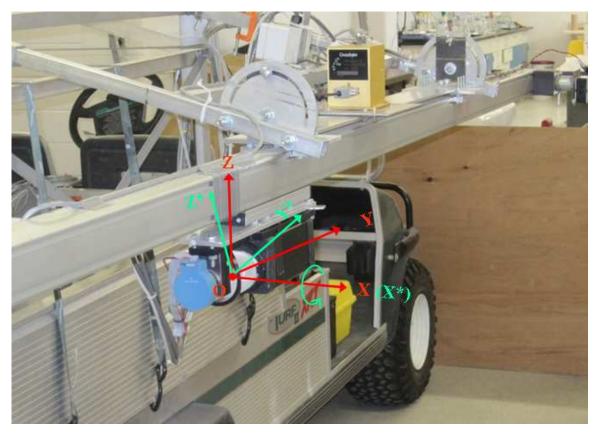


Figure 5.4 Conversion from Polar to Cartesian Coordinates

When the linear rail was not leveled with the ground, as in the case of non-zero roll or pitch rotations, the laser measurements were registered in a new 3D Cartesian

coordinates (X^* , Y^* , Z^*). Figure 5.5 demonstrates a case with a positive pitch angle. In this case, a coordinate transformation from the (X^* , Y^* , Z^*) system to the (X^* , Y^* , Z^*) system was needed.

Figure 5.5 Rotation of the Coordinate System at a Positive Pitch Angle When the Linear Rail Is Tilted



The coordinate conversion may include translation, scaling, and rotation, or their combinations (Gonzalez and Wintz, 1987). A generalized form of the conversion is shown in Equation 5.1.

$$V = R_{\alpha} \cdot R_{\beta} \cdot R_{\theta} \cdot S \cdot T \cdot V^{*} \tag{5.1}$$

where
$$V = \begin{bmatrix} X \\ Y \\ Z \\ 1 \end{bmatrix}$$
 (5.2)

$$V^* = \begin{bmatrix} X^* \\ Y^* \\ Z^* \\ 1 \end{bmatrix}$$
 (5.3)

and T is for translation,

$$T = \begin{bmatrix} 1 & 0 & 0 & X_0 \\ 0 & 1 & 0 & Y_0 \\ 0 & 0 & 1 & Z_0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$
 (5.4)

where X_0 , Y_0 , Z_0 are the coordinates of the origin of the new coordinate system (X, Y, Z) in the old coordinate system (X^*, Y^*, Z^*) .

The S is for scaling:

$$S = \begin{bmatrix} S_x & 0 & 0 & 0 \\ 0 & S_y & 0 & 0 \\ 0 & 0 & S_z & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$
 (5.5)

where Sx, Sy, Sz are the scaling factors between the X, Y, and Z axes and the X^* , Y^* , and Z^* axes, respectively.

 R_{α} , R_{β} , and R_{θ} are the rotation factors for the X*, Y*, Z* axes, respectively.

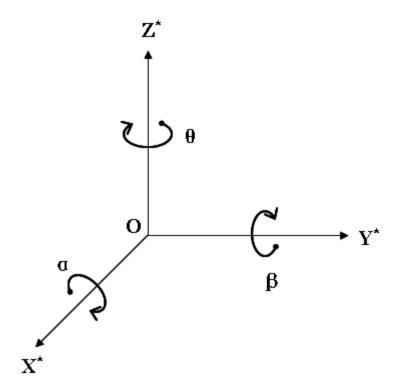
$$R_{\alpha} = \begin{bmatrix} 1 & 0 & 0 & 0 \\ 0 & \cos \alpha & \sin \alpha & 0 \\ 0 & -\sin \alpha & \cos \alpha & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$
 (5.6)

$$R_{\beta} = \begin{bmatrix} \cos \beta & 0 & -\sin \beta & 0 \\ 0 & 1 & 0 & 0 \\ \sin \beta & 0 & \cos \beta & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$
 (5.7)

$$R_{\theta} = \begin{bmatrix} \cos \theta & \sin \theta & 0 & 0 \\ -\sin \theta & \cos \theta & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$
 (5.8)

where α , β , θ are the rotational angles of the Y-Z, Z-X, and X-Y planes about the X*, Y*, and Z* axes, respectively (Figure 5.6).

Figure 5.6 Rotation Angles of the Y-Z, Z-X, and X-Y Planes about the $X^*,\,Y^*,\,Z^*$ Axes



As a result, the general orthogonal transformation can be written as

$$V = \begin{bmatrix} X \\ Y \\ Z \\ 1 \end{bmatrix} = \begin{bmatrix} 1 & 0 & 0 & 0 \\ 0 & \cos \alpha & \sin \alpha & 0 \\ 0 & -\sin \alpha & \cos \alpha & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix} \cdot \begin{bmatrix} \cos \beta & 0 & -\sin \beta & 0 \\ 0 & 1 & 0 & 0 \\ \sin \beta & 0 & \cos \beta & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix} \cdot \begin{bmatrix} \cos \theta & \sin \theta & 0 & 0 \\ -\sin \theta & \cos \theta & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix} \cdot \begin{bmatrix} S_x & 0 & 0 & 0 \\ 0 & S_y & 0 & 0 \\ 0 & 0 & S_z & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix} \cdot \begin{bmatrix} 1 & 0 & 0 & X_0 \\ 0 & 1 & 0 & Y_0 \\ 0 & 0 & 1 & Z_0 \\ 0 & 0 & 0 & 1 \end{bmatrix} \cdot V^*$$

$$(5.9)$$

For a simple pitch rotation, the coordinate transformation can be simplified as

$$\begin{bmatrix} X \\ Y \\ Z \\ 1 \end{bmatrix} = \begin{bmatrix} X^* \\ \cos \alpha \cdot Y^* + \sin \alpha \cdot Z^* \\ -\sin \alpha \cdot Y^* + \cos \alpha \cdot Z^* \\ 1 \end{bmatrix}.$$
 (5.10)

It should be noted that the pitch angle measured by the gyroscope sensor had a direction that was opposite to the positive direction of angle *a* shown in Figure 5.6. This algorithm was implemented in MATLAB (Appendix E).

5.1.3.1.3 Interpolation algorithm for DEM generation

A digital elevation model (DEM) was a digital, or numerical, representation of ground surface topography. Regular grids, or square grids, were commonly used in DEM. The grid DEM used a matrix structure that implicitly recorded topological relations between data points (El-Sheimy et al., 2005). In a DEM, each grid cell had a value

corresponding to its elevation, which was usually obtained by interpolation between adjacent sample data points.

The grid DEM was a simple and efficient approach in data storage and manipulation since this data structure was similar to the array structure in a computer (Ziadat, 2007). However, this approach may introduce errors because it discontinuously represented the surface, especially when coarser grid sizes were used (Ramirez, 2006). In this study, data acquired by the laser system had a high density, which allowed a fine grid size.

The interpolation was an approximation procedure in mathematics and an estimation issue in statistics (Li et al., 2004). It was a process of predicting a new value of a given variable in un-sampled locations within an area of known data points (Liu, 2008). For DEM data, interpolation was used to determine the elevation of a point by using known elevations of neighboring points. Two implicit assumptions were applied to the interpolation process: the surface was continuous and smooth, and there was a high correlation between the neighboring data points (Li et al., 2004).

The interpolation algorithm used in this study was a two-dimensional, n-nearest neighbor, distance-weighted interpolation (Zhang et al., 1989). The number of nearest neighboring data points was three. The algorithm employed weighting functions to obtain smooth surfaces.

The first step of the interpolation algorithm was to select three nearest neighboring data points surrounding each cell on the regular grids from the raw laser data on the irregular grids. Assuming data points $A(x_1, y_1)$, $B(x_2, y_2)$, $C(x_3, y_3)$ were the three nearest data points surrounding cell O(X, Y) (Figure 5.7), polynomial weighting functions can be calculated using the following equations:

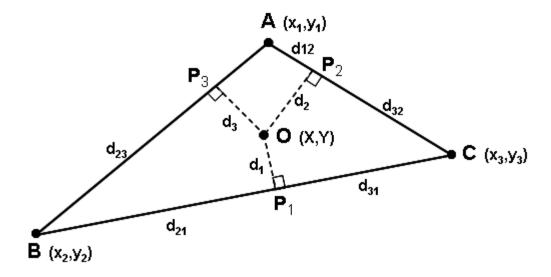
$$W_1(x_1, y_1) = d_1^2(d_2^2 d_{23}^2 + d_3^2 d_{32}^2)$$
 (5.11)

$$W_2(x_2, y_2) = d_2^2(d_1^2 d_{13}^2 + d_3^2 d_{21}^2)$$
 (5.12)

$$W_3(x_3, y_3) = d_3^2(d_1^2 d_{12}^2 + d_2^2 d_{21}^2)$$
 (5.13)

where d_1 , d_2 , and d_3 were the distances between the center of cell O and the three data points.

Figure 5.7 Distance-weighted, three-nearest neighbor Interpolation



The elevation, Z, of cell O was then determined as the weighted average of the elevations of points A, B, and C:

$$Z = \frac{W_1(x_1, y_1)z_1(x_1, y_1) + W_2(x_2, y_2)z_2(x_2, y_2) + W_3(x_3, y_3)z_3(x_3, y_3)}{W_1(x_1, y_1) + W_2(x_2, y_2) + W_3(x_3, y_3)}$$
(5.14)

where z_1 to z_3 = the elevations at the three data points.

This algorithm was implemented in MATLAB (Appendix F).

5.1.3.2 Test of Unknown Surface

DEM data of an unknown surface were measured using the laser system and a reference system. Accuracy of the measurement was evaluated by comparing the two DEM data.

5.1.3.2.1 Surface Characteristics

An artificial surface made of sands and stones was constructed as a testing surface (Figure 5.8). The surface was formed by four small regions, labeled a, b, c, and d, respectively, a stone zone, and a small wooden block. The surface was surrounded by a 1m by 1m wooden frame.

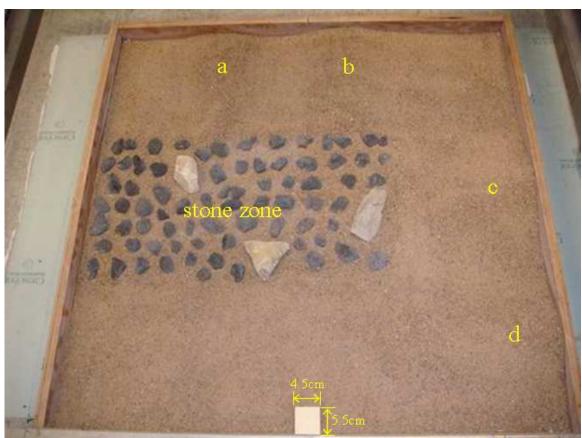


Figure 5.8 A Test Surface

5.1.3.2.2 The Reference System

A laser-based profile meter was used as the reference system (Figure 5.9). This meter included three components: a laser distance sensor, NR-40-105 (Nova Range Inc., 2001), to measure surface elevation, a computed-controlled, motor-driven, two-dimensional traversing frame, and a data acquisition card, PC-CARD-DAS16/16AO (Measurement Computing Corp., 2007), plugged into a field laptop to control the motion of the laser-carriage and to register the elevation data.

The traversing frame had a 1.2 m by 1.5 m rectangular base constructed from aluminum tubing (Figure 5.9). A bridge carrying the laser distance sensor rode on the frame in the X-direction. The motion of the laser distance sensor along the bridge was accomplished by a screw-nut mechanism, in which the screw was positioned parallel to the bridge and was driven by a stepper motor, whereas the nut was mounted on the carriage of the laser distance sensor. A plate was attached on one side of the frame to serve as a platform for electronic components. Two ball screws, each 1.2 m long, were mounted on two sides of the frame, in the Y-direction. These ball screws were supported by bearings on both ends. A stepper motor was attached to each screw by a sleeve. When turned simultaneously, two ball screws can provide the bridge motions in Y-direction. The traversing frame as a reference plane was equipped with three leveling screw jacks and three dual-vial bulb levels to allow level adjustment before each scan.

Laser Distance Sensor

W

Bridge

X

Stepper Motor Drive

Figure 5.9 The Laser-based Profile Meter and the Traversing Frame

The laser distance sensor was a CLASS IIIa product, which emitted a red laser beam of 670 nm wavelength, received reflected beam, and calculated the distance based on the triangulation principle. It provided an accuracy of 0.05cm within 60cm range. The output was either a 4 to 20 mA current loop or RS-232 signals. Configuration of the RS-232 interface was: 9600 baud rate, 8 data bits with no parity, 1 stop bit, and hardware flow control.

Three PK2 packaged stepper drives (Parker Hannifin Corp., 1997) were screwed on the frame platform to drive three stepper motors. This bipolar stepper drive had motor connections, control signal connections, and function switches to allow flexible control. Descriptions of the connections and switches are listed in Table 5.1.

Table 5.1 Connection and Switches on PK2 Stepper Drive (from Parker Hannifin Corp. 1997)

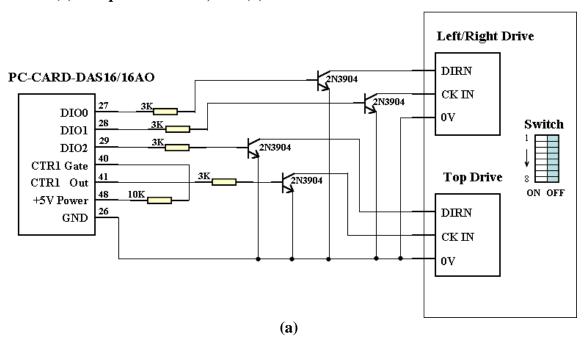
Ter	rminal	Description
	1A	
Motor	1B	Connect one phase of the motor
Connections	2A	
	2B	Connect the other phase of the motor
	0V	Common return point for control signals
	Fault output	Output high in the event of a drive fault
	Energize/Reset	High to enable motor to be de-energized, reset a fault condition
	Dirn	Direction of motor rotation, 0v to reverse
	Ck.in	Clock input to make motor step at low-going transition
	Slow	0v to run the internal oscillator at low rate, 40~1000 steps/sec.
Signal	Fast	0v to run the internal oscillator at fast rate, 400~ 1000 steps/sec.
Connections	Fast Adj	Connect to an external potentiometer (10K) between Adj.com to control the fast speed of the internal oscillator
	Adj.com	Common return connection for external speed controls
	Slow Adj	Connect to an external potentiometer (100K) between Adj.com to control the slow speed of the internal oscillator
	Switch1-Energ	Turn on to permanently energize the drive
	Switch2-Mode	Turn on to select Full step mode and off to Half step mode
	Switch3	
Switch	Switch4	Motor current set: 2.0A all switches off; 1.8A only Switch6 on; 1.6A only
Settings	Switch5	Switch5 on; 1.4A only Switch4 on; 1.2A only Switch3 off; 1.0A only
	Switch6	Switch3 on.
	Switch7-Slow	Turn on for internal slow speed adjustment and off for external speed control
	Switch8 - Fast	Turn on for internal fast speed adjustment and off for external speed control

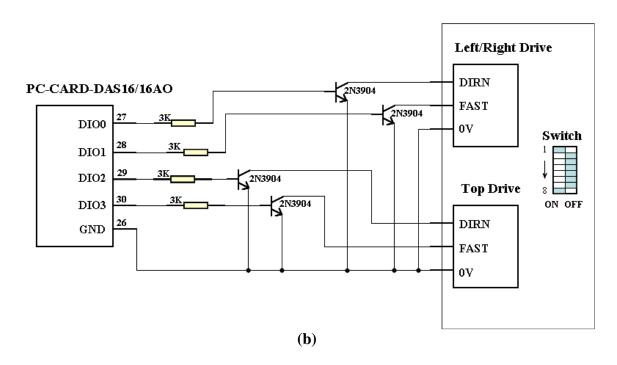
PC-CARD-DAS16/16AO was a data acquisition and control board for a PC computer with PCMCIA type II interface. It provided 16 single-ended or 8 differential analog inputs with 16-bit A/D resolution, two analog outputs, four digital I/O lines, and three 16-bit down counters. Four digital I/O lines and one counter were used to connect to the stepper drives to control the motors running in independent or continuous mode.

In the independent mode, the motor stepped at negative edges of the clock input of the PK2 stepper drive. This input was driven by an external clock source generated by a port of the PC-CARD-DAS16/16AO board. The continuous mode allowed the motor to continuously run at a predefined speed determined by a built-in potentiometer that controlled the frequency of an internal oscillator.

Figure 5.10 shows wire connections between the data acquisition board and the stepper drives for two modes. Two LabVIEW (LabVIEW, 2004) programs were developed to control the motors running in these modes, respectively (Appendix G). Sampled laser data was registered into a text file. In independent mode, the spatial sampling interval was limited to 0.5 cm and it took eight hours to scan a 1m by 1m surface. When the sampling interval increased to 0.2 cm in the continuous mode, time required to scan the surface was reduced to five hours.

Figure 5.10 Connections between the PC-CARD-DAS16/16AO and PK2 Stepper Drives: (a) Independent Mode, and (b) Continuous Mode





5.1.3.2.3 Test Procedure

Both the laser system and the reference system measured the sand-stone surface. The laser system scanned the surface with a sampling rate of 40 KHz, a mirror rotation speed of 1400 RPM, and a maximum range setting of 183 cm. The carriage of the scanner moved on the rail at a speed of 6 cm/s. For the reference system, motors were driven in the continuous mode. Because the position at which the first measurement was made on each scan line varied, the distance between this position and the edge of the wooden frame was recorded. During data processing, these distances were used to correct the coordinates of the data points in the X direction. The spatial resolutions of the measured data were 0.2 cm and 0.3 cm in the X and Y directions, respectively. The DEM data generated by both systems were plotted and compared.

5.1.3.2.4 Matching by correlation

The DEM data measured by the laser system and the reference system were compared using the image matching method (Gonzalez and Woods, 2002), which calculated the correlation coefficient between the two DEM data.

If the DEM data obtained by the reference system and the laser system were defined as f(x, y) of size M*N and w(x, y) of size J*K, respectively, the correlation function between f and w can be calculated as

$$c(x,y) = \sum_{s=0}^{J-1} \sum_{t=0}^{K-1} f(s,t) w(x+s, y+t)$$
 (5.15)

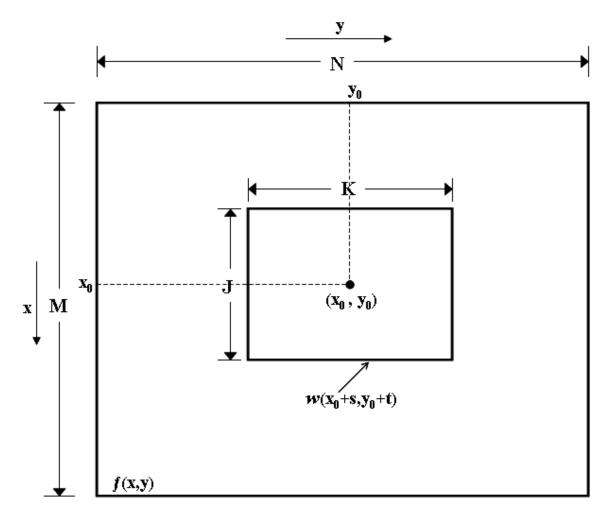
where
$$x = 0, 1, 2 ...M-1,$$

 $y = 0, 1, 2...N-1,$ and

the summation is taken over the data region where w and f overlap.

Figure 5.11 illustrates the procedure for computing c(x, y). As x and y varied, w moved within the area of f, giving the function c(x, y) at each location. The maximum value of c indicated the position where w best matched f.

Figure 5.11 Correlation Function between the Two Measured DEM Data (from Gonzalez and Woods, 2002)



The correlation function given in Equation (5.15) had the disadvantage of being sensitive to changes in the amplitudes of f and w. A frequently used approach to overcome this difficulty was to use the correlation coefficient, which was defined as:

$$r(x,y) = \frac{\sum_{s=0}^{J-1} \sum_{t=0}^{K-1} \left[f(s,t) - \bar{f}(s,t) \right] \left[w(x+s,y+t) - \bar{w} \right]}{\left\{ \sum_{s=0}^{J-1} \sum_{t=0}^{K-1} \left[f(s,t) - \bar{f}(s,t) \right]^2 \sum_{s=0}^{J-1} \sum_{t=0}^{K-1} \left[w(x+s,y+t) - \bar{w} \right]^2 \right\}^{1/2}}$$
(5.16)

where x = 0, 1, 2..., M-1,

$$y = 0, 1, 2..., N-1,$$

W is the average value of the elevations in W (computed only once),

f is the average value of f in the region coincident with the current location of w, and

the summations are taken over the coordinates common to both f and w.

The correlation coefficient r(x, y) was independent of scale changes in the amplitudes of f and w. This algorithm was used to evaluate the accuracy and repeatability of DEM measurement. It was also used to analyze the effects of noise on DEM measurement. This algorithm was implemented in MATLAB (Appendix H).

5.1.3.2.5 Spatial filters

A spatial filter (also called spatial mask, kernel, template, or window) is an image enhancement approach. In this study, two spatial filters were used to smoothen the data measured by the laser scanner before or after the interpolation. The first filter applied was a median threshold filter. The second one was a standard median filter.

The median threshold filter was applied to the raw laser data. It included the following steps:

- (1) Specify the size of a rectangular filter, and set the upper and lower limits,
- (2) Move the filter through the raw laser data without overlapping,
- (3) Sort the values of the elevation in the filter area at each position,
- (4) Determine their median,
- (5) Remove all values that are out of a range of [median lower limit, median + upper limit].

In this study, the median filter was only applied to the laser data after interpolation. It consisted of the following steps:

- (1) Specify the size of a rectangular filter (typically a 3 by 3 window),
- (2) Move the window from pixel to pixel over the laser data,
- (3) At each pixel, rank the values within the window,
- (4) Determine their median,
- (5) Replace the value of the pixel at the center of the window with the median.

It was critical for the median threshold filter to select an optimal combination of filter size and the limits, and for the median filter to determine the window size. These spatial filters may help remove errors in the laser data. They may, however, remove useful details of the data if the parameters were not appropriately selected.

5.1.3.3 Use of Gray-scale Data

The laser line scanner used in this study provided gray scale data, which depended on the color, texture composition, and orientation of the target.

Intensities of the reflected light were stored as 8-bit integers, allowing 256 gray levels. The two-dimensional, three-nearest neighbor, distance-weighted interpolation algorithm was used to create the grayscale intensity image. The typical pixel size was 0.5 cm by 0.5 cm.

5.1.4 Results and Discussion

5.1.4.1 Test of Surface with Known Geometric Shapes

One of five measured raw laser data for test surface 1 is shown in Figure 5.12. The spatial resolution of the raw laser data was 0.27 cm by 0.28 cm. Two-dimensional views of the raw laser data of the box are displayed in Figure 5.13.

Figure 5.12 A Three-dimensional View of the Box on Test Surface 1 using Measured Raw Laser Data

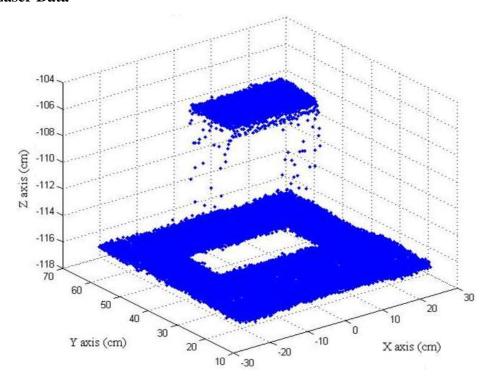
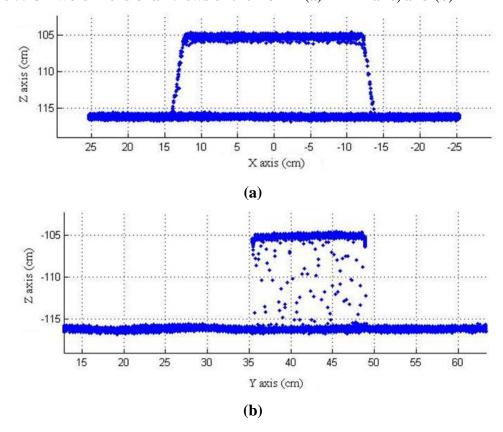


Figure 5.13 Two-dimensional Views of the Box in (a) X-Z Plane, and (b) Y-Z Plane



To compare the measured box with the actual box, linear regression analyses were applied to the edges of the box on the raw laser data. The regression lines are showed in Figure 5.14 in cyan color. The actual box (in red color) is positioned in Figure 5.14a based on its actual dimensions and its location in the 3D Cartesian coordinate system. It is postioned in Figure 5.14b, based on its actual dimensions and with its left edge aligned to the regression line. The area covered by the four regression lines was calculated and compared with the actual area of the box. The volume of the parallelepiped formed by the regression lines was also calculated and compared with the volume of the box. Relative errors of area and volume in five replications are listed in Table 5.2.

Table 5.2 Comparisons of Areas and Volume Measured by the Laser System with the Actual Values of the Box on Test Surface 1

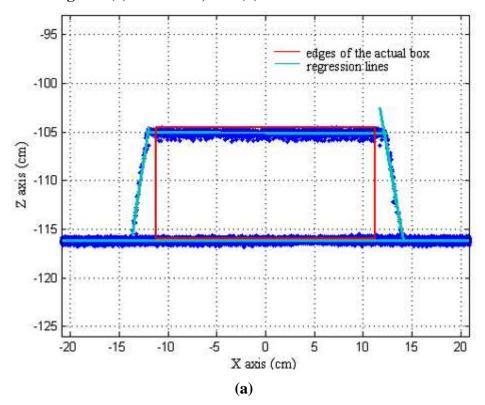
		Are	Volume (Actual: 3434.24 cm ³)			
Reference	X-Z plane (Actual: 257.63 cm ²)					Y-Z plane (Actual: 152.36 cm ²)
			Measured	Relative	Measured	Relative
	, cm ² error(‡), %		,cm ²	error,%	, cm ³	error,%
1	291.22 13.03		147.85	2.96	3896.56	13.46
2	285.59 10.85		146.85	3.62	3812.59	11.02
3	286.28 11.12		147.44	3.23	3854.69	12.24
4	289.62 12.42		148.28	2.68	3904.08	13.68
5	283.54 10.06		148.07	2.82	3799.48	10.64
Mean	287.25 11.49		147.70	3.06	3853.48	12.21
CV(†)	1.08%		0.38%		1.23%	

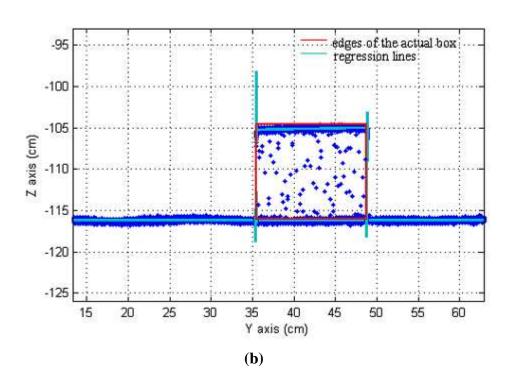
^{‡:} Relative error = |measured value - actual value| / (actual value) *100%

The results showed the laser system had a good repeatability in area and volume measurements. The area measured in the Y-Z plane was more accurate than that in the X-Z plane.

^{†:} CV (coefficient of variation) = standard deviation/ mean * 100%

Figure 5.14 Two-dimensional Views of the Measured Box with Linear Regression Lines for the Edges in (a) X-Z Plane, and (b) Y-Z Plane





The DEM of the box was interpolated from the raw laser data. The grid size of the DEM was 0.5 cm by 0.5 cm. Figure 5.15 displays the DEM of the box and Figure 5.16 shows its two-dimensional views. The box gave a trapezoidal look in the X-Z plane (Figure 5.16a). This may have been caused by the fact that, for each scan line, the first measurement was taken at a slightly different angle of the laser beam, hence, slightly different distance between the intercept point of the laser beem and the box to the edge of the box, which may in turn vary the intensity of the reflected light, causing errors in distance measurements.

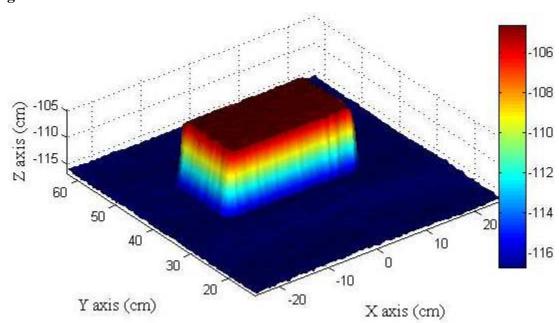
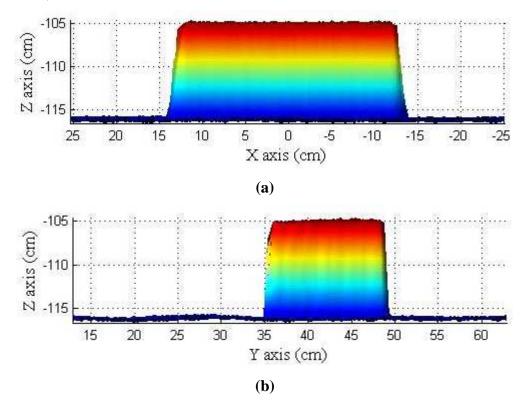


Figure 5.15 Measured DEM for Test Surface 1

Figure 5.16 Two-dimensional Views of the Measured DEM for Test Surface 1 in (a) X-Z Plane, and (b) Y-Z Plane



The DEM of test surface 2 acquired by the laser system is shown in Figure 5.17. The grid size of the DEM was 0.5 cm by 0.5 cm. The four objects can be easily identified from the DEM. Figure 5.18 shows the digitized model of the original objects on a 0.5 cm by 0.5 cm grid. This DEM model was used as the reference model for comparison. Correlation coefficients between the reference DEM and two replications of the measured DEMs are listed in Table 5.3.

Figure 5.17 DEM of Test Surface 2 Acquired by the Laser System

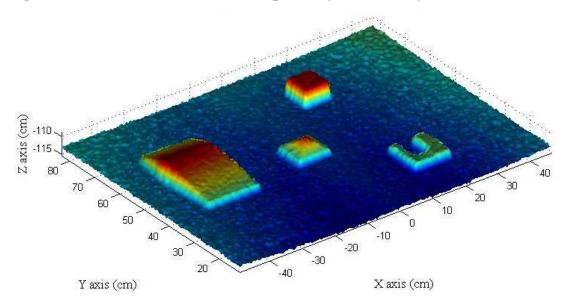


Figure 5.18 Digitized DEM of Surface 2 using the Known Geometric Parameters

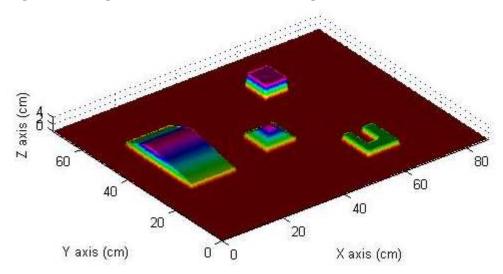


Table 5.3 Correlation Coefficients between the Reference DEM and DEMs Acquired by the Laser System in Two Replications for Test Surface 2

	Reference	Replication 1	Replication 2
Reference	1	0.7167	0.7199
Replication 1	0.7167	1	0.9585
Replication 2	0.7199	0.9585	1

R-values of about 0.72 were achieved between the reference DEM and the DEMs measured in two replications, indicating low accuracy of the laser system in elevation measurement. However, when comparing portions of the DEM that contained only individual objects, the R-values were much higher. Taking object B as an example, when only the portion of the DEM data that contained object B and surrounding area was compared (Figure 5.19), the R value reached 0.9679. R-values of 0.8633, 0.9493, and 0.9261 were achieved for other three objects, respectively. These results indicated that the laser system can describe individual objects more accurately than a flat surface.

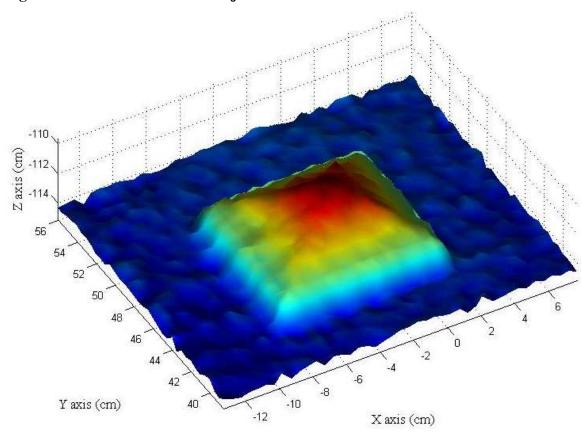


Figure 5.19 DEM Derived for Object B on Test Surface 2

5.1.4.2 Comparison with the Reference System

Figure 5.20 displays the sand-stone surface measured by the reference system. Measurement errors found along the boundaries of the surface, which are indicated by red arrows in Figure 5.20, were probably caused by the reflection of the wood frame.

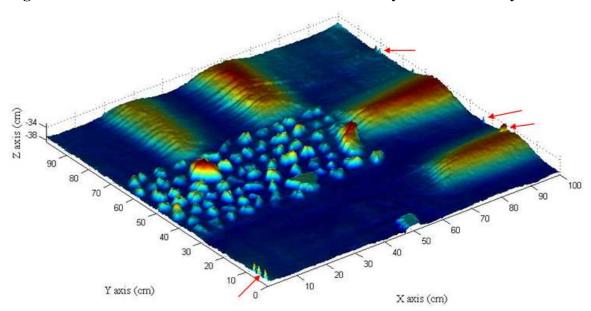


Figure 5.20 DEM of the Sand-stone Surface Measured by the Reference System

The laser system spent approximately 17 seconds to scan the sand-stone surface. This derived DEM is shown in Figure 5.21.

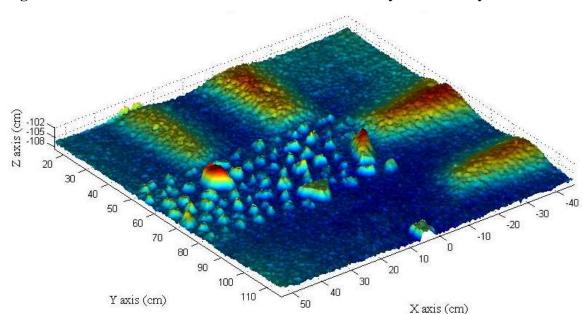


Figure 5.21 DEM of the Sand-stone Surface Measured by the Laser System

Four small regions, a stones zone, and a small wooden block can be easily observed on both DEMs. To quantitatively evaluate the accuracy of the laser system, correlation coefficients between the reference and four replications of the measured DEMs was calculated (Table 5.4). The R-values between the reference and measured DEMs were greater than 0.925. The R-values among the four laser-measured DEMs were greater than 0.948.

Table 5.4 Correlation Coefficients between DEMs Obtained by the Laser System in Four Replications and the Reference DEM

	Reference	Replication 1	Replication 2	Replication 3	Replication 4
Reference	1	0.9314	0.9251	0.9274	0.9371
Replication 1	0.9314	1	0.9492	0.9481	0.9483
Replication 2	0.9251	0.9492	1	0.9614	0.9587
Replication 3	0.9274	0.9481	0.9614	1	0.9647
Replication 4	0.9371	0.9483	0.9587	0.9647	1

To further improve the measurement accuracy, the median threshold filter was applied to the raw laser data before interpolation (Figure 5.22). The filter's size was 1cm

by 1cm. The upper and lower limits of the median value used in the filter were set to 1 cm and 0.5 cm, respectively. The filtered laser data was then interpolated to generate the DEM. Comparisons between the filtered DEMs and the reference DEM are given in Table 5.5. The R-values between the filtered DEMs and the reference DEM were greater than 0.93. The R-values among the four replications were greater than 0.955. In both cases, the comparisons were slightly improved.

Figure 5.22 DEM of the Sand-stone Surface Filtered using the Median Threshold Filter

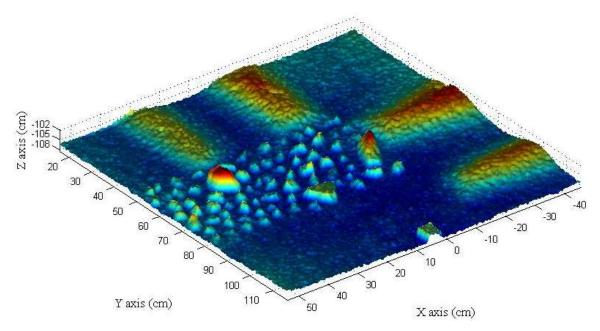


Table 5.5 Correlation Coefficients between the DEMs filtered using the Median Threshold Filter and the Reference DEM

	Reference	Replication 1	Replication 2	Replication 3	Replication 4
Reference	1	0.9412	0.9309	0.9318	0.9422
Replication 1	0.9412	1	0.9548	0.9552	0.9556
Replication 2	0.9309	0.9548	1	0.9648	0.9621
Replication 3	0.9318	0.9552	0.9648	1	0.9679
Replication 4	0.9422	0.9556	0.9621	0.9679	1

To further improve the result, the median filter was applied to the laser measured DEMs after interpolation. The filter was a 3-by-3 spatial filter. Figure 5.23 illustrated a DEM of the sand-stone surface measured by the laser system after the median filter was applied. The DEM in Figure 5.23 appeared more blurring than that shown in Figure 5.21. This was due to the removal of certain details by the filter. Table 5.6 shows the comparisons between the DEMs. The R-values between the DEMs obtained by the laser system and the reference DEM were greater than 0.935. The R-values among the four replications were greater than 0.988. The filter seemed to have slightly improved both accuracy and repeatability of the laser system, although its disadvantage in removing detailed information was fully awared of.

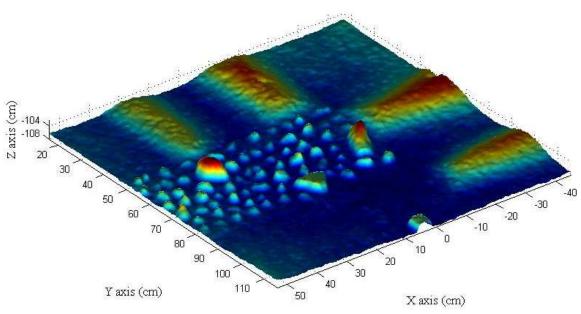


Figure 5.23 DEM of the Sand-stone Surface Filtered using the Median Filter

Table 5.6 Correlation Coefficients between the DEMs Obtained by the Laser System and Processed using the Median Filter and the Reference DEM

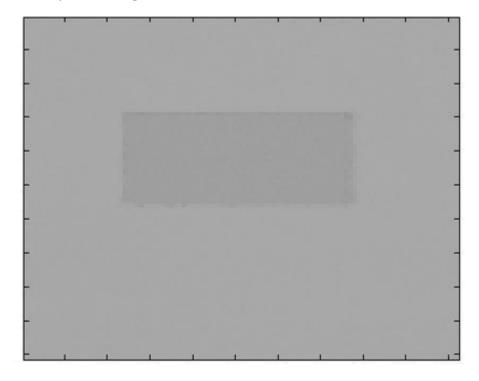
	Reference	Replication 1	Replication 2	Replication 3	Replication 4	
Reference	rence 1 0.9540		0.9393	0.9359	0.9459	
Replication 1	eplication 1 0.9540 1		0.9891	0.9884	0.9885	
Replication 2	on 2 0.9393 0.9891		1	0.9917	0.9886	
Replication 3	eplication 3 0.9359 0.9884		0.9917	1	0.9916	
Replication 4	0.9459	0.9885	0.9886	0.9916	1	

In summary, the comparison between DEMs obtained by the laser system and the reference system showed that the laser system generated the DEM for a sand-stone surface with satisfactory accuracy and repeatability. The accuracy was further improved when a median threshold filter and a median filter were used to process the raw laser data before and after the interpolation, respectively.

5.1.4.3 Use of gray-scale data

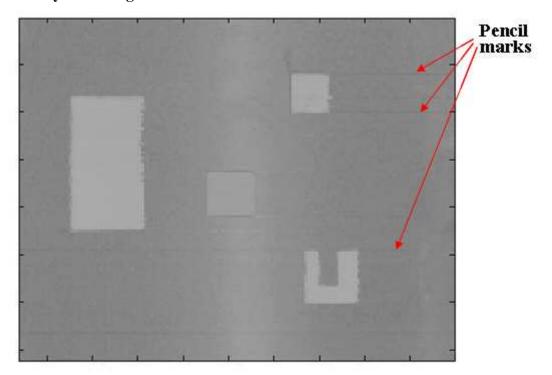
Grayscale image of test surface 1, test surface 2, and the sand-stone surface are displayed in Figures 5.24, 5.25, and 5.26, respectively. For the box, the gray levels of the paper background and the box were similar. This was because the background and the box were made of similar materials.

Figure 5.24 Grayscale Image of Test Surface 1



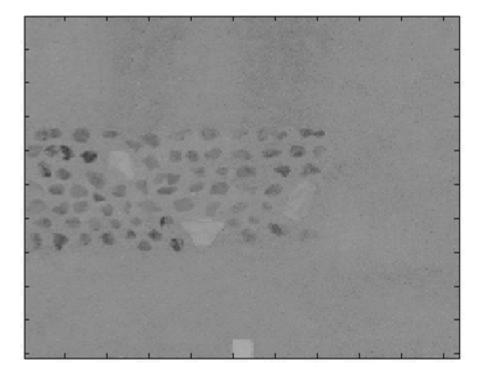
In Figure 5.25, four objects can be easily distinguished from the background. However, it was difficult to identify the shapes. A vertical strip was clearly shown in the image. It may have been caused by the shadow of the linear rail. Several horizontal pencil marks clearly appeared on the grayscale image, which were never shown on the DEM surfaces.

Figure 5.25 Grayscale Image of Test Surface 2



For the sand-stone surface, stones and wooden block can be easily observed from the grayscale image. Darker stones appeared more clearly in the image. However, the four sand regions were not distinguishable from the sand background.

Figure 5.26 Grayscale Image of the Sand-Stone Surface



In summary, differences in materials and colors affected the gray-scale image. This made it possible to identify crop residues from soil surface in the field.

5.2 Noise Tests

5.2.1 Description

There were two major sources of noise that affected the laser measurement. The first was the ambient light. Optical sensors were sensitive to ambient light. For indoor experiments, fluorescent light was the major source that may affect the laser sensor. In the field, sunlight usually had the strongest effect on optical sensors. In some cases, the laser signal received from the surface may be overwhelmed by the strong daylight.

The second source of noise was the mechanical vibration of the laser sensor, which was caused by the laser-carriage movement and the laser mirror rotation. If there

were roll or pitch angular changes on the rail during scanning, the measured elevation would be affected.

This test focused on the effects of these two noise sources on the elevation measurement. In the ambient light test, the DEMs of the sand-stone surface measured under different indoor and outdoor ambient light conditions were compared. Angular displacements recorded by the gyroscope sensor during scanning were analyzed to study the effect of mechanical vibration.

5.2.2 Objectives

The objectives of the noise tests were:

- 1). to study the effect of ambient light on elevation measurement in both indoor and outdoor environments:
- 2). to investigate the potential effect of rail vibration on the angular displacement of the linear rail.

5.2.3 Methodology

5.2.3.1 Ambient Light Effect

5.2.3.1.1 Indoor Ambient Light

For the indoor test, fluorescent lamps, Philips cool white F32T8/TL841/ALTO, were used as the light source. The sand-stone surface was measured by the laser system at four different times: 9:30AM, 1:30PM, 8:30PM, and 11:30PM. At each time, measurements were taken with and without the fluorescent light on, respectively. For all scans, the laser line scanner was configured at a sample rate of 40 KHz, a mirror rotation speed of 1400 RPM, and a max range setting of 183 cm. The laser-carriage moved at a speed of 6.31 cm/s. At this speed, each scan was completed within 17 seconds. DEMs data derived were observed at different lighting conditions. Correlation coefficients among the measured DEMs were compared.

5.2.3.1.2 Sunlight

In order to investigate the effect of sunlight on the measurement, an outdoor test was designed (Figure 5.27). A sand-stone surface was constructed (Figure 5.28) and was measured by the laser system at four different times - 10:30AM, 1:30PM, 3:30PM, and 6:00PM - in December, 2009. Two replications were taken at each time. For these measurements, the laser line scanner used a sample rate of 40 KHz, a mirror rotation speed of 1400 RPM, and a max range setting of 183 cm. The laser-carriage moved at a low speed of 6.31 cm/s. DEM data of the measured surface were plotted. Correlation coefficients among the DEM data were calculated.



Figure 5.27 Outdoor Test on the Effect of Sunlight on Elevation Measurement



Figure 5.28 The Sand-stone Surface Used in the Outdoor Test

5.2.3.2 Rail Vibration Effect

To investigate the effect of rail vibration, roll, pitch, and yaw angles measured by the gyroscope sensor were recorded under the following conditions:

- 1). The laser-carriage moved at three different speeds on the rail while the laser mirror rotated at three different speeds;
- 2). The laser-carriage moved at three different speeds while the laser mirror did not rotate;
- 3). The laser mirror rotated when the laser-carriage was situated at the starting and ending positions on the rail, respectively;
- 4). The laser-carriage moved at three different speeds on the rail while the laser mirror rotated at three different speeds, when the rail was fixed at both ends.

The three speeds at which the laser-carriage moved were 6.31cm/s ("low"), 9.32cm/s ("medium"), and 14.63cm/s ("high"). The three rotational speeds of the laser mirror were 1400 RPM, 2000 RPM, and 2600 RPM. The "starting" position was located at 66 cm from the rear-end of the rail. The "ending" position was 120 cm away from the starting position, along the rail. The distance between the center of the gyroscope sensor and the starting position was 51 cm. Roll, pitch and yaw angles were measured by the gyroscope sensor during all the tests.

5.2.4 Results and Discussion

5.2.4.1 Ambient Light Effect

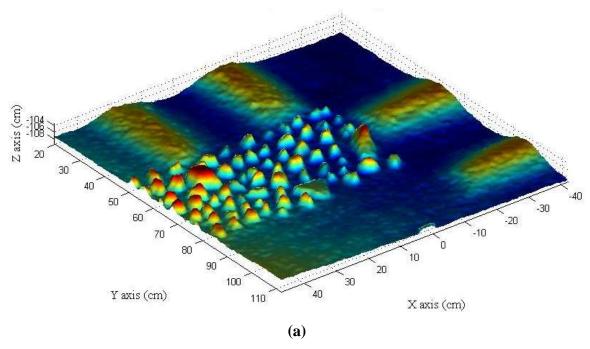
For this experiment, correlation coefficients were calculated among DEMs of the sand-stone surface measured under various light conditions. The DEMs were generated through the following steps:

- 1). Create 3D raw data based on the 3D coordinate conversion algorithm (Section 5.1.3.1.2);
 - 2). Apply the median threshold filter (Section 5.1.3.2.5) to the 3D raw data;
- 3). Interpolate the filtered 3D data using the interpolation algorithm (Section 5.1.3.1.3);
 - 4). Apply the 3-by-3 median filter (Section 5.1.3.2.5) to derive the final DEM.

5.2.4.1.1 Indoor Ambient Light

The DEMs of the sand-stone surface derived under different light conditions are showed in Figures 5.29 through 5.32. R-values among these DEMs are listed in Table 5.7. It can be observed that all the R-values were greater than 0.98, indicating that the fluorescent light did not affect the elevation measurement of the laser system.

Figure 5.29 DEMs of the Sand-stone Surface Measured under Different Indoor Lighting Conditions (a) 9:30AM with Fluorescent Light, and (b) 9:30AM without Fluoresecent Light



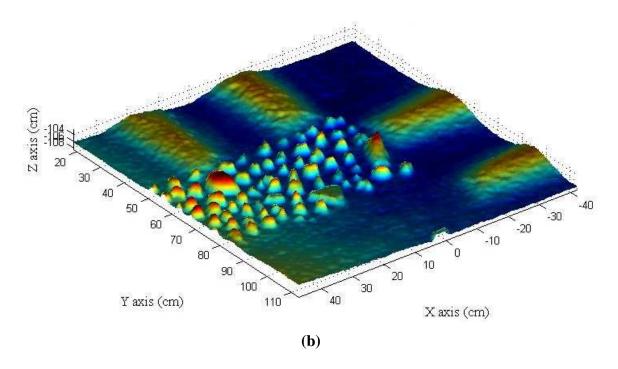
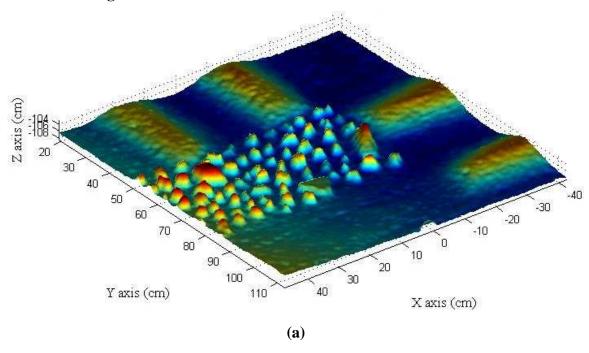


Figure 5.30 DEMs of the Sand-stone Surface Measured under Different Indoor Lighting Conditions (a) 1:30PM with Fluorescent Light, and (b) 1:30PM without Fluorescent Light



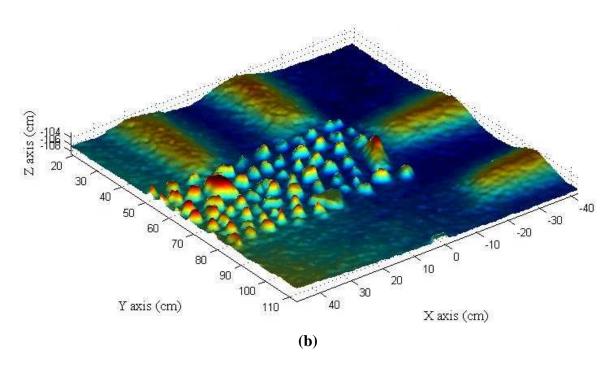
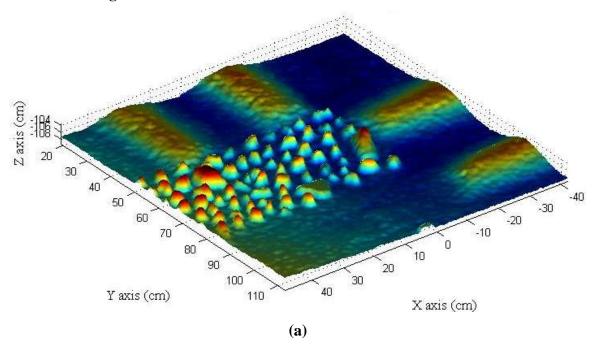


Figure 5.31 DEMs of the Sand-stone Surface Measured under Different Indoor Lighting Conditions (a) 8:30PM with Fluorescent Light, and (b) 8:30PM without Fluorescent Light



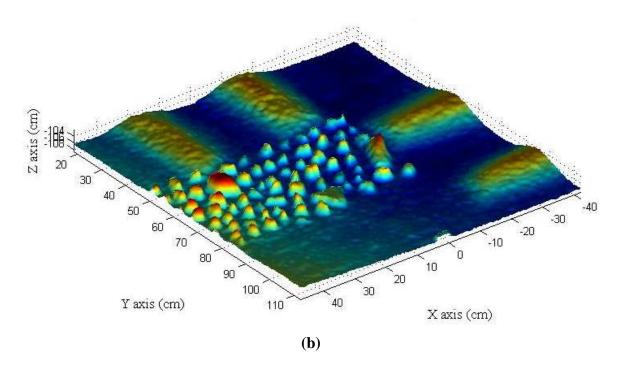
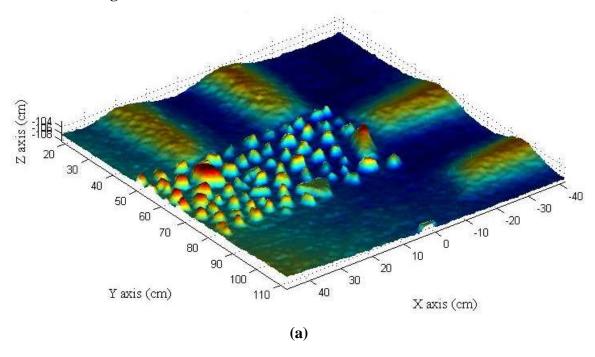


Figure 5.32 DEMs of the Sand-stone Surface Measured under Different Indoor Lighting Conditions (a) 11:30PM with Fluorescent Light, and (b) 11:30PM without Fluorescent Light



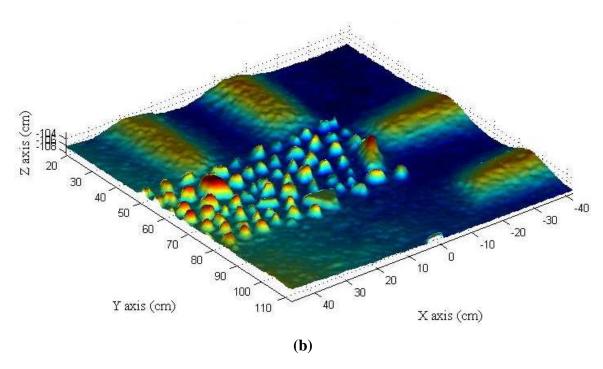


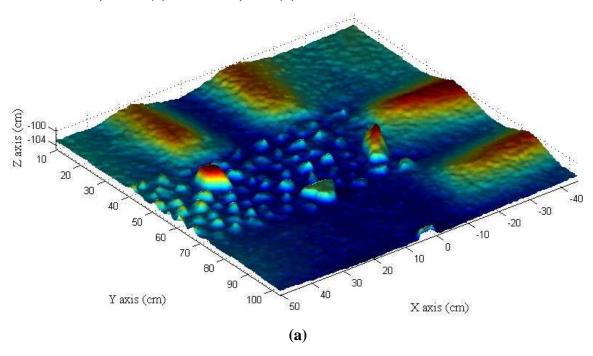
Table 5.7 Correlation Coefficients among DEMs Derived during the Indoor Tests Conducted at Different Times in a Day and under Different Lighting Conditions

			AM	1:30	PM	8:30	8:30 PM) PM
		Light on	Light off	Light on	Light off	Light on	Light off	Light on	Light off
9:30	Light on	1	0.9898	0.9880	0.9902	0.9886	0.9913	0.9877	0.9898
AM	Light off	0.9898	1	0.9903	0.9892	0.9888	0.9929	0.9910	0.9931
1:30	Light on	0.9880	0.9903	1	0.9862	0.9825	0,9885	0.9927	0.9905
PM	Light off	0.9902	0.9892	0.9862	1	0.9874	0.9915	0.9885	0.9898
8:30	Light on	0.9886	0.9888	0.9825	0.9874	1	0.9911	0.9890	0.9910
PM	Light off	0.9913	0.9929	0.9885	0.9915	0.9911	1	0.9892	0.9931
11:30	Light on	0.9877	0.9910	0.9927	0.9885	0.9890	0.9892	1	0.9907
PM	Light off	0.9898	0.9931	0.9905	0.9898	0.9910	0.9931	0.9907	1

5.2.4.1.2 Sunlight

The DEMs of the sand-stone surface measured at different times of the day are displayed in Figures 5.33 and 5.34. This surface was slight different from the one used in the indoor test. R-values among these DEMs are listed in Table 5.8. It can be observed that all R-values were greater than 0.97, indicating that the sunlight did not affect the elevation measurement of the laser system.

Figure 5.33 DEMs of the Sand-stone Surface Measured under Sunlight on December 17, 2009: (a) 10:30 AM, and (b) 1:30 PM



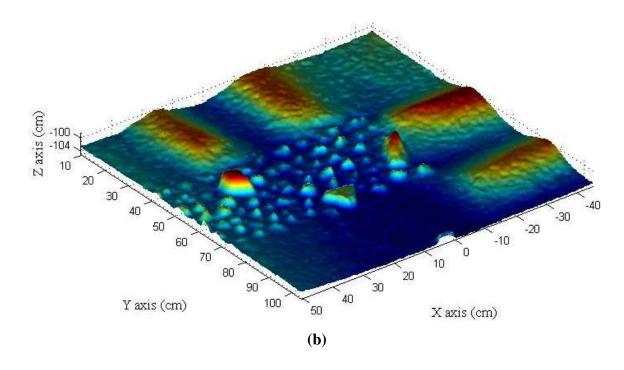
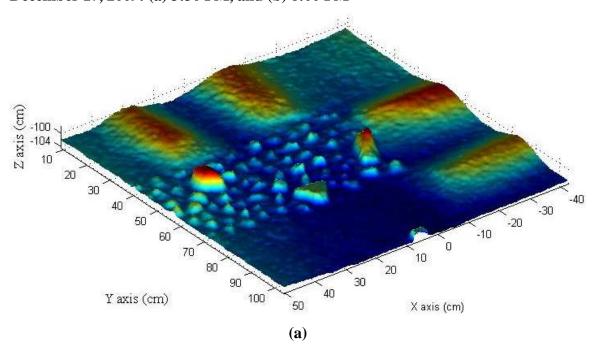


Figure 5.34 DEMs of the Sand-stone Surface Measured under Sunlight on December 17, 2009: (a) 3:30 PM, and (b) 6:00 PM



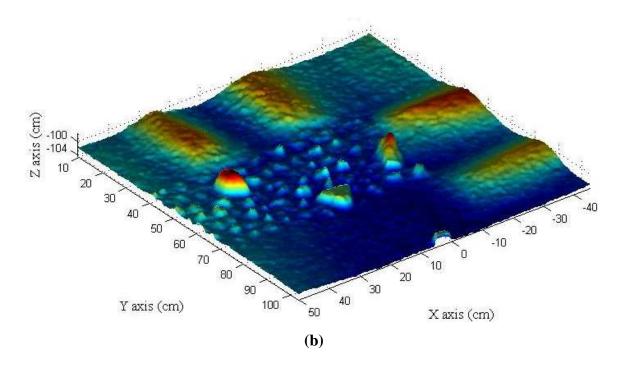


Table 5.8 Correlation Coefficients among DEMs Measured at Different Times of the Day under Sunlight on December 17, 2009

		10:30) AM	1:30	PM	3:30	PM	6:0) PM
		Replication 1	Replication 2	Replication 1	Replication 2	Replication 1	Replication 2	Replication 1	Replication 2
10:30	Replication	1	0.9790	0.9843	0.9791	0.9724	0.9739	0.9748	0.9746
AM	1								
74141	Replication 2	0.9790	1	0.9726	0.9778	0.9763	0.9732	0.9767	0.9766
1:30	Replication 1	0.9843	0.9726	1	0.9718	0.9780	0.9872	0.9785	0.9876
PM	Replication 2	0.9791	0.9778	0.9718	1	0.9751	0.9883	0.9798	0.9829
3:30	Replication 1	0.9724	0.9763	0.9780	0.9751	1	0.9810	0.9942	0.9854
PM	Replication 2	0.9739	0.9732	0.9872	0.9883	0.9810	1	0.9768	0.9920
6:00	Replication 1	0.9748	0.9767	0.9785	0.9798	0.9942	0.9768	1	0.9823
PM	Replication 2	0.9746	0.9766	0.9876	0.9829	0.9854	0.9920	0.9823	1

In summary, results of the ambient light test indicated that neither sunlight nor fluorescent light affected the measurement of the laser system. The system provided consistent elevation measurements under both indoor and outdoor lighting conditions.

5.2.4.2 Rail Vibration Effect

Angular displacements recorded by the gyroscope sensor were plotted and compared under four conditions.

Condition A: The laser-carriage moved at three different speeds on the rail while the laser mirror rotated at three different speeds (Figure 5.35 ~ Figure 5.37).

Figure 5.35 Roll Angles Measured by the Gyroscope Sensor at Combinations of Three Mirror Rotational Speeds and Three Carriage Movement Speeds

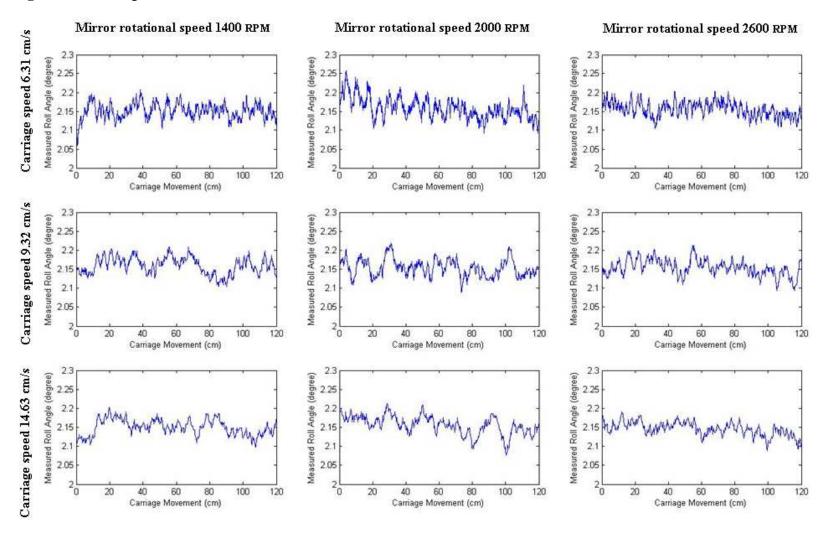


Figure 5.36 Pitch Angles Measured by the Gyroscope Sensor at Combinations of Three Mirror Rotational Speeds and Three Carriage Movement Speeds

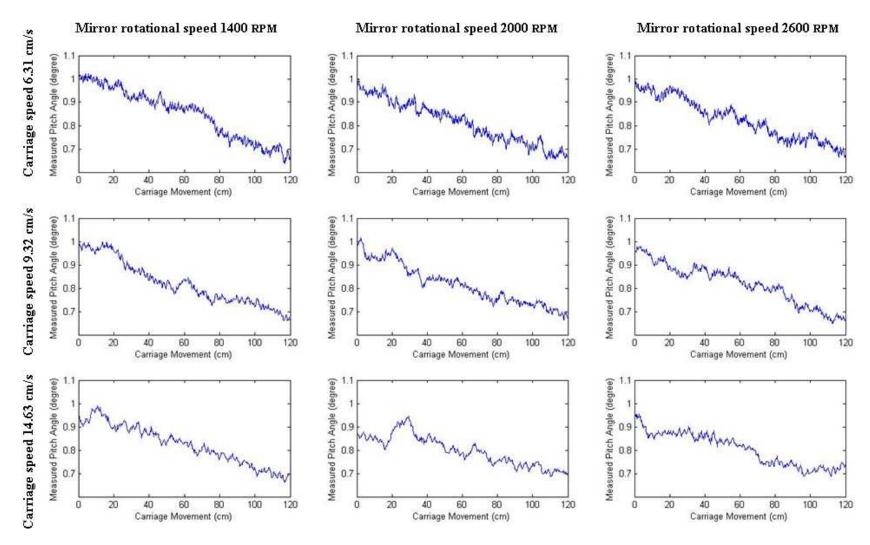
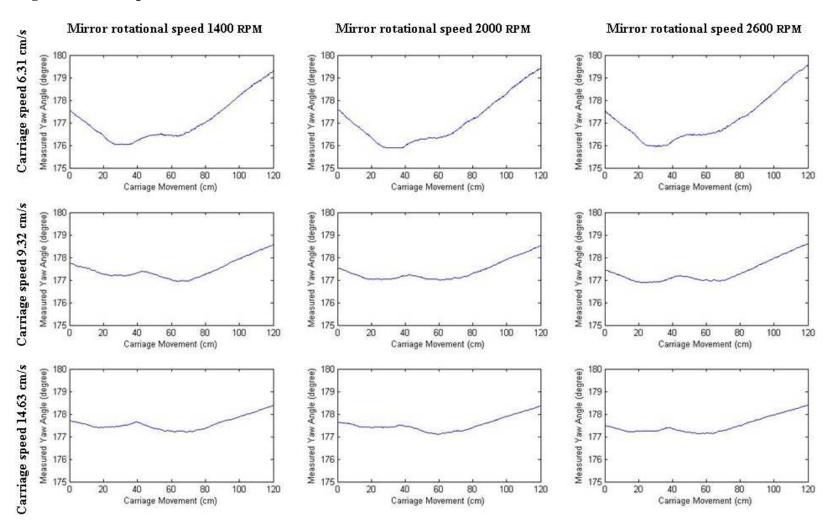


Figure 5.37 Yaw Angles Measured by the Gyroscope Sensor at Combinations of Three Mirror Rotational Speeds and Three Carriage Movement Speeds



In order to study the impact of the mirror rotation, carriage movement, and their interaction on the roll angle measurement, the "mixed" procedure in SAS (SAS, 2002) (Appendix I) was used to analyze the roll angles measured under condition A, Carriage movement speed (CS), mirror rotation speed (MR), and interactions (CS*MR) at combinations of three mirror rotational speeds and three carriage movement speeds were considered as the fixed effects. The unequal numbers of replicates in the combinations were also considered as a fixed effect. A least squares analysis of a factorial design with unequal numbers of replicates at factor combinations was carried out. The results are summarized in Table 5.9.

Table 5.9 Results of Statistics Analysis of the Measured Roll Angle under Condition A

Effect	CS levels	MR levels	Estimate	Standard Error	Pr > t
			(degree)	(degree)	
CS	1		2.1592	0.000424	< 0.0001
CS	2		2.1527	0.000550	< 0.0001
CS	3		2.1453	0.000658	< 0.0001
MR		1	2.1520	0.000532	< 0.0001
MR		2	2.1545	0.000525	< 0.0001
MR		3	2.1506	0.000531	< 0.0001
CS*MR	1	1	2.1547	0.000706	< 0.0001
CS*MR	1	2	2.1627	0.000700	< 0.0001
CS*MR	1	3	2.1602	0.000700	< 0.0001
CS*MR	2	1	2.1565	0.000944	< 0.0001
CS*MR	2	2	2.1503	0.000931	< 0.0001
CS*MR	2	3	2.1512	0.000932	< 0.0001
CS*MR	3	1	2.1446	0.001096	< 0.0001
CS*MR	3	2	2.1506	0.001087	< 0.0001
CS*MR	3	3	2.1405	0.001114	< 0.0001

The carriage movement speed, mirror rotation speed, and their interactions were found to have statistically significant effects on the measured roll angles, P<0.0001, when the significance level α =0.05. However, the standard errors at the combinations were less than 0.0012, indicating that these effects were not practical significant. In fact, at almost all the combinations of the carriage speeds and mirror rotational speeds, the measured roll angles were within the range of 2.09~2.26 degree.

From Figure 5.36, it is obvious that the pitch angle gradually decreased when the laser-carriage moved from the starting position towards the ending position. The reduction range was 0.38°. The yaw angle decreased when the laser-carriage moved from the starting position to 30cm and increased from approximate 70cm to the ending position. There was a variation on the yaw angles when the laser-carriage moved from 30cm towards 70cm (Figure 5.37).

Condition B: The laser-carriage moved at three different speeds while the laser mirror did not rotate (Figure 5.38 ~ Figure 5.40).

Figure 5.38 Roll Angle Measured by the Gyroscope Sensor at Laser-carriage Movement Speeds of (a) 6.31cm/s, (b) 9.32 cm/s, and (c) 14.63 cm/s, while the Laser Mirror was not Rotating

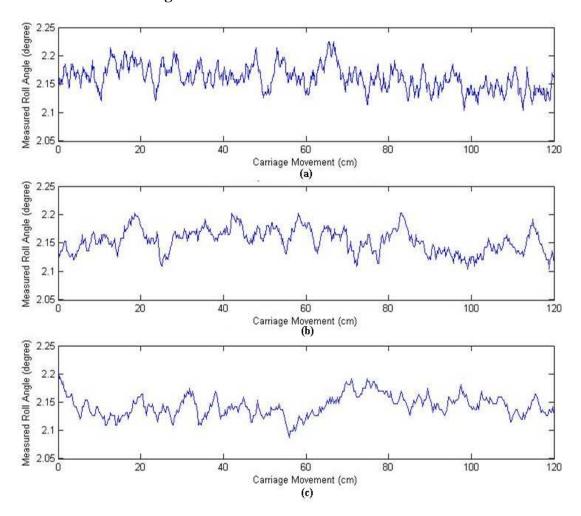


Figure 5.39 Pitch Angle Measured by the Gyroscope Sensor at Laser-carriage Movement Speeds of (a) 6.31cm/s, (b) 9.32 cm/s, and (c) 14.63 cm/s, while the Laser Mirror was not Rotating

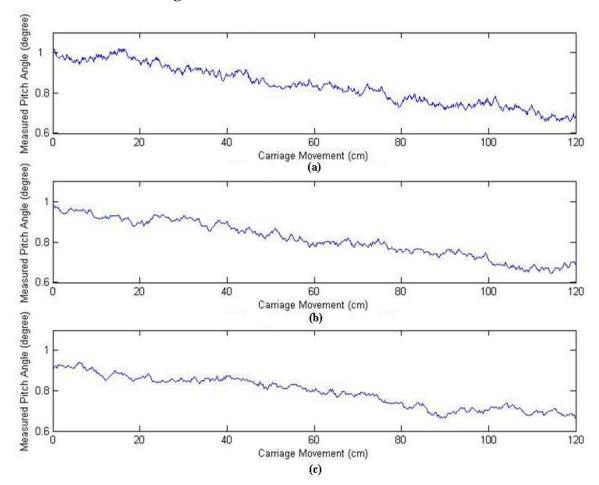
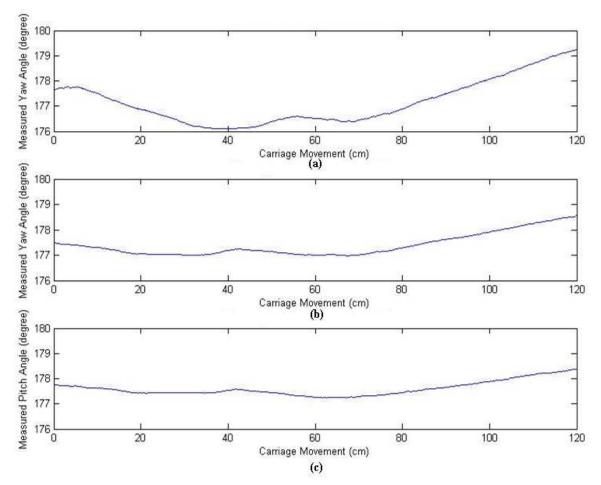


Figure 5.40 Yaw Angle Measured by the Gyroscope Sensor at Laser-carriage Movement Speeds of (a) 6.31cm/s, (b) 9.32 cm/s, and (c) 14.63 cm/s, while the Laser Mirror was not Rotating

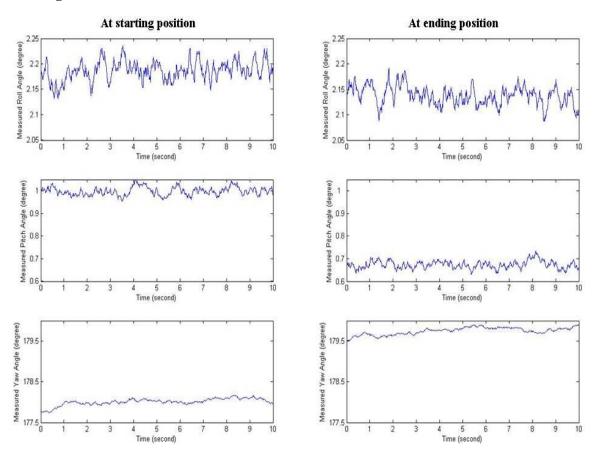


When the laser mirror was not rotating, the average values of roll angles were 2.1617°, 2.1546°, and 2.1438° at carriage movement speeds of 6.31cm/s, 9.32 cm/s, and 14.63 cm/s, respectively. The variation ranges of roll angles at three difference movement speeds were 2.1039°~2.2248°, 2.1039°~2.2028°, and 2.0875°~2.1973°. Thus, the measured roll angle was maintained within a range of 0.12°, which was slightly reduced from 0.16°, when the laser mirror was in motion (condition A). Pitch angle also decreased when the laser-carriage moved from the starting position to the ending position on the linear rail. The reduction range was about 0.36°, which was slightly smaller than that observed under condition A (0.38°). Comparing these numbers under two conditions,

it can be concluded that the mirror rotation did not significantly affect the roll and pitch measurements. The trends on yaw angles were similar to those derived for condition A.

Condition C: The laser mirror rotated when the laser-carriage remained still at the starting and ending positions on the rail, respectively (Figure 5.41).

Figure 5.41 Roll, Pitch, and Yaw Angles Measured by the Gyroscope Sensor at Two positions on the Rail, while the Laser Mirror Rotated at 2600 RPM and the Laser Carriage Remained Still



Comparison between the two positions clearly showed that the pitch and yaw angles measured at the two positions were different. The average pitch angle at the starting position (0.997°) was greater than that at the ending position (0.6718°) , whereas the average yaw angle measured at the starting position (178.0148°) was less than that at

the ending position (179.9615°). The roll angle almost kept constant. The average roll angles measured at two positions were 2.1857° and 2.139°.

Comparing these numbers with those obtained for condition A, one can find that the pitch and roll angles measured at the two positions were similar. Thus, it can be concluded that the movment of the laser-carriage did not significantly affect the pitch and roll measurements.

Condition D: The laser-carriage moved at three different speeds on the rail while the laser mirror rotated at three different speeds, when the rail was fixed at both ends (Figure 5.42 ~ Figure 5.44).

Figure 5.42 Roll Angles Measured by the Gyroscope Sensor at Combinations of Three Mirror Rotational Speeds and Three Carriage Movement Speeds, when the Rail was Fixed at Both End

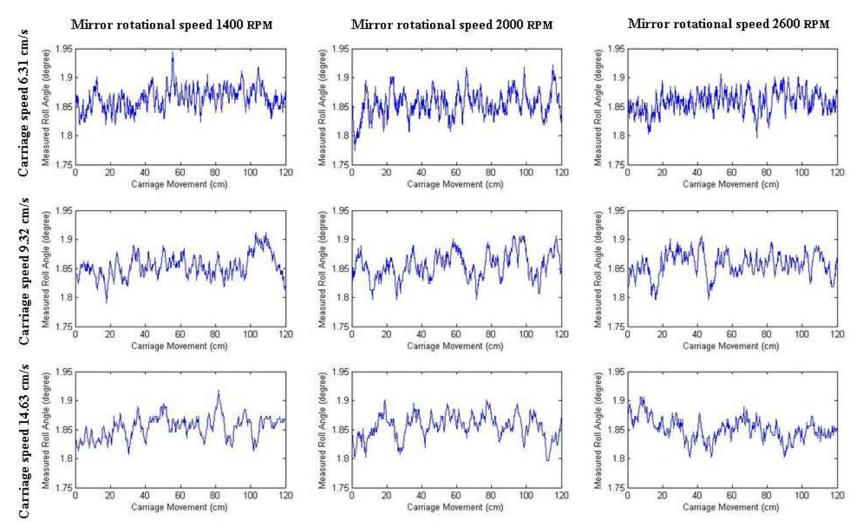


Figure 5.43 Pitch Angles Measured by the Gyroscope Sensor at Combinations of Three Mirror Rotational Speeds and Three Carriage Movement Speeds, when the Rail was Fixed at Both End

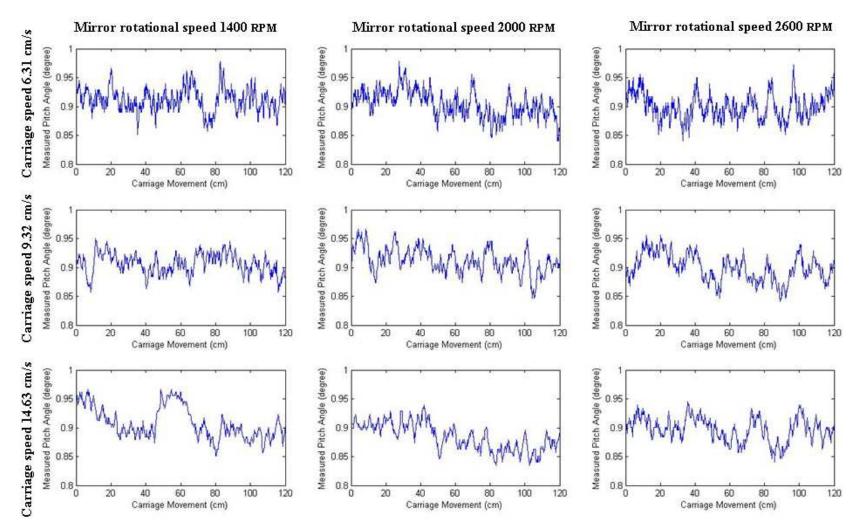
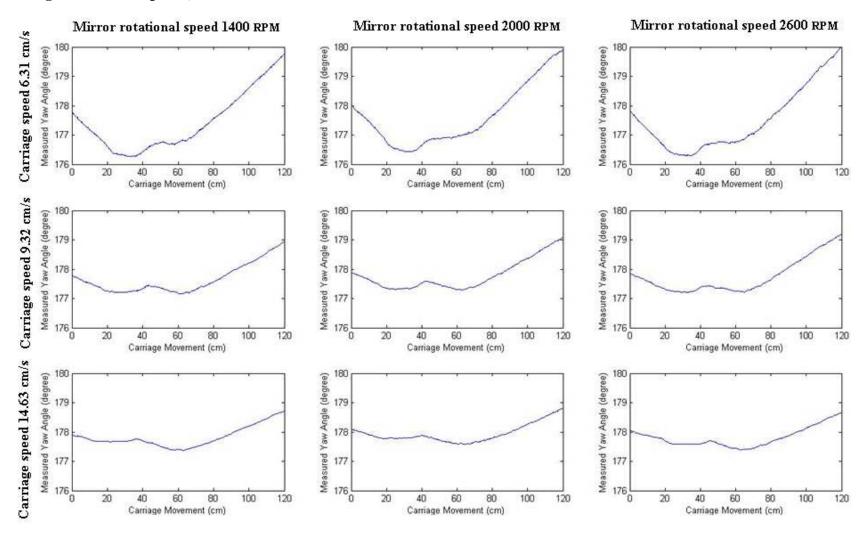


Figure 5.44 Yaw Angles Measured by the Gyroscope Sensor at Combinations of Three Mirror Rotational Speeds and Three Carriage Movement Speeds, when the Rail was Fixed at Both End



The "mixed" procedure used in condition A was applied to study the impact of the mirror rotation, carriage movement, and their interaction on the roll and pitch measurements under condition D, respectively (Appendix I). Carriage movement speed (CS), mirror rotation speed (MR), and interactions (CS*MR) between the rotational speeds and the carriage movement speeds were considered as the fixed effects. The unequal numbers of replicates in the combinations were also considered as a fixed effect. A least squares analysis of a factorial design with unequal numbers of replicates at factor combinations was carried out for roll and pitch measurements, respectively. The results are summarized in Tables 5.10 and Table 5.11, respectively.

Table 5.10 Results of Statistics Analysis of the Measured Roll Angle under Condition D

Effect	CS levels	MR levels	Estimate (degree)	Standard Error (degree)	Pr > t
					0.0001
CS	1		1.8566	0.000399	< 0.0001
CS	2		1.8575	0.000502	< 0.0001
CS	3		1.8567	0.000603	< 0.0001
MR		1	1.8586	0.000497	< 0.0001
MR		2	1.8562	0.000491	< 0.0001
MR		3	1.8559	0.000479	< 0.0001
CS*MR	1	1	1.8622	0.000666	< 0.0001
CS*MR	1	2	1.8520	0.000663	< 0.0001
CS*MR	1	3	1.8555	0.000660	< 0.0001
CS*MR	2	1	1.8561	0.000864	< 0.0001
CS*MR	2	2	1.8577	0.000859	< 0.0001
CS*MR	2	3	1.8586	0.000849	< 0.0001
CS*MR	3	1	1.8576	0.001035	< 0.0001
CS*MR	3	2	1.8588	0.001017	< 0.0001
CS*MR	3	3	1.8536	0.000975	< 0.0001

Table 5.11 Results of Statistics Analysis of the Measured Pitch Angle under Condition D

Effect	CS levels	MR levels	Estimate	Standard Error	Pr > t
			(degree)	(degree)	
CS	1		0.9085	0.000426	< 0.0001
CS	2		0.9035	0.000536	< 0.0001
CS	3		0.8920	0.000644	< 0.0001
MR		1	0.9073	0.000531	< 0.0001
MR		2	0.8991	0.000524	< 0.0001
MR		3	0.8976	0.000511	< 0.0001
CS*MR	1	1	0.9148	0.000711	< 0.0001
CS*MR	1	2	0.9078	0.000708	< 0.0001
CS*MR	1	3	0.9030	0.000705	< 0.0001
CS*MR	2	1	0.9039	0.000922	< 0.0001
CS*MR	2	2	0.9097	0.000918	< 0.0001
CS*MR	2	3	0.8968	0.000907	< 0.0001
CS*MR	3	1	0.9031	0.001105	< 0.0001
CS*MR	3	2	0.8797	0.001086	< 0.0001
CS*MR	3	3	0.8931	0.001041	< 0.0001

The carriage movement speed, mirror rotation speed, and their interactions were found to have statistically significant effects on the measured roll and pitch angles, P<0.0001, when the significance level α =0.05. However, the standard errors at the combinations were less than 0.0011 for roll angle and 0.0012 for pitch angle, indicating that these effects were not practically significant.

The measured roll angle was maintained within a rangle of 0.13°, which was smaller than that observed under condition A (0.16°). The range of measured pitch angle was also 0.13°. This result was different from those obtained from conditions A and B, where a clear declining trend in pitch angle was observed when the laser-carriage moved forward. Thus, it can be concluded that the rigidity of the aluminum frame to support the rail was not sufficient. The results of yaw angle measurement were similar to those derived from conditions A and B. A similar trend on the yaw angles was observed when the rail was supported at both ends.

The trends on yaw angle readings may have been caused by changes in the magnetic field when the laser line scanner moved along the rail. However, displacements of the yaw angle should not have affected the laser measurements because the yaw angle was only used in coordinate system conversion. The roll angles measured under all conditions had small variation ranges (<0.16°), resulting in no practically significant effect on the elevation measurement. By comparing the measurements of pitch angle under conditions A and B with those under condition D, it was obvious that the rail always tended to tilt to the direction where the laser scanner was located. These changes were related to the change of weight balance on the linear rail. The coordinate system of the laser system was defined based on the orientation of the linear rail. If the linear rail was tilted, the positions of the laser measurements would change. Thus, changes of pitch angle would affect the elevation measurements. These measurement errors shoud be compensated.

5.3 Preliminary Test on a Bare Soil Surface

5.3.1 Description

The laboratory experiments demonstrated that the laser system can provide accurate DEM data with high resolution. However, this vehicle-based system was aimed to measure soil surface roughness in the field. It was desirable to examine the functionality of the laser system under complex field conditions. Furthermore, the ability of the system to correctly register the measured DEM in the geographic coordinate system also needed to be examined.

The field test reported in this dissertation was only a preliminary study. It focused on evaluating the capability of the laser system in measuring geo-referenced DEM under field conditions.

5.3.2 Objectives

The objectives of the preliminary test on a bare soil surface were:

- 1). to examine the capability of the laser system in measuring soil surface elevation:
- 2). to study possible sources of measurement errors and to design algorithms for error correction;
- 3). to develop algorithms to convert derived DEM data from a local coordinate system to the geographic coordinate system.

5.3.3 Methodology

5.3.3.1 Test Procedure

The outdoor experiment was conducted on November 20th, 2007. The scanned bare soil surface was located near the east parking lot of the Bill Snyder Family stadium, Manhattan KS (Figure 5.45). The selected laser sampling rate was 10 kHz. The maximum measurement range was set at 304.8 cm. The laser mirror rotated at the maximum speed

of 2600 RPM. The laser-carriage moved at the medium speed (9 cm/s). The vertical distance from the laser scanner to the bare soil surface was measured at approximately 117 cm. A Trimble AgGPS 132 DGPS receiver was used to provide the global positioning information.



Figure 5.45 Outdoor Test on a Bare Soil Surface

5.3.3.2 Cross-validation-based Outlier Removal Algorithm

In statistics, an outlier was an observation that was numerically distant from the rest of the data (Barnett and Lewis, 1994). Because outliers were found in the data sets acquired by the laser system, an algorithm was developed to recognize and remove the outliers.

The algorithm to remove the outliers used a polynomial model to describe the elevation profile derived during each scan and a leave-one-out cross-validation method to

select the model that best fitted the data. From the selected model, the predicted laser data and a 95% confidence interval can be obtained. Measured data that fell outside the confidence interval would be treated as outliers and removed from the data set. The algorithm consisted of the following steps:

- (1) Break the data obtained during a scan into k partitions,
- (2) Take one of the partitions out from the data,
- (3) Use the remaining partitions to develop a polynomial regression equation with order r (Equation 5.17),

$$y = a_r x^r + a_{r-1} x^{r-1} + \dots + a_2 x^2 + a_1 x + a_0$$
(5.17)

where (x, y) are the data points within the remaining partitions, and

 a_0, a_1, \dots, a_r are the coefficients of the polynomial regression equation.

(4) Use the partition that was taken out in step 2 as the test set to test the polynomial model and to calculate the prediction error (Equation 5.18),

$$E_P = (Y - \hat{Y})^2 \tag{5.18}$$

where Y is the observed data of the test set, and

 \hat{Y} is the predicted data of the test set.

- (5) Repeat steps (2) through (4) until all partitions have been used as a test set,
- (6) Determine the average of the prediction errors,

$$E_r = \frac{1}{k} \sum_{i=1}^{k} (Y_i - \hat{Y}_i)^2, \qquad (5.19)$$

where k is the number of partitions.

(7) Increase order r at step (3) and repeat steps (2) through (6) until the maximum order, 16, is reached,

- (8) Select the optimum polynomial order r that gave the minimum error E_r among models of all orders tested,
- (9) Develop a polynomial regression equation at the optimum order using all data partitions,
 - (10) Determine the 95% confidence intervals of the regression model,
 - (11) Remove data points that fell outside the confidence interval.

The algorithm was implemented in MATLAB (Appendix J). Two functions, polyfit and polyval, were used. The polyfit function generated a 'best fit' polynomial (in the least squares sense) of a specified order for a given set of data. The polyval function calculated the predicted value of y at a given value of x using the best fit polynomial equation. Both functions had two return parameters. [p, S] = polyfit(x, y, n) returned the polynomial coefficients p and a structure S for use with polyval to obtain predictions or error estimates. $[y, \delta] = \text{polyval}(p, x, S)$ uses the optional output structure S generated by polyfit to generate prediction y and error estimates δ . Thus, $y\pm2\delta$ contained 95% of the predictions and, hence, can be used as the 95% confidence interval.

5.3.3.3 Coordinate Conversion Algorithm

The DEM data generated by the laser system was represented in its local coordinate system. In order to locate these data points on a geographic coordinate system, a coordinate conversion algorithm was required.

The most convenient way to specify points on the curved surface of the Earth was using latitude, longitude, and altitude in a coordinate system built on a geodetic datum. However, these points can also be specified on a flat surface or map in grid coordinates after projecting the curved surface onto a flat surface.

A geodetic datum was a tool to describe the size and shape of Earth surface, the origin and orientation of the coordinate system used in mapping Earth. Throughout time, there were hundreds of geodetic datums in use around the world. One of the most widely used datums was the World Geodetic System 1984 (WGS84) developed by the U.S. Department of Defense. It comprised a coherent set of global models and definitions: an

Earth-centered, Earth-fixed (ECEF) Cartesian coordinate frame, a reference ellipsoid of revolution as a geometric model of the shape of Earth, a characterization of Earth's gravity field, and a consistent set of fundamental constants (Misra and Enge, 2001). WGS84 was essential to the development of the Global Positioning System (GPS), because the position information from the GPS receiver was expressed in the WGS84 geodetic coordinate system.

The Universal Transverse Mercator (UTM) geographic coordinate system used a grid-based method to specify locations of points corresponding to their latitudes and longitudes (USGS, 2006). Based on a transverse Mercator projection, the UTM system divided the surface of Earth into sixty north-south zones, each of which was six degrees wide in longitude. The zones were numbered from west to east, beginning at the International Data Line (180°). Each zone was subdivided into the eastern and western halves by drawing the 'central meridian', which was a line perpendicular to the equator between the poles. In each zone, coordinates were measured North and East in meters. To avoid negative coordinates, an arbitrary false northing value of 10,000,000 meters was assigned to the equator and an easting value of 500,000 meters was assigned to the central meridian (Riesterer, 2008). The WGS84 ellipsoid was used as the underlying model of Earth in the UTM coordinate system.

The coordinate conversion algorithm used in the laser system was to convert the DEM data from its local coordinate system to the UTM geographic coordinate system using the laser measurements, the yaw angle measured by the gyroscope, the latitude and longitude information provided by the GPS receiver, and the known positions of these sensors (Appendix K). Two local coordinate systems and one global coordinate system were defined during conversion. These coordinate systems are described as follows:

(1). The X-Y-Z coordinate system (Figure 5.46). This was a local coordinate system defined on the laser system with Y and X axes aligned with the forward and rightward and Z axis pointing upwards. The origin O_1 located at the center of the rotating mirror when the laser was at the starting position (Figure 5.4).

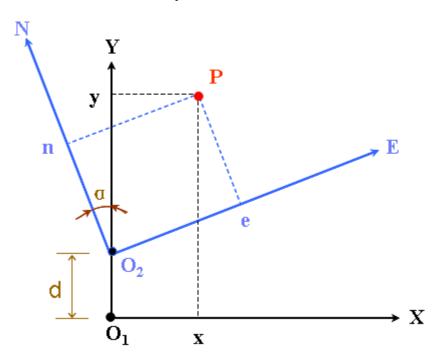
- (2). The E-N-U coordinate system (Figure 5.46). This was a local coordinate system with the three axes aligned with the East, North and Upward directions, respectively. The origin O₂ located at the center of the gyroscope sensor. For the field test, the roll and pitch angles were measured only once before the laser-carriage started to move. Variations in the pitch and roll angles during the rotation of the mirror and the translation of the laser-carriage on the rail were ignored. Only the measured yaw angle was used in the transformation.
- (3). The UTM geographic coordinate system. This is an Earth-fixed coordinate frame with the three axes aligned with the North, East and down (NED) directions, respectively. Obviously, only translations were involved in the transformation between the E-N-U and the UTM coordinate system.





The yaw angle measured by the gyroscope sensor was referenced to the magnetic north, pointing to Earth's magnetic north pole. On the other hand, the UTM coordinates used the true north (geographic North Pole) as its north. The true north did not coincide with the magnetic north. The angular difference between the true north and the magnetic north was called "declination" or "magnetic variation". By knowing the yaw angle and the magnetic declination, elevations measured in the X-Y-Z coordinate system can be converted into the E-N-U coordinate system by using Equations (5.20), (5.21) and (5.22). The mathematical model of the calculation is shown in Figure 5.47. The estimated value of magnetic declination can be found on the website of National Geophysical Data Center, which is provided as a public service by the U.S. Department of Commerce, National Oceanic and Atmospheric Administration, National Environmental Satellite, Data and Information Service.

Figure 5.47 Illustration of Coordinate Conversation between the X-Y-Z coordinate system and the E-N-U coordinate system



$$e = \cos \alpha \cdot x + \sin \alpha \cdot (y - d) \tag{5.20}$$

$$n = -\sin\alpha \cdot x + \cos\alpha \cdot (y - d) \tag{5.21}$$

$$u = z + z_0 (5.22)$$

where (x, y) was the location of a data point P in the X-Y-Z coordinate system, in meter,

z was the elevation of data point P in the X-Y-Z coordinate system, in meter,

(e, n) was the location of the same data point P in the E-N-U coordinate system, in meter,

u was the elevation of data point P in the E-N-U coordinate system, in meter.

$$a = \gamma + \delta \tag{5.23}$$

where δ was the magnetic declination, in radian,

 $\boldsymbol{\gamma}$ was the yaw angle measured by the gyroscope sensor, in radian.

Due to the fact that the Z-axis in the X-Y-Z coordinate system was in the opposite direction of the U-axis in the E-N-U coordinate system, a negative sign was added to γ .

d = 51cm, the horizontal distance between the origin O_1 of the X-Y-Z coordinate system and the origin O_2 of the E-N-U coordinate system,

 $z_0 = 24$ cm, the vertical distance between the origin O_1 of the X-Y-Z coordinate system and the origin O_2 of the E-N-U coordinate system.

The GPS antenna was mounted on top of the gyroscope sensor during field experiments. The vertical distance between the center of the antenna and the center of the gyroscope sensor was 11 cm. Coordinates in the E-N-U coordinate system can be converted into the UTM (WGS84) coordinate system by using Equations (5.24), (5.25), and (5.26).

$$e' = e + e'_0$$
 (5.24)

$$n' = n + n'_0$$
 (5.25)

$$u' = u + u'_0 + u_a (5.26)$$

where (e', n') were easting, northing in the UTM geographic coordinate system, in meter,

u' was the altitude, which was referenced to Mean Sea Level (MSL), in meter,

(e, n) were the coordinates in the E-N-U coordinate system, in meter, *u* was the elecations in E-N-U coordinate system, in meter,

(e'₀, n'₀) was the coordinate of the origin O₂ of the E-N-U coordinate system in the UTM (WGS84) geographic coordinate system (Appendix L), u'₀ was the elevation of the center of GPS antenna, referenced to the MSL, in meter,

 $u_a = 11$ cm, was the vertical distance betweent the center of the GPS antenna and the origin O_2 of the E-N-U coordinate system.

5.3.4 Results and Discussion

Outliers were observed in most three-dimensional raw datasets acquired by the laser system in the outdoor test. Figure 5.48 shows one of these data sets. Figure 5.49 is the same data set viewed in the X-Z plane. These plots clearly showed that most of the measured data points laid between -110 cm and -120 cm, whereas a few were great than -120 cm. These data points appeared to qualify for the "outliers" by human judgment.

Figure 5.48 3D Plot of a Raw Laser Data Set Measured during the Field Test

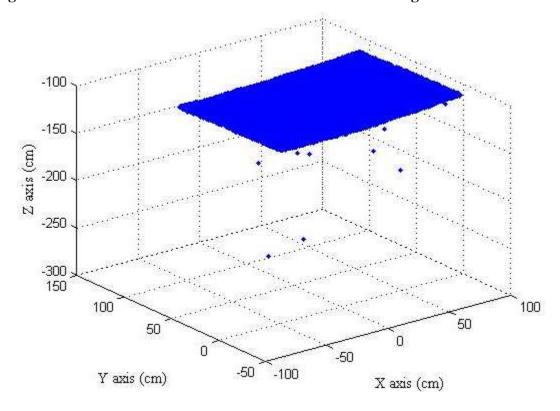
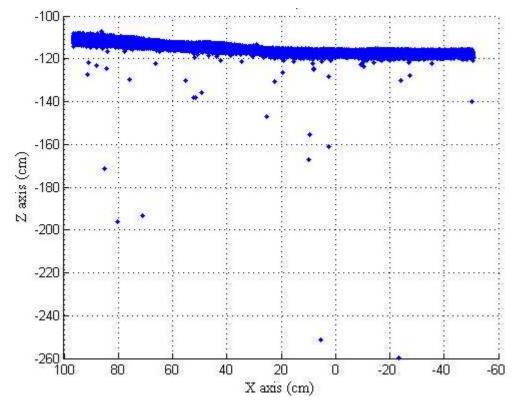


Figure 5.49 Outliers Viewed in the X-Z Plane



The leave-one-out cross-validation algorithm was applied to data shown in Figures 5.48 and 5.49. The result is shown in Figures 5.50 and 5.51. Obviously, most outliers were removed. The bare soil surface had an inclined slope.

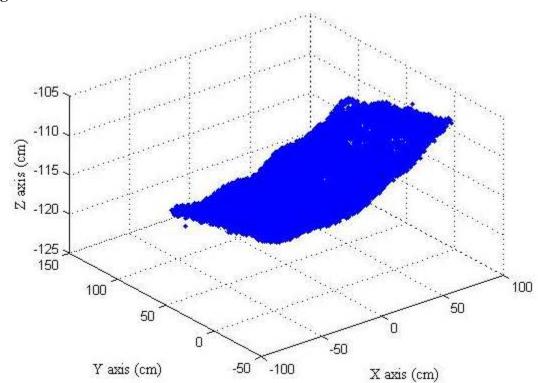
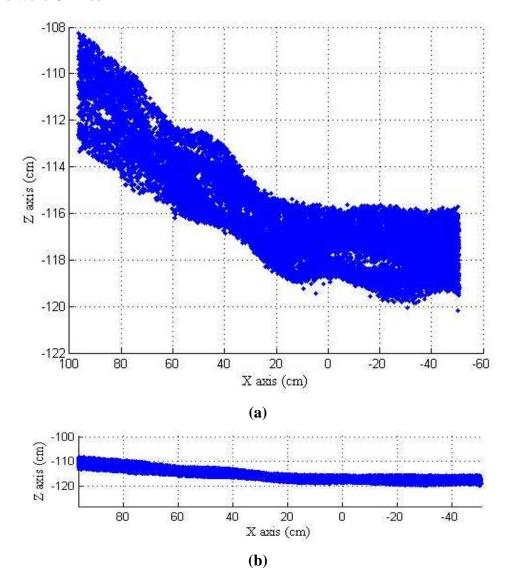


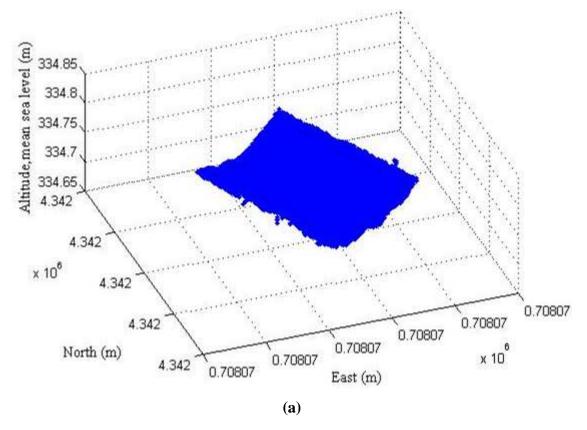
Figure 5.50 3D Plot of the Raw Data after the Outliers were removed

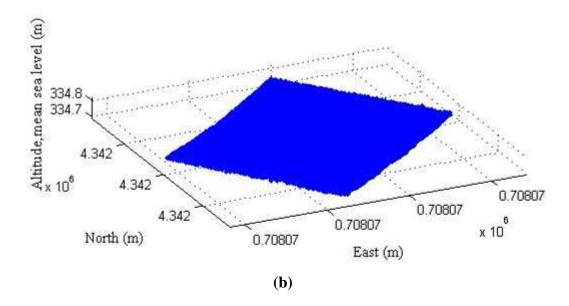
Figure 5.51 (a) The Raw Data Viewed in the X-Z Plane after the Outliers were removed, (b) The Same Data Viewed in the X-Z Plane after the Scales for the X- and Z-axis were Unified



The coordinate conversion algorithm, along with the yaw angles measured by the gyroscope sensor and the latitudes, longitudes and altitudes provided by the GPS, was used to convert the measured data from the X-Y-Z local coordinate system to the geographic coordinate system, UTM-WGS84 (Figure 5.52). The recorded latitude was 39°12.161782' north and the longitude was 96°35.424589' west. The results showed that the soil surface was located at 4,342 kilometers north and 208.07 kilometers east in zone 14 in the UTM geographic system.

Figure 5.52 (a) Measured DEM in the UTM (WGS84) Geographic Coordinate System, (b) The Same Data Plotted at Identical X-, Y- and Z-axis Scales





CHAPTER 6 - Conclusions

Conclusions drawn from each stage of this study are summarized as follows:

6.1 Laser System

A vehicle-based laser measurement system for generating high-resolution DEM data was developed. The system consisted of five units:

- a laser line scanner to measure the surface elevation,
- a flexible frame-rail mechanism to support the sensors on the bed of a small utility vehicle,
- a gyroscope sensor to measure the roll, pitch, and yaw angular displacements of the vehicle,
- a RTK GPS to provide the geographic position of the measured surface, and
- a data-acquisition and control unit.

A user interface program was developed to control the laser system and to collect the sensors data through a field laptop.

6.2 Components Tests

- A test on the rotating mirror showed that the DC motor required a transient period of about 20 seconds to reach its steady-state speed. The laser scanner should not start the measurement during the transient period.
- After testing the laser scanner on three types of objects white paper, black paper, and sand surface, it was found that the white paper gave the most consistent distance measurement. The laser scanner was then calibrated on the whiter paper for distance measurement.
- The spatial resolution of the DEM models developed by the laser system was affected by the rotational speed of the mirror, the sampling rate, the movement speed of the laser-carriage, the height of the laser line scanner from the ground, and the size of the scan area.
- A test conducted on the gyroscope sensor showed that errors in pitch and roll measurement were larger in combined pitch/roll rotations than those in single pitch

- or roll rotations. Within $\pm 30^{\circ}$ of single pitch or roll rotations, the measurement errors in pitch and roll angles were within 0.8° and 0.4° , respectively.
- A modeling study on the effects of pitch and roll measurement errors on elevation measurement demonstrated that: a) Errors in roll angle measurement did not significantly affect the elevation measurement; b) For positive pitch angles, especially those approaching 30°, errors in pitch angle measurement had a significant effect on the elevation measurement; c) For negative pitch angles in the ranges of 0~-18°, errors in pitch angle measurement did not significantly affect the elevation. For those in the ranges of -27~-30°, errors in pitch angle measurement had a significant effect on the elevation measurement. Outside these ranges, the effect depended on the measured distance.

6.3 Accuracy Tests

- DEM models were created by interpolating the raw laser data using a twodimensional, three-nearest neighbor, distance-weighted algorithm.
- Test results of surfaces with known geometric shapes indicated that the laser system
 can describe individual objects more accurately than a flat surface. Shapes of
 different objects can be identified from the DEMs.
- The accuracy of the laser system in elevation measurement was evaluated by comparing the DEM models generated by the laser system for a sand-stone surface with a reference DEM model generated by a more accurate, laser-based profile meter for the same surface. The correlation coefficient between the DEMs was calculated. Within four replications, the highest correlation coefficient between the measured and reference DEMs was 0.9371. The correlation coefficients among the four replications were greater than 0.948.
- A median threshold filter and a median filter applied to the raw laser data before and after the interpolation slightly improved both measurement accuracy and repeatability. The correlation coefficient between the measured and reference DEMs was improved to 0.954. Correlation coefficients of greater than 0.988 were achieved among the four replications.

 Differences in materials and colors affected the grayscale images, which were created from the intensity data provided by the laser scanner.

6.4 Noise Tests

- Results of the ambient light test indicated that neither sunlight nor fluorescent light
 affected the elevation measurement of the laser system. The system provided
 consistent elevation measurements under both indoor and outdoor lighting
 conditions.
- A test on the linear rail when the laser-carriage moved with and without the mirror rotation indicated that the mirror rotation did not significantly affect the roll and pitch measurement.
- A test on the linear rail when the mirror rotated with and without the laser-carriage movement indicated that the laser-carriage movement did not significantly affect the roll and pitch measurement.
- A test on the linear rail when both ends were fixed indicated that the rigidity of the aluminum frame to support the rail was not sufficient.
- Tests on the linear rail showed that the rail slightly tilted to the direction where the laser scanner was located because of the change in weight balance. The variation range of the roll angle was small (<0.16°), which resulted in no practically significant effect on the elevation measurement. A consistent trend in yaw angle variation was observed when the laser scanner moved along the rail. It may have been caused by changes in the magnetic field.
- Errors in the elevation measurement caused by the variation of the pitch angle needed to be compensated.

6.5 Preliminary Test in the Field

- A leave-one-out cross-validation algorithm was used to remove the outliers observed in the raw laser data.
- The DEM data measured by the laser system was converted from a local coordinate system to the UTM geographic coordinate system by using the yaw angle measured

by the gyroscope, the known positions of the sensors, and the latitude, longitude, and altitude information provided by the GPS receiver.

 Results of the preliminary outdoor experiment indicated that the laser system was capable of providing geo-referenced DEM data.

CHAPTER 7 - Future Work

Rail vibration test results showed that the linear rail tilted to the direction where the laser scanner was located when the laser-carriage moved on the rail. These angular changes of the rail would affect the elevation measurements. Two methods to solve this effect are recommended. One is to strengthen the rigidity of the aluminum frame. Another method is to correct the measurement errors during the generation of the three-dimensional data.

The comparison between DEMs obtained by the laser system and the reference system showed that the laser system can describe the measured surface with satisfactory accuracy and repeatability based on distance measurements. Using additional information such as intensity may have the potential for removing the measurement error and increasing the accuracy. Thus, future studies on the fusion of distance measurement and intensity information need to be investigated.

More field experiments need to be conducted for further evaluating the performance of the laser system in measuring the soil surface roughness.

Differences in materials and colors affected the graycale image. Thus, tests on the reflected light intensity need to be conducted to examine the potential capabilities of the laser system in measuring crop residues on soil surface. Methods in digital image processing could be introduced to enhance the grayscale image.

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Appendix A - Laser Sampling Program

```
/***********************************
** Program: LaserReading.cpp
** This is a data logger for Acuity - AccuRange 4000 through HSIF.
** Files: LOOKUPHS - laser calibration file; hsiflib.lib - HISF static linked library
     sio_util.h; sio_util.cpp; rangehs. h - Laser settings and HSIF routines
** Inputs: COM port number, HSIF Card number, Sampling Period, Data Buffer Size, Max Range,
               Motor Number, and Motor Power Lever. (Calibration File)
** Ouputs: *.txt: Distance, Raw range, Amplitude, Temperature, Angle1(Laser Motor),
        Angle2(Rail Motor), Index1(Laser Encoder Index), Index2(Rail Encoder Index).
** Usage: laser_gyro_gps <Laser_file_name><COM> <Card> <SamplePeriod><Lines><Range>
            <Motor> <Power>
** Subroutines: Save file();
*************************
#include <math.h>
#include <stdio.h>
#include <string.h>
#include <stdlib.h>
#include <errno.h>
#include <process.h>
#include <windows.h>
#include <conio.h>
#include "..\hsiflib\rangehs.h" //h.file for laser setting
#include "..\utilities\sio_util.h" //h.file for laser setting
#define MAX_PACKET_SIZE 255
#define MAX_BUF_SIZE 255
#define DEFAULT_LASER_COMM 1 //default settings
#define DEFAULT_LASER_BOARD 1
#define DEFAULT_LASER_SAMPLE_PERIOD 20
#define DEFAULT_LASER_SAMPLE_LINES 200
#define DEFAULT_LASER_MOTOR_NUM 1
#define DEFAULT_LASER_MOTOR_POWER 255
#define EXIT_CHAR 'q'
```

```
#define NUM_SAMPLES 5000
#define HS BUFSIZE (NUM SAMPLES*sizeof(HSIF SAMPLE))
HSIF SAMPLE hsbuffer[HS BUFSIZE/sizeof(HSIF SAMPLE)];//Raw sample buffer
#define NUM PROCESS 1000000
#define HPS_BUFSIZE (NUM_PROCESS*sizeof(HSIF_PROC_SAMPLE))
HSIF_PROC_SAMPLE hpSampleBuf[HPS_BUFSIZE/sizeof(HSIF_PROC_SAMPLE)];
HSIF_RESULT result; // see manual, page26
COMMINFO Commport; // in sio_util.h, "COMMINFO" in serial I/O routine for communication
COMMINFO * pcom = 0;
static void save file(int lines, FILE* fp); // save laser data
main(int argc, char *argv[])
{
        COMMINFO Commport;
                                             //laser data structure, in sio_util.h
        pcom = &Commport;
        HSIF_HANDLE hsif = HSIF_INVALID_HANDLE;
                                                         // handle of HSIF card
        int serialport = DEFAULT_LASER_COMM;
                                                      // serial port number
        int board = DEFAULT_LASER_BOARD;
                                                    // HSIF number
        long sample_period = DEFAULT_LASER_SAMPLE_PERIOD; // sampling period
        int lines = DEFAULT_LASER_SAMPLE_LINES; // total lines of range data before exiting
        int max_range = DEFAULT_MAX_RANGE;
                                                       //650 inches
        int motor = DEFAULT_LASER_MOTOR_NUM;
                                                        //motor number
        int powerlevel = DEFAULT_LASER_MOTOR_POWER; //motor power
        char *outLaserFileName;
                                             //point to data file
        char calibration[]="LOOKUPHS";
                                                 //calibraion file: LOOKUPHS
        DWORD numRead;
        int hplines;
        FILE *fp; //point to a file structuce.
        unsigned int userChar = '0';
        int currentArg; //Argument number of Main()
        if (argc < 2) { /* not enough argument */
                 printf("usage: laserreading<Laserfile><options>\n");
                 printf("Available options are: \n");
                 printf("-c <comm port number for Laser> where the default is 1.\n");
                 printf("-b <HSIF board number> where the default is 1.\n");
                 printf("-s <sampling period> where the default is 20us.\n");
                 printf("-1 <buffer size> where the default is 200 which means 1000000 samples \n");
                 printf("-r <max range> where the default is 650 inches.\n");
                 printf("-m <motor number> where the default is 1.\n");
```

```
printf("-p <motor power level> where the default is 255, the highest speed\n");
          getchar(); // waiting key_point
          exit(1);
}
currentArg = 1; \frac{1}{0} is the program name
outLaserFileName = argv[currentArg]; currentArg++;
while (argc > currentArg) {
                              //argument > 4 (begin)
          switch (argv[currentArg][1]) {
         case 'c': // serial port number
                   currentArg++;
                   serialport = atoi(argv[currentArg]); currentArg++;
                   break;
          case 'b': // HSIF board number
                   currentArg++;
                   board = atoi(argv[currentArg]); currentArg++;
                   break;
          case 's': // sampling period
                   currentArg++;
                   sample_period = atol(argv[currentArg]); currentArg++;
                   break;
         case 'I': // data buffer size
                   currentArg++;
                   lines = atoi(argv[currentArg]); currentArg++;
                   break;
         case 'r': // maximum measurement range
                   currentArg++;
                   max_range = atoi(argv[currentArg]); currentArg++;
                   break;
          case 'm': // motor number
                   currentArg++;
                   motor = atoi(argv[currentArg]); currentArg++;
                   break;
          case 'p': // motor power level
                   currentArg++;
                   powerlevel = atoi(argv[currentArg]); currentArg++;
                   break;
          default:
                   printf("unknown argument: -%c\n",argv[currentArg][1]);
                   printf("type laser_gyro_gps without any parameters for help");
                   break;} // end switch
} // end while
```

```
HsifDllInit();
                  // Initialize library, See manual, page 25
fp = fopen(outLaserFileName , "w");
if(!OpenPort(pcom, 9600, serialport)){ //Initialization: COM, HSIF Card ,in sio_util.h
         pcom = 0;
         fprintf(stderr, "Error: Serial Comm port open failed.\n");
         goto ERROR_EXIT;
sendstr(pcom,"I");// set to factory defaults. manually send the command to set the sensor through RS232.
Sleep(200);
             //give 0.2 sec time to take effect.
fprintf(stderr, "Opened high speed interface.\n");
hsif = HsifOpen(board, &Commport); // Open HSIF, in rangehs.h
if(hsif == HSIF_INVALID_HANDLE) {
         fprintf(stderr, "Error: HsifOpen failed.\n");
         goto ERROR_EXIT;
if(HsifResetBoard(hsif) == HSIF_FAIL) { // Reset HSIF, in rangehs.h
         fprintf(stderr, "Error: HsifResetBoard failed.\n");
         goto ERROR_EXIT;
fprintf(stderr, "HISF Card Calibration\n");
HsifSetPollMode(hsif,TRUE);
                                      // TRUE = polling allowed
if(HsifCalibrate(hsif) != HSIF_SUCCESS){
         fprintf(stderr,"Error: Could not get calibration value\n");
         goto ERROR_EXIT;
fprintf(stderr,"SamplingModeInit\n");
if(HsifSamplingModeInit(hsif) != HSIF_SUCCESS){// set card to sampling mode
         fprintf(stderr,"Error: Could not initialize sampling mode\n");
         goto ERROR_EXIT;
if(HsifClearEncoder(hsif, ENCODER1|ENCODER2,TRUE)!= HSIF_SUCCESS){
         fprintf(stderr,"Error: Failed to clear encoder1\n");
         goto ERROR_EXIT;
} //True: take place when the index pulse occurs; FALSE: immediately
if(HsifCalibrateEncoder(hsif, ENCODER1, 0, 4096) != HSIF_SUCCESS){
         fprintf(stderr,"Error: Failed to set encoder1\n");
         goto ERROR_EXIT;
} // Set sample period and resolution for encoder1.
if(HsifCalibrateEncoder(hsif, ENCODER2, 0, 200) != HSIF_SUCCESS){
         fprintf(stderr,"Error: Failed to set encoder2\n");
```

```
} // Set sample period and resolution for encode2.
      if(HsifLoadCalibrationData(hsif, calibration) == HSIF_FAIL) {
                printf("ERROR: Could not read calibration file\n");
                goto ERROR_EXIT;
      if(HsifSetSamplePeriod(hsif,0,max_range,sample_period)!= HSIF_SUCCESS){
                fprintf(stderr,"Error: Failed to set sample and range\n");
                goto ERROR_EXIT;
                // Set sample period and resolution
      HsifSetMotorPower(hsif, motor, powerlevel);
      fprintf(stderr,"Waiting (20 sec.) for mirror to move\n");
      Sleep(20000);
      fprintf(stderr, "Clear Sample Buffer\n");
      HsifClearSampleBuffer(hsif);// for clean buffer each time
      HsifSamplingEnable(hsif);
                                            // need to skip ahead
      fprintf(stderr,"Sampling Enable\n");
      fprintf(stderr,"Begin sampling\n");
      hplines = lines;
      while((userChar != EXIT_CHAR) && (lines--)){
                if((HsifGetBufferedSamples(hsif,hsbuffer,NUM_SAMPLES,&numRead,TRUE))==HSIF_FAIL){
                         printf("ERROR: Buffer overflow flag not getting set.\n");
                         return(0);
                }
                if( DATA_LOST(hsbuffer[NUM_SAMPLES-1])){
                         HsifClearSampleBuffer(hsif);
                         HsifSamplingEnable(hsif);
    result=HsifProcessSamples(hsif,hsbuffer,hpSampleBuf+(hplines-lines-1)*NUM_SAMPLES,NUM_SAMPLES);
                if (hpSampleBuf[(hplines-lines-1)*NUM\_SAMPLES].timeout) \{
                         printf("ERROR: Sample measurement timeout!\n");
                         return(0);
                }
                if (kbhit()) {
                         userChar=getch();
                }//kbhit()--checks the console for keyboard input, required header <conio.h>
}
      fprintf(stderr,"End sampling\n");
      fprintf(stderr,"Sampling Lines counter: %d\n", lines);
      HsifSetMotorPower(hsif, motor, 0);
      fprintf(stderr,"Saving Data,Please Waiting\n");
```

goto ERROR_EXIT;

```
save_file((hplines-lines-1), fp);
ERROR_EXIT:
         if(pcom)
                   ClosePort(pcom);
         if(hsif != HSIF_INVALID_HANDLE)
                   HsifClose(hsif);
         return(0);
}
//Function Name: save_file(int lines)
//Descriptions:Write all data from hpSampleBuf[] buffer to a .txt file (data.txt).
*************
static void save_file(int lines, FILE *fp)
{
         int i;
         fprintf(fp, "Distance(inches)\t");
         fprintf(fp, "Raw Range(bits)\t");
         fprintf(fp, "Amplitude\t");
         fprintf(fp, "Ambient\t");
         fprintf(fp, "Temp(F)\t");
         fprintf(fp, "Angle1(radins)\t");
         fprintf(fp, "Angle2(radins\t");
         fprintf(fp, "Index1\t");
         fprintf(fp, "Index 2 \backslash t");\\
  for( i=0; i < (lines*NUM_SAMPLES); i++){
                   fprintf(fp, "\n");
                   fprintf(fp, "%.2f\t", hpSampleBuf[i].distance);
                   fprintf(fp, "%.0f\t", (double)hpSampleBuf[i].rawRange);
                   fprintf(fp, "%.1f\t", hpSampleBuf[i].amplitude);
                   fprintf(fp, "%.1f\t", hpSampleBuf[i].ambient);
                   fprintf(fp, "%.1f\t", hpSampleBuf[i].caltemp);
                   fprintf(fp, "%.4f\t", hpSampleBuf[i].angle1);
                   fprintf(fp, "%.4f\t", hpSampleBuf[i].angle2);
                   fprintf(fp, "%d\t", INPUT1(hpSampleBuf[i]) ? 1:0);
                   fprintf(fp, "%d\t", INPUT2(hpSampleBuf[i]) ? 1:0);
  if (fclose(fp))
                   fprintf(stderr,"Error: Can't close the file\n");
```

Appendix B - Universal Serial Communication Program

```
** Program: Serial.cpp (GPSreading.cpp)
** This is a universial serial communation program for RS-232.
** It initallize the port and collect data and save to txt file.
** Available options are:
       -c <comm port> where the default is COM1
       -b <baul>
    -b aud rate> where the default is 9600
       -n < number of bits in the bytes> where the default is 8
       -p <parity > where the default is NOPARITY (0)
       -s <the number of the stop bits> where the default is ONESTOPBIT (1)
** Subroutines: Output();
*******************************
#include <stdio.h>
#include <windows.h>
#include <conio.h> // console function
#define MAX_BUF_SIZE 255
#define EXIT_CHAR 'q'
static void Output(unsigned char *comBuf, unsigned long bytesRead, FILE* out);// save data
void main (int argc, char *argv[])
       char *outFileName:
                                      //a pointer to output file name
       FILE *out:
       int currentArg;
       char *comPort="COM1";
                                         //Seiral port, default is COM1
       unsigned int baudRate = CBR_9600; //Baud Rate, default is 9600, 'CBR'-Key words
       unsigned int byteSize = 8;
                                           // number of bits in the bytes transmitted and received
       unsigned int parity = 0;
       unsigned int stopBit = 0;
       unsigned char comBuf[MAX_BUF_SIZE] = ""; //Comm buffer
       unsigned int userChar= '0';
       unsigned long bytesRead = 0;
       DWORD dwCommEvtMask;
       DWORD dwErrorMask;
```

```
DWORD nToRead;
DWORD dwRes;
LPDCB serialCtrl= new DCB;
                                         //DCB structure in MSDN,LPDCB
HANDLE serialPort;
COMMTIMEOUTS commTimeouts;
COMSTAT comstat;
OVERLAPPED ol = \{0\};
if (argc < 2) { /* not enough argument */
        printf("usage: gpsreading <file> <options>\n");
        printf("Available options are: \n");
        printf("-c <comm port> where the default is COM1\n");
        printf("-b <baud rate> where the default is 9600\n");
        printf("-n < number of bits in the bytes> where the default is 8\n");
        printf("-p <patiry > where the default is NOPARITY (0)\n");
        printf("-s < the number of the stop bits> where the default is ONESTOPBIT (1)\n");
        printf(" Parity values: 0 -- No parity; 1 -- Odd; 2 -- Even; 3 -- Mark; 4 -- Space.\n");
        printf(" StopBits values: 0 -- 1 stop bit; 1 -- 1.5 stop bits; 2 -- 2 stop bits.\n");
        getchar();
        exit(1);
currentArg = 1; // 0 is the program name
outFileName = argv[currentArg]; currentArg++;
while (argc > currentArg) { //argument > 2
        switch (argv[currentArg][1]) {
        case 'c':
                 currentArg++;
                 comPort = argv[currentArg];currentArg++;
                 break;
        case 'b':
                 currentArg++;
                 baudRate = atoi(argv[currentArg]); currentArg++;
                 break:
        case 'n':
                 currentArg++; // atof() - convert strings to double
                 byteSize = atoi(argv[currentArg]); currentArg++;
                 break;
```

```
case 'p':
                         currentArg++;
                         parity=atoi(argv[currentArg]); currentArg++;
                         break:
                case 's':
                         currentArg++;
                         stopBit =atoi(argv[currentArg]); currentArg++;
                         break;
                default:
                         printf("unknown argument: -%c\n",argv[currentArg][1]);
                         printf("type gpsreading without any parameters for help");
                         break;}
        switch (parity){
                case 0: parity = NOPARITY; break;
                case 1: parity = ODDPARITY; break;
                case 2: parity = EVENPARITY; break;
                case 3: parity = MARKPARITY; break;
                case 4: parity = SPACEPARITY; break;
                default: parity = NOPARITY; break;
        switch (stopBit){
                case 0: stopBit = ONESTOPBIT; break;
                case 1: stopBit = ONE5STOPBITS; break;
                case 2: stopBit = TWOSTOPBITS; break;
                default: stopBit = ONESTOPBIT; break;
        }
        out = fopen(outFileName, "w");
        serial Port = Create File (comPort, GENERIC\_READ | GENERIC\_WRITE, 0, NULL, OPEN\_EXISTIN) \\
G,FILE_FLAG_OVERLAPPED,NULL);// OverLapped Mode
        if (serialPort == INVALID_HANDLE_VALUE) {
                printf("could not open serial port: %d\n", GetLastError());
                exit(1);
        }
        if (!(SetupComm(serialPort, 1024, 1024))) { // Set input and output buffer size:
                printf( "error setting up comm: %d\n", GetLastError());
```

```
exit(1);
                      }
                     if (!(GetCommState(serialPort, serialCtrl))) { //get serial port state
                                            printf("error getting comm: %d\n", GetLastError());
                                            CloseHandle(serialPort);
                                            exit(1);
                      }
                     serialCtrl->BaudRate = baudRate; //configure the serial port parameters.
                     serialCtrl->ByteSize = byteSize;
                     serialCtrl->Parity = parity;
                     serialCtrl->StopBits = stopBit;
                     if (!(SetCommState(serialPort, serialCtrl))) { //reset serial port state
                                            printf("error setting comm: %d\n", GetLastError());
                                            CloseHandle(serialPort);
                                            exit(1);
                     if (!GetCommTimeouts(serialPort, &commTimeouts)){ // get the serial port timeout
                                            printf("error getting comm timeouts: %d\n",GetLastError());
                                            CloseHandle(serialPort);
                                            exit(1);
                      }
                     commTimeouts.ReadIntervalTimeout = MAXDWORD; //interval time between the two bytes.
                     commTimeouts.ReadTotalTimeoutMultiplier =MAXDWORD;
                     commTimeouts.ReadTotalTimeoutConstant = 100;
                     if(!SetCommTimeouts(serialPort, &commTimeouts)){    //reset the serial port timeout
                                            printf("error setting comm timeouts: %d\n",GetLastError());
                                            CloseHandle(serialPort);
                                            exit(1);
                      }
                     if (!SetCommMask(serialPort, EV_RXCHAR)) { // specify a event to monitor the serialPort.
                                            printf("could not set a Mask for serial port: %d\n", GetLastError());
                                            CloseHandle(serialPort);
                                            exit(1);
                      }
                     if (!PurgeComm(serialPort, PURGE\_TXABORT|PURGE\_RXABORT|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGTYTAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGE\_TXCLEAR|PURGTYTYCLEAR|PURGTYTYCLEAR|PURGTYTYCLEAR|PURGTYTYCLEAR|PURGTYTYCLEAR|PURGT
E_RXCLEAR)){
```

CloseHandle(serialPort);

```
printf("error purge comm: %d\n",GetLastError());
        CloseHandle(serialPort);
        exit(1);
}// clear all buffer
ol.hEvent = CreateEvent(NULL, FALSE, FALSE, NULL);
if (ol.hEvent==NULL){
        printf("could not set event: %d\n", GetLastError());
        exit(1);
}
while(userChar != EXIT_CHAR) {
   if (WaitCommEvent(serialPort, &dwCommEvtMask, NULL)){ //waiting for moniting event
       ClearCommError(serialPort,&dwErrorMask,&comstat); // get data length
       if ((dwCommEvtMask & EV_RXCHAR) && comstat.cbInQue){// receive
           if(comstat.cbInQue > 255)
                nToRead = 255;
           else
               nToRead = comstat.cbInQue;
            if (nToRead == 0)
               continue:
             if (ReadFile(serialPort,comBuf,nToRead,&bytesRead,&ol)==0){
                if(GetLastError()== ERROR_IO_PENDING){
                      dwRes = WaitForSingleObject(ol.hEvent,500);
                      switch (dwRes){
                         case WAIT OBJECT 0:
                         if (!GetOverlappedResult(serialPort, &ol, &bytesRead,FALSE))
                             printf("Error getting Overlapped result: %d\n", GetLastError());
                         else{
                            if(bytesRead){ // no data print here
                                 Output(comBuf,bytesRead,out);}
                         }
                         break;
                         case WAIT_TIMEOUT:
                            printf("TimeOut for waiting single object: %d\n", GetLastError());
                            break;
                         case WAIT_FAILED:
                            printf("error waiting for single object: %d\n", GetLastError());
                            break;
```

```
default:
                                     break:
                              }
                               else
                         printf("Reading of serial communication has problem: %d\n", GetLastError());
                     }
                    else{
                       if (bytesRead) { // data print here
                          Output(comBuf,bytesRead,out);
                }
           }
        }
         else{
             if(GetLastError()== ERROR_IO_PENDING){
              continue:
              }
              else
                 printf("Error for Waiting Comm Event: %d\n", GetLastError());
        }
        if (kbhit()) { //kbhit()--checks the console for keyboard input, required header <conio.h>
              userChar=getch();} //getch()--get char for keyboard input, required header <conio.h>
        }
        if (CloseHandle(serialPort) == 0)
                 printf("Port Closing isn't successed: %d\n", GetLastError());
        if (CloseHandle(ol.hEvent) == 0)
                 printf("Event Closing isn't successed: %d\n", GetLastError());
        if (fclose(out))
                 fprintf(stderr,"Error: Can't close the file\n");
}
/*********
// Function Name: Output(unsigned char *comBuf, unsigned long bytesRead, FILE* out)
//Descriptions: Write all data from comBuf[] buffer to a .txt file .
**********
static void Output(unsigned char *comBuf, unsigned long bytesRead, FILE* out)
```

```
{
    unsigned long i;
    for (i=0; i<bytesRead; i++){
        fprintf(out,"%c",comBuf[i]);
    }
}</pre>
```

Appendix C - Main Program

```
** Program: Laser gyro gps.cpp
** Source Files: LOOKUPHS - laser calibration file; hsiflib.lib - HISF static linked library
        sio_util.h; sio_util.cpp; rangehs. h - Laser settings and HSIF routines
** Inputs: Laser file name, Gyro file name, GPS file name, COM port number for laser,
     HISF card number, Sampling period, Buffer size, Max measurement range, Motor Number, **
Motor Power Lever; Operating Mode of gyro, COM port number for gyro;
**
               Baud rate of COM for gyro, COM port number for GPS, baud rate of COM for GPS,
     Bits number of COM for GPS, Parity control of COM for GPS, Stop bit of COM for GPS
** Ouputs: Three data file for Laser, Gyroscope, and GPS, respectively.
** Subroutines: Save_file(); restart_system(); check_packet_valid(); get_packet();output_packet();
        output_GPS()
** Description: This is a data logger for Acuity laser scanner, Crossbow - AHRS400, and GPS systems.
**************************
#include <math.h>
#include <stdio.h>
#include <string.h>
#include <time.h>
#include <stdlib.h>
#include cess.h>
#include <errno.h>
#include <windows.h>
#include <conio.h>
#include <sys/types.h>
#include <sys/timeb.h>
#include "..\hsiflib\rangehs.h"
#include "..\utilities\sio_util.h"
#include "laser gyro gps.h"
static void save_file(int lines, FILE* fp); //save laser data
static bool check packet valid(char mode, unsigned char* packet, unsigned int packetSize);
static void get_packet(HANDLE fp, unsigned int packetSize, unsigned char *packet);
static void output_packet(char mode,double dt, unsigned int packetCnt,
unsigned char* packet, bool is DOSTIME, FILE* out);
```

```
static void restart_system(HANDLE serialPort,char mode, unsigned int *packetSize);
static void output_GPS(unsigned char *comBuf,unsigned long bytesRead,FILE* outGPS);
main(int argc, char *argv[])
{ // Laser parameters
       COMMINFO Commport;
     pcom = &Commport;
     HSIF_HANDLE hsif = HSIF_INVALID_HANDLE; // handle of HSIF card,
     int serialport = DEFAULT LASER COMM;
     int board = DEFAULT_LASER_BOARD;
     long sample_period = DEFAULT_LASER_SAMPLE_PERIOD;
     int lines = DEFAULT_LASER_SAMPLE_LINES;
     int max_range = DEFAULT_MAX_RANGE;
     int motor = DEFAULT_LASER_MOTOR_NUM;
     int powerlevel = DEFAULT_LASER_MOTOR_POWER;
     char *outLaserFileName;
     char calibration[]="LOOKUPHS";//calibration file: LOOKUPHS
     DWORD numRead;
     int hplines;
    //Gyro parameters
     char *outGyroFileName;
     unsigned char packet[MAX_PACKET_SIZE]; //buffer the transferred and received data
     FILE *out, *fp;
     char *comPort = "COM2";
     unsigned int baudRate = CBR 38400;
     char mode = ANGLE_MODE; //Measurement Modes, defualt is Angle mode.
     unsigned long decimationRate=1;
     bool outputData=FALSE, badPacket=FALSE;
     bool isDOSTIME = FALSE;
     unsigned int packetSize=0;
     unsigned int packetCnt =0;
     unsigned int badpacketCnt =0;
     unsigned int i;
     double dt=-1;
     LPDCB serialCtrl= new DCB; //DCB structure in MSDN,LPDCB
     HANDLE serialPort;
```

COMMTIMEOUTS commTimeouts;

```
//GPS parameters
char *outGPSFileName:
FILE *outGPS;
char *comGPSPort="COM3";
unsigned int baudRate_GPS = CBR_9600;
unsigned int byteSize = 8;
unsigned int parity = 0;
unsigned int stopBit = 0;
unsigned char comBuf[MAX_BUF_SIZE] = ""; //Comm buffer
unsigned long bytesRead = 0;
DWORD dwCommEvtMask;
DWORD dwErrorMask:
DWORD nToRead;
DWORD dwRes;
COMSTAT comstat:
OVERLAPPED of = \{0\};
LPDCB GPSserialCtrl= new DCB; //DCB structure in MSDN,LPDCB
HANDLE GPSserialPort;
COMMTIMEOUTS GPScommTimeouts;
//common
unsigned int userChar = '0';
int currentArg; //Argument number of Main()
printf(VERSION_STRING);
if (argc < 4) { // not enough argument
     printf("usage: laser_gyro_gps <Laserfile><Gyrofile><GPSfile> <options>\n");
     printf("Available options are: \n");
     printf("-c <comm port number for Laser> where the default is 1.\n");
     printf("-b <HSIF board number> where the default is 1.\n");
     printf("-s <sampling period> where the default is 20us.\n");
     printf("-1 <buffer size> where the default is 200 which means 1000000 samples (15M).\n");
     printf("-r <max range> where the default is 650 inches.\n");
     printf("-m <motor number> where the default is 1.\n");
     printf("-p <motor power level> where the default is 255 which means the highest speed\n");
```

```
printf("-M <mode for Gyro> where <mode> is a, r, or c. Default is angle mode (a).\n");
     printf("-C <comm port for Gyro> where the default is COM2 (2)\n");
     printf("-B <baud rate for Gyro> where the default is 38400 (38400)\n");
     printf("-S <comm port for GPS> where the default is COM3\n");
     printf("-R <baud rate for GPS> where the default is 9600\n");
     printf("-N < number of bits in the bytes> where the default is 8\n");
     printf("-P <patiry > where the default is NOPARITY (0)\n");
     printf(" Parity values: 0 -- No parity; 1 -- Odd; 2 -- Even; 3 -- Mark; 4 -- Space.\n");
     printf("-n <the number of the stop bits> where the default is ONESTOPBIT (1)\n");
     printf(" StopBits values: 0 -- 1 stop bit; 1 -- 1.5 stop bits; 2 -- 2 stop bits.\n");
     getchar(); // waiting key_point
     exit(1);
}
currentArg = 1; //0 is the program name
outLaserFileName = argv[currentArg]; currentArg++;
outGyroFileName = argv[currentArg]; currentArg++;
outGPSFileName = argv[currentArg]; currentArg++;
while (argc > currentArg) {
                               //argument > 4 (begin)
     switch (argv[currentArg][1]) {
     case 'c': // serial port number
           currentArg++;
           serialport = atoi(argv[currentArg]); currentArg++;
           break;
     case 'b': // board number
           currentArg++;
           board = atoi(argv[currentArg]); currentArg++;
           break;
     case 's': // sample period
           currentArg++;
           sample_period = atol(argv[currentArg]); currentArg++;
           break:
     case 'I': // sample lines
           currentArg++;
           lines = atoi(argv[currentArg]); currentArg++;
           break:
     case 'r': // max range
```

```
currentArg++;
     max_range = atoi(argv[currentArg]); currentArg++;
     break;
case 'm': // motor number
     currentArg++;
     motor = atoi(argv[currentArg]); currentArg++;
     break;
case 'p': // motor power level
     currentArg++;
     powerlevel = atoi(argv[currentArg]); currentArg++;
     break:
case 'M': // mode
     currentArg++;
     mode = argv[currentArg][0]; currentArg++;
     break;
case 'C': // comm port
     currentArg++;
     comPort= argv[currentArg]; currentArg++;
     break:
case 'B': // baud rate
     currentArg++;
     baudRate = atoi(argv[currentArg]); currentArg++;
     break;
case 'S':
     currentArg++;
     comGPSPort= argv[currentArg]; currentArg++;
     break:
case 'R':
     currentArg++;
     baudRate_GPS = atoi(argv[currentArg]); currentArg++;
     break;
case 'N':
     currentArg++;
     byteSize = atoi(argv[currentArg]); currentArg++;
     break;
case 'P':
     currentArg++;
```

```
parity=atoi(argv[currentArg]); currentArg++;
                break:
           case 'n':
                currentArg++;
                stopBit =atoi(argv[currentArg]); currentArg++;
           default:
                printf("unknown argument: -%c\n",argv[currentArg][1]);
                printf("type laser_gyro_gps without any parameters for help");
                break;
           } // end switch
     } // end while
     //GPS
     switch (parity){
            case 0: parity = NOPARITY; break;
            case 1: parity = ODDPARITY; break;
            case 2: parity = EVENPARITY; break;
            case 3: parity = MARKPARITY; break;
            case 4: parity = SPACEPARITY; break;
            default: parity = NOPARITY; break;
     }
     switch (stopBit){
            case 0: stopBit = ONESTOPBIT; break;
            case 1: stopBit = ONE5STOPBITS; break;
            case 2: stopBit = TWOSTOPBITS; break;
            default: stopBit = ONESTOPBIT; break;
     }
     outGPS = fopen(outGPSFileName, "w");
     GPSserialPort=CreateFile(comGPSPort,GENERIC_READ|GENERIC_WRITE,0,NULL,OPEN_EXI
STING,FILE_FLAG_OVERLAPPED,NULL); // OverLapped Mode
     if (GPSserialPort == INVALID_HANDLE_VALUE) {
        printf("GPS - could not open serial port: %d\n", GetLastError());
        exit(1);
     }
     if (!(SetupComm(GPSserialPort, 1024, 1024))) { // Set input and output buffer size:
        printf( "GPS - error setting up comm: %d\n", GetLastError());
        CloseHandle(GPSserialPort);
```

```
exit(1);
}
if (!(GetCommState(GPSserialPort, GPSserialCtrl))) { //get serial port state
  printf("GPS - error getting comm: %d\n", GetLastError());
  CloseHandle(GPSserialPort);
  exit(1);
}
GPSserialCtrl->BaudRate = baudRate_GPS; //configure the serial port parameters.
GPSserialCtrl->ByteSize = byteSize;
GPSserialCtrl->Parity = parity;
GPSserialCtrl->StopBits = stopBit;
if (!(SetCommState(GPSserialPort, GPSserialCtrl))) { //reset serial port state
  printf("GPS - error setting comm: %d\n", GetLastError());
  CloseHandle(GPSserialPort);
  exit(1);
}
if (!GetCommTimeouts(GPSserialPort, &GPScommTimeouts)){ // get the serial port timeout
  printf("GPS - error getting comm timeouts: %d\n",GetLastError());
  CloseHandle(GPSserialPort);
  exit(1);
}
GPScommTimeouts.ReadIntervalTimeout = MAXDWORD;
GPScommTimeouts.ReadTotalTimeoutMultiplier =MAXDWORD;
GPScommTimeouts.ReadTotalTimeoutConstant = 100;
if(!SetCommTimeouts(GPSserialPort, &GPScommTimeouts)){ // reset the serial port timeout
  printf("GPS - error setting comm timeouts: %d\n",GetLastError());
  CloseHandle(GPSserialPort);
  exit(1);
}
if (!SetCommMask(GPSserialPort, EV_RXCHAR)) { // specify a event to monitor the serialPort.
  printf("GPS - could not set a Mask for serial port: %d\n", GetLastError());
  CloseHandle(GPSserialPort);
  exit(1);
}
If (!PurgeComm (GPSserialPort,
  PURGE_TXABORT|PURGE_RXABORT|PURGE_TXCLEAR|PURGE_RXCLEAR)){
        printf("GPS - error purge comm: %d\n",GetLastError());
```

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CloseHandle(GPSserialPort);
        exit(1);
} // clear all buffer
ol.hEvent = CreateEvent(NULL, FALSE, FALSE, NULL);
if (ol.hEvent==NULL){
  printf("GPS - could not set event: %d\n", GetLastError());
  exit(1);
}
printf("GPS record is starting now!\n");
printf("For stop, Press 'Q' !\n");
while(userChar != EXIT_CHAR) {
  if (WaitCommEvent(GPSserialPort,&dwCommEvtMask,NULL)){
  ClearCommError(GPSserialPort,&dwErrorMask,&comstat);// get data length
  if ((dwCommEvtMask & EV_RXCHAR) && comstat.cbInQue){
         if(comstat.cbInQue > 255)
            nToRead = 255;
         else
             nToRead = comstat.cbInQue;
         if (nToRead == 0)
               continue;
         if \ (ReadFile (GPS serial Port, comBuf, nToRead, \&bytesRead, \&ol) == 0) \{
              if(GetLastError()== ERROR_IO_PENDING){
                   dwRes = WaitForSingleObject(ol.hEvent,500);
                   switch (dwRes){
                   case WAIT_OBJECT_0:
                        if (!GetOverlappedResult(GPSserialPort,&ol,&bytesRead,FALSE))
                           printf("GPS - Error getting Overlapped result: %d\n",GetLastError());
                        else{
                           if(bytesRead){ // no data print here
                           output_GPS(comBuf,bytesRead,outGPS);
                           }
                        }
                        break;
                   case WAIT_TIMEOUT:
                        printf("GPS - TimeOut for waiting single object: %d\n",GetLastError());
                        break;
                   case WAIT_FAILED:
```

```
printf("GPS - error waiting for single object: %d\n",GetLastError());
                      break;
                 default:
                      break;
                 }
           }
           else
            printf("GPS - Reading of serial communication has problem: %d\n",GetLastError());
         }
        else{
             if (bytesRead){
                 output_GPS(comBuf,bytesRead,outGPS);
     }
  }
}
else{
    if(GetLastError()== ERROR_IO_PENDING){
        continue;
     }
   else
        printf("GPS - Error for Waiting Comm Event: %d\n", GetLastError());
   }
   if (kbhit()) {
        userChar=getch();}
if (CloseHandle(GPSserialPort) == 0)
    printf("GPS - Port Closing isn't successed: %d\n", GetLastError());
if (CloseHandle(ol.hEvent) == 0)
    printf("GPS - Event Closing isn't successed: %d\n", GetLastError());
if (fclose(outGPS))
   fprintf(stderr,"GPS - Error: Can't close the file\n");
userChar = '0';
//Gyro
out = fopen(outGyroFileName, "wb");
serialPort = CreateFile(comPort,GENERIC_READ|GENERIC_WRITE,0,
```

```
NULL, OPEN_EXISTING, FILE_ATTRIBUTE_SYSTEM, NULL);
if (serialPort == INVALID_HANDLE_VALUE) {
        printf("Gyro - could not open serial port, %d\n", GetLastError());
        exit(1);
if (!(SetupComm(serialPort,0x1000, 0x1000))) {
        fprintf(stderr, "Gyro - error setting up comm: %d\n", GetLastError());
        CloseHandle(serialPort);
        exit(1);
}//set internal buffer size, in bytes.
if (!(GetCommState(serialPort, serialCtrl))) {
        fprintf(stderr, "Gyro - error getting comm: %d\n", GetLastError());
        CloseHandle(serialPort);
        exit(1);
serialCtrl->BaudRate = baudRate;
serialCtrl->Parity = NOPARITY;
serialCtrl->StopBits = ONESTOPBIT;
if (!(SetCommState(serialPort, serialCtrl))) {
        fprintf(stderr, "Gyro - error setting comm: %d\n", GetLastError());
        CloseHandle(serialPort);
        exit(1);
if(!(GetCommTimeouts(serialPort, &commTimeouts))){
        fprintf(stderr, " Gyro - error getting comm timeouts:%d/n", GetLastError());
        CloseHandle(serialPort);
        exit(1);
};
commTimeouts.ReadIntervalTimeout = MAXDWORD;
commTimeouts.ReadTotalTimeoutMultiplier = MAXDWORD;
commTimeouts.ReadTotalTimeoutConstant = 5;
if(!(SetCommTimeouts(serialPort, &commTimeouts))){
        fprintf(stderr, "Gyro - error setting comm timeouts:%d\n", GetLastError());
        CloseHandle(serialPort);
        exit(1);
}
printf("Gyro record is starting now!\n");
```

```
printf("For stop, Press 'Q' !\n");
        if(mode == ANGLE_MODE) {
                printf(" ROLL PITCH YAW GYROX GYROY GYROZ ACCELX ACCELY ACCELZ
MAGX MAGY MAGZ TEMP\n");
        else {
                printf("GYROX GYROY GYROZ ACCELX ACCELY ACCELZ MAGX MAGY
MAGZ TEMP\n");
        restart_system(serialPort, mode, &packetSize);
        while(userChar != EXIT_CHAR) {
            for (i=0; i<decimationRate; i++){
                get_packet(serialPort, packetSize, packet);
                if (!check_packet_valid(mode, packet, packetSize)) {
                     if(badpacketCnt == 5) restart_system(serialPort, mode, &packetSize);
                     badpacketCnt++; /* at least one packet to restart system */
                     badPacket = TRUE:
                }
                else {
                     badPacket = FALSE;
                    badpacketCnt = 0;
                packetCnt++; // number of packets
            if (!badPacket) {
                output_packet(mode, dt, packetCnt, packet, isDOSTIME, out);
            }
            if (kbhit()) {
                userChar=getch();
            }
        } // end while
        if (CloseHandle(serialPort) == 0)
                fprintf(stderr,"Gyro - Port Closing isn't successed: %d\n", GetLastError());
        if (fclose(out))
                fprintf(stderr, "Gyro - Error: Can't close the file\n");
        userChar = '0';
```

```
//Laser
HsifDllInit();
fp = fopen(outLaserFileName , "w");
if(!OpenPort(pcom, 9600, serialport)){ //initialize Serialport. About Serial Port see sio_util.h
        pcom = 0;
        fprintf(stderr, "Error: Serial Comm port open failed.\n");
        goto ERROR_EXIT;
}
sendstr(pcom,"I");// set to factory defaults
Sleep(200);
fprintf(stderr, "Opened high speed interface.\n");
hsif = HsifOpen(board, &Commport); // see rangehs.h about HsifOpen
if(hsif == HSIF_INVALID_HANDLE) {
        fprintf(stderr, "Error: HsifOpen failed.\n");
        goto ERROR_EXIT;
}
if(HsifResetBoard(hsif) == HSIF FAIL) {
        fprintf(stderr, "Error: HsifResetBoard failed.\n");
        goto ERROR_EXIT;
}
fprintf(stderr, "HISF Card Calibration\n");
HsifSetPollMode(hsif,TRUE);
if(HsifCalibrate(hsif) != HSIF_SUCCESS){
        fprintf(stderr,"Error: Could not get calibration value\n");
        goto ERROR_EXIT;
fprintf(stderr,"SamplingModeInit\n");
if(HsifSamplingModeInit(hsif) != HSIF_SUCCESS){
        fprintf(stderr,"Error: Could not initialize sampling mode\n");
        goto ERROR_EXIT;
}
if(HsifClearEncoder(hsif, ENCODER1|ENCODER2, TRUE)!= HSIF_SUCCESS){
        fprintf(stderr,"Error: Failed to clear encoder1\n");
        goto ERROR_EXIT;
if(HsifCalibrateEncoder(hsif, ENCODER1, 0, 4096) != HSIF_SUCCESS){
        fprintf(stderr,"Error: Failed to set encoder1\n");
```

```
goto ERROR_EXIT;
        // Set sample period and resolution for encoder1.
if(HsifCalibrateEncoder(hsif, ENCODER2, 0, 200) != HSIF_SUCCESS){
        fprintf(stderr,"Error: Failed to set encoder2\n");
        goto ERROR_EXIT;
        // Set sample period and resolution for encode2.
}
if(HsifLoadCalibrationData(hsif, calibration) == HSIF_FAIL) {
        printf("ERROR: Could not read calibration file\n");
        goto ERROR EXIT;
if(HsifSetSamplePeriod(hsif,0,max_range,sample_period)!= HSIF_SUCCESS){
        fprintf(stderr,"Error: Failed to set sample and range\n");
        goto ERROR_EXIT;
}
        // Set sample period and resolution
HsifSetMotorPower(hsif, motor, powerlevel);
fprintf(stderr,"Waiting (20 sec.) for mirror to move\n");
Sleep(20000);
fprintf(stderr, "Clear Sample Buffer\n");
HsifClearSampleBuffer(hsif);
                                 // for clean buffer each time
HsifSamplingEnable(hsif);
                                 // need to skip ahead
fprintf(stderr,"Sampling Enable\n"); //Sleep(DEBUG_SLEEP_DELAY);
fprintf(stderr,"Begin sampling\n");
hplines = lines;
while((userChar != EXIT_CHAR) && (lines--)){
if((HsifGetBufferedSamples(hsif,hsbuffer,NUM\_SAMPLES,&numRead,TRUE)) == HSIF\_FAIL){
                printf("ERROR: Buffer overflow flag not getting set.\n");
                return(0);
     if( DATA_LOST(hsbuffer[NUM_SAMPLES-1])){
                HsifClearSampleBuffer(hsif);
                HsifSamplingEnable(hsif);
    }
    result =HsifProcessSamples(hsif,hsbuffer,hpSampleBuf+(hplines-lines-1)*NUM_SAMPLES,
                                     NUM_SAMPLES);
    if(hpSampleBuf[(hplines-lines-1)*NUM_SAMPLES].timeout){
        printf("ERROR: Sample measurement timeout!\n");
        return(0);
```

```
}
            if (kbhit()) {//kbhit()--checks the console for keyboard input, required header <conio.h>
                 userChar=getch();
        }
  }
        fprintf(stderr,"End sampling\n");
        fprintf(stderr,"Sampling Lines counter: %d\n", lines);
        HsifSetMotorPower(hsif, motor, 0);
        fprintf(stderr,"Saving Data,Please Waiting\n");
        save_file((hplines-lines-1), fp);
ERROR_EXIT:
        if(pcom)
                 ClosePort(pcom);
        if(hsif != HSIF_INVALID_HANDLE)
                 HsifClose(hsif);
        return(0);
}
/************
//
        Function Name: save_file(int lines)
//
        Descriptions: Write all data from hpSampleBuf[] buffer to a .txt file (data.txt).
************
static void save_file(int lines, FILE *fp)
{
        int i;
        fprintf(fp, "Distance(inches)\t");
        fprintf(fp, "Raw Range(bits)\t");
        fprintf(fp, "Amplitude\t");
        fprintf(fp, "Temp(F)\t");
        fprintf(fp, "Angle1(radins)\t");
        fprintf(fp, "Angle2(radins\t");
        fprintf(fp, "Index1\t");
        fprintf(fp, "Index2\t");
        for( i=0; i < (lines*NUM_SAMPLES); i++){}
                 fprintf(fp, "\n");
                 fprintf(fp, "%.2f\t", hpSampleBuf[i].distance);
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```
fprintf(fp, "%.0f\t", (double)hpSampleBuf[i].rawRange);
                fprintf(fp, "%.1f\t", hpSampleBuf[i].amplitude);
                fprintf(fp, "%.1f\t", hpSampleBuf[i].caltemp);
                fprintf(fp, "%.4f\t", hpSampleBuf[i].angle1);
                fprintf(fp, "%.4f\t", hpSampleBuf[i].angle2);
                fprintf(fp, "%d\t", INPUT1(hpSampleBuf[i]) ? 1:0);
                fprintf(fp, "%d\t", INPUT2(hpSampleBuf[i]) ? 1:0);
        }
  if (fclose(fp))
                fprintf(stderr,"Error: Can't close the file\n");
}
// Function Name: check_packet_valid()
// Descriptions: Check gyro data packect to start sampling.
*************
static bool check_packet_valid(char mode, unsigned char* packet,unsigned int packetSize)
{
        unsigned int i;
        unsigned int checksum = 0;
        bool retVal = TRUE; // check packet data valid
        switch (mode) {
        case RAW MODE: // 24
           if ( packetSize != AHRS_RAW_PACKET_SIZE ) {
                printf("packet size incorrect: %d should be %d for AHRS\n",
                                 packetSize, AHRS_RAW_PACKET_SIZE);
                return FALSE;}
        break;
        case COOKED_MODE: //24
           if (packetSize != AHRS_COOKED_PACKET_SIZE){
                printf("packet size incorrect: %d should be %d for AHRS\n",
                                 packetSize, AHRS_COOKED_PACKET_SIZE);
                return FALSE;}
        break:
        case ANGLE_MODE: //30
            if (packetSize != AHRS_ANGLE_PACKET_SIZE){
                printf("packet size incorrect: %d should be %d for AHRS\n",
```

```
return FALSE;}
        break;
        default:
                printf("\nunrecognized packet type: %c", mode);
                return FALSE;
        } /* end switch */
        //check the packet header
        if (packet[0] != NORMAL_HEADER) {
                printf("Gyro \nunrecognized header byte: ");
                retVal = FALSE;
        }
        //check the packet checksum
        for (i=1; i<packetSize-1; i++) {
                checksum += packet[i];
        }// Sum all packet contents except header and checksum
        if (packet[i]!=(checksum & 0xFF)){
                printf("\nbad checksum:");
                retVal = FALSE;
        }
        if (retVal==FALSE) {
                for (i=0; i<packetSize; i++)
                        printf("%x ", packet[i] &0xFF);
                printf("\n");
                return FALSE;
        }
        else {
                return TRUE;
} // is packet valid end
/**********
// Function Name: get_packet()
// Descriptions: Get one packet data from gyroscrope for each calling.
***********
static void get_packet(HANDLE fp, unsigned int packetSize, unsigned char *recvBuf)
{
```

packetSize, AHRS_ANGLE_PACKET_SIZE);

```
unsigned int i;
        unsigned char tmpBuf[MAX_PACKET_SIZE];
        unsigned long bytesRead, byteCnt, bytesToRead;
        byteCnt = 0;
        while (byteCnt < packetSize) {</pre>
                bytesToRead = packetSize-byteCnt;
                ReadFile(fp, tmpBuf, bytesToRead, &bytesRead, NULL);
                for(i=0; i<bytesRead; i++)
                         recvBuf[byteCnt + i] = tmpBuf[i];
                byteCnt += bytesRead;
} /* end get_packet */
/**********
//
        Function Name: output_packet()
//
        Descriptions:
                         save gyro data into a file
***********
static void output_packet(char mode, double dt, unsigned int packetCnt,
                                 unsigned char* packet, bool is DOSTIME, FILE* out)
{
        unsigned int i, j;
        static double initialTime, thisTime;
        static int firstTime = 1;
        static unsigned tmp[50][25];
        static int tmpCnt=0;
        double elapsedTime;
        double accel[3], gyro[3], temp, roll, pitch, mag[3], yaw;
        unsigned int hdxTime;
        unsigned short partNumber=0,bit=0;
        static int adjustTime =1;
        static unsigned long packetCntAdjust =0;
        static double lastOutputTime=0.0;
        if (dt < 0) {
                if (isDOSTIME) {
                         thisTime = (double)clock() / (double)CLOCKS_PER_SEC;
                         fprintf(out, "%d %f ", packetCnt, thisTime);
```

```
fileOutputRate = 0.0;
            }
            else {
                    fprintf(out, "%d ", packetCnt);
                    fileOutputRate = 0.0;
            }
   }
   else {
            if (isDOSTIME) {
                    thisTime = (double)clock() / (double)CLOCKS_PER_SEC;
                    fprintf(out, "%d %f ", packetCnt, thisTime);
                    fileOutputRate = 0.0;
            }
            else {
                    thisTime = (double)clock() / (double)CLOCKS_PER_SEC;
                    if (firstTime) { // firstTime=1
                             initialTime = thisTime;
                             lastOutputTime = initialTime;
                             firstTime = 0;
                    }
                    elapsedTime = dt*(packetCnt-packetCntAdjust) + initialTime;
                    if((elapsedTime-lastOutputTime) < fileOutputRate)
                             return;
                    else
                             lastOutputTime = elapsedTime;
                    if (elapsedTime+(dt*4) < thisTime) {
                             packetCntAdjust = packetCnt;
                             initialTime = thisTime;
                             elapsedTime = thisTime;
                             lastOutputTime = elapsedTime;
                    }
                    fprintf(out, "%d %f ", packetCnt, elapsedTime);
            }
   }
   switch (mode) {
   case RAW_MODE:{
i=1;
```

```
for (j=0; j<3; j++) {
                gyro[j]=((unsigned short)((packet[i]<<8)+packet[i+1]))*gSensorVoltConversion;
                 i+=2;
        for (j=0; j<3; j++) {
                accel[j]=((unsigned short)((packet[i]<<8)+packet[i+1]))*gSensorVoltConversion;
                 i+=2;
        for (j=0; j<3; j++) {
                mag[j]=((unsigned short)((packet[i]<<8)+packet[i+1]))*gSensorVoltConversion;
                 i+=2;
        temp = ((((packet[i] << 8) + packet[i+1])*5.0/4096.0)-1.375)*44.44;
        i+=2:
        hdxTime = (packet[i] << 8) + packet[i+1];
        fprintf(out, "%f %f %f ", gyro[0], gyro[1], gyro[2]);
        fprintf(out, "%f %f %f ", accel[0], accel[1], accel[2]);
        fprintf(out, "%f %f %f ", mag[0], mag[1], mag[2]);
        fprintf(out, "%f %d\n", temp, hdxTime);
        return;}
        break;
case COOKED_MODE:{i=1;
        for (j=0; j<3; j++) {
   gyro[j] = ((short)((packet[i] << 8) + packet[i+1]))*(gGyroRange[j]*1.5)/TWO\_EXP\_FIFTEEN;
                 i+=2;
        for (j=0; j<3; j++) {
   accel[j]=((short)((packet[i]<<8)+packet[i+1]))*(gAccelRange[j]*1.5)/TWO_EXP_FIFTEEN;
                 i+=2;
        for (j=0; j<3; j++) {
     mag[j]=((short)((packet[i]<<8)+packet[i+1]))*(gMagRange[j]*1.5)/TWO_EXP_FIFTEEN;
        temp = ((((packet[i] << 8) + packet[i+1]) * 5.0/4096.0) - 1.375)*44.44;
        i+=2;
        hdxTime = (packet[i] << 8) + packet[i+1];
        fprintf(out, "%f %f %f ", gyro[0], gyro[1], gyro[2]);
        fprintf(out, "%f %f %f ", accel[0], accel[1], accel[2]);
        fprintf(out, "%f %f %f ", mag[0], mag[1], mag[2]);
        fprintf(out, "%f %d\n", temp, hdxTime);
        return;}
case ANGLE_MODE:
```

```
roll=((short)((packet[i]<<8)+packet[i+1]))*(180.0)/TWO_EXP_FIFTEEN;
                 i+=2;
                 pitch=((short)((packet[i]<<8)+packet[i+1]))*(180.0)/TWO_EXP_FIFTEEN;
                 i+=2;
                 yaw = ((short)((packet[i] << 8) + packet[i+1]))*(180.0)/TWO_EXP_FIFTEEN;
                 i+=2;
                 for (j=0; j<3; j++) {
         gyro[j] = ((short)((packet[i] << 8) + packet[i+1])) * (gGyroRange[j]*1.5)/TWO_EXP_FIFTEEN;
                          i+=2:
                 }
                 for (j=0; j<3; j++) {
         accel[j] = ((short)((packet[i] << 8) + packet[i+1])) *(gAccelRange[j]*1.5)/TWO_EXP_FIFTEEN;
                          i+=2;
                 }
                 for (j=0; j<3; j++) {
            mag[j] = ((short)((packet[i] << 8) + packet[i+1])) *(gMagRange[j]*1.5)/TWO_EXP_FIFTEEN;
                          i+=2;
                 }
                 temp = ((((packet[i] << 8) + packet[i+1])*5.0/4096.0)-1.375)*44.44;
                 i+=2;
                 hdxTime = (packet[i] << 8) + packet[i+1];
                 fprintf(out, "%f %f %f ", roll, pitch, yaw);
                 fprintf(out, "%f %f %f ", gyro[0], gyro[1], gyro[2]);
                 fprintf(out, "%f %f %f ", accel[0], accel[1], accel[2]);
                 fprintf(out, "%f %f %f ", mag[0], mag[1], mag[2]);
                 fprintf(out, "%f %d\n", temp, hdxTime);
                 break;
        default:
                 printf("Gyro - unrecognized packet type in output_packet \n");
                 break;
         } // end switch
}
//Function Name: restart_system()
//Descriptions: restatr gyro sensor
```

i=1;

```
***************
static void restart_system(HANDLE serialPort, char mode, unsigned int *retPacketSize)
{
        unsigned char buf[MAX_BUF_SIZE]; //255 bytes, buffer the transferred and received data.
        unsigned long bytesWritten, bytesToWrite;
        unsigned int packetSize=0; // record the packet size.
        LPDCB serialCtrl= new DCB;
        bytesWritten = 1;
        while (bytesWritten > 0) {
                 buf[0] = 'P'; // AHRS command, change to polled mode, waiting 'G' to sent data
                 bytesToWrite = 1;
                 WriteFile(serialPort, buf, bytesToWrite, &bytesWritten, NULL);
                 Sleep(100);
                 bytesToWrite = MAX_BUF_SIZE;
                 ReadFile(serialPort, buf, bytesToWrite, &bytesWritten, NULL);
        //set AHRS operating Mode
        buf[0] = 0;
        while (buf[0] != (mode - 0x20)) \{
                buf[0] = mode;
                bytesToWrite = 1;
                WriteFile(serialPort, buf, bytesToWrite, &bytesWritten, NULL);
                Sleep(1);
                bytesToWrite = 1;
                ReadFile(serialPort, buf, bytesToWrite, &bytesWritten, NULL);
        //stop continuous mode
        bytesWritten = 1;
        while (bytesWritten > 0) {
                 buf[0] = 'P';
                 bytesToWrite = 1;
                 WriteFile(serialPort, buf, bytesToWrite, &bytesWritten, NULL);
                 Sleep(100);
                 bytesToWrite = MAX_BUF_SIZE;
                 ReadFile(serialPort, buf, bytesToWrite, &bytesWritten, NULL);
        }
        //send a 'G' to find the size of the packet
```

```
buf[0] = 'G';
        bytesToWrite = 1;
        WriteFile(serialPort, buf, bytesToWrite, &bytesWritten, NULL);
        Sleep(100);
        bytesToWrite = MAX_BUF_SIZE;
        ReadFile(serialPort, buf, bytesToWrite, &bytesWritten, NULL);
        packetSize = bytesWritten;
        check_packet_valid(mode, buf, packetSize);
        buf[0] = 'C';
        bytesToWrite = 1;
        WriteFile(serialPort, \,buf, \,bytesToWrite, \,\&bytesWritten, \,NULL);
        *retPacketSize = packetSize;
}
/***********
//
        Function Name: output_GPS(int lines)
//
        Descriptions: Write GPS data to a .txt file .
************
static void output_GPS(unsigned char *comBuf, unsigned long bytesRead, FILE* outGPS)
{
        unsigned long i;
        for (i=0; i<bytesRead; i++){
                fprintf(outGPS,"%c",comBuf[i]);
        }
}
```

Appendix D - Modeling Study on the Effects of Pitch and Roll Measurement Errors on Elevation Measurement

```
%% CASE A: Roll Right
%%Condition A
H0 = 1; %in meter
Wr = 0.5; %in meter
hh = 0.01; %in meter
aaa1 = zeros(length(0:0.05:1), length(0:0.05:30));
i = 1; j = 1;
for L=0:0.05:1 %in meter
  for a=0:0.05:30 %in degree
    b = a\cos(Wr/sqrt((H0-L)^2+Wr^2)); %in degrees
    ar = b-a-asind(hh/sqrt((H0-L)^2+Wr^2)+sind(b-a));
    if(-ar>a)
     aaa1(i,j)=100;
    else
     aaa1(i,j)=ar;
    j=j+1;
  end
  j=1; i=i+1;
end
%%Condition B
H0 = 1; %in meter
Wr = 0.5; %in meter
hh = -0.01; %in meter
aaa3 = zeros(length(0:0.05:1), length(0:0.05:30));
i = 1; j = 1;
for L=0:0.05:1 %in meter
  for a=0:0.05:30 %in degree
    b = a\cos(Wr/sqrt((H0-L)^2+Wr^2)); %in degrees
    ar = b-a-asind(hh/sqrt((H0-L)^2+Wr^2)+sind(b-a));
    aaa3(i,j)=ar;
```

```
j=j+1;
  end
  j=1; i=i+1;
end
%%Comparison A and B
aaa = zeros(length(0:0.05:1),length(0:0.05:30));
[m,n]=size(aaa);
for i=1:m
  for j=1:n
    if(abs(aaa1(i,j))>abs(aaa3(i,j)))
       aaa(i,j)=abs(aaa3(i,j));
    else
      aaa(i,j)=abs(aaa1(i,j));
    end
  end
end
%%3D model plot
for ii = 1:length(0:0.05:1)
  x_{matrix}(ii,:) = (0:0.05:30);
end
for jj = 1:length(0:0.05:30)
  y_{matrix}(:,jj) = (0:0.05:1)';
end
figure;
handle_axe1=surf(x_matrix, y_matrix, aaa);
xlabel('X axis - a (degree)');
ylabel('Y axis - L (meter)');
zlabel('ar (degree)');
shading interp,
handle_light1 = camlight('headlight')
lighting phong, material dull;
0/0 0/0 *****************************
%% CASE B: Roll Left
```

```
%%Condition A
H0 = 1; % in meter
Wl = 1.5; %in meter
hh = 0.01; %in meter
aaa1 = zeros(length(0:0.05:1), length(-30:0.05:0));
i = 1; j = 1;
for L=0:0.05:1 %in meter
  for a=-30:0.05:0 %in degree
    b = a\cos(Wl/sqrt((H0-L)^2+Wl^2)); %in degrees
     ar = -b-a+asind(hh/sqrt((H0-L)^2+Wl^2)+sind(b+a));
     if(ar>-a)
      aaa1(i,j)=100;
     else
      aaa1(i,j)=ar;
     end
    j=j+1;
  end
  j=1; i=i+1;
end
%%Condition B
H0 = 1; %in meter
Wl = 1.5; %in meter
hh = -0.01; %in meter
aaa3 = zeros(length(0:0.05:1), length(-30:0.05:0));
i = 1; j = 1;
for L=0:0.05:1 %in meter
  for a=-30:0.05:0 %in degree
    b = a\cos(Wl/sqrt((H0-L)^2+Wl^2)); %in degrees
     ar = -b-a+asind(hh/sqrt((H0-L)^2+W1^2)+sind(b+a));
      aaa3(i,j)=ar;
    j=j+1;
  end
  j=1; i=i+1;
end
```

%%Comparison A and B

```
aaa = zeros(length(0:0.05:1), length(-30:0.05:0));
[m,n]=size(aaa);
for i=1:m
  for j=1:n
    if(abs(aaa1(i,j))>abs(aaa3(i,j)))
       aaa(i,j)=abs(aaa3(i,j));
    else
       aaa(i,j)=abs(aaa1(i,j));
    end
  end
end
%%3D model plot
for ii = 1:length(0:0.05:1)
  x_{matrix}(ii,:) = (-30:0.05:0);
end
for jj = 1:length(-30:0.05:0)
  y_{matrix}(:,jj) = (0:0.05:1)';
end
figure;
handle_axe1=surf(x_matrix, y_matrix, aaa);
xlabel('X axis - a (degree)');
ylabel('Y axis - L (meter)');
zlabel('ar (degree)');
shading interp,
handle_light1 = camlight('headlight')
lighting phong, material dull;
% % ***************
%% CASE C: Pitch Up
% % ********************
%%Condition A
H0 = 1: % in meter
Dr = 1; %in meter
hh = 0.01; %in meter
aaa1 = zeros(length(0:0.05:1), length(0:0.05:30));
```

```
i = 1; j = 1;
for L=0:0.05:1 %in meter
  for b=0:0.05:30 %in degree
     a = a\cos(Dr/sqrt((H0-L)^2+Dr^2)); %in radians
     br = -a*180/pi - b + asin(hh/sqrt((H0-L)^{\Delta}2 + Dr^{\Delta}2) + sin(a + b*pi/180))*180/pi; \\
     aaa1(i,j)=br;
     j=j+1;
  end
  j=1; i=i+1;
end
%%Condition B
H0 = 1; %in meter
Dr = 1; %in meter
hh = -0.01; %in meter
aaa3 = zeros(length(0:0.05:1), length(0:0.05:30));
i = 1; j = 1;
for L=0:0.05:1 %in meter
  for b=0:0.05:30 %in degree
     a = a\cos(Dr/sqrt((H0-L)^2+Dr^2)); %in radians
     br = -a*180/pi-b+asin(hh/sqrt((H0-L)^2+Dr^2)+sin(a+b*pi/180))*180/pi;
     aaa3(i,j)=br;
     j=j+1;
  end
  j=1; i=i+1;
end
%%Comparison A and B
aaa = zeros(length(0:0.05:1), length(-30:0.05:0));
[m,n]=size(aaa);
for i=1:m
  for j=1:n
     if(abs(aaa1(i,j))>abs(aaa3(i,j)))
       aaa(i,j)=abs(aaa3(i,j));
     else
        aaa(i,j)=abs(aaa1(i,j));
     end
```

```
end
end
%%3D model plot
for ii = 1:length(0:0.05:1)
  x_{matrix}(ii,:) = (0:0.05:30);
end
for jj = 1:length(0:0.05:30)
  y_{matrix}(:,jj) = (0:0.05:1)';
end
figure;
handle_axe1=surf(x_matrix, y_matrix, aaa);
xlabel('X axis - b (degree)');
ylabel('Y axis - L (meter)');
zlabel('br (degree)');
shading interp,
handle_light1 = camlight('headlight')
lighting phong, material dull;
0/0 0/0 *****************************
%% CASE D: Pitch Down
% % *******************
%%Condition A
H0 = 1: % in meter
Df = 1; %in meter
hh = 0.01; %in meter
aaa1 = zeros(length(0:0.05:1), length(-30:0.05:0));
i = 1; j = 1;
for L=0:0.05:1 %in meter
  for b=-30:0.05:0 %in degree
    a = a\cos(Df/sqrt((H0-L)^2+Df^2)); %in radians
    br = -a*180/pi-b+asin(hh/sqrt((H0-L)^2+Df^2)+sin(a+b*pi/180))*180/pi;
    aaa1(i,j)=br;
    j=j+1;
  end
  j=1; i=i+1;
```

```
%%Condition B
H0 = 1; %in meter
Df = 1; %in meter
hh = -0.01; %in meter
aaa3 = zeros(length(0:0.05:1), length(-30:0.05:0));
i = 1; j = 1;
for L=0:0.05:1 %in meter
  for b=-30:0.05:0 %in degree
     a = a\cos(Df/\sqrt{(H0-L)^2+Df^2)}; %in radians
     br = -a*180/pi-b + asin(hh/sqrt((H0-L)^2 + Df^2) + sin(a+b*pi/180))*180/pi;
     aaa3(i,j)=br;
     j=j+1;
  end
  j=1; i=i+1;
end
%%Comparison A and B
aaa = zeros(length(0:0.05:1), length(-30:0.05:0));
[m,n]=size(aaa);
for i=1:m
  for j=1:n
     if(abs(aaa1(i,j))>abs(aaa3(i,j)))
       aaa(i,j)=abs(aaa3(i,j));
     else
       aaa(i,j)=abs(aaa1(i,j));
     end
  end
end
%%3D model plot
for ii = 1:length(0:0.05:1)
  x_{matrix}(ii,:) = (-30:0.05:0);
end
for jj = 1:length(-30:0.05:0)
  y_{matrix}(:,jj) = (0:0.05:1)';
```

```
end
figure;
handle_axe1=surf(x_matrix, y_matrix, aaa);
xlabel('X axis - b (degree)');
ylabel('Y axis - L (meter)');
zlabel('br (degree)');
shading interp,
handle_light1 = camlight('headlight')
lighting phong, material dull;
```

Appendix E - Generation of 3D Raw Laser Data

```
% % *******************
%% MATLAB program
%% Description: 3D raw laser data generation
%% update date: 08/26/2009
0/0 ******************
%% Open Laser.txt, Gyro.txt
clear; close all; clc;
fid = fopen('laser.txt','r');
C = textscan(fid, '%f %f %f %f %f %f %f %f, 1100000, 'headerlines',1);
L = length(C\{1\})
fclose(fid);
fid = fopen('gyro.txt','r');
L1 = length(C1\{1\})
fclose(fid);
phi = mean(C1{1}); % roll angle
theta = mean(C1\{2\}); % pitch angle
psi = mean(C1{3}); % yaw angle or heading, to magnetic north.
%% Only keep data foucing on the ground. RawData
Shield1 = 2.6353; %default, U-shape enclosue
Shield2 = 4.3182; % default
i = 0;
for i = 1:L
  mulripleC = floor(C\{6\}(i,1)/(2*pi));
  remC = C\{6\}(i,1)-mulripleC*2*pi;
  if ((remC>=Shield1) & (remC<= Shield2))
    j=j+1;
  end
\quad \text{end} \quad
Num_C1 = j % Number of new Raw Data
RawData1 = zeros(Num_C1,10);
```

```
j = 1;
for i = 1:L
  mulripleC = floor(C\{6\}(i,1)/(2*pi));
  remC = C\{6\}(i,1)-mulripleC*2*pi;
  \%if (rem(C{5}(i,1),2*pi)>=Shield1 & rem(C{5}(i,1),2*pi)<=Shield2)
  if ((remC>=Shield1) & (remC<=Shield2))
     RawData1(j,1)=C{1}(i,1);
                                 % Distance in original file
     RawData1(j,2)=C\{2\}(i,1);
                                 % Raw Range in original file
     RawData1(j,3)=C{3}(i,1);
                                 % Amplitude in original file
     RawData1(j,4)=C{4}(i,1);
                                 % Ambient in original file
     RawData1(j,5)=C{5}(i,1);
                                 % Temp in original file
     RawData1(j,6)=C{6}(i,1);
                                 % Angle1 in original file
     RawData1(j,7)=C{7}(i,1);
                                 % Angle2 in original file
     RawData1(j,8)=C{8}(i,1);
                                 % Index1 in original file
     RawData1(j,9)=C{9}(i,1);
                                 % Index2 in original file
     RawData1(j,10)=i;
                                 % Number in original file
    j=j+1;
  end
end
j = 0;
for i = 1:Num_C1
  if (RawData1(i,1)>0)
    j=j+1;
  end
end
Num_C = j % Number of new Raw Data
RawData = zeros(Num_C,10);
j = 1;
for i = 1:Num_C1
  if (RawData1(i,1)>0)
     RawData(j,1)=RawData1(i,1);
                                     % Distance in original file
     RawData(j,2)=RawData1(i,2);
                                     % Raw Range in original file
     RawData(j,3)=RawData1(i,3);
                                     % Amplitude in original file
     RawData(j,4)=RawData1(i,4);
                                     % Ambient in original file
     RawData(j,5)=RawData1(i,5);
                                     % Temp in original file
                                     % Angle1 in original file
     RawData(j,6)=RawData1(i,6);
```

```
% Angle2 in original file
     RawData(j,7)=RawData1(i,7);
     RawData(j,8)=RawData1(i,8);
                                     % Index1 in original file
     RawData(j,9)=RawData1(i,9);
                                     % Index2 in original file
     RawData(j,10)=RawData1(i,10); % Number in original file
    j=j+1;
  end
end
%% only calibrate the distance using data acquired on white paper
RawDatapre = RawData; % Keep old data.
% calibration curve from Point_12inches\Points\CalibrationWhite.jpg
RawData(:,1) = RawDatapre(:,1)*0.99633 - 1.3685; % White paper
%% Polar coordinate to Cartesian coordinate conversion using AngleAdj to adjust the level.
gyro_angle = phi*pi/180; % Gyro reading: roll angle
AngleAdj = 1.171 - gyro_angle; % 1.171 is angle difference of z-axis between Polar and Cartesian coor.
[X,Z]=pol2cart(RawData(:,6)+AngleAdj,RawData(:,1)); %distance and angle
%% Building the Y axis based on rail encoder reading.
Angle = RawData(:,7)*180/pi; % radian to degree
% Counting the number of rail angle change.
i=0;
for i = 1:(Num C-2)
  if (Angle(i) \sim = Angle(i+1) \& Angle(i) = = Angle(i-1) \& Angle(i) \sim = Angle(i+2))
    j=j+1;
  end
end
Num = j % Total Number of angle change.
%Create Diff_Angle[Num+1,2] to store "Number" and "Angle Value"
Diff\_Angle = zeros(Num+1,2);
Diff_Angle (1,1) = 1; % first value
Diff_Angle (1,2) = Angle(1);
k=2;
for i = 1:(Num_C-2)
  if (Angle(i) \sim = Angle(i+1) \& Angle(i) = = Angle(i-1) \& Angle(i) \sim = Angle(i+2))
```

```
Diff_Angle(k,1)=i+1; % Number in RawData file (order)
    Diff_Angle(k,2)= Angle(i+1); % Changed Angle in degree
    k=k+1;
  end
end
%Define the first and last valued number, and total valued number.
First_N = Diff_Angle(2,1); % valued number starts
Last_N = Diff_Angle(Num+1,1) - 1; % valued number ends
Number_N = Last_N - First_N + 1; % number of valued number
%% Angle Difference array: 3 columns - "Number", "Angle Interval", "Angle in order"
%% Note: In this case the first 0 in Diff_Angle is useless.
%% So the length of Adj_Diff_Angle short than Diff_Angle, it shorts 1.
Adj_Diff_Angle = zeros(Num,3);
Adj_Diff_Angle(1,1) = Diff_Angle(2,1);
Adj_Diff_Angle(1,2) = 0;
Adj_Diff_Angle(1,3) = 0;
for i = 2: Num
  Adj_Diff_Angle(i,1) = Diff_Angle(i+1,1);
  Adj_Diff_Angle(i,2) = abs(Diff_Angle(i+1,2) - Diff_Angle(i,2));
                                                                     % Angle interal
  Adj_Diff_Angle(i,3) = abs(Diff_Angle(i+1,2) - Diff_Angle(2,2));
                                                                     % incremental Angle
End
%% Reassemble X,Y,Z
R = 0.1570 % (inch) computed/empirical vaule. Define rail motor radius
% Building New_Y
Temp0 = zeros(Adj\_Diff\_Angle(2,1)-Adj\_Diff\_Angle(1,1),1);
Temp2 = Temp0;
for i = 2: Num-1
  Temp1 = zeros(Adj\_Diff\_Angle(i+1,1)-Adj\_Diff\_Angle(i,1),1);
  for j = 1: Adj_Diff_Angle(i+1,1)-Adj_Diff_Angle(i,1)
    Temp1(j) = Adj_Diff_Angle(i,3);
  Temp2 = vertcat(Temp2, Temp1);
end
New_Y = (Temp2*pi/180)*R;
```

```
% Building New_Number
Temp0 = zeros(Adj\_Diff\_Angle(2,1)-Adj\_Diff\_Angle(1,1),1);
for j = 1 : Adj_Diff_Angle(2,1)-Adj_Diff_Angle(1,1)
    Temp0(j) = Adj\_Diff\_Angle(1,1)+j-1;
end
Temp2 = Temp0;
for i = 2: Num-1
  Temp1 = zeros(Adj\_Diff\_Angle(i+1,1)-Adj\_Diff\_Angle(i,1),1);
  for j = 1: Adj_Diff_Angle(i+1,1)-Adj_Diff_Angle(i,1)
    Temp1(j) = Adj_Diff_Angle(i,1)+j-1;
  end
  Temp2 = vertcat(Temp2, Temp1);
end
New_Number = Temp2;
% Building New_X
New_X = zeros(Number_N, 1);
for i = 1: Number N
  New_X(i) = X(First_N+i-1);
end
% Building New_Z
New_Z = zeros(Number_N,1);
for i = 1: Number_N
  New_Z(i) = Z(First_N+i-1);
end
% Building New_RawRange
New_RawRange = zeros(Number_N,1);
for i = 1: Number_N
  New_RawRange(i) = RawData((First_N+i-1),2);
end
% Building New_Amp
New_Amp = zeros(Number_N,1);
for i = 1: Number_N
  New\_Amp(i) = RawData((First\_N+i-1),3);
end
% Building New_Ambient
New_Ambi = zeros(Number_N,1);
for i = 1: Number_N
```

```
New\_Ambi(i) = RawData((First\_N+i-1),4);
end
% Building New_Temp
New_Temp = zeros(Number_N,1);
for i = 1: Number_N
  New\_Temp(i) = RawData((First\_N+i-1),5);
end
% Pitch roations only (by 12/21/09), transoformation between two X-Y-Z Cartesian coordinates
gyro_pitch = -theta;
New_Y1 = New_Y;
New_Z1 = New_Z;
New_Y = (cos(gyro_pitch*pi/180))*New_Y1 + (sin(gyro_pitch*pi/180))*New_Z1;
New_Z = -(sin(gyro_pitch*pi/180))*New_Y1 + (cos(gyro_pitch*pi/180))*New_Z1;
%% Concatenate X,Y,Z matrices. [X,Y,Z,Raw Range,Amplitude,Temp,Number]
NewXYZ =
horzcat(New_X,New_Y,New_Z,New_RawRange,New_Amp,New_Ambi,New_Temp,New_Number);
save('raw_level.mat'); % save 3D raw laser data
%% Narrow X range.
data = NewXYZ;
X_{upper} = 20; % need to change
X_{lower} = -25; % need to change
data(data(:,1)< X_lower,:)=[];
data(data(:,1)>X_upper,:)=[];
%% Narrow Z range.
data = NewXYZ;
Z_{upper} = -33.11; % need to change
Z_{lower} = -45.23; % need to change
data(data(:,3) < Z_lower,:) = [];
data(data(:,3)>Z_upper,:)=[];
%% Narrow Y range.
data = NewXYZ;
Y_upper = ; % need to change
Y_lower = 1.44; % need to change
data(data(:,2)>Y_upper,:)=[];
```

```
data(data(:,2)<Y_lower,:)=[];
figure;
plot3(data(:,1),data(:,2),data(:,3),'marker','.','linestyle','none')
xlabel('X axis - roll (inches)');
ylabel('Y axis - pitch (inches)');
zlabel('Z axis - yaw (inches)');
title('Distance plot ');
grid on;
save('raw_level_zxy_pitch.mat');</pre>
```

Appendix F - Interpolation Algorithm

```
%% MATLAB program
%% Description: Triangle-based linear/distance-weighted Interpolation
load raw_level_zxy_.mat data; %% MATLAB data file constaining laser raw data in a array - data
[m_data,n_data] = size(data);
nLdata(:,1:3)=data(:,1:3)*2.54; % inch to cm
fprintf('The minimum X is \%.4f cm\n',min(nLdata(:,1)));
fprintf('The maximum X is %.4f cm\n',max(nLdata(:,1)));
fprintf('The minimum Y is %.4f cm\n',min(nLdata(:,2)));
fprintf('The maximum Y is %.4f cm\n',max(nLdata(:,2)));
xres = 0.5; % x resolution,cm,equal to the resolution of the reference frame.
yres = 0.5; % y resolution,cm,equal to the resolution of the reference frame.
xmin = min(nLdata(:,1)) + 3; % cm, starting point of x for the intoplation
xmax = max(nLdata(:,1)) - 3; % cm, ending point of x for the intoplation
ymin = min(nLdata(:,2)) + 1; % cm, starting point of y for the intoplation
ymax = max(nLdata(:,2)) - 1; % cm, ending point of y for the intoplation
xrange = 2; % search range for x
yrange = 2; % search range for y
yb = ymin;
zb_i = 1;
zb_k = 0;
[m_nLdata,n_nLdata] = size(nLdata);
while (yb \le ymax)
  zb_j = 1;
  xb = xmax;
  while (xb \ge xmin)
        % narrow the X and Y within xrange and yrange of xb and yb, save them in nLdataxy.
    nLdatax = nLdata(find(nLdata(:,1) <= (xb + xrange)),1:3);
    nLdatax = nLdatax(find(nLdatax(:,1)>=(xb-xrange)),1:3);
```

```
nLdatay = nLdatax(find(nLdatax(:,2) \le (yb+yrange)),1:3);
     nLdataxy = nLdatay(find(nLdatay(:,2)>=(yb-yrange)),1:3);
     % distance calculation
     dis = \operatorname{sqrt}((\operatorname{nLdataxy}(:,1)-\operatorname{xb}).^2 + (\operatorname{nLdataxy}(:,2)-\operatorname{yb}).^2);
     nLdataxy_dis = horzcat(nLdataxy,dis);
     % ascend the data based on the ascending order of distance.
     [dis_ascend,dis_ind] = sort(nLdataxy_dis(:,4));
     nLdataxy_dis_ascent = nLdataxy_dis(dis_ind,1:4);
     if (nLdataxy dis ascent(1,1)==xb & nLdataxy dis ascent(2,1)==xb &
nLdataxy_dis_ascent(3,1)==xb)
       nLdata_ascentxx = nLdataxy_dis_ascent(3:end,:);
       nLdata_ascentx = nLdata_ascentxx(find(nLdata_ascentxx(:,1)~=xb),1:4);
       nLdataxy_dis_ascent(3,:)=nLdata_ascentx(1,:);
     end
     if (nLdataxy_dis_ascent(1,2)==yb & nLdataxy_dis_ascent(2,2)==yb &
nLdataxy_dis_ascent(3,2)==yb)
       nLdata ascentyy = nLdataxy dis ascent(3:end,:);
       nLdata_ascenty = nLdata_ascentyy(find(nLdata_ascentyy(:,2)~=yb),1:4);
       nLdataxy_dis_ascent(3,:)=nLdata_ascenty(1,:);
     end
     if((nLdataxy_dis_ascent(1,1)==xb)& nLdataxy_dis_ascent(1,2)==yb)
       zb_matrix(zb_i,zb_j) =nLdataxy_dis_ascent(1,3);
       zb(zb_k+zb_j)= nLdataxy_dis_ascent(1,3);
     else
       %Pick the first three as the three vertices locations
       trix1 = nLdataxy_dis_ascent(1,1); triy1 = nLdataxy_dis_ascent(1,2);
       triz1 = nLdataxy_dis_ascent(1,3);
       trix2 = nLdataxy_dis_ascent(2,1); triy2 = nLdataxy_dis_ascent(2,2);
       triz2 = nLdataxy_dis_ascent(2,3);
       trix3 = nLdataxy_dis_ascent(3,1); triy3 = nLdataxy_dis_ascent(3,2);
       triz3 = nLdataxy dis ascent(3,3);
       %calcuation1
       tri2b = sqrt((trix2-xb)^2 + (triy2-yb)^2);
       tri3b=sqrt((trix3-xb)^2+(triy3-yb)^2);
       tri23=sqrt((trix2-trix3)^2+(triy2-triy3)^2);
       d1 = sqrt(tri3b^2-((tri23^2+tri3b^2-tri2b^2)/(2*tri23))^2);
       d21 = sqrt(tri2b^2-d1^2);
```

```
d31 = sqrt(tri3b^2-d1^2);
       %calcuation2
      tri1b = sqrt((trix1-xb)^2 + (triy1-yb)^2);
      tri31=sqrt((trix3-trix1)^2+(triy3-triy1)^2);
      d2 = sqrt(tri1b^2-((tri31^2+tri1b^2-tri3b^2)/(2*tri31))^2);
      d32 = sqrt(tri3b^2-d2^2);
      d12 = sqrt(tri1b^2-d2^2);
       %calcuation3
      tri12=sqrt((trix1-trix2)^2+(triy1-triy2)^2);
      d3 = sqrt(tri2b^2-((tri12^2+tri2b^2-tri1b^2)/(2*tri12))^2);
      d23 = sqrt(tri2b^2-d3^2);
      d13 = sqrt(tri1b^2-d3^2);
      % Polynomial Weighting Functions W1, W2, and W3
      W1 = d1^2*(d2^2*d23^2+d3^2*d32^2);
       W2 = d2^2*(d1^2*d13^2+d3^2*d31^2);
      W3 = d3^2*(d1^2*d12^2+d2^2*d21^2);
      zb_matrix(zb_i,zb_j) = (W1*triz1 + W2*triz2 + W3*triz3)/(W1+W2+W3);
           % the matrix of the interpolated z-value: m*n=(number of y)*(number of x)
      zb(zb_k+zb_j)=(W1*triz1+W2*triz2+W3*triz3)/(W1+W2+W3);
    end
    zb_j=zb_j+1;
    xb = xb - xres;
  end
  zb_k=zb_k+zb_j-1;
  zb_i=zb_i+1;
  yb = yb + yres;
end
% generate X and Y matrix for 3D plots
[m_y,n_x] = size(zb_matrix);
xb_matrix=zeros(m_y,length(xmax:-xres:xmin));
for i=1:m_y
  xb_matrix(i,:)=xmax:-xres:xmin;
end
for i=1:n x
  yb_matrix(:,i)=(ymin:yres:ymax)';
```

end

```
figure
handle_axe1 = surf(xb_matrix,yb_matrix,zb_matrix);
xlabel('X axis (cm)','fontsize',12);
ylabel('Y axis (cm)','fontsize',12);
zlabel('Z axis (cm)','fontsize',12);
title({'Surface Plot of the reference laser readings';'Distance-weighted Neareset Neighbor Interpolation'});
shading interp,colorbar
handle_light1 = camlight('headlight')
lighting phong, material dull;
```

Appendix G - LabVIEW Programs

LabVIEW programs for the reference system to control top and left/right motors running in two modes and to log laser data.

G.1 Independent Mode

Figure G.1 Front Panel

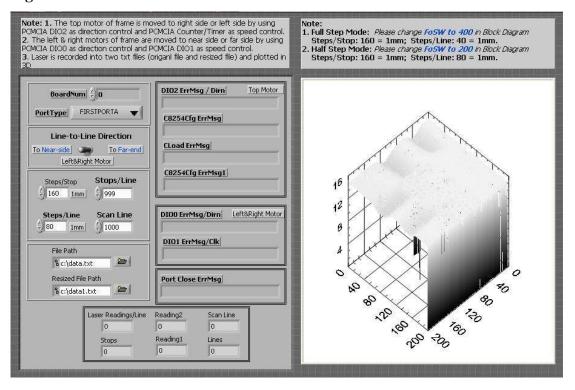


Figure G.2 Block Diagram

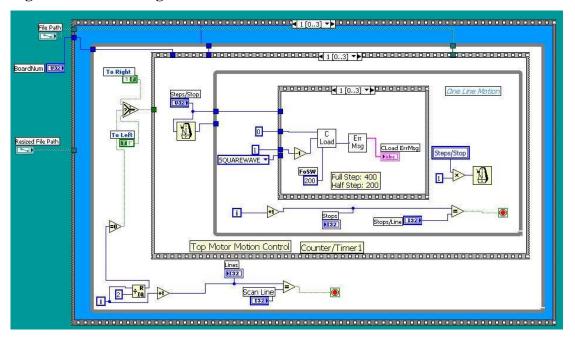
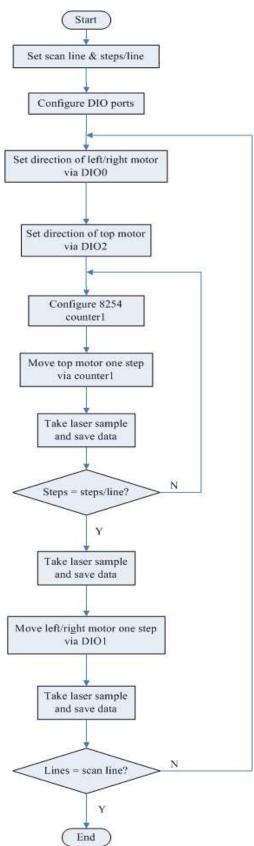


Figure G.3 Flow Chart



G.2 Continuous Mode

Figure G.4 Front Panel

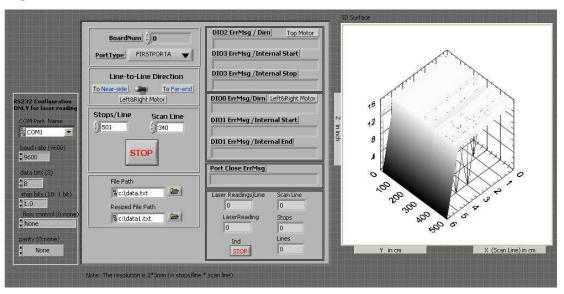


Figure G.5 Block Diagram

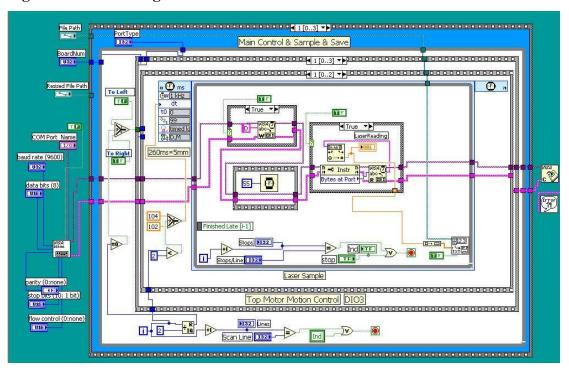
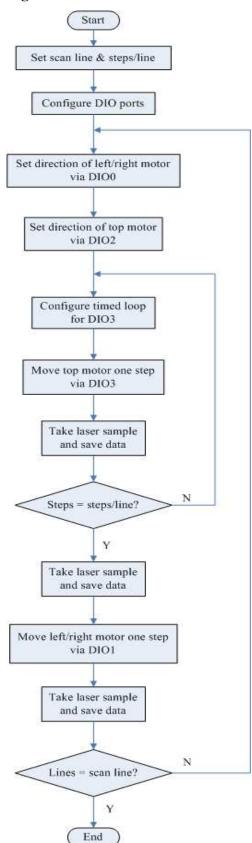


Figure G.6 Flow Chart



Appendix H - Matching by Correlation

```
0/0 0/0 ******************************
%% MATLAB program
%% Description: Matching by correlation
0/0 0/0 ******************************
[m_fxy, n_fxy] = size(Fxy); % Fxy - Data array contains the reference data set
[j_wxy, k_wxy] = size(Wxy); % Wxy - Data array contains the sub data set
if (rem(j_wxy,2) == 0)
      j_Wori = floor(j_wxy/2);
      j_Wori = floor(j_wxy/2)+1;
end
if (rem(k_wxy,2) == 0)
       k_Wori = floor(k_wxy/2);
else
       k_Wori = floor(k_wxy/2)+1;
end
W_average = mean(mean(Wxy));
Rxy = zeros(m_fxy,n_fxy);
for i=1:m_fxy
      if ((i \ge j_Wori) & ((m_fxy - i) \ge j_Wori)) % high/low parts of w(x,y) is inside of f(x,y)
              for j=1:n_fxy
                     if ((i \ge k \text{Wori}) & ((n \text{fxy} - i) \ge k \text{Wori})) \text{ %left/right parts of } w(x,y) \text{ inside of } f(x,y)
                             F\_average\_st = mean(mean(Fxy((i-j\_Wori+1):(i+(j\_wxy-j\_Wori)),(j-k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j-k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j-k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j-k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j-k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j-k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j-k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j-k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j-k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j-k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j-k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j-k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j-k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j-k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j-k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j-k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j-k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j+k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j+k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j+k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j+k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j+k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j+k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j+k\_Wori+1):(j+(k\_wxy-j\_Wori)),(j+k\_Wori+1):(j+(k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j\_Wori)),(j+k_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wxy-j_wx
k_Wori))));
                             for ii=1:j_wxy
                                   for jj=1:k_wxy
                                           if ((ii==1) & (jj==1))
                                                  st1=Fxy(i-j_Wori+ii,j-k_Wori+jj)-F_average_st;
                                                  st2=Wxy(ii,jj)-W_average;
                                                  st1\_square = st1*st1;
                                                  st2_square = st2*st2;
                                                  Rxy_numerator = st1*st2;
```

```
Rxy_denominator1 = st1_square;
         Rxy denominator2 = st2 square;
       else
         st1=Fxy(i-j_Wori+ii,j-k_Wori+jj)-F_average_st;
         st2=Wxy(ii,jj)-W_average;
         st1_square = st1*st1;
         st2_square = st2*st2;
         Rxy_numerator = Rxy_numerator + st1*st2;
         Rxy_denominator1 = Rxy_denominator1 + st1_square;
         Rxy_denominator2 = Rxy_denominator2 + st2_square;
       end
    end
  end
  Rxy(i,j) = Rxy\_numerator/(sqrt(Rxy\_denominator1*Rxy\_denominator2));
elseif (j < k_Wori)
                          % left parts of w(x,y) is outside of f(x,y)
  F\_average\_st = mean(mean(Fxy((i-j\_Wori+1):(i+(j\_wxy-j\_Wori)),1:(j+(k\_wxy-k\_Wori)))));
  for ii=1:j wxy
    for jj=1:(j+k_wxy-k_Wori)
       if ((ii==1) & (jj==1)) % first data point
         st1=Fxy(i-j_Wori+ii,jj)-F_average_st;
         st2=Wxy(ii,k_Wori-j+jj)-W_average;
         st1\_square = st1*st1;
         st2 square = st2*st2;
         Rxy numerator = st1*st2;
         Rxy_denominator1 = st1_square;
         Rxy_denominator2 = st2_square;
       else
         st1=Fxy(i-j_Wori+ii,jj)-F_average_st;
         st2=Wxy(ii,k_Wori-j+jj)-W_average;
         st1\_square = st1*st1;
         st2 square = st2*st2;
         Rxy_numerator = Rxy_numerator + st1*st2;
         Rxy_denominator1 = Rxy_denominator1 + st1_square;
         Rxy_denominator2 = Rxy_denominator2 + st2_square;
       end
    end
  end
```

```
Rxy(i,j) = Rxy\_numerator/(sqrt(Rxy\_denominator1*Rxy\_denominator2));
    else
               % (n_fxy - j) < k_Wori. right parts of w(x,y) is outside of f(x,y)
       F_average_st = mean(mean(Fxy((i-j_Wori+1):(i+(j_wxy-j_Wori)),((j-k_Wori)+1):end)));
       for ii=1:j_wxy
         for jj=1:(k_Wori+n_fxy-j)
           if ((ii==1) & (jj==1)) % first data point
              st1=Fxy(i-j_Wori+ii,j-k_Wori+jj)-F_average_st;
              st2=Wxy(ii,jj)-W_average;
              st1 square = st1*st1;
              st2_square = st2*st2;
              Rxy numerator = st1*st2;
              Rxy_denominator1 = st1_square;
              Rxy_denominator2 = st2_square;
           else
              st1=Fxy(i-j_Wori+ii,j-k_Wori+jj)-F_average_st;
              st2=Wxy(ii,jj)-W_average;
              st1 square = st1*st1;
              st2\_square = st2*st2;
              Rxy_numerator = Rxy_numerator + st1*st2;
              Rxy_denominator1 = Rxy_denominator1 + st1_square;
              Rxy_denominator2 = Rxy_denominator2 + st2_square;
           end
         end
       end
       Rxy(i,j) = Rxy_numerator/(sqrt(Rxy_denominator1*Rxy_denominator2));
    end
  end
elseif(i < j_Wori)
                            % high parts of w(x,y) is outside of f(x,y)
  for j=1:n_fxy
    if ((j \ge k Wori) & ((n_fxy - j) \ge k Wori)) \% left/right parts of w(x,y) inside of f(x,y)
       F\_average\_st = mean(mean(Fxy(1:(i+(j\_wxy-j\_Wori)),(j-k\_Wori+1):(j+(k\_wxy-k\_Wori)))));
       for ii=1:(i+j_wxy-j_Wori)
         for jj=1:k_wxy
           if ((ii==1) & (jj==1))
              st1=Fxy(ii,j-k_Wori+jj)-F_average_st;
              st2=Wxy(j_Wori-i+ii,jj)-W_average;
              st1_square = st1*st1;
```

```
st2_square = st2*st2;
         Rxy numerator = st1*st2;
         Rxy_denominator1 = st1_square;
         Rxy denominator2 = st2 square;
       else
         st1=Fxy(ii,j-k_Wori+jj)-F_average_st;
         st2=Wxy(j_Wori-i+ii,jj)-W_average;
         st1_square = st1*st1;
         st2 square = st2*st2;
         Rxy_numerator = Rxy_numerator + st1*st2;
         Rxy_denominator1 = Rxy_denominator1 + st1_square;
         Rxy_denominator2 = Rxy_denominator2 + st2_square;
       end
    end
  end
  Rxy(i,j) = Rxy\_numerator/(sqrt(Rxy\_denominator1*Rxy\_denominator2));
elseif (j < k Wori)
                              % left parts of w(x,y) is outside of f(x,y)
  F_average_st = mean(mean(Fxy(1:(i+(j_wxy-j_Wori)),1:(j+(k_wxy-k_Wori)))));
  for ii=1:(j_wxy-j_Wori+i)
    for jj=1:(k_wxy-k_Wori+j)
       if ((ii==1) & (jj==1)) % first data point
         st1=Fxy(ii,jj)-F_average_st;
         st2=Wxy(j_Wori-i+ii,k_Wori-j+jj)-W_average;
         st1 square = st1*st1;
         st2_square = st2*st2;
         Rxy_numerator = st1*st2;
         Rxy_denominator1 = st1_square;
         Rxy_denominator2 = st2_square;
       else
         st1=Fxy(ii,jj)-F_average_st;
         st2=Wxy(j_Wori-i+ii,k_Wori-j+jj)-W_average;
         st1\_square = st1*st1;
         st2\_square = st2*st2;
         Rxy_numerator = Rxy_numerator + st1*st2;
         Rxy_denominator1 = Rxy_denominator1 + st1_square;
         Rxy_denominator2 = Rxy_denominator2 + st2_square;
       end
```

```
end
       end
       Rxy(i,j) = Rxy\_numerator/(sqrt(Rxy\_denominator1*Rxy\_denominator2));
                % (n fxy - j)<k Wori. right parts of w(x,y) is outside of f(x,y)
    else
       F_average_st = mean(mean(Fxy(1:(i+(j_wxy-j_Wori)),((j-k_Wori)+1):end)));
       for ii=1:(j_wxy-j_Wori+i)
         for jj=1:(k_Wori+ n_fxy-j)
            if ((ii==1) & (jj==1)) % first data point
              st1=Fxy(ii,j-k Wori+jj)-F average st;
              st2=Wxy(j_Wori-i+ii,jj)-W_average;
              st1 square = st1*st1;
              st2\_square = st2*st2;
              Rxy_numerator = st1*st2;
              Rxy_denominator1 = st1_square;
              Rxy_denominator2 = st2_square;
            else
              st1=Fxy(ii,j-k_Wori+jj)-F_average_st;
              st2=Wxy(j_Wori-i+ii,jj)-W_average;
              st1_square = st1*st1;
              st2_square = st2*st2;
              Rxy_numerator = Rxy_numerator + st1*st2;
              Rxy_denominator1 = Rxy_denominator1 + st1_square;
              Rxy_denominator2 = Rxy_denominator2 + st2_square;
            end
         end
       end
       Rxy(i,j) = Rxy_numerator/(sqrt(Rxy_denominator1*Rxy_denominator2));
    end
  end
                % (m_fxy - i) < j_Wori. Low parts of w(x,y) is outside of f(x,y)
else
  for j=1:n fxy
    if ((j \ge k Wori) & ((n_fxy - j) \ge k Wori)) \% left/right parts of w(x,y) inside of f(x,y)
       F_average_st = mean(mean(Fxy((i-j_Wori+1):end,(j-k_Wori+1):(j+(k_wxy-k_Wori)))));
       for ii=1:(j_Wori+m_fxy-i)
         for jj=1:k_wxy
           if ((ii==1) & (jj==1))
              st1=Fxy(i-j_Wori+ii,j-k_Wori+jj)-F_average_st;
```

```
st2=Wxy(ii,jj)-W_average;
         st1 square = st1*st1;
         st2\_square = st2*st2;
         Rxy_numerator = st1*st2;
         Rxy_denominator1 = st1_square;
         Rxy_denominator2 = st2_square;
       else
         st1=Fxy(i-j_Wori+ii,j-k_Wori+jj)-F_average_st;
         st2=Wxy(ii,jj)-W average;
         st1_square = st1*st1;
         st2\_square = st2*st2;
         Rxy_numerator = Rxy_numerator + st1*st2;
         Rxy_denominator1 = Rxy_denominator1 + st1_square;
         Rxy_denominator2 = Rxy_denominator2 + st2_square;
       end
    end
  end
  Rxy(i,j) = Rxy\_numerator/(sqrt(Rxy\_denominator1*Rxy\_denominator2));
elseif (j < k_Wori)
                         % left parts of w(x,y) is outside of f(x,y)
  F_average_st = mean(mean(Fxy((i-j_Wori+1):end,1:(j+(k_wxy-k_Wori)))));
  for ii=1:(j_Wori+m_fxy-i)
    for jj=1:(k_wxy-k_Wori+j)
       if ((ii==1) & (jj==1)) % first data point
         st1=Fxy(i-j_Wori+ii,jj)-F_average_st;
         st2=Wxy(ii,k_Wori-j+jj)-W_average;
         st1\_square = st1*st1;
         st2\_square = st2*st2;
         Rxy_numerator = st1*st2;
         Rxy_denominator1 = st1_square;
         Rxy_denominator2 = st2_square;
       else
         st1=Fxy(i-j_Wori+ii,jj)-F_average_st;
         st2=Wxy(ii,k_Wori-j+jj)-W_average;
         st1\_square = st1*st1;
         st2\_square = st2*st2;
         Rxy_numerator = Rxy_numerator + st1*st2;
         Rxy_denominator1 = Rxy_denominator1 + st1_square;
```

```
Rxy_denominator2 = Rxy_denominator2 + st2_square;
              end
           end
         end
         Rxy(i,j) = Rxy\_numerator/(sqrt(Rxy\_denominator1*Rxy\_denominator2));
                   % (n_fxy - j) < k_Wori. right parts of w(x,y) is outside of f(x,y)
         F_average_st = mean(mean(Fxy((i-j_Wori+1):end,(j-k_Wori+1):end)));
         for ii=1:(j_Wori+ m_fxy-i)
           for jj=1:(k Wori+ n fxy-j)
              if ((ii==1) & (jj==1)) % first data point
                st1=Fxy(i-j_Wori+ii,j-k_Wori+jj)-F_average_st;
                st2=Wxy(ii,jj)-W_average;
                st1_square = st1*st1;
                st2_square = st2*st2;
                Rxy_numerator = st1*st2;
                Rxy_denominator1 = st1_square;
                Rxy_denominator2 = st2_square;
              else
                st1=Fxy(i-j_Wori+ii,j-k_Wori+jj)-F_average_st;
                st2=Wxy(ii,jj)-W_average;
                st1_square = st1*st1;
                st2_square = st2*st2;
                Rxy_numerator = Rxy_numerator + st1*st2;
                Rxy_denominator1 = Rxy_denominator1 + st1_square;
                Rxy_denominator2 = Rxy_denominator2 + st2_square;
              end
           end
         end
         Rxy(i,j) = Rxy\_numerator/(sqrt(Rxy\_denominator1*Rxy\_denominator2));
      end
    end
  end
end
R_{max} = max(max(Rxy)); % correlation coefficient
```

Appendix I - SAS Code

%%**********************************
%% SAS code
%% Note: Input different datalines, before running this code
% % ************
data;
input CS MR REP Y;
datalines;
proc mixed method= type3;
class CS MR;
model y= CS MR CS*MR REP /solution;
lsmeans cs mr cs*mr/diff cl slice = cs;
run;
proc sort;
by cs mr;
run;
proc plot;
plot y*rep;
by cs mr;
run;
proc reg;
model $y = rep;$
by cs mr;
run;

Appendix J - LOOCV Based Algorithm

```
0/0 % **************************
%% MATLAB program
%% Description: Leave- one-out cross-volidation based data filter algorithm
      Note: May not good or necessary for all data sets
0/0 0/0 *****************************
NewXYZ1 = data;
                          % data - Data array contains the laser raw data set
deltaY = min(all\_deltaY(:,1));
                               % all_deltaY(:,1) - interval of each scanning line.
[m_NewXYZ1,n_NewXYZ1] = size(NewXYZ1);
data1 = ones(1,n_NewXYZ1);
                                %store the final data set.
Degree = 16;
                     % the maximum polynoial degree based on previous analysis of CV
ii = 1;
numLines = 0; % count number scanned lines.
for i=1:(m_NewXYZ1-1)
  if ((NewXYZ1(i+1,2)-NewXYZ1(i,2))>=deltaY)
    i = i;
    numLines = numLines + 1;
    Ddata = NewXYZ1(ii:j,:); %Each line. part of NewXYZ
    sizeD = size(Ddata,1); % numbers of data in each line.
    nRegression = 1; % for while loop
    pd(1,3) = 0;
                  % for while loop.
    numDdata = sizeD; % for while loop
    while (pd(nRegression,3)~=numDdata)
       sizeD = size(Ddata,1); % numbers of data in each line.
      Ddata_random = Ddata;
       fold = sizeD; %LOOCV
      numDdata = size(Ddata,1);
       for degree = 0: Degree % given possible polynomial degree
         sizeG2 = 0; % end number of each group
         for fold Ddata =1:fold %k-fold method and leave-one-out method
             sizeG1 = sizeG2;
             sizeG2 = round(sizeD*fold Ddata/fold);
             sizeG = sizeG2-sizeG1; % each group size
             xtest = Ddata_random(sizeG1+1:sizeG2,1);
             ytest = Ddata_random(sizeG1+1:sizeG2,3);
```

```
xtrain = Ddata_random(:,1);
              ytrain = Ddata random(:,3);
              xtrain(sizeG1+1:sizeG2) = [];
              ytrain(sizeG1+1:sizeG2) = [];
              p_g = polyfit(xtrain,ytrain,degree);%polynomial coefficients
              r_g(degree+1,fold_Ddata) = sum((ytest - polyval(p_g,xtest)).^2);
         end
         pe(degree+1) = mean(r_g(degree+1,:)); %degree vs. 'MSE'
       end
       for pe_index = 1:Degree+1 % search for the minimum of 'MSE'
         if pe(pe_index)== min(pe)
           degreeCV = pe_index-1;
         end
       end
       pd(nRegression+1,1) = degreeCV; % regression time vs optimal polynomial degree
       x_{std} = (Ddata(:,1)-mean(Ddata(:,1)))./std(Ddata(:,1)); %Normalize X in Ddata.
       p_d = polyfit(x_std,Ddata(:,3),degreeCV); %polynomial coefficients
       pd(nRegression+1,2) = mse(Ddata(:,3) - polyval(p_d,x_std)); % RT vs mse
       [p,S]= polyfit(x_std,Ddata(:,3),degreeCV);
       [Dis,delta] = polyval(p,x_std,S);
       BB = double(abs(Ddata(:,3)-Dis)< 2*delta); % condition
       Ddata(:,3) = Ddata(:,3).*BB;
       Ddata(Ddata(:,3)==0,:)=[];
       pd(nRegression+1,3) = size(Ddata,1);
       Lines(numLines,nRegression) = degreeCV;
       nRegression = nRegression + 1;
     end
    data1 = vertcat(data1,Ddata);
    ii = j+1;
  end
% last one line
numLines = numLines + 1;
Ddata = NewXYZ1(ii:m_NewXYZ1,:); % parts of NewXYZ
sizeD = size(Ddata,1); % numbers of data in each line.
nRegression = 1; % for while loop
pd(1,3) = 0;
             % for while loop. need to delete in furture.
```

end

```
numDdata = sizeD; % for while loop
while (pd(nRegression,3) \sim = numDdata)
  sizeD = size(Ddata,1); % numbers of data in each line.
  Ddata random = Ddata;
  fold = sizeD;
  numDdata = size(Ddata,1);
  for degree = 0: Degree % given possible polynomial degree
    sizeG2 = 0; % end number of each group
     for fold Ddata =1:fold
         sizeG1 = sizeG2;
         sizeG2 = round(sizeD*fold Ddata/fold);
         sizeG = sizeG2-sizeG1; % numbers in each group
         xtest = Ddata_random(sizeG1+1:sizeG2,1);
         ytest = Ddata_random(sizeG1+1:sizeG2,3);
         xtrain = Ddata_random(:,1);
         ytrain = Ddata_random(:,3);
         xtrain(sizeG1+1:sizeG2) = [];
         %xtrain = (xtrain-mean(xtrain))./std(xtrain);
         ytrain(sizeG1+1:sizeG2) = [];
         p_g = polyfit(xtrain,ytrain,degree);
         r_g(degree+1,fold_Ddata) = sum((ytest - polyval(p_g,xtest)).^2);
    end
    pe(degree+1) = mean(r_g(degree+1,:));
  end
  for pe_index = 1:Degree+1
    if pe(pe_index)== min(pe)
       degreeCV = pe_index-1;
    end
  end
  pd(nRegression+1,1) = degreeCV; % regression time vs optimal polynomial degree
  x_{std} = (Ddata(:,1)-mean(Ddata(:,1)))./std(Ddata(:,1)); %Normalize X in Ddata.
  p_d = polyfit(x_std,Ddata(:,3),degreeCV); %polynomial coefficients
  pd(nRegression+1,2) = mse(Ddata(:,3) - polyval(p_d,x_std)); % RT vs mse
  [p,S]= polyfit(x_std,Ddata(:,3),degreeCV);
  [Dis,delta] = polyval(p,x_std,S);
  BB = double(abs(Ddata(:,3)-Dis)< 2*delta); % condition
  Ddata(:,3) = Ddata(:,3).*BB;
```

```
Ddata(Ddata(:,3)==0,:)=[];
pd(nRegression+1,3) = size(Ddata,1);
Lines(numLines,nRegression) = degreeCV;
nRegression = nRegression +1; % for while loop
end
data1 = vertcat(data1,Ddata);
data1(data1(1,1)==1,:)=[];

figure;
plot3(data1(:,1),data1(:,2),data1(:,3),'marker','.','linestyle','none')
xlabel('X axis - roll (inches)');
ylabel('Y axis - pitch (inches)');
zlabel('Z axis - yaw (inches)');
title('Distance plot ');
grid on;
```

Appendix K - Conversion of the Local Coordinate System to the UTM Geographic Coordinate System

```
%% MATLAB program
%% Description:: Local coordinate system to UTM geographic coordinate system.
%% Nomenclature:
\%\% {b} – X-Y-Z coordinate system
%% {be} – E-N-U coordinate system
%% {e} – UTM (WGS84) geographic coordinate system
%% open gyro.txt
fid = fopen('gyro.txt','r');
% import degree,rate sensor, accelerometer, magnetometer
C1=textscan(fid, '%*f%f%f%f %f %*f, 1100000, 'headerlines',0);
L1 = length(C1\{1\})
fclose(fid);
phi = mean(C1\{1\}); % roll angle
theta = mean(C1\{2\}); % pitch angle
psi = mean(C1{3}); % yaw angle or heading, to magnetic north.
dis_origin = 51/2.54; % horizontal distance between the starting position of laser and Gyro.
GM_Angle = 4.5; %the angle between grid north and magnetic north,in 1997
psi = -psi + GM\_Angle;
dis_origin_v = 24/2.54; % vertical distance between the starting position of laser and Gyro.
data2 = data1;
               %3D raw laser data in {b}
data2(:,1) = cos(psi*pi/180)*data1(:,1)+sin(psi*pi/180)*(data1(:,2)-dis_origin); %east in {be}
data2(:,2) = -\sin(psi*pi/180)*data1(:,1) + \cos(psi*pi/180)*(data1(:,2) - dis_origin); % north in {be}
data2(:,3) = data1(:,3) + dis_origin_v; %up in {be}
% unit conversion: inch to meter
data2(:,1) = data2(:,1)*0.0254;
data2(:,2) = data2(:,2)*0.0254;
data2(:,3) = data2(:,3)*0.0254;
```

```
%% open gps.txt
fid = fopen('gps.txt','r');
C2 = \text{textscan(fid, '}\%s\%f\%f\%c\%f\%c\%f\%c\%n\%n\%f\%f\%c\%f\%c\%c\%s', -1, 'headerlines', 1, 'delimiter', ',');
L2 = length(C2\{1\})
fclose(fid);
% Universal Transverse Mercator Projection Parameters % all angles are in radians,
% DD MM.MMMM to DD.ff
lat mean = mean(C2\{3\});
long_mean = mean(C2{5});
lat = (39 + (lat mean - 3900)/60)*pi/180;
                                              % latitude
long = (-(96+(long_mean-9600)/60))*pi/180; %longitude
long0 = (-99)*pi/180;
                          % longitude of the origin (the central meridian) of the projection
                          % need to change. refernce to UTM grid
delta_long = long-long0;
                           % difference of longitude from the central meridian
U k0 = 0.9996;
                           %central scale factor, an arbitrary reduction applied to all
                           % geodetic lengthes to reduce the maximum scale distortion of the prejection
FN = 0;
                 % false northing
FE = 500000:
                % false easting
% ellipsoid parameters (NAD83/WGS84)
E_a = 6378137;
                                % meters, semi-major axis of the ellipsoid
E b = 6356752.3142;
                                % meters, semi-major axis of the ellipsoid
E f = 1/298.25723563;
                                 % flattening or ellipticity =(a-b)/a
E_e^2 = (E_a^2-E_b^2)/E_a^2; % the square of first eccentricity.%0.00669
E ee2 = (E \text{ a}^2-E \text{ b}^2)/E \text{ b}^2; % the square of second eccentricity.%0.007
E_n = (E_a-E_b)/(E_a+E_b);
E_p = E_a*(1-E_e2)/(1-E_e2*\sin(lat)^2)^(3/2); % raduis of curvature in the meridian
E_v = E_a/(1-E_e2*\sin(lat)^2)^(1/2);
                                                 %raduis of curature in the prime vertical;
                               % also defined as the normal to the ellipsoid termination at the minor axis
E A = E a*(1-E n+5/4*(E n^2-E n^3)+81/64*(E n^4-E n^5));
E B = 3/2*E a*(E n-E n^2+7/8*(E n^3-E n^4)+55/64*(E n^5-E n^6));
E_C = 15/16*E_a*(E_n^2-E_n^3+3/4*(E_n^4-E_n^5));
E_D = 35/48*E_a*(E_n^3-E_n^4+11/16*(E_n^5-E_n^6));
E_E = 315/512*E_a*(E_n^4-E_n^5); % 0.03mm
E_S = E_A*lat-E_B*sin(2*lat)+E_C*sin(4*lat)-E_D*sin(6*lat)+E_E*sin(8*lat);
```

```
% Terms used to calculate general equations.
T1 = E S*U k0;
T2 = E v*sin(lat)*cos(lat)*U k0/2;
T3 = E_v * \sin(lat) * \cos(lat)^3 * U_k 0/24 * (5 - \tan(lat)^2 + 9 * E_e e^2 * \cos(lat)^2 + ...
  4*E_ee2^2*cos(lat)^4);
T4 = E_v * sin(lat) * cos(lat)^5 * U_k0/720 * (61 - 58 * tan(lat)^2 + tan(lat)^4 + ...
  270*E_ee2*cos(lat)^2 - 330*tan(lat)^2*E_ee2*cos(lat)^2 +...
  445*E_ee2^2*cos(lat)^4 + 324*E_ee2^3*cos(lat)^6 -...
  680*tan(lat)^2*E ee2^2*cos(lat)^4 + 88*E ee2^4*cos(lat)^8 -...
  600* tan(lat)^2 * E_ee2^3 * cos(lat)*6 - 192* tan(lat)^2 * E_ee2^4 * cos(lat)^8);
T5 = E \ v*\sin(lat)*\cos(lat)^7*U \ k0/40320*(1385 - 3111*\tan(lat)^2 +...
  543*\tan(lat)^4 - \tan(lat)^6;
T6 = E_v*\cos(lat)*U_k0;
T7 = E_v^*\cos(lat)^3 U_k0/6*(1 - \tan(lat)^2 + E_ee^2\cos(lat)^2);
T8 = E_v*\cos(lat)^5*U_k0/120*(5 - 18*\tan(lat)^2 + \tan(lat)^4 + ...
   14*E ee2*cos(lat)^2 - 58*tan(lat)^2*E ee2*cos(lat)^2 +...
   13*E ee2^2*cos(lat)^4 + 4*E ee2*3*cos(lat)^6 -...
  64*tan(lat)^2*E_ee2^2*cos(lat)^4 - 24*tan(lat)^2*E_ee2^3*cos(lat)^6);
T9 = E \ v \cos(lat)^7 U \ k0/5040 (61 - 479 \tan(lat)^2 + 179 \tan(lat)^4 - \tan(lat)^6);
%% latitude and longitude of the origin of {be} in {e}
North = FN + (T1 + delta\_long^2 + T2 + delta\_long^4 + T3 + delta\_long^6 + T4 + delta\_long^8 + T5);
East = FE + (delta\_long*T6 + delta\_long^3*T7 + delta\_long^5*T8 + delta\_long^7*T9);
% {be} to {e}: UTM coordinate system - North and East and Down.
data2(:,1) = data2(:,1) + East;
data2(:,2) = data2(:,2) + North;
plot3(data2(:,1),data2(:,2),data2(:,3),'marker','.','linestyle','none')
xlabel('East (meter)');
ylabel('North (meter)');
zlabel('Distance (meter)');
title('Earth fixed coordinate frame - UTM-WGS84');
grid on;
% add 3/19/2010
data3 = data2;
```

```
\begin{split} MSL &= mean(C2\{10\});\\ dis\_v &= 11/100; \text{ $\%$ vertical distance between the GPS and Gyro.}\\ data3(:,3) &= data2(:,3) + MSL + dis\_v;\\ figure;\\ plot3(data3(:,1), data3(:,2), data3(:,3), 'marker', '.', 'linestyle', 'none')\\ xlabel('East (meter)');\\ ylabel('North (meter)');\\ zlabel('Altitude, mean sea level (meter)');\\ title('Earth fixed coordinate frame - UTM-WGS84');\\ grid on;\\ save('UTM.mat') \text{ $\%$ data save.} \end{split}
```

Appendix L - Official Formulas for the Conversion of Geographic Coordinates to UTM Grid Coordinates

L.1 General Formulas and Terms

The National Geospatial-intelligence Agency issued the official formulas for the conversion of geographic coordinates to UTM grid coordinates in the technical document of the Universal Grids: Universal Transverse Mercator (UTM) and Universal Polar Stereographic (UPC) in 1989. These general formulas for the computation of north and east in the UTM geographic system by knowing the latitude and longitude are given in equations H.1 and H.2. For the following definitions of terms, all lengths are in meters and all geographic coordinates are in radians unless specified otherwise. The sign notation is negative for the Southern and Western hemispheres.

$$N = FN + (T1 + \Delta \lambda 2T2 + \Delta \lambda 4T3 + \Delta \lambda 6T4 + \Delta \lambda 8T5)$$
 (H.1)

$$E = FE + (\Delta \lambda T6 + \Delta \lambda 3T7 + \Delta \lambda 5T8 + \Delta \lambda 7T9)$$
 (H.2)

where $N = grid northing in \{e\},\$

 $E = grid easting in \{e\},\$

FN = False Northing (0 for the Northern hemisphere; 10000000 for the Southern Hemisphere),

FE = 500000, False Easting,

 $T1 = Sk_0$

$$T2 = \frac{v \sin \phi \cos \phi k_0}{2},$$

$$T3 = \frac{v \sin \phi \cos^3 \phi k_0}{2} (5 - \tan^2 \phi + 9e^{-2} \cos^2 \phi + 4e^{-4} \cos^4 \phi) ,$$

$$\begin{split} T4 &= \frac{v \sin \varphi \cos^5 \varphi k_0}{720} (61 - 58 \tan^2 \varphi + \tan^4 \varphi + 270 e^{i2} \cos^2 \varphi - \\ & 330 \tan^2 \varphi e^{i2} \cos^2 \varphi + 445 e^{i4} \cos^4 \varphi + 324 e^{i6} \cos^6 \varphi - \\ & 680 \tan^2 \varphi e^{i4} \cos^4 \varphi + 88 e^{i8} \cos^8 \varphi - 600 \tan^2 e^{i6} \cos^6 \varphi - \\ & -192 \tan^2 \varphi e^{i8} \cos^8 \varphi) \\ & T5 &= \frac{v \sin \varphi \cos^7 \varphi k_0}{40320} (1385 - 3111 \tan^2 \varphi + 543 \tan^4 \varphi - \tan^6 \varphi), \\ & T6 &= v \cos \varphi k_0, \\ & T7 &= \frac{v \cos^3 \varphi k_0}{6} (1 - \tan^2 \varphi + e^{i2} \cos^2 \varphi), \\ & T8 &= \frac{v \cos^5 \varphi k_0}{120} (5 - 18 \tan^2 \varphi + \tan^4 \varphi + 14 e^{i2} \cos^2 \varphi - \\ & 58 \tan^2 \varphi e^{i2} \cos^2 \varphi + 13 e^{i4} \cos^4 \varphi + 4 e^{i6} \cos^6 \varphi - \\ & 64 \tan^2 \varphi e^{i4} \cos^4 \varphi - 24 \tan^2 e^{i6} \cos^6 \varphi) \end{aligned} \quad , \text{ and }$$

L.2 Universal Transverse Mercator Projection Parameters

 $T9 = \frac{v \cos^7 \phi k_0}{5040} (61 - 479 \tan^2 \phi + 179 \tan^4 \phi - \tan^6 \phi).$

 Φ = latitude

 $\lambda = longitude$

 Φ ' = latitude of the foot of the perpendicular from the point to the central meridian

 $\lambda o =$ longitude of the origin (the central meridan) of the projection

 $\Delta \lambda = \lambda$ - λ o, difference of longitude from the central meridian (for genearl formula use, value is sing dependent; for use in tables, value always considered position)

Ko = 0.9996, central scale factor, an arbitrary reduction applied to all geodetic lengths to reduce the maximum scale distortion of the projection.

k =scale factor at the working point on the projection

L.3 Ellipsoid Parameters:

$$f = (a-b)/a = 1/298.25723563$$
, flattening or ellipticity

$$e^2 = (a^2 - b^2)/a^2 = f(2 - f) = (first eccentricity)^2$$

$$e^{2} = (a^{2} - b^{2})/b^{2} = f(2 - f)/(1 - f)^{2} = e^{2}/(1 - e^{2}) = (second\ eccentricity)^{2}$$

$$n = (a - b)/(a + b) = f/(2 - f)$$

$$\rho = a(1 - e^2)/(1 - e^2 \sin^2 \Phi)^{3/2}$$
, radius of curvature in the meridan

$$v = a(1 - e^2)/(1 - e^2 \sin^2 \Phi)^{3/2} = \rho(1 + e^{2} \cos^2 \Phi),$$

radius of curvature in the prime vertical; also defined as the normal to the ellipsoid terminating at the minor axis

$$S = A' \Phi - B' \sin 2\Phi + C' \sin 4\Phi - D' \sin 6\Phi + E' \sin 8\Phi,$$

meridional arc, the true meridional distance on the ellipsoid from the equator,

where A' = a
$$[1 - n + 5(n^2 - n^3)/4 + 81(n^4 - n^5)/64 + ...]$$

B' =
$$3a/2 [n - n^2 + 7(n^3 - n^4)/8 + 55n^5/64 + ...],$$

C' =
$$15a/16 [n^2 - n^3 + 3(n^3 - n^4)/4 + ...],$$

D' =
$$35a/48$$
 [$n^3 - n^4 + 11n^5/16 + ...$], and

E' =
$$315a/512$$
 [$n^4 - n^5 + ...$].